



Thompson Products

ENGINE AND CHASSIS PARTS

TRADE CATALOG

THIS IS A "QUICK REFERENCE", CONDENSED, CATALOG AND DOES NOT CONTAIN ALL PARTS AVAILABLE. FOR VEHICLES, MODELS AND PARTS NOT SHOWN, CONSULT YOUR THOMPSON PRODUCTS DISTRIBUTOR.

MOTOR UNITS, INC.

1950 to 1960

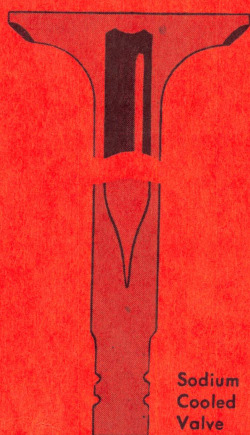
Thompson Products Replacement Division

Thompson Ramo Wooldridge Inc.

Cleveland 3, Ohio

ABOUT THOMPSON PRODUCTS

The story of Thompson Products during the last half century is one of Research and Development, teamed up with specialized manufacturing, to produce parts that are noted for **QUALITY** and **DEPENDABILITY**. The most complete line of Engine and Chassis parts . . . used by leading automotive repairmen and original equipment manufacturers.

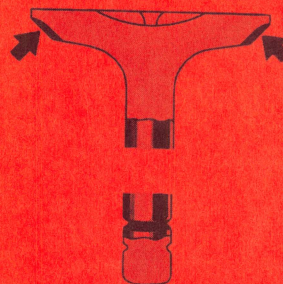


Sodium Cooled Valve

ENGINE PARTS

VALVES

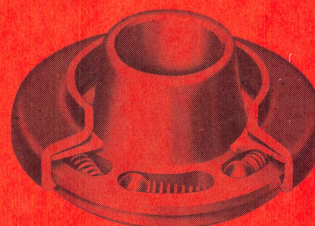
Whatever your valve needs—valves, valve rotators or valve train parts—your Thompson jobber is your one-stop headquarters. Thompson's complete valve line today includes Super-Forged, Aerotype and Sodium Cooled valves, as well as special heavy duty intake valves—all representing the latest developments in valve design and metallurgy, and all proved by millions of miles of dependable operation in car, truck, bus and tractor engines.



Heavy Duty Aerotype Valve

VALVE ROTATION

Valve Rotation by Thompson increases valve life from 2 to 5 times. Thompson's ROTOCAP and ROTOCOIL, the only positive type rotators, turn the valve about 6° each time it opens and closes. Easy to install . . . requires no maintenance after installation. Rotation prevents valve sticking, local hot spots, tip grooving, rocker arm scrubbing; stem lubrication is improved. Valve face and seat are kept clean. The importance of rotation is proven by the number of engines now using ROTOCAPS, ROTOCOIL and ROTOVALLS (free type rotators) as original equipment.



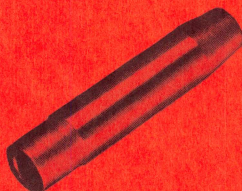
Thompson Rotacap

THOMPSON VALVE TRAIN PARTS

Valve Seats



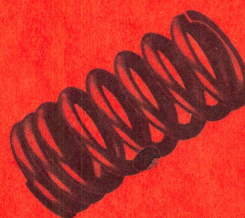
Guides



Valve Lifters



Springs

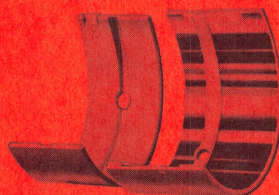


Keys & Locks



BEARINGS

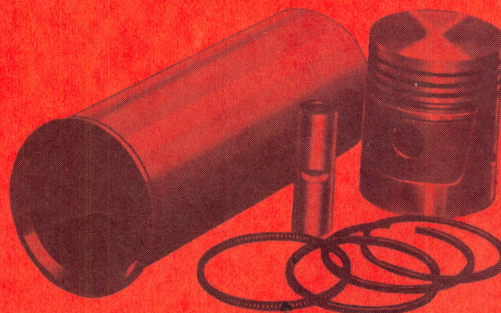
Your catalog contains thousands of Thompson bearing listings for replacement in cars, trucks, buses and tractors. These are exactly the same as those selected over all other bearings by automotive manufacturers for original equipment.



Typical of Thompson bearings is the famous CL-77, the heavy-duty bearing with the Micro overlay. CL-77 is running up sensational mileage records where engine work loads are heaviest. Thompson's complete bearing line includes Micro, Conventional Babbitt, and copper lead bearings.

PISTONS, PINS, CYLINDER SLEEVES, ASSEMBLIES

THOMPSON Steel-Belted, Powerforged and Powergroove Pistons assure proper fit and deliver the extra power and service demanded in today's high compression engines. Thompson Sleeve Assemblies provide "New Cylinder" operation and Thompson piston pins, manufactured with proper depth hardness for strength and wear, provide the powerlink in the engine.



"QUICK REFERENCE"

TRADE CATALOG

THIS CATALOG IS DESIGNED TO GIVE YOU A LISTING OF ENGINE AND CHASSIS PARTS FOR POPULAR PASSENGER CARS, TRUCKS AND TRACTORS. IT IS DIVIDED INTO THREE SECTIONS(SEE RIGHT HAND COLUMN).

1. ENGINE PARTS
2. CHASSIS PARTS
3. AN INTERCHANGE FROM THE VEHICLE PART NUMBER TO OUR PART NUMBER.

FOR VEHICLES AND MODELS NOT LISTED CONSULT THE COMPLETE MASTER CATALOG.

INDEX

ENGINE PARTS

PAGE 1 TO 90

ENGINE BEARINGS
AND CON RODS

VALVES, GUIDES,
SPRINGS, RETAINERS,
SEALS, ROTATORS
AND VALVE LIFTERS

PISTONS, PINS,
BUSHINGS AND
SLEEVE ASSY'S.

WATER PUMPS
AND REPAIR KITS

CHASSIS PARTS

PAGE 91 TO 203

SHOCK SPRING

KING BOLT SETS
BALL JOINTS

TIE ROD ENDS
DRAG LINKS
AND ENDS

INDEPENDENT
FRONT WHEEL
SUSPENSION PARTS

IDLER ARMS
STABILIZER LINKS
SPRING ATTACHING PARTS
SHOCK ABSORBERS

VEHICLE INTERCHANGE

PAGE 204 TO 212

"VEHICLE PART NUMBER
INTERCHANGE—FOR ALL
PARTS AND VEHICLES
CONTAINED IN THIS CATALOG."

ALLIS-CHALMERS TRACTOR

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
1	1939-54	W AFT. W84247, WC, WF	4	CR1299 (U3988)	CB177 MS366 SH385-S	STD., 2, 5, 10, 20, 30, 40, SEMI STD., 2, 10, 20, 30, 40, SEMI	S1627 AS1627	VI628	G534	G421

BUICK

1	1949-50	SPEC. 41, 41D, 43, 43D, 46, 46S, 46D (C/SHAFT FORG. 1307660)	8	CR1249 (1336056)	CB315M MS1227M SH145S	STD., M1, 2, 10, 20, 30, SEMI STD., M2, 10, 20, 30, SEMI	S837 AS1677	V944	G384	G384
2	1949-52	R/MSTR.; 71, 72, 72R, 73, 76C, 76S, 76R, 79 (C/SHAFT FORG. 1288739B)	8	CR1250 (1337188)	CB314M MS1232M SH202S	STD., M1, 2, 10, 20, 30, SEMI STD., M2, 10, 20, 30, SEMI	S881 AS1677	V945	G407	G407
3	1950	51, 52, 53, 56S, 56C, 56R, 59 SUPER (C/SHAFT FORG. 1340600)	8	CR1260 (1339643, 1344306)	CB349M MS1335M SH145S	STD., M1, 2, 10, 20, 30, B-SEMI STD., M2, 10, 20, 30, B-SEMI	S837	V944	G384	G384
4	1951-52	41, 41D, 45R, 46, 46C, 46S, 48, 48D, SPEC.; 51, 56S, 56R, 52, 56C, 59 SUPER (C/SHAFT FORG. 1340600)	8	CR1260 (1339643)	CB349M MS1335M SH145S	STD., M1, 2, 10, 20, 30, B-SEMI STD., M2, 10, 20, 30, B-SEMI	S837	V944	G384	G384
5	1953	40 SPEC.; 41, 41D, 45R, 46C, 48C (C/SHAFT FORG. 1340600)	8	CR1260 (1339643, 1344306)	CB349M MS1335M SH145S	STD., M1, 2, 10, 20, 30, B-SEMI STD., M2, 10, 20, 30, B-SEMI	S837	V944	G384	G384
6	1953	50 SUPER; 52, 52X, 56C, 56R, 59, 70 R/MSTR. 72R, 72RX, 76C, 76R, 76X, 79R (C/SHAFT FORG. 1342999)	8	CR1293 (1168325, 1343144)	CB426M (BABB.) CB426P (CL) MS1555M SH317S	STD., M1, 2, 10, 20, 30 STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., M1, 2, 10, 20, 30, B-SEMI STD., 30	S2009	V2010	G725	G725
7	1954	40 SPEC.; 41D, 46C, 46R, 48D, 49 (C/SHAFT FORG. 1342999)	8	CR1293 (1168325, 1343144)	CB426M (BABB.) CB426P (CL) MS1555M SH317S	STD., M1, 2, 10, 20, 30 STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., M1, 2, 10, 20, 30, B-SEMI STD., 30	S2043	V2044	G733	G733
8	1954	50 SUPER, 52, 56C, 56R 60 CENTURY; 61, 66C, 66R, 69, 70 R/MSTR.; 72R, 76RX, 76CX, 100 (C/SHAFT FORG. 1342999)	8	CR1293 (1168325, 1343144)	CB426M (BABB.) CB426P (CL) MS1555M SH317S	STD., M1, 2, 10, 20, 30 STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., M1, 2, 10, 20, 30, B-SEMI STD., 30	S2043	V2044	G733	G733

ALLIS-CHALMERS TRACTOR

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	VALVE SPRING INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
1	VS513		LK203		RC21A	SA32 SA56 SA150 SA165 (TO CONVERT TO 4 1/8" BORE DIA. CHROME TOP RING) SA198 (ASSY. W/1" FULL FLOATING PIN FOR BUSHED RODS)	C913F(B) (CONCAVE HEAD) C1006F(B) (FLAT HEAD) L909F (FLAT HEAD, 5.5 TO 1 COMPR.)	P913		FPI208
								PI225		

BUICK

1	VS594 (DYNA.) VS398 (CONV. TRANS.) VS631 (USED W/ROTOCAP)	VS595 VS399 VS632	LK95	VLI	RC26A		L731F (CAM GRD. ORIG. TYPE)	P676		FPI090 (1949) FPI114 (1950) WS184 (KIT)
2	VS594 VS631 (USED W/ROTOCAP)	VS595 VS632	LK95	VLI	RC26A		L801NF (STEEL BELTED)	P938		FPI090 (1949) FPI114 (1950-52) WS184 (KIT)
3	VS594 VS631 (USED W/ROTOCAP)	VS595 VS632	LK95	VLI	RC26A		L983F	P676		FPI114 WS184 (KIT)
4	VS594 (DYNA.) VS398 (CONV. TRANS.) VS631 (USED W/ROTOCAP)	VS595 VS399 VS632	LK95	VLI	RC26A		L988F	P676		FPI114 WS184 (KIT)
5	VS594 (DYNA.) VS398 (CONV. TRANS.)	VS595 VS399	LK95	VLI			L988F	P676		FPI114 WS184 (KIT)
6	VS698	VS699	LK95	VL2			L989F	PI133		FPI133 WS239 (KIT)
7	VS698	VS699	LK95	VL2			L1042F (DYNA.) L1041F (CONV. TRANS.)	PI137		FPI133 WS239 (KIT)
8	VS698	VS699	LK95	VL2			L1040F	PI133		FPI133 WS239 (KIT)

BUICK (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
9	1955	SPEC .41, 43, 46C, 46R, 48, 49 TO ENG. 1142518 W/DYNA. & TO ENG. 1142556 W/CONV. TRANS. (C/SHAFT FORG. 1342999)	8	CRI293 (1168325, 1343144)	CB426M (BABB.) CB426P (CL) MSI555M SH317S	STD., M1, 2, 10, 20, 30 STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., M1, 2, 10, 20, 30, B-SEMI STD., 30	S2088	V2044	G733	G733
10	1955	SPEC .41, 43, 46C, 48, 49 AFT. ENG. 1142518 W/DYNA. & AFT. ENG. 1142556 W/CONV. TRANS. (C/SHAFT FORG. 1342999)	8	CRI327 (1162050)	CB426M (BABB.) CB426P (CL) MSI555M SH317S	STD., M1, 2, 10, 20, 30 STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., M1, 2, 10, 20, 30, B-SEMI STD., 30	S2088	V2044	G733	G733
11	1955	SUPER 52, 56C, 56R; CENTURY 61, 63, 66C, 66R, 69; R/MSTR. 72, 76C, 76R TO ENG. 1058464 & FROM 1058494 TO 1058504; TO 1063628 IN 50 & 60 W/CONV. TRANS. (C/SHAFT FORG. 1342999)	8	CRI293 (1168325, 1343144)	CB426M (BABB.) CB426P (CL) MSI555M SH317S	STD., M1, 2, 10, 20, 30 STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., M1, 2, 10, 20, 30, B-SEMI STD., 30	S2088	V2044	G733	G733
12	1955	SUPER 52, 56C, 56R; CENTURY 61, 63, 66C, 66R, 69; R/MSTR. 72, 76C, 76R, FROM ENG. 1058464 TO 1058494 & AFT. 1063628 IN 50 & 60 W/CONV. TRANS. (C/SHAFT FORG. 1342999)	8	CRI327 (1162050)	CB426M (BABB.) CB426P (CL) MSI555M SH317S	STD., M1, 2, 10, 20, 30 STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., M1, 2, 10, 20, 30, B-SEMI STD., 30	S2088	V2044	G733	G733
13	1956	SPEC .41, 43, 46C, 46R, 48, 49 (C/SHAFT FORG. 1342999)	8	CRI327 (1162050)	CB426M (BABB.) CB426P (CL) MSI555M SH317S	STD., M1, 2, 10, 20, 30 STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., M1, 2, 10, 20, 30, B-SEMI STD., 30	S2191	V2044	G733	G733
14	1956	SUPER 52, 53, 56C, 56R; CENTURY 63, 66C, 66R, 69; R/MSTR. 72, 73, 76C, 76R (C/SHAFT FORG. 1342999)	8	CRI327 (1162050)	CB426M (BABB.) CB426P (CL) MSI555M SH317S	STD., M1, 2, 10, 20, 30 STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., M1, 2, 10, 20, 30, B-SEMI STD., 30	S2191	V2044	G733	G733
15	1957	SPEC .41, 43, 46C, 46R, 48, 49, 49D SUPER 53, 56C, 56R; CENTURY 63, 66C, 66R, 69; R/MSTR. 73, 73A, 76A, 76C, 76R (C/SHAFT FORG. 1173341)	8	CRI339 (1173217)	CB516P MSI811P SH361S	STD., 1, 2, 10, 20, 30, C-SEMI STD., 1, 2, 10, 20, 30, C-SEMI	S2225	V2226	G733	G733
16	1958	SPEC .41, 43, 46C, 46R, 48, 49, 49D; SUPER 53, 56R; CENTURY 61, 63, 66C, 66R, 69; R/MSTR. 75, 75C, 75R; LIMITED 750, 755, 756 (C/SHAFT FORG. 1173341)	8	CRI339 (1173217)	CB516P MSI811P SH361S	STD., 1, 2, 10, 20, 30, C-SEMI STD., 1, 2, 10, 20, 30, C-SEMI	S2225	V2226	G733	G733
17	1959-60	LE SABRE, SER. 4400 (C/SHAFT FORG. 1173341)	8	CRI355 (1186538, 1173217)	CB516P MSI811P SH361S	STD., 1, 2, 10, 20, 30, C-SEMI STD., 1, 2, 10, 20, 30, C-SEMI	S2273	V2274	G733	G733

BUICK(CONTINUED)
ENGINE PARTS

LINE NO.	VALVE OUTER	SPRING INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
9	VS698	VS699	LK95	VL2			L1042F (DYNA.) L1041F (CONV.TRANS.)	PII37		FPII33 WS239 (KIT)
10	VS698	VS699	LK95	VL2			L1042AF (DYNA.) L1041AF (CONV.TRANS.)	PII79		FPII33 WS239 (KIT)
11	VS698	VS699	LK95	VL2			L1040F	PII33		FPII33 WS239 (KIT)
12	VS698	VS699	LK95	VL2			L1040AF	PII80		FPII33 WS239 (KIT)
13	VS698	VS699	LK95	VL3			L1082F (DYNA.) L1081F (CONV.TRANS.)	PII80		FPII73
14	VS698	VS699	LK95	VL3			L1083F	PII80		FPII73
15	VS791	VS792	LK95	VL3			L2007F (DYNA.) (SPEC.) L2008F (SUPER,CENTURY,ROADMASTER)	PII97		FPII83
16	VS791	VS792	LK95	VL3			L2007F (DYNA. OR FLIGHT PITCH;SPEC.) L2008F (SUPER,CENTURY, ROADMASTER, LIMITED)	PII97		FPI220 *FPI222 *W/A.C. AFT. SPEC. ENG. #446330, AFT. ENG. #456352, ALL OTHERS)
17	VS814	VS815	LK95	VL3			L2008F	PII97		FPI233

BUICK (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
18	1959-60	INVICTA SER. 4600; ELECTRA SER. 4700, 4800	8	CRI356 (1185487)	CB516P MS2480P SH361S	STD., 1, 2, 10, 20, 30, C-SEMI STD., 1, 2, 10, 20, 30, C-SEMI	S2273	V2274	G733	G733
CADILLAC										
1	1950	60S, 61, 62, 75, 86 (C/SHAFT FORG. 1455101)	8	CRI278	CB348M MSI329M SH277S	STD., 1, 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI	S1847	V1848	G684	G684
2	1951	60S, 61, 62, 75, 86 (C/SHAFT FORG. 1455101)	8	CRI279	CB348M MSI329M SH277S	STD., 1, 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI	S1847	V1848	G684	G684
3	1952	60S, 62, 75, 86 (C/SHAFT FORG. 1455101)	8	CRI279	CB348M MSI329M SH277S	STD., 1, 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI	S1977	V1848	G684	G684
4	1953-54	60S, 62, 75, 86 (C/SHAFT FORG. 1455101)	8	CRI294	CB348M MSI329M SH277S	STD., 1, 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI	S2023	V2024	G684	G684
5	1955	60S, 62, 75, 86 (C/SHAFT FORG. 3509574)	8	CRI325	CB472P MSI329M SH277S	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI	S2023	V2024	G745	G745
6	1956	60S, 62, 75 (C/SHAFT FORG. 1463340)	8	CRI325	CB472P MSI791P SH277S	STD., 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, C-SEMI	S2023	V2024	G745	G745
7	1957	60S, 62, 75, 86, 70 EL- DORADO (C/SHAFT FORG. 1463340)	8	CRI325	CB472P MSI791P SH277S	STD., 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, C-SEMI	S2229	V2230	G745	G745
8	1958	60S, 62, 75, 86, 70 EL- DORADO BROUGHAM (C/SHAFT FORG. 1463340)	8	CRI325 (14L, 08, 2B, 06, 9T)	CB472P MSI791P SH277S	STD., 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, C-SEMI	S2259	V2260	G745	G745
9	1959-60	60, 62, 75 (C/SHAFT FORG. 1463340)	8	CRI352 (9T, 07, 2J)	CB472P MSI791P SH277S	STD., 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, C-SEMI	S2259	V2260	G745	G745

BUICK(CONTINUED)
ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	VALVE SPRING INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
18	VS814	VS815	LK95	VL3			L2078F	PI197		FPI233

CADILLAC

1	VS596N		LK127 VP3(16)	VL4			L947F	PI112		FPI179 WS231 (KIT) WS207 (EQPT. PUMP)
2	VS596N		LK127 VP3(16)	VL4			L948F	PI112		FPI179 WS231 (KIT) WS207 (EQPT. PUMP)
3	VS596N		LK127 VP3(16)	VL4			L948F	PI112		FPI179 WS231 (KIT) WS207 (EQPT. PUMP)
4	VS701		LK127 VP3(16)	VL4			L2028F	PI112		FPI179 WS231 (KIT) WS207 (EQPT. PUMP)
5	VS731		LK127 VP3(16)	VL4			L2028F	PI112		FPI179 WS231 (KIT)
6	VS731 (TO ENG. #4X22787, 4XK7451, 5X473,5XK20,7X1997, 7XK1264,9X59,56X70) VS733 (AFT ,ABOVE ENG.NOS.)		LK127 VP3(16)	VL4			L2020F	PI112		FPI179 (EXC. A.C.) WS231 (KIT)
7	VS773		LK127 VP3(16)	VL4 (TO ENG ,42396 EXC . 41759, 41761,41779,41781,41782 AND 41905 TO 41909) VL5 (AFT ,ENG . 42397 AND IN ABOVE ENG.NOS.)			L2020F	PI112		FPI203 WS230 (KIT W/A.C.) WS231 (KIT W/O A.C.)
8	VS773		LK127 VP3(16)	VL5			L2053F	PI112		*FPI243 WS230 (KIT W/OR W/O A.C.) *FPI224 WS231 (KIT W/O A.C.) *USE FPI203 PUMP,WS230 KIT FOR.70 EL DORADO,W/OR W/O A.C.)
9	VS773		LK127 VP3(16)	VL5			L2099F	PI112		*FPI243 (1959 W OR W/O A.C.) *WS230 (1959 KIT W/A.C.) *WS231 (1959 KIT W/O A.C.) *1960 MODELS USE FPI256 PUMP W OR W/O A.C., WS230 KIT W/A.C., WS231 KIT W/O A.C.

CASE TRACTOR

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
1	1929-55	L, LE, LI, LO, 26-40, LA, LAI, LAE (C/SHAFT FORG. D-1148AB, 01148AB)	4	CRI301 (00150AB)	MS881	STD., 2, 10, 20, 30 SEMI	S724	S724	G363	G363
2	1940-53	S, SC, SE, SI, SO (C/SHAFT FORG. 05700AB)	4		CB284M MSI209	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI	SI765	VI766	G577	G577
3	1949-57	VA, VAC, VAH, VAI, VAO, VAS (C/SHAFT FORG. VT301)	4	CRI271 (VT4538)	CB79M CB79P MSI596B	STD., 2, 10, 20, 30, 40, B-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, SEMI	SI925	VI926	G673	G673
4	1954-56	S, SC, SE, SI, SO (C/SHAFT FORG. 05700AB)	4		CB284M MSI209	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI				
5		400 GAS & DIESEL	4		CB403P MSI646PA	STD., 2, 10, 20, 30 STD., 2, 10, 20, 30				
6		500, 600 DIESEL	6		CB403P MSI646P (INCL. THRUST WASHERS) SH307S	STD., 2, 10, 20, 30 STD., 2, 10, 20, 30				

CATERPILLAR TRACTOR

1	D4 (D315 ENG. X LATE 3" CRANKPINS, 3 1/2" MAIN JOURNALS) (C/SHAFT FORG. 7B-9654, 3F6777)	4		CB400B CB400AL MSI478 MSI478L (HVV, WALL 3/8") MS2392L (THIN WALL)	STD., 20, 30, 50 STD., 20, 30, 50 STD., 20, 30, 50 STD., 20, 30, 50 STD., 30, 50	SI966 *SI842 (*START. ENG. VALVES)	VI967X *VI843	G711	G711
2	D4, (2 5/8" CRANKPINS, 3" MAIN JOURNALS) (C/SHAFT FORG. 4B-124; 7B-8079; 7B-9310)	4		CB212AL MS843L	STD., 30, 50 STD., 30	AS1004	VI005	G551	G551
3	D6 (8UI & UP 60" GA., 9UI & UP 74" GA.) DW10 (318 ENG.) (3" CRANKPINS, 3 1/2" MAIN JOURNALS) (C/SHAFT FORG. 3F5020)	6		CB400B CB400AL MSI478A MSI478LA (HVV, WALL 3/8") MS2398L (THIN WALL)	STD., 20, 30, 50 STD., 20, 30, 50 STD., 20, 30, 50 STD., 20, 30, 50 STD., 30, 50	SI966 *SI842 (*START. ENG. VALVES)	VI967X *VI843	G711	G711
4	D6, D4600, DW10 (2 5/8" C/PINS, 3" MAIN JOURNALS) 318 ENG.	6		CB212AL MS843LA	STD., 30, 50 STD., 30	SI779	VI780	G551	G551

CASE TRACTOR

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	VALVE SPRING INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
1	VS358		LK96		RC63A	SA7 SA54 (HI.COMPR.PISTON(4.831 TO 1)SUITABLE FOR 72 OCTANE GASOLINE) *SA205 *(CONVERSION FROM 4 5/8" TO 4 3/4" BORE FOR GASOLINE W/CYL.HEAD CASTING NOS.5844A, 5845A, .FOR LOW GRADE FUEL, STD.COMPR. W/CYL.HEAD CASTING NO.4447A.FOR LOW GRADE FUEL 5000" ALT.W/CYL.HEAD CASTING NO.5844A. FOR LP FUEL STD.COMPR.W/CYL.HEAD CASTING NO.5845A AND 6386A) **SA206 ***(FOR GASOLINE STD.COMPR.W/CYL.HEAD CAST-ING NO.4447A AND 5844A.FOR LOW GRADE FUEL 5000" ALT.W/CYL.HEAD CASTING NO.4447A.FOR LP FUEL STD.COMPR.W/CYL.HEAD CASTING NO.5844A.)	C742F C1004F	P742		
2	VS540		LK129		RC65A	SAI23 *SAI67 *TO CONVERT TO 3 5/8" DIA.	C1081F (ALLOY)	PI066	PB792(4)	
3	VS549 *VS677 *(USED W/ROTOCAP)		LK127		RC51A	SAI54 *SAI66 *TO CONVERT TO 3 3/8" BORE DIA.	C1094F	PI086	PB726(4)	
4										
5										
6										

CATERPILLAR TRACTOR

1	VS503	VS430	LK138		SA7004A (500 BRINELL) SAI71 (200/250 BRINELL PIST.FIN.& PIN- FITTED ONLY)		L139F (PWRGRV.)	PI119	PB817(4)	
2	VS503	VS430	LK138		SAI55		L941F (FIN.& PINFITTED ONLY)	P982	PB758(4)	
3	VS503	VS430	LK138		SA7004A (500 BRINELL) SAI71 (200/250 BRINELL)		L139F (PWRGRV. FIN.& PIN- FITTED ONLY)	PI119	PB817(4)	
4	VS503	VS430	LK138		SAI34		L851F (AERO- TYPE FIN.ONLY)	P982	PB758(4)	

CATERPILLAR TRACTOR (CONT'D.) ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
5		D6, RD6, D6600 (3 1/4" CRANKPIN, 3 3/4" MAIN JOURNALS)	3		CB210AL MS1484LB	STD., 30, 50, SEMI STD., 20, 25, 30, 50, 75	S1635N	V1636	G715	G539
6		RD7, D7, D7700 (C/SHAFT FORG. 7B7452, 4F8510)	4		CB210AL (W/3 1/4" C/PINS) CB353AL (W/3 5/8" C/PINS) *MS1484L (INCL. MBI487AL) †MS2454L (INCL. MBI837AL) *MBI487AL IS 4.369" LGTH. NO. 5 MAIN. †MBI837AL IS 4.078" LGTH. NO. 5 MAIN.	STD., 50 STD., 20, 25, 30, 50, 75 STD., 20, 25, 30, 50, 75 STD., 20, 25, 30, 50, 75	S1635N	V1636	G715	G539
7		D7 (I7AI & UP) D339 ENG.	4		CB353AL *MS1484LC (INCL. MBI487AL) †MS2456L (INCL. MBI837AL) *MBI487AL IS 4.369" LGTH. NO. 5 MAIN. †MBI837AL IS 4.078" LGTH. NO. 5 MAIN.	STD., 20, 25, 30, 50, 75 STD., 20, 25, 30, 50, 75 STD., 20, 25, 30, 50, 75				
8		RD8, D8, D13000 (3 5/8" C/PINS, 3 3/4" MAIN JOURNALS) HVY. WALL MAINS (C/SHAFT FORG. 3F-5020)	6		CB353AL *MS1484LA (INCL. MBI484AL) †MS2455L (INCL. MBI837AL) *MBI484AL IS 4.369" LGTH. NO. 5 MAIN. †MBI837AL IS 4.087" LGTH. NO. 5 MAIN.	STD., 20, 25, 30, 50, 75 STD., 20, 25, 30, 50, 75 STD., 20, 25, 30, 50, 75	S1635N	V1636	G715	G539
9		D8 SERIALS D13A, 14A, 15A	6		CB353AL (TO 14A-3861 & 15A-1673) CB525AL (AFT. ABOVE NO.) MS1484LA (TO 14AI) MS2438L (AFT. 14AI)	STD., 20, 25, 30, 50, 75 STD., 20, 25, 30, 50, 75 STD., 20, 25, 30, 50, 75	AS2270	V2271X	G715	G715
10		D8 (SERIALS 14AI, 15AI & UP) D342 ENG.	6		CB353AL (14AI TO 14A-3860; 15AI TO 15A1672) CB525AL (AFT. ABOVE NOS.) *MS2438L (INCL. MBI487AL) †MS2453L (INCL. MBI837AL) *MBI487AL IS 4.369" LGTH. NO. 5 MAIN. †MBI837AL IS 4.087" LGTH. NO. 5 MAIN.	STD., 20, 25, 30, 50, 75 STD., 20, 25, 30, 50, 75 STD., 20, 25, 30, 50, 75	AS2270	V2271X	G715	G715
11		D9 (SERIAL 18AI & UP) D353C ENG.	6		CB541AL MS2478L	STD., 50 STD., 50				
12		DW15, 20, 21 WHL. TRACT. (D326, 337 ENGS.)	4		CB478AL MS2389L	STD., 25, 50 STD., 25, 50				

CATERPILLAR TRACTOR (CONT'D.) ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	VALVE SPRING INNER	VALVE RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
5	VS386	VS430	LK131			SA97 (500 BRINELL) SA7005A (500 BRINELL WITH F/WALL)	*L745F +L120F (PWRGRV.) *L745F HAS OIL COOLER UNDER HEAD & NO VALVE RELIEFS. +L120F HAS TOP CHROME RING IN ASSY. NO VALVE RELIEFS ON HEAD. BOTH FIN. & FITTED ONLY)	P984	PB797(3) (DRILLED & GRVD.)	
6	VS386	VS430	LK131			SA97 (500 BRINELL) SA7005A (500 BRINELL WITH F/WALL)	*L745F +L120F (PWRGRV.) *L745F HAS OIL COOLER UNDER HEAD & NO VALVE RELIEFS. +L120F HAS CHROME TOP RING IN ASSY. NO VALVE RELIEFS ON HEAD. BOTH FIN. & FITTED ONLY.	P984	PB797(4) (DRILLED & GRVD.)	
7										
8	VS386	VS430	LK131			SA97 (500 BRINELL) SA7005A (500 BRINELL WITH F/WALL)	*L745F +L120F (PWRGRV.) *L745F HAS OIL COOLER UNDER HEAD & NO VALVE RELIEFS. +L120F HAS CHROME TOP RING IN ASSY. NO VALVE RELIEFS ON HEAD. BOTH FIN. & FITTED ONLY.	P984	PB797(4) (DRILLED & GRVD.)	
9	VS811	VS812	LK131		RC98A (EXH. & INT.)	SA7006A (500 BRINELL PIST. W/CHROME TOP RING)	L150F (PWRGRV. HEAT PLUG & 2 VALVE RELIEFS IN HEAD)	PI217	PB852(4)	
10	VS811	VS812	LK131		RC98A (EXH. & INT.)	SA7006A (500 BRINELL PIST. W/CHROME TOP RING)	L150F (PWRGRV. HEAT PLUG & 2 VALVE RELIEFS IN HEAD)	PI217	PB852(4)	
11										
12										

CHEVROLET

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
1	1950-52	HJ,JJ,KK,SPEC.; HK,JK,KK DELUXE 216 ENG.,235 ENG. W/PWRGLD. & HYD.TAPP. (C/SHAFT FORG. 3835271 3 3/4,3835311 3 15/16,3835501 3 15/16,3860435 3 15/16)	6	CR1237 (3835274, 3835324) CR1282 (3835274) CR1282A (OPT. ROD & BRG. ASSY.)	CB503B MS1175M SH209S	STD.,2,10,20,30, 40,SEMI STD.,M2,10,20, 30,40,SEMI STD.,10,30	S1867 S2090 (ALUM.) AS1867	V1841 (216 ENG.) V1868 (235 ENG.)	G527	G732
2	1953	A,150;B,210,C,BEL AIR W/O PWRGLD. 235 ENG.,108 HP (C/SHAFT FORG. 3701894)	6	CR1295 CR1334 (3701890) CR1334A (OPT. ROD & BRG. ASSY.)	CB503B MS1175MA SH209S	STD.,2,10,20,30, 40,SEMI STD.,M2,10,20, 30,40,B-SEMI STD.,10,30	S1867 S2090 (ALUM.) AS2090	V1930	G527	G732
3	1953	B,210;C,BEL AIR W/PWRGLD.,235 ENG.,115 HP (C/SHAFT FORG. 3701448,3835709)	6	CR1296 (3701491, 3836410)	CB416M MS1531M SH209S	STD.,M1,2,10,20, 30,C-SEMI STD.,M2,10,20,30, C-SEMI STD.,10,30	S1867 S2090 (ALUM.) AS1867	V1930	G527	G732
4	1954	ALL MDLS.,235 ENG. (C/SHAFT FORG. 3701488,3835709)	6	CR1296 (3701491, 3836410)	CB416M MS1531M SH383S (1,D,2,10 th) SH209S (1,D,2,10 th)	STD.,M1,2,10,20, 30,C-SEMI STD.,M2,10,20, 30,C-SEMI STD.,10,30 STD.,10,30	S2090 (ALUM.) S1867 AS1867	V1930	G527	G732
5	1955	A,150;B,210;C,BEL AIR W/O PWRGLD. (C/SHAFT FORG. 3835709)	6	CR1318 (3836410, 3836671)	CB416M MS1690M (DOWEL LOCK TYPE) MS1721M (LATE LOCKING LIP TYPE) SH383S	STD.,M1,2,10,20, 30,C-SEMI STD.,M2,10,20, 30,40,C-SEMI STD.,M2,10,20, 30,40,C-SEMI STD.,10,30	S2089 (ALUM.)	V1930	G527	G732
6	1955	B,210;C,BEL AIR W/PWRGLD. (235 ENG.) (C/SHAFT FORG. 3835709)	6	CR1318 (3836410, 3836671)	CB416M MS1690M (DOWEL LOCK TYPE) MS1721M (LATE LOCKING LIP TYPE) SH383S	STD.,M1,2,10,20, 30,C-SEMI STD.,M2,10,20, 30,40,C-SEMI STD.,M2,10,20, 30,40,C-SEMI STD.,10,30	S2090 (ALUM.) AS2090	V1930	G527	G532
7	1955-56	ALL (265 ENG.) (C/SHAFT FORG. 3836266)	8	CR1320 (3703526)	CB460P (CL) CB460M (BABB.) MS1676PA (CL) MS1676MA (BABB.) SH287S	STD.,1,2,10,20, 30,40,C-SEMI STD.,M1,2,10, 20,30,B-SEMI STD.,1,2,10,20, 30,40,C-SEMI STD.,M1,2,10, 20,30,40,B-SEMI STD.,10,30	S2090 (ALUM.) AS2090	V2091		
8	1956	CORVETTE;CARS W/225 HP ENG. & 4 BBL. CARB. W/HIGH LIFT CAM (C/SHAFT FORG. 3836266)	8	CR1320 (3703526)	CB460P (CL) CB460M (BABB.) MS1676PA (CL) MS1676MA (BABB.) SH287S	STD.,1,2,10,20, 30,40,C-SEMI STD.,M1,2,10, 20,30,B-SEMI STD.,1,2,10,20, 30,40,C-SEMI STD.,M1,2,10,20, 30,40,B-SEMI STD.,10,30	S2090 (ALUM.) AS2090	V2091		
9	1956-57	A,1500;B,2100;C, 2400 BEL AIR, D, 1508 SED, DEL. (235 ENG.) (C/SHAFT FORG. 3701488 "P")	6	CR1318 (3846410, 3836671)	CB416M MS1721M SH383S	STD.,M1,2,10,20, 30,C-SEMI STD.,M2,10,20, 30,40,C-SEMI STD.,10,30	S2090 (ALUM.) AS2090	V1930	G527	G732

CHEVROLET

ENGINE PARTS

LINE NO.	VALVE SPRING		RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
	OUTER	INNER								
1	VS629	VS629	LK127 VP2(12)	VL19 (216 ENG.) VL6 (235 ENG.)	RC35A (216 ENG.) RC68A (235 ENG.)		L1018F (216 ENG.) L2037F (235 ENG., PWR- FORGED)	P975	PB747(12)	FPI131 WS208 (KIT)
2	VS629	VS629	LK127 VP2(12)	VL19	RC35A		L2037F	P975	PB747(12)	FPI130 WS208 (KIT)
3	VS629	VS629	LK127 VP2(12)	VL6	RC68A		L1004F	PI130		FPI130 WS208 (KIT)
4	VS629 (W/O PWRGLD.) VS709 (W/PWRGLD.)	VS629 (W/O PWRGLD.) VS709 (W/PWRGLD.)	LK127 VP2(12)	VL19 (W/O PWRGLD.) VL6 (W/PWRGLD.)	RC68A (W/O PWRGLD.) RC73A (W/PWRGLD.)		L1004F	PI130		FPI130 WS208 (KIT)
5	VS629	VS629	LK127 VP2(12)	VL19	RC68A		L1004F	PI130		FPI185 WS222 (KIT)
6	VS709		LK127 VP2(12)	VL6	RC73A		L1004F	PI130		FPI185 WS222 (KIT)
7	VS732 (INT.) VS771 (EXH.) VS770 (USE W/RC82A)		LK127 VP2(16)	VL7 (HYD.) VL17 (MECH.)	*RC82A (1955) RC89A (1956)		L2038F	PI145		FPI186 WS223 (KIT)
*WHEN ROCKER ARM 3837175 IS INSTALLED ON 1955 USE RC89A.										
8	VS732 (INT.) VS771 (EXH.)		LK127 VP2(16)	VL18	RC89A		L2038F	PI145		FPI186 WS223 (KIT)
9	VS709		LK127 VP2(12)	VL6	RC73A		L1004F	PI130		FPI185 WS222 (KIT)

CHEVROLET (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
10	1957	ALL (265 ENG.)	8	CR1320 (3703526)	CB460M (BABB.) CB460P (CL) MS1810M SH287S	STD., M1,2,10,20, 30,B-SEMI STD.,1,2,10,20, 30,40,C-SEMI STD.,M1,2,10,20, 30,40,B-SEMI STD.,10,30	S2090 (ALUM.) AS2090	V2091		
11	1957	283 ENG. (EXC. FUEL INJ. & HIGH LIFT CAM)	8	CR1320 (3703526)	CB460M (BABB.) CB460P (CL) MS1810M (W/SGL. CARB.) MS1808P (W/DUAL CARB.) SH287S	STD., M1,2,10,20, 30,B-SEMI STD.,1,2,10,20, 30,40,C-SEMI STD.,M1,2,10,20, 30,40,B-SEMI STD.,1,2,10,20,30, 40,C-SEMI STD.,10,30	S2090 (ALUM.)	V2231		
12	1957	CORVETTE W/FUEL INJ. & HIGH LIFT CAM, 10.5 COMPR. (283 ENG.) (C/SHAFT FORG. 3836266,3735236)	8	CR1320 (3703526)	CB460P MS1808P SH287S	STD.,1,2,10,20,30, 40,C-SEMI STD.,1,2,10,20, 30,40,C-SEMI STD.,10,30	S2257	V2258		
13	1958	A,1100 DELRAY,C, 1500 BISCAYNE, BROOKWOOD,E,1700 BEL AIR,IMPALA, NOMAD G,1171 SED. DEL.(235 ENG.) (C/SHAFT FORG. P1 3701488)	6	CR1318 (3836410, 3836671)	CB416P (CL) CB416M (BABB.) MS1721M SH383S	STD.,1,2,10,20, 30,40,C-SEMI STD.,M1,2,10,20, 30,C-SEMI STD.,M2,10,20, 30,40,C-SEMI STD.,10,30	S2090 (ALUM.) AS2090	V1930	G527	G732
14	1958	ALL & CORVETTE (EXC. W/HIGH LIFT CAM) (1 TWO BBL. CARB. 8.5 COMPR., 1 OR 2 FOUR BBL. CARB. OR FUEL INJ. 9.5 COMPR. (283 ENG.))	8	CR1320 (3703526)	CB460M (BABB.) (W/O FUEL INJ.) CB460P (CL) (W/FUEL INJ.) MS1810M (W/SGL. CARB.) MS1808P (W/DUAL CARB.) SH287S	STD.,M1,2,10,20, 30,B-SEMI STD.,1,2,10,20, 30,40,C-SEMI STD.,M1,2,10,20, 30,40,B-SEMI STD.,1,2,10,20, 30,40,C-SEMI STD.,10,30	S2090 (ALUM.) AS2090	V2091		
15	1958-59	CORVETTE W/FUEL INJ. & HIGH LIFT CAM 10.5 COMPR. (283 ENG.) (C/SHAFT FORG. 3836266,3735236)	8	CR1320 (3703526)	CB460P MS1808P SH287S	STD.,1,2,10,20, 30,40,C-SEMI STD.,1,2,10,20, 30,40,C-SEMI STD.,10,30	S2257	V2258		
16	1958-60	DELRAY,BISCAYNE, BEL AIR,PARKWOOD, KINGSWOOD,IMPALA, NOMAD(348 TURBO-THRUST ENG.) (C/SHAFT FORG. 3732692,3741640)	8	CR1342	CB529P MS2458P SH398S	STD.,1,2,10,20, 30,C-SEMI STD.,2,10,20,30, 40,C-SEMI	S2237	V2238		
17	1959-60	A,1100 BISCAYNE, BROOKWOOD,C,1500 BEL AIR,PARKWOOD, KINGSWOOD,E,1700 IMPALA,NOMAD; G,1170 SED. DEL. (235 ENG.) (C/SHAFT FORG. P1, 3701488)	6	CR1318 (3836410, 3836671)	CB416P (CL) CB416M (BABB.) MS1721M SH383S	STD.,1,2,10,20, 30,40,C-SEMI STD.,M1,2,10,20, 30,C-SEMI STD.,M2,10,20,30, 40,C-SEMI STD.,10,30	S2090 (ALUM.) AS2090	V2275	G527	G732
18	1959-60	ALL & CORVETTE (EXC. W/HIGH LIFT CAM) (283 ENG.) (C/SHAFT FORG. 3836266, 3735236)	8	CR1320 (3703526)	CB460P MS1808P SH287S	STD.,1,2,10,20, 30,40,C-SEMI STD.,1,2,10,20, 30,40,C-SEMI STD.,10,30	S2090 (ALUM.) AS2090	V2091	NONE	NONE

CHEVROLET (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING		RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
	OUTER	INNER								
10	VS732 (INT.) VS771 (EXH.)		LK127 VP2(16)	VL7	RC89A		L2038F	PI145		FPI186 WS223 (KIT)
11	VS732 (INT.) VS771 (EXH.)		LK127 VP2(16)	VL7	RC89A		L2006F	PI196		FPI186 WS223 (KIT)
12	VS804		LK127 VP2(16)	VL18	RC96A		L2109F (R.H.) L2110F (L.H.)	PI145		FPI186 WS223 (KIT)
13	VS709		LK127 VP2(12)	VL6	RC73A		L1004F	PI130		FPI185 WS222 (KIT)
14	VS804 (INCL. DAMPER)		LK127 VP2(16)	VL7	RC96A		L2006F (W/O FUEL INJ.) L2109F (W/FUEL INJ. R.H.) L2110F (W/FUEL INJ. L.H.)	PI196 PI145		FPI186 WS222 (KIT)
15	VS804		LK127 VP2(16) (1958) VP2(EXH.) (1959) VP24(INT.) (1959)	VL18	RC96A		L2109F (R.H.) L2110F (L.H.)	PI145		FPI186 WS223 (KIT)
16	VS797		LK294 VP25(16)	VL7			L2049F	PI207		FPI221 (1958) FPI234 (1959-60)
17	VS816		LK127 VP2(12)	VL6	RC102A		L1004F	PI130		FPI185 WS222 (KIT)
18	VS804		LK127 VP2 (EXH.) VP24 (INT.)	VL7	RC96A		L2109F (R.H.) L2110F (L.H.)	PI145		FPI186 WS223 (KIT)

CHEVROLET (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
19	1960	CORVETTE W/HIGH LIFT CAM, DUAL 4 BBL. CARB. OR FUEL INJ.	8	CRI320 (3703526)	CB460P MSI808P SH287S	STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S2323	V2258	NONE	NONE

CHEVROLET TRUCK

1	1950-52	HP, HR, HS, JP, JR, JS, KP, KR, KS, (COML. 1/2, 3/4, 1 TON); JT, KT, UJ, UK, VJ, VK, (1 1/2 TON) TL, UL, VL (SCHL. BUS) 216 ENG. (C/SHAFT FORG. 3835271 (3 3/4), 3835311 (3 15/16), 3835501 (3 15/16), 3660435 (3 15/16)	6	CRI237 (3835274, 3835324) CRI282 (3835274) CRI282A (ROD & BRG. ASSY.)	CB503B MSI175M SH209S	STD., 2, 10, 20, 30, 40, SEMI STD., 2, 10, 20, 30, 40, SEMI STD., 10, 30	SI867 S2090 (ALUM.) SI867	V1841	G527	G732
2	1950-52	HT, HU, JT, JU, KT, KU (3/4, 1 TON DUBL-DUTI, FWD. CONT.); TP, TR, TS, UP, UR, US, VP, VR, VS (2 TON C.O.E.); TV, TW, UV, UW, UY, VV, VW, VY (2 TON); TX, UX, VX (SCHL. BUS) 235 ENG. (C/SHAFT FORG. 3835271 (3 3/4), 3835311 (3 15/16), 3835501 (3 15/16), 3660435 (3 15/16)	6	CRI237 (3835274, 3835324) CRI282 (3835274) CRI282A (ROD & BRG. ASSY.)	CB503B MSI175M SH209S	STD., 2, 10, 20, 30, 40, SEMI STD., 2, 10, 20, 30, 40, SEMI STD., 10, 30	SI867 S2090 (ALUM.) SI867	V1868	G527	G732
3	1953	SED. DEL.; H, 3100; J, 3600; L, 3800; N, 4100; UTILITY (1 1/2 TON) 216 ENG. (C/SHAFT FORG. 3701894)	6	CRI237 (3835274, 3835324) CRI282 (3835274) CRI282A (ROD & BRG. ASSY.)	CB503B MSI175MA SH209S	STD., 2, 10, 20, 30, 40, SEMI STD., 2, 10, 20, 30, 40, SEMI STD., 10, 30	SI867 S2090 (ALUM.) SI867	V1841	G527	G732
4	1953	COML. 3/4, 1 TON DUBL-DUTI FWD. CONT.; K, 3700; M, 3900; UTILITY 1 1/2, 2 TON; P, 4400; V, 6100; W, 6400; X, 6500; COE S, 5100; T, 5400; U, 5700; SCHL. BUS R, 4500; Y, 6700; Z, 6800; (235 ENG. 108 HP) (C/SHAFT FORG. 3701894)	6	CRI295 (3708190) CRI282 (3835274) CRI282A (ROD & BRG. ASSY.)	CB503B MSI175MA SH209S	STD., 2, 10, 20, 30, 40, SEMI STD., 2, 10, 20, 30, 40, B-SEMI STD., 10, 30	SI867 S2090 (ALUM.) SI867	V1930	G527	G732
5	1954	COML. 3/4, 1 TON DUBL-DUTI FWD. CONT.; K, 3700; M, 3900; UTILITY 1 1/2, 2 TON; P, 4400; SCHL. BUS R, 4500 (235 ENG.) (C/SHAFT FORG. 3701488A)	6	CRI296 (3701491) CB416P CB416M MSI531M SH383S (LG. JOURNAL) SH209S (SM. JOURNAL)	CB416P CB416M MSI531M SH383S (LG. JOURNAL) SH209S (SM. JOURNAL)	STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, C-SEMI STD., 10, 30 STD., 10, 30	S2090 (ALUM.) AS2090 SI867 SI867	V1930	G527	G732
6	1954	C.O.E. 2 TON, S, 5100; T, 5400; U, 5700; UTILITY 2 TON, V, 6100; W, 6400; X, 6500; SCHL. BUS, Y, 6700; Z, 6800 (261 ENG.) (C/SHAFT FORG. 3701488)	6	CRI297 (3702448, 3836456) CB416P CB416M MSI531M SH383S	CB416P CB416M MSI531M SH383S	STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, C-SEMI STD., 10, 30	S2090 (ALUM.) AS2090 SI867 SI867	V1930	G527	G732

CHEVROLET (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
19	VS804	LK127 VP2 (EXH.) VP24 (INT.)	VL18	RC96A		L2109F (R.H.) L2110F (L.H.)	PI145		FPI186 WS223 (KIT)

CHEVROLET TRUCK

1	VS629	LK127 VP2(12)	VL19	RC35A		L1018F	P975	PB747(12)	FPI131 WS208 (KIT)
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2	VS629	LK127 VP2(12)	VL19	RC35A		L2037F (PWR- FORGED)	P975	PB747(12)	FPI131 WS208 (KIT)
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3	VS629	LK127 VP2(12)	VL19	RC35A		L1018F	P975	PB747(12)	FPI130 WS208 (KIT)
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4	VS629	LK127 VP2(12)	VL19	*RC35A		L2037F (PWR- FORGED)	P975	PB747(12)	FPI131 WS208 (KIT)
*RC35A FOR ENGINES W/SCREW TAPPETS; ENGINES W/HYD. TAPPETS USE RC68A & VS629.									

5	VS629	LK127 VP2(12)	VL19	RC68A		L1004F (SOLID SKIRT)	PI130		FPI131 WS208 (KIT)
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6	VS709	LK127 VP2(12)	VL19	RC73A		L2033F (PWR- FORGED)	PI136		FPI159 WS208 (KIT)
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CHEVROLET TRUCK(CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
7	1955	S,5100;T,5400;U,5700;2 TON C.O.E. (265 ENG.)	8	CR1320 (3703526)	CB460P CB460M MSI676PA (CL) MSI676MA (BABB.) SH287S	STD.,1,2,10,20,30,40,C-SEMI STD.,1,2,10,20,30,B-SEMI STD.,1,2,10,20,30,40,C-SEMI STD.,1,2,10,20,30,40,B-SEMI STD.,10,30	S2090 (ALUM.) AS2090	V2091	NONE	NONE
8	1955-57	COML.1/2,3/4,1 TON; H,3100;J,3600;K,3700; M,3900;DUBL-DUTY FWD,CONT.;L,3800 (1 TON);N,4100;P,4400 UTILITY (1 1/2 TON);R,4500;(SCHL. BUS);3A,3B,3C,3D,3E,3F,3G,4A,4B,4C (235 ENG.) (C/SHAFT FORG. 3701488)	6	CR1318 (3836410, 3836671)	CB416P CB416M MSI721M (LOCKING LIP) MSI690M (DOWEL LOCK) SH383S	STD.,1,2,10,20,30,40,C-SEMI STD.,1,2,10,20,30,40,C-SEMI STD.,2,10,20,30,40,C-SEMI STD.,2,10,20,30,40,C-SEMI STD.,10,30	S2089	V1930	G527	G732
9	1955-57	UTILITY 2 TON V, 6100;W,6400;X,6500; Y,6700;SCHL. BUS Z,6800 UTILITY 2 TON 6A,6B,6C,6D,6E, 6F,6G,6H,6J,6K,6L, 6M,6N(261 ENG.) (C/SHAFT FORG. 3701488)	6	CR1319 (3836456)	CB416M CB416P MSI721M (LOCKING LIP) MSI690M (DOWEL LOCK) SH383S	STD.,1,2,10,20,30,40,C-SEMI STD.,1,2,10,20,30,C-SEMI STD.,2,10,20,30,40,C-SEMI STD.,2,10,20,30,40,C-SEMI STD.,10,30	S2090 (ALUM.) AS2090	V1930	G527	G732
10	1956-57	5A,5B,5C,7A,7B,7C, 8A,8B,8C,8D,8E TRKS,8F SCHL.BUS 3100,3200,3600,3800, 4000(265 ENG.) (C/SHAFT FORG. 3735236(1957))	8	CR1320 (3703526)	CB460M CB460P MSI676PA (CL TYPE 1956) MSI676MA (BABB. TYPE 1956) MSI810M (1957) SH287S	STD.,1,2,10,20,30,40,B-SEMI STD.,1,2,10,20,30,C-SEMI STD.,1,2,10,20,30,40,C-SEMI STD.,1,2,10,20,30,40,B-SEMI STD.,1,2,10,20,30,40,B-SEMI STD.,10,30	S2090 (ALUM.) AS2090	V2091	NONE	NONE
11	1956-59	9A,9B,9C,10A,10B, 10C,10D,10E,10F(322 ENG.) (C/SHAFT FORG. 1342999)	8	CR1327 (1162050)	CB426P CB426M MSI555P (CL) MSI555M (BABB.) SH317S	STD.,1,2,10,20,30,40,C-SEMI STD.,1,2,10,20,30 STD.,1,2,10,20,30,40,C-SEMI STD.,1,2,10,20,30,B-SEMI STD.,30	S2088 AS2088	V2044	G733	G733
12	1957	5A,5B,5C,5D,5E,5F, 5G,5H,5J,7A,7B,7C; 8A,8B,8C,8D,8E(283 ENG.)	8	CR1320 (3703526)	CB460P CB460M MSI808P SH287S	STD.,1,2,10,20,30,40,C-SEMI STD.,1,2,10,20,30,B-SEMI STD.,1,2,10,20,30,C-SEMI STD.,10,30	S2090 (ALUM.) AS2090	V2231 (ALUM.)	NONE	NONE
13	1958	HVY.DUTY 9103,9203, 9703,10103,10203,10403, 10503,10703,2 1/2 TON (348 ENG.) (C/SHAFT FORG. 3732692, 3741640)	8	CR1342	CB529P MS2458P SH398S	STD.,1,2,10,20,30,C-SEMI STD.,2,10,20,30,40,C-SEMI	SC2239	V2240	NONE	NONE

CHEVROLET TRUCK(CONTINUED)

ENGINE PARTS

LINE NO.	VALVE OUTER	SPRING INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
7	VS732 (INT.) VS770 (EXH.)		LK127 VP2(16)	VL7 (HYD.) VL17 (MECH.)	*RC82A (*IF ROCKER ARM 3837175 IS INSTALLED USE RC89A)		L2038F (PWR- FORGED 4 VALVE RELIEFS IN HEAD)	PI145		FPI186 WS223 (KIT)
8	VS629		LK127 VP2(12)	VL19 (1955) VL34 (1956- 57)	RC68A		L1004F (SOLID SKIRT)	PI130		*FPI131 *WS208 +FPI185 +WS222 *1ST. SER. 1955 +2ND. SER. 1955-57
9	VS709		LK127 VP2(12)	VL19 (1955) VL34 (1956- 57)	RC73A		L2033 (PWR- FORGED)	PI136		FPI185 WS222 (KIT)
10	VS732 (INT.) *VS771 (EXH.) *USED W/ROTOCAP&FOR INT. W/3729363 SPRING CAP.		LK127 VP2(16)	VL7 (HYD.) VL17 (MECH.)	RC89A		L2038F (PWR- FORGED 4 VALVE RELIEFS IN HEAD)	PI145		*FPI165 *WS223 (KIT) (*EXC. HYDRA.)
11	VS776 (EXH.) VS777 (INT.)	VS778 (INT.)	LK296 VP5(16)	VL3	RC84A		*L1081F (1ST. TYPE, 20 OZ.) *L146F (2ND. TYPE, 26 1/2 OZ.) (PWRGRV.) *REPL. W/SAME WEIGHT PISTON OR ADD 3751840 BALANCE WEIGHT TO C/SHAFT IF CHANGING FROM LIGHT TO HEAVY PISTON.	PI180		FPI214 (WITH PULLEY) WS240 (KIT FOR FPI214) FPI187 (W/O PULLEY)
12	VS732 (INT.) VS771 (EXH.)		LK127	VL7	RC19A		L2006F (PWR- FORGED)	PI196		FPI186 WS223 (KIT)
13	VS797 (INCL. DAMPER)		LK294 VP25(16)	VL7	RC91A		L145F (PWRGRV.)	PI207		FPI231 (9000 SER.) *FPI232 (10000 SER.) *USE FPI214 FOR 10800 SCHL. BUS

CHEVROLET TRUCK(CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
14	1958	SED, DEL. 1271, 3100, 3200, 3600, 3800, 1/2, 3/4, 1 TON; 4100, 4400, 5100, 5300, 5400, 5700, 6100, 6300, 6400, 6500, 6700, 1 1/2, 2 TON; 7100, 7200, 7700, 8100, 8200, 8400, 8700, 2 1/2 TON; 4502, 6702, 6802, 8802, SCHL. BUS (283 ENG.)	8	CRI320 (3703526)	CB460P CB460M MS1808P SH287S	STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, B-SEMI STD., 1, 2, 10, 20, 30, C-SEMI STD., 10, 30	AS2090	V2231	NONE	NONE
15	1958	G1171 SED, DEL. THRIFTMASTER 3100, 3200, 3400, 3500, 3600, 3700 1/2, 3/4 TON; 3800, 4000, 4100, 4400, 1, 1 1/2 TON; SCHL. BUS 4500 (235 ENG.) (C/S) SHAFT FORG. P 3701488)	6	CRI318 (3836410, 3836671)	CB416M CB416P (OPT. HVY. DUTY) MS1721M SH383S	STD., 1, 2, 10, 20, 30, C-SEMI STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S2090 (ALUM.) AS2090	V1930	G527	G732
16	1958-60	JOBMASTER 6000, C6100, C6200, C6300, C6400, C6500, C6600; L.C.F., L6100, L6200, L6600, L6900; SCHL. BUS, S6200, S6400, S6700, S6800; TILT CAB T6300, T6600, T6800 (261 ENG.) (C/S) SHAFT FORG. P 3701488)	6	CRI319 (3836456)	CB416M CB416P MS1721M SH383S	STD., 1, 2, 10, 20, 30, C-SEMI STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	AS2090	V1930 V2275 (ALUM.)	G527	G732
17	1959	I170 SED, DEL. 1180 PICKUP DEL. 3000, 4000 SER. (235 ENG.) (C/S) SHAFT FORG. P 3701488)	6	CRI318 (3836410)	CB416M CB416P (OPT. HVY. DUTY) MS1721M SH383S	STD., 1, 2, 10, 20, 30, C-SEMI STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S2090 (ALUM.) AS2090	V2275	G527	G732
18	1959-60	C7000, C7200, C7300, C7500, C7800, C8100, C8200, C8300, C8800, C10100, C10200, C10400, C10500, C10700; L.C.F. L7100, L7200, L7300, L7600, L8100, L8200, L8300, L8600, L9100, L9200, L9700; TANDEM AXLE M7300, M7500, M7800; SCHL. BUS S6700, S7700, S7900; TILT CAB T7200, T7300, T7600, T7800, T8200, T8300, T8600, T8800 (348 ENG.) (C/S) SHAFT FORG. 3732692, 3741640)	8	CRI342	CB529P MS2458P SH398S	STD., 1, 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI	AS2276	V2277X	NONE	NONE
19	1959-60	C1400, C1500, C2500, C3600, C4100, C4300, C5100, C5200, C5300, C5500, C6100, C6200, C6300, C6500, C6800; 4 WHL. DRV. K1400, K2500; L.C.F. L5200, L5300, L5600, L6100, L6200, L6600, L6900; SCHL. BUS S6200, S6400, S6700; TILT CAB T6300, T6600, T6800 (283 ENG.)	8	CRI320 (3703526)	CB460P CB460M MS1808P SH287S	STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, B-SEMI STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	AS2090	V2231	NONE	NONE
20	1960	C1400, C1500, C2500, C3600, C4100, C4300, C5100, C5200, C5300, C5500; 4 WHL. DRV. K1400, K2500; L.C.F. L5200, L5300, L5600; FWD. CONT. VAN P2300, P2500, P2600, P3300, P3500, P3600; SCHL. BUS S5300 (235 ENG.) (C/S) SHAFT FORG. P 3701488)	6	CRI318 (3836410, 3836671)	CB416M CB416P MS1721M SH383S	STD., 1, 2, 10, 20, 30, C-SEMI STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI	S2090 (ALUM.) AS2090	V2275	G527	G732

CHEVROLET TRUCK(CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING		VALVE RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
	OUTER	INNER								
14	VS732 (INT.) VS771 (EXH. INCL. DAMPER)		LK127 VP2(16)	VL7	RC89A		L2006AF (PWR-FORGED)	PII45		FPII86 WS223 (KIT)
15	VS709		LK127 VP2(12)	VL34	RC73A		L1004F (SOLID SKIRT)	PII30		FPII85 WS222 (KIT)
16	VS709		LK127 VP2(12)	VL34	RC73A		L2033F (PWR-FORGED)	PII36		FPII85 (1958) WS222 (KIT) FPI242 (1959-60) WS222 (KIT)
17	VS816		LK127 VP2(12)	VL34	RC102A		L1004F (SOLID SKIRT)	PII30		FPI242 WS222 (KIT)
18	VS797 (INCL. DAMPER)		LK294 VP25(16)	VL7	RC91A		L145F (PWRGRV.)	PI207		FPI244 (7000,9000 SER.,1959) FPI245 (8000,10,000 SER.,1959) FPI251 (7000,8000 SER.,EXC. 1960 AUTO. TRANS.)
19	VS771 (EXH. INCL. DAMPER USED W/ROTOCAP) VS732 (INT.)		LK127 VP2 (EXH.) VP24 (INT.)	VL7	RC89A		L153F (PWRGRV.)	PII45		FPI235 (EXC.LT. DUTY) FPII86 (LT.DUTY) WS223 (KIT FOR FPII86)
20	VS816		LK127 VP2(12)	VL34	RC102A		L1004F (SOLID SKIRT)	PII30		FPII85 WS222 (KIT)

CHRYSLER

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
1	1946-50	C39N, C46N, C49N NEW YORKER; C39K, C46K, C49K SARA- TOGA; C40, C47, C50 IMPERIAL (C/SHAFT FORG. 618620, 618624, 855153)	8	CRI214 (1,3,5, 7) CRI215 (2,4, 6,8) (954429, 621920)	CB30M MS265 SH47S	STD., 1,2,10,20,30, SEMI STD., 1,2,10,20, 30, SEMI	SI1786	VI1787	G507	G508
2	1950-54	C48S ROYAL, C48W, C51W, WINDSOR, C60-1, WINDSOR, C60-2, WINDSOR DELUXE, C51, AFT. ENG, C51-80508, C62 WINDSOR (C/SHAFT FORG. 673498, 863706, 864718, 870715, 870744, 1400188, 1400718)	6	CRI213 (1950- 51) (666746) CRI291 (1952- 54) (1400244)	CB90P CB90M MS327M (BABB.) MS327P (CL) SH37S *MS327MA (*1954 W/HYDRIVE OR TORQUE CONV.)	STD., 1,2,10,20, 30,40,C-SEMI STD., 1,2,10,20, 30,40,B-SEMI STD., 1,2,10,20, 30,40,B-SEMI STD., 1,2,10,20, 30,40,C-SEMI STD., 10,30 STD., 1,2,10,20, 30,40,B-SEMI	SI1855 ASI1855	VI1698X	G337	G338
NOTE: C/SHAFT 673498-TWO TYPES ONE CAST-ON CENTER COUNTERWEIGHT, OTHER BOLTED AND WELDED ON SHAFT; 863706- TWO TYPES, ONE HAS 8 HOLE FLYWHEEL FLANGE FOR FLUID DRIVE, OTHER HAS 4 HOLE FLYWHEEL FLANGE, REGULAR.										
3	1951-53	C52, C53, C54, C55, C56, C58, C59, (C/SHAFT FORG. 1523335, 1619647, 1635690)	8	CRI280 (1324222)	CB378M CB378P MS1417M (BABB.) MS1417P (CL) SH313S	STD., 1,2,10,20, 30,B-SEMI STD., 1,2,10,20, 30,40,C-SEMI STD., 1,2,10,20, 30,B-SEMI STD., 1,2,10,20, C-SEMI STD., 30	SI1936	VI1937	G685	G686
4	1954-55	C63-1, C68 NEW YORKER; C63-2 NEW YORKER DE- LUXE; C64, C69 IMPERIAL; C66, C70 CROWN IMPERIAL (C/SHAFT FORG. 1523335, 1619647, 1635690)	8	CRI280 (1324222)	CB378M CB378P MS1417M (BABB.) MS1417P (CL) SH313S	STD., 1,2,10,20, 30,B-SEMI STD., 1,2,10,20, 30,40,C-SEMI STD., 1,2,10,20, 30,40,C-SEMI STD., 1,2,10,20, C-SEMI STD., 30	S2046	V2047X	G740	G741
5	1955-58	C67, C71, C75-1, LC-1 WINDSOR; C75-2, LC2 SARATOGA (C/SHAFT FORG. 1523335, 1619647, 1635690)	8	CRI280 (1324222 1956) CRI335 (1821345 1957-58)	CB378M CB378P MS1417M (BABB.) MS1417P (CL) SH313S	STD., 1,2,10,20, 30,B-SEMI STD., 1,2,10,20, 30,40,C-SEMI STD., 1,2,10,20, 30,B-SEMI STD., 1,2,10,20, C-SEMI STD., 30	S2097	V2098 (1955-56) V2204 (1957) V2245 (1958)	NONE	NONE
6	1956	C72 NEW YORKER; C72-300; C73 CUSTOM IMPERIAL; C70 CROWN IMPERIAL (C/SHAFT FORG. 1523335, 1619647, 1635690)	8	CRI280 (1324222)	CB378M CB378P MS1417M (BABB.) MS1417P (CL) SH313S	STD., 1,2,10,20, 30,B-SEMI STD., 1,2,10,20, 30,40,C-SEMI STD., 1,2,10,20, 30,B-SEMI STD., 1,2,10,20, C-SEMI STD., 30	S2189	V2190	G740	G803
7	1957-58	C76, LC3 NEW YORK- ER; C76-300, LC3- 300B; IM1, IM1-1, IM1-4, LY1-L, M, H IMPERIAL	8	CRI336 (1673758)	CB513M MS1802M SH313S	STD., 1,2,10,20, 30,B-SEMI STD., 1,2,10,20, 30,B-SEMI STD., 30	S2189	V2228 (1957) V2246 (1958)	G740	G803
8	1959-60	MC3-300E; PC3-300	8				S2243	V2279	NONE	NONE

CHRYSLER

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
1	VS495 VS583 (USED W/ROTOCAP)		LK83	VL20	RC17A		L843F (STEEL BELTED)	P731	PB778	FPII35 WS182 (KIT)
2	VS495 VS583 (USED W/ROTOCAP)		LK83	VL20	RC17A		L2022F (PWR- FORGED)	P594	PB778(6)	WP953N WS206 (KIT)
3	VS710 (EXH.) VS818 (INT.) *VS711, *VS722 (*USED W/ROTOCAP)	VS657N (EXH.) VPI7(8)	LK82 VPI7(8)	VL16 (UNIT ONLY)	RC78A		L2023F (PWR- FORGED)	PII13	PB815(8)	FPII36N WS241 (KIT)
4	VS710 (EXH.) VS818 (INT.) *VS711, *VS722 (*USED W/ROTOCAP)	VS657N (EXH.) VPI7 (INT.) VPI7 1955)	LK82 VP6(8) (1954) VPI7 (INT.) 1955)	VL8	RC78A		L2023F (1954 PWR- FORGED) L1080F (1955)	PII13	PB815(8)	*FPII36N *WS241 (KIT) *(1954) +FPII76 +WS212 (KIT) +(1955)
5	VS793		LK270 (ALL 1955-57 EXH.1958) LK82 (INT.1958) VPI7 (INT.)	VL8			L1045F (1955 STEEL BELTED) L1088F (1956 STEEL BELTED) L2013F (1957 PWRFORGED) L2051F (1958 PWRFORGED)	PII46 (1955) PII84 (1956) PII85 (1957- 58)	PB815(8)	*FPII76 *WS212 (KIT) *1955-56) +FPII88 +WS238 (KIT) +(1957-58)
6	VS710 (EXH.) VS818 (INT.)	VS657N (EXH.) VPI7 (INT.)	LK270 VPI7 (INT.)	VL8			L1089F	PII13	PB815(8)	FPII76 WS212 (KIT)
7	VS793 (EXC. LC3-300D 1958)		LK270 VPI7 (INT.) LK82 (INT. 1958)	VL8 (EXC. LC3-300D 1958)			L2014F (1957 PWRFORGED) L2052F (1957-58 PWRFORGED)	PII85	PB815(8)	FPII88 WS238 (KIT)
8	VS824		LK270 (EXH.) LK82 (INT.) VP21(16)				L2095F (PWR- FORGED)	PI215		

CHRYSLER (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
9	1959-60	MC3H, PC3H NEW YORKER; MYIL, PYIL IMPERIAL; MYIH, PYIH IMPERIAL LE BARON; LYIM, PYIM IMPERIAL CROWN	8	CR1351 (1851535)	CB527M MS2481M SH402S	STD., 1, 2, 10, 20, 30, B-SEMI *STD., 2, 10, 20, 30, B-SEMI *SEMI IS .010" O.S. LENGTH (.005" ON EACH FLANGE FACE)	S2243	V2279	NONE	NONE

10	1959-60	MC1L, PC1L WINDSOR; MC2M, PC2M SARATOGA	8	CR1351 (1851535)	CB527M MS2481M SH402S	STD., 1, 2, 10, 20, 30, B-SEMI *STD., 2, 10, 20, 30, B-SEMI *SEMI IS .010" O.S. LENGTH (.005" ON EACH FLANGE FACE)	S2243	V2278	NONE	NONE
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CORVAIR

1	1960	J500, K700	6	CR1359	CB584G MS2519G	STD., 2, 10, 20, 30, G-SEMI STD., 2, 10, 20, 30, G-SEMI	S2318	V2319	NONE	NONE
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DART

1	1960	PD3L SENECA; PD3M PIONEER; PD3H PHOENIX (225 ENG.)	6	CR1362 (1947952)	CB582M MS2517M SH423S	STD., 2, 10, 20, 30, B-SEMI *STD., 2, 10, 20, 30, B-SEMI *SEMI IS .010" O.S. LENGTH (.005" ON EACH FLANGE FACE)	S2309	V2310	NONE	NONE
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2	1960	PD4L SENECA; PD4M PIONEER; PD4H PHOENIX (318 ENG.) (C/SHAFT FORG. 1630937, 1732557)	8	CR1350 (1618699)	CB481G MS2540M SH325S	STD., 1, 2, 10, 20, 30, G-SEMI *STD., 1, 2, 10, 20, 30, B-SEMI *SEMI IS .010" O.S. LENGTH (.005" ON EACH FLANGE FACE)	S2185	V2311	NONE	NONE
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DE SOTO

1	1950-54	SI5S, SI5C, SI5-I, SI5-2, SI4S DELUXE; SI4C, CUSTOM; SI8, S20 POWERMASTER (C/SHAFT FORG. 665792, 666739, 864718, 870715, 863706, 870744)	6	CR1209 (954418, 665679) (1950) CR1213 (954428) (1951-54)	CB90P CB90M MS327M SH37S *MS327MA (*1954 W/HYDRIVE OR TORQUE CONV.)	STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 10, 30 STD., 1, 2, 10, 20, 30, 40, SEMI	SI855 AS1855	V1698X	G337	G338
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2	1952-54	SI6, SI7, SI9 F/DOME (C/SHAFT FORG. 1402624)	8	CR1287 (1327417)	CB408M MS1505M SH327S	STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, B-SEMI	S2000 AS2000 S2288 (4 GRV. FOR S2000)	V2001X	G685	G722
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3	1955	S21, F/FLITE; S22, F/DOME (C/SHAFT FORG. 1402624)	8	CR1287 (1327417)	CB408M MS1505M SH327S	STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, B-SEMI	S2100	V2104X	G685	G722
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CHRYSLER (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING		RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
	OUTER	INNER								
9	VS817		LK270 (EXH.) LK82 (INT.) VP21(16)	VL8			L2095F (PWR- FORGED)	PI215		FPI250 WS236 (KIT) (W/A.C.) FPI215 WS229 (KIT) (W/O A.C.)

10	VS817		LK270 (EXH.) LK82 (INT.) VP21(16)	VL8			L2094F (PWR- FORGED)	PI220		FPI250 WS236 (KIT) (W/A.C.) FPI215 WS229 (KIT) (W/O A.C.)
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CORVAIR

1	VS831		LK127	VL33			L2126F	PI234		
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DART

1	VS793		LK270 (EXH.) LK82 (INT.)	VL31			L2125F	PI230		FPI255
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2	VS793		LK270 (EXH.) LK82 (INT.)	VL31			L2050F (PWR- FORGED)	PII82	PB847(8)	FPI196 WS235 (KIT)
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DE SOTO

1	VS495 *VS583 *USED W/ROTOCAP		LK83	VL20	RC17A		L2022F (PWR- FORGED)	P594	PB778(6)	WP953N WS206 (KIT)
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2	VS694 (EXH.) VS818 (INT.) VS711, VS722 (USED W/ROTOCAP)	VS657N (EXH.)	LK82 VP17(8) LK270 (USE W/S2288)	VL8	RC78A (USE W/S2000 OR AS2000)		L959F (STEEL BELTED 1952-53) L1010F (STEEL BELTED 1954)	PII18	PB821(8)	FPI174 WS245 (KIT FOR FPI174 ONLY)
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3	VS694 (EXH.) VS818 (INT.) VS711, VS722 (USED W/ROTOCAP)	VS657N (EXH.)	LK82 VP17 (INT.)	VL8	RC78A		L1037F (STEEL BELTED)	PII18	PB821(8)	FPI174 WS245 (KIT FOR FPI174 ONLY)
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DE SOTO (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
4	1956-57	S23,25 F/DOME; S24,26 F/FLITE (C/SHAFT FORG. 1736044, 1739538)	8	CR1329 (1636609)	CB483M MS1719M SH327S	STD., 1,2,10,20, 30,B-SEMI STD., 1,2,10,20, 30,B-SEMI	S2187	V2188	G801	G802
5	1958	LS2 F/DOME; LS3 F/FLITE, ADVENTURER (C/SHAFT FORG. 1737642)	8	CR1340 (1737692)	CB527M MS2452M SH402S	STD., 1,2,10,20, 30,B-SEMI *STD., 1,2,10,20, 30,B-SEMI *B-SEMI IS .010" O.S. LENGTH (.005" ON EACH FLANGE FACE)	S2243	V2244	NONE	NONE
6	1958	LS1, F/SWEEP (C/SHAFT FORG. 1737642)	8	CR1340 (1737692)	CB527M MS2452M SH402S	STD., 1,2,10,20, 30,B-SEMI *STD., 1,2,10,20, 30,B-SEMI *B-SEMI IS .010" O.S. LENGTH (.005" ON EACH FLANGE FACE)	S2243	V2244	NONE	NONE
7	1959-60	MS2M, F/DOME; MS3H, F/FLITE, AD- VENTURER; PS3M, ADVENTURER (383 ENG.) (C/SHAFT FORG. 1737642)	8	CR1340 (1737692)	CB527M MS2452M SH402S	STD., 1,2,10,20, 30,B-SEMI *STD., 1,2,10,20, 30,B-SEMI *B-SEMI IS .010" O.S. LENGTH (.005" ON EACH FLANGE FACE)	S2243	V2279	NONE	NONE
8	1959-60	PS1L, F/FLITE (361 ENG.) ; MS1L F/FLITE (C/SHAFT FORG. 1737642)	8	CR1340 (1737692)	CB527M MS2452M SH402S	STD., 1,2,10,20, 30,B-SEMI *STD., 1,2,10,20, 30 *B-SEMI IS .010" O.S. LENGTH (.005" ON EACH FLANGE FACE)	S2243	V2278	NONE	NONE

DODGE

1	1942-58	D22, D24, D29, D30, D33, D34 (1942-50); D41 WAY- FARER; D42S DELUXE; D42C CUSTOM; D46, D47, D51-1, 1A MEADOW- BROOK; D51-2, D52, D56-1, D62, D72 CORO- NET; LD-1 CORONET; CORONET CUSTOM (C/SHAFT FORG. 620035, 676898, 856080, 864719, 868929, 952068, 1402625, 1739589)	6	CR1205 (1,35) CR1205E (2,4,6) (868896, 954408) *CR1332 (1554530)	CB60M CB60G MS120M (EXC. PWRFLT.) MS120MA (W/PWR- FLT.) SH23S	STD., 1,2,10,20, 30,40,SEMI STD., 1,2,10,20, 30,40,G-SEMI STD., 1,2,10,20, 30,40,SEMI STD., 1,2,10,20, 30,40,SEMI STD., 10,30	S1689 AS1689	V1690X	G337	G338
*CR1322 W/2 OIL HOLES WILL REPLACE CR1205 & CR1205E. OIL RELEASE HOLE IN ROD & BRG. MUST BE DIRECTED TOWARD VALVE SIDE OF ENG.										
2	1959	MD1L CORONET (230 ENG.) (C/SHAFT FORG. 1557708, 1739589)	6	CR1332 (1554530)	CB60G MS2523M SH23S	STD., 1,2,10,20, 30,40,G-SEMI STD., 1,2,10,20, 30,40,B-SEMI	S2251	V1690X	G337	G338

DE SOTO (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	VALVE SPRING INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
4	VS793		LK270 (EXH.) LK82 (INT.) VP17 (INT.)	VL8			L1087F (1956 STEEL BELTED) L2010F (1957 PWR- FORGED)	PI183	PB821(8)	FPI174 WS245 (KIT) (1956) FPI189 WS244 (KIT) (1957)
5	VS807		LK270 (EXH.) LK82 (INT.) VP17 (INT.)	VL8			L2071F (PWR- FORGED TO ENG. L360-9053) L2071AF (PWR- FORGED AFT. ENG. L360-9054)	PI211		FPI215 WS229 (KIT)
6	VS807		LK270 (EXH.) LK82 (INT.) VP17 (INT.)	VL8			L2070F (PWR- FORGED TO ENG. L350-6309 & FROM L350-6711 TO 7071) L2070AF (PWR- FORGED FROM ENG. L350-6310 TO 6710 & AFT. L350-7072)	PI211		FPI215 WS229 (KIT)
7	VS817 *VS824 (*INCL. DAMPER)		LK270 (EXH.) LK82 (INT.) VP21(16)	VL8			L2080F	PI215		FPI250 WS236 (KIT) (W/A.C.) FPI215 WS229 (KIT) (W/O A.C.)
8	VS817		LK270 (EXH.) LK82 (INT.) VP21(16)	VL8			L2079F	PI216		FPI250 WS236 (KIT) (W/A.C.) FPI215 WS229 (KIT) (W/O A.C.)

DODGE

1	VS495 *VS583 (*USED W/ROTCAP)	LK83	VL20	RC17A			L2101F (PWR- FORGED)	P731	PB778	WP953N (1942-50) FPI180 (1951-56) WS206 (KIT) (1942-56) FPI191 WS237 (KIT) (1957-58)
2	VS495	LK83	VL20	RC17A			L2101F (PWR- FORGED)	P731	PB822(6)	FPI191 WS237 (KIT)

DODGE (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
3	1953-55	D44,48,D50-2 CORO-NET;D50-1, IA MEADOWBROOK; D50-3,D53-3 ROYAL; D53-2 SIERRA;D55-3 ROYAL LANCER, CUSTOM ROYAL (C/SHAFT FORG 1402625)	8	CR1288 (1328783)	CB421P CB421M MS1505M SH327S	STD.,1,2,10,20, 30,40,C-SEMI STD.,1,2,10,20, 30,40,B-SEMI STD.,1,2,10,20, 30,B-SEMI	S2000 AS2000 (1953-54) (OPT. V2099 4 GRV.) (1955)	V2013X	G685	G722
4	1955-56	D55-1,D63-1 CORO-NET;D55-2 ROYAL (C/SHAFT FORG. 1402625,1630432, 1731658)	8	CR1288 (1328783)	CB421P CB421M MS1505M SH327S	STD.,1,2,10,20, 30,40,C-SEMI STD.,1,2,10,20, 30,40,B-SEMI STD.,1,2,10,20, 30,B-SEMI	S2095	V2096	NONE	NONE
5	1956-58	D63-2 ROYAL;D63-3 CUST.ROYAL (1956);D66-1,D66-2 CORONET;D67-1 ROYAL;D67-2 CUST. ROYAL;D70,SIERRA, D71 CUST.SIERRA (1957);LD2,CORONET, CORONET CUSTOM, ROYAL (1958) (C/SHAFT FORG. 1635690,1739538)	8	CR1330 (1630398)	CB482M (1956) CB482G (1957-58) MS1719M (GRVS.& OIL HOLES BOTH HALVES) MS2446M (GRVS.& OIL HOLES UPPER HALF ONLY) SH327S	STD.,1,2,10,20, 30,B-SEMI STD.,1,2,10,20, 30,G-SEMI STD.,1,2,10,20, 30,B-SEMI STD.,1,2,10,20, 30,B-SEMI	S2095	V2096 (1956) V2232 (1957) V2242 (1958)	NONE	NONE
6	1958	LD2-500;LD3-500 (C/SHAFT FORG. 1737642)	8	CR1340 (1737692)	CB527M MS2452M SH402S	STD.,1,2,3,10,20, 30,B-SEMI *STD.,1,2,10,20,30, B-SEMI *B-SEMI IS .010" O.S.LENGTH(.005" ON EACH FLANGE FACE)	S2243	V2244	NONE	NONE
7	1958	LD3 CUSTOM ROYAL, SUB., SUB.CUSTOM (350 ENG.)	8	CR1340 (1737692)	CB527M MS2452M SH402S	STD.,1,2,10,20, 30,B-SEMI *STD.,1,2,10,20, 30,B-SEMI *B-SEMI IS .010" O.S.LENGTH(.005" ON EACH FLANGE FACE)	S2243	V2244	NONE	NONE
8	1959	MD2L CORONET	8	CR1350 (1618699)	CB481G *MS1714M SH325S *GROOVES AND OIL HOLES IN BOTH UPPER AND LOWER HALVES.	STD.,1,2,10,20, 30,G-SEMI STD.,1,2,10,20, 30,B-SEMI	S2185	V2241	NONE	NONE
9	1959-60	MD2&MD3-D500 POLARA&SUB.; PD4-D500 (C/SHAFT FORG. 1737642)	8	CR1340 (1737692)	CB527M MS2452M SH402S	STD.,1,2,10,20, 30,B-SEMI *STD.,1,2,10,20, 30,B-SEMI *B-SEMI IS .010" O.S.LENGTH(.005" ON EACH FLANGE FACE)	S2243	V2279	NONE	NONE

DODGE (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
3	VS694 (EXH.) VS818 (INT.) *VS711, *VS722 *(USED W/ROTOCAP)	V657N (EXH.)	LK82 VPI7 (INT.) LK270 (USED W/S2288)	VL8	RC78A		*L979F (TO ENG. 73248) *L1029F (AFT.ENG. 173249, 1953) *L1011F & *L1029F (1954) #L2030AF (1955) *STEEL BELTED *PWRFORGED	PII29	PB822(8)	FPII69 WS224 (KIT FOR FPII69 ONLY)
4	VS737 (EXC. D63-I) VS793 (D63-I ONLY)		LK270 VPI7 (INT.)	VL8			L2030AF (PWR- FORGED)	PII81	PB822	FPII69 WS224 (KIT)
5	VS793		LK270 VPI7 (INT.)	VL8			L1086F (1956 STEEL BELTED) L2011F (1957-58 PWR- FORGED)	PII83	PB840	FPII77 (1956) FPII90 WS238 (KIT) (1957-58)
6	VS807		LK270 (EXH.) LK82 (INT.) VPI7 (INT.)	VL8			L2071F (PWR- FORGED TO ENG. L360-9053) L2071AF (PWR- FORGED AFT.ENG. L360-9054)	PI211		FPII90 WS238 (KIT)
7	VS807		LK270 (EXH.) LK82 (INT.) VPI7 (INT.)	VL8			*L2070F (TO ENG. L350-6309 & FROM L350-6711 TO 7071) *L2070AF (FROM ENG. L350- 6310 TO 6710 & AFT. L350-7072) *PWRFORGED	PI211		FPI215 WS229 (KIT)
8	VS793		LK270 (EXH.) LK82 (INT.) VPI7 (INT.)	VL13			L2096F (PWR- FORGED)	PII82	PB847(8)	FPII96 WS235 (KIT)
9	VS824 (EXC. MD2-D500) VS793 (MD2-D500)		LK270 (EXH.) LK82 (INT.) VPI7 (INT.)	VL8			L2080F (PWR- FORGED)	PI215		FPI215 WS229 (KIT) (W/O A.C.) FPI250 WS236 (KIT) (W/A.C.)

DODGE (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
10	1959-60	PDIL MATADOR (361 ENG.) MD3M ROYAL; MD3H CUSTOM	8	CRI340 (EXC. 361 ENG.) CRI350 (361 ENG.)	CB527M MS2452M SH402S	STD., 1, 2, 10, 20, 30, B-SEMI *STD., 1, 2, 10, 20, 30, B-SEMI *B-SEMI IS .010" O.S. LENGTH (.005" ON EACH FLANGE FACE)	S2243	V2278	NONE	NONE
11	1960	PD2H (383 ENG.); PD4 HIGH PERFORMANCE	8	CRI340 (1737692)	CB527M MS2452M SH402S	STD., 1, 2, 10, 20, 30, B-SEMI *STD., 1, 2, 10, 20, 30, B-SEMI *B-SEMI IS .010" O.S. LENGTH (.005" ON EACH FLANGE FACE)	S2243	V2279		

DODGE TRUCK

1	1949-51	BIF, FA, FL, FS, H, HA (AFT. ENG. T148-25762); BIFM, FMA, HM, HMA, HH, HHA, HHM (AFT. T152-7775); B2 & 3F, FA, FS, G, GA, GM, GS, GMA, H, HA, HM, HMA, HH, HHM, HHMA, B2HHA, HHS (1, 1 1/2, 2 TON) (C/SHAFT FORG. 665792, 870715)	6	CRI209 (954418, 665679)	CB90P CB90M MS327P (CL) MS327M (BABB.) SH37S	STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 10, 30	S1855 V1698X AS1855 *SCI963 *SODIUM FILLED	G337 G338 G609 (USE W/SCI963)		
2	1949-51	BIJ, JA, JL, JAL, K, KAL (AFT. ENG. T150-10847); BIJM, JMA, JML, JMAL, KM, KMA, KMAL (AFT. ENG. T154-1601); B2 & 3J, JA, JL, JAL, JM, JMA, JML, JMAL, JS, K, KA, KL, KAL, KM, KMA, KMAL, REPL. ENG. 254 (C/SHAFT FORG. 673498, 863706, 870744)	6	CRI213 (954428, 666746)	CB90P CB90M MS327P (CL) MS327M (BABB.) SH37S	STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 10, 30	SCI788 V1698X	G609 G338		
3	1949-53	BI, 2, 3, 4B, C, D; BI, 2, 3, 4PW PWR. WAG.; BI & 3DU, DUF, EU, EUF, B2DU, EU RTE. VAN (1 TON) (C/SHAFT FORG. 676898, 856080, 864719, 868929)	6	CRI201 (1, 3, 5) CRI201E (2, 4, 6)	CB60G CB60M MS120M SH23S	STD., 1, 2, 10, 20, 30, 40, G-SEMI STD., 1, 2, 10, 20, 30, 40, G-SEMI STD., 1, 2, 10, 20, 30, 40, SEMI STD., 10, 30	S1689 V1690 AS1689 V1690X	G337 G338		
4	1953-56	B4F, FL, FS, G, GA, H, HM, HMA, HMAL, HML; CIG, GA, H, HA, HS, HM, HMA, C3G, GA, GN, H, HA, HL, HAL, HS, HM, HMA, HML, HMAL (251 ENG.) (C/SHAFT FORG. 673498, 863706, 870744)	6	CRI213 (954428, 666746)	CB90P CB90M MS327P (CL) MS327M (BABB.) SH37S	STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 10, 30	S1855 V1698X AS1855	G337 G338		
5	1953-56	B4J, JA, JAL, JL, JM, JMA, JMAL, JML, B4K, KA, KMAL, KA, KMA, KMAL; CIH, HM, J, JA, JMA, JS, K, KA, KM, KMA; C3H, HA, HAL, HH, HHA, HHL, HHS, HL, HM, HMA, HA, HL, HML, HS, JA, JAL, JL, JM, JMA, JMAL, JML, K, KA, KAL, KL, KMA, KMAL, KS (265 ENG.) (C/SHAFT FORG. 665792, 666739, 673498, 863706, 864718, 870715, 870744, 1400188)	6	CRI291 (1400244)	CB90P CB90M MS327P (CL) MS327M (BABB.) SH37S	STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 10, 30	SCI963 V1698X	G609 G338		

DODGE (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING		VALVE RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
	OUTER	INNER								
10	VS817		LK270 (EXH.) LK32 (INT.) VP21(16)	VL8			L2079F	PI216		FPI215 WS228 (KIT) (W/O A.C.) FPI250 WS236 (KIT) (W/A.C.)
11	VS824 (INCL. DAMPER)		LK270 (EXH.) LK82 (INT.) VP21(16)	VL8			L2080F (PWR- FORGED)	PI215		FPI215 WS229 (KIT, W/O A.C.) FPI250 WS236 (W/A.C.)

DODGE TRUCK

1	VS495 *VS583 *(USE W/ROTOCAP)		LK83		RC17A		L2022F (PWR- FORGED)	P594	PB778(6)	FPI170 WS213 (KIT)
2	VS495 *VS583 *(USE W/ROTOCAP)		LK83		RC17A		L2022F (PWR- FORGED)	P594	PB778(6)	FPI170 WS213 (KIT)
3	VS495 *VS583 *(USE W/ROTOCAP)		LK83		RC17A		L2101F (PWR- FORGED)	P731	PB778(6)	WP953N WS206 (KIT) (TO ENG. T172-100902 1949-50) FPI180 WS206 (KIT) (1950-53 AFT.ENG. T172-100902)
4	VS495 *VS583 *(USE W/ROTOCAP)		LK83	VL20	RC17A		L2022F (PWR- FORGED)	P594	PB778(6)	FPI170 WS213 (KIT)
5	VS495 *VS583 *(USE W/ROTOCAP)		LK83	VL20	RC17A		L2022F (PWR- FORGED)	P594	PB778(6)	FPI176 WS213 (KIT)

DODGE TRUCK (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
6	1954	CIB,C 1/2,3/4 TON (TO ENG. T336- 19462) EARLY T334, T336 ENGS.	6	CRI201 (1,3,5) CRI201E (2,4,6) (954371, 952118)	CB60M CB60G MSI20M SH23S	STD., 1,2,10,20, 30,40,SEMI STD., 1,2,10,20, 30,G-SEMI STD., 1,2,10,20, 30,40,SEMI STD., 10,30	S1689	VI690X	G337	G338
7	1954	CIB,C (AFT. ENG. T336-19462); CID, F,FL,FS LATE T334,336,338,342 ENGS.	6	CRI205 (1,3,5) CRI205E (2,4,6) (868896, 954408)	CB60M CB60G MSI20M (CONV. TRANS.) MSI20MA (AUTO. TRANS.) SH23S	STD., 1,2,10,20, 30,40,SEMI STD., 1,2,10,20, 30,40,G-SEMI STD., 1,2,10,20, 30,40,SEMI STD., 1,2,10,20, 30,40,SEMI STD., 10,30	S1689	VI690X	G337	G338
8	1954	CIB,C (TO ENG. VT334-1442); CID (TO ENG. VT338-1154) DBL. ROCKER SHAFT	8	CRI288 (1328783)	CB421M CB421P MSI505M (BABB.) MSI505P (CL) SH327S	STD., 1,2,10,20, 30,40,B-SEMI STD., 1,2,10,20, 30,40,C-SEMI STD., 1,2,10,20, 30,B-SEMI STD., 1,2,10,20, 30,C-SEMI	S2000 AS2000 S2288 *(OPT.)	V2013X	G585	G722
9	1954	CIB,C (FROM ENG. VT334-1444 TO 9127); CID (FROM ENG. VT338-1155 TO 2116) SGL. ROCKER SHAFT	8	CRI288 (1328783)	CB421M CB421P MSI505M (BABB.) MSI505P (CL) SH327S	STD., 1,2,10,20, 30,40,B-SEMI STD., 1,2,10,20, 30,40,C-SEMI STD., 1,2,10,20, 30,B-SEMI STD., 1,2,10,20, 30,C-SEMI	AS2115 *S2095 *MAY BE SUBSTITUTED	V2109X *V2096	NONE W/LK270	NONE
10	1954	CIG,GA,H,HA	8	CRI288 (1328783)	CB421M CB421P MSI505M (BABB.) MSI505P (CL) SH327S	STD., 1,2,10,20, 30,40,B-SEMI STD., 1,2,10,20, 30,40,C-SEMI STD., 1,2,10,20, 30,B-SEMI STD., 1,2,10,20, 30,C-SEMI	S2000 AS2000	V2013X (1 21/32" HEAD) V2099 (1 3/4" HEAD)	G685	G722
11	1954	CIB,C (AFT. VT334- 9128); CID (AFT. VT338-2117)	8	CRI288 (1328783)	CB421M CB421P MSI505M (BABB.) MSI505P (CL) SH327S	STD., 1,2,10,20, 30,40,B-SEMI STD., 1,2,10,20, 30,40,C-SEMI STD., 1,2,10,20, 30,B-SEMI STD., 1,2,10,20, 30,C-SEMI	S2095	V2096	NONE	NONE
12	1954	CIJ,JA,K,KA	8	CRI288 (1328783)	CB421M CB421P MSI505M (BABB.) MSI505P (CL) SH327S	STD., 1,2,10,20, 30,40,B-SEMI STD., 1,2,10,20, 30,40,C-SEMI STD., 1,2,10,20, 30,B-SEMI STD., 1,2,10,20, 30,C-SEMI	SC2045	V2099 (1 3/4" HEAD) V2013X (1 21/32" HEAD)	G806	G722
13	1955-56	C3B,C,D,DN,F,FS, FL,G (AFT. VTS342- 13290); C3H (AFT. VT334-13290)	8	CRI288 (1328783)	CB421M CB421P MSI505M (BABB.) MSI505P (CL) SH327S	STD., 1,2,10,20, 30,40,B-SEMI STD., 1,2,10,20, 30,40,C-SEMI STD., 1,2,10,20, 30,B-SEMI STD., 1,2,10,20, 30,C-SEMI	S2095	V2096	NONE	NONE

DODGE TRUCK (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING		RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
6	VS495		LK83	VL20	RC17A		L2101F (PWR-FORGED)	P731	PB778(6)	FPII80 WS206 (KIT)
	*VS583									
	*(USE W/ROTOCAP)									
7	VS495		LK83	VL20	RC17A		L2101F (PWR-FORGED)	P731	PB778(6)	FPII80 WS206 (KIT)
	*VS583									
	*(USE W/ROTOCAP)									
8	VS694 (EXH.)	VS657N (EXH.)	LK82 (INT.)		RC78A		L979F (STEEL BELTED)	PII29	PB822(8)	FPII69 WS224 (KIT FOR FPII69 ONLY) WS210 (KIT FOR EARLY EQUIP. PUMP)
	VS818 (INT.)		LK270 (USE W/S2288)							
	VS711, VS722 (USE W/ROTOCAP)									
9	VS737		LK82 *LK270 *(USE W/S2095 & V2096)				L1029F (STEEL BELTED)	PII29	PB822(8)	FPII69 WS224 (KIT FOR FPII69 ONLY) WS210 (KIT FOR EARLY EQUIP. PUMP)
10	VS694 (EXH.)	VS657N (EXH.)	LK82 VPI7 (INT.)		RC78A		L1029F (STEEL BELTED)	PII29	PB822(8)	FPII52 WS242 (KIT)
	VS818 (INT.)									
	VS711, VS722 (USED W/ROTOCAP)									
11	VS737		LK270 VPI7 (INT.)				L1029F (STEEL BELTED)	PII29	PB822(8)	FPII69 WS224 (KIT FOR FPII69 ONLY) WS210 (KIT FOR EARLY EQUIP. PUMP)
12	VS722 (EXH.)	VS711 (EXH.)	LK82		RC78A		L1029F (STEEL BELTED)	PII29	PB822(8)	FPII52 WS242 (KIT)
	VS818 (INT.)									
13	VS737		LK270				L1084F (STEEL BELTED 300 SER.) L2072F (PWR-FORGED 400 SER.)	PII29 PII81	PB822(8)	FPII69 WS224 (KIT)

DODGE TRUCK(CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET(MS) CAM SET(SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
14	1955-56	C3G,GA,GN,H,HA, HL,HAL,HS,HM	8	CRI288 (1328783)	CB42IM CB42IP MSI505M (BABB.) MSI505P (CL) SH327S	STD.,1,2,10,20 30,40,B-SEMI STD.,1,2,10,20, 30,40,C-SEMI STD.,1,2,10,20, 30,B-SEMI STD.,1,2,10,20, 30,C-SEMI	AS2115	V2096	NONE	NONE
15	1955-56	C3J,JA,JAL,JL,JS, K,KA,KAL,KL,KM, KS	8	CRI288 (1328783)	CB42IM CB42IP MSI505M (BABB.) MSI505P (CL) SH327S	STD.,1,2,10,20, 30,40,B-SEMI STD.,1,2,10,20, 30,40,C-SEMI STD.,1,2,10,20, 30,B-SEMI STD.,1,2,10,20, 30,C-SEMI	SC2045	V2013X	G806	G722
16	1955-57	C3B,BL,C,CN,D, DL,DN,DNL,F,FL, FS,FN,FNL;K6- SER,D100,200,300; DL,P,PL300;P, PL400;W300	6	CRI322 (1554530)	CB60G CB60M MSI20M (CONV. TRANS.) MSI20MA (AUTO. TRANS.) SH23S	STD.,1,2,10,20, 30,40,G-SEMI STD.,1,2,10,20, 30,40,SEMI STD.,1,2,10,20, 30,40,SEMI STD.,1,2,10,20, 30,40,SEMI STD.,10,30	SI689 ASI689	VI690X	G337	G338
17	1957	K8 SER.C,CL,D,DL, S600(315 ENG.)	8	CRI330 (1630398)	CB482G MSI719G SH327S	STD.,1,2,10,20, 30,G-SEMI STD.,10,20,30, G-SEMI	AS2115	V2232X	NONE	NONE
18	1957	K8 SER.C,CL,D,DL, S500,600	8	CRI330 (1630398)	CB482G MSI719G SH327S	STD.,1,2,10,20, 30,G-SEMI STD.,10,20,30, G-SEMI	S2095	V2232	NONE	NONE
19	1957	K8 SER.D100,200,300, 400;DL,P,PL300,400; S400(EXC.LINE 20)	8	CRI300 (1630398)	CB482M MSI719M SH327S	STD.,1,2,10,20, 30,B-SEMI STD.,1,2,10,20, 30,B-SEMI	S2095	V2232	NONE	NONE
20	1957	K8 SER.D100,200 (AFT.ENG.VT534, VT536-1386);D,DL300, W100,200(AFT.ENG. VT502,VT538-18504); P,PL300(AFT.ENG. VT518-1029);P,PL400 (AFT.ENG.VT522-1116) 315 ENG.	8	CRI330 (1630398)	CB482G *MS2446M SH327S *1,2,3,4 MAINS LATE TYPE W/GROOVES & OIL HOLES IN UPPER HALF ONLY.	STD.,1,2,10,20, 30,G-SEMI STD.,1,2,10,20, 30,B-SEMI	S2095	V2232	NONE	NONE
21	1957-60	K6,L6,M6-D,DL, S600;L6,M6-W, WL500;P6-D600, W500(265 ENG.)	8	CRI29I (1957- 59) CRI353 (1960) (1400244)	CB90P CB90M MS327P (CL) MS327M (BABB. OPT.EXC. 1960) SH37S	STD.,1,2,10,20, 30,40,C-SEMI STD.,1,2,10,20, 30,40,C-SEMI STD.,1,2,10,20, 30,40,C-SEMI STD.,1,2,10,20, 30,40,B-SEMI STD.,10,30	SC1963	VI698X	G609	G338

DODGE TRUCK (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING		RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN ,	PIN BUSHING	WATER PUMPS & KITS
	OUTER	INNER								
14	VS774 (EXH.) VS737 (INT.)		LK82 (EXH.) LK270 (INT.)		RC90A		L1084F (STEEL BELTED 300 SER.) L2072 (PWR- FORGED 400 SER.)	PII29 PII81	PB822(8)	FPII52 WS242 (KIT)
15	VS722 (EXH.) VS710 (INT.)	VS711 (EXH.) VS657N (INT.)	LK82 VPI7 (INT.)		RC78A		L2030AF	PII81	PB822(8)	FPII52 WS242 (KIT)
16	VS495 *VS583 *(USE W/ROTOCAP)		LK83	VL20	RC17A		L2101F (PWR- FORGED)	P731	PB778(6)	FPII80 WS206 (KIT)
17	VS793 (INT.) VS774 (EXH.)		LK270 (INT.) LK82 (EXH.)	VL8	RC90A		L2059F (PWR- FORGED)	PII83	PB840(8)	FPII93 WS236 (KIT)
18	VS793		LK270 VPI7 (INT.)	VL8			L2059F (PWR- FORGED)	PII83	PB840(8)	FPII93 WS236 (KIT)
19	VS793		LK270 VPI7 (INT.)	VL8			L2058F (PWR- FORGED)	PII83	PB840(8)	FPII93 WS236 (KIT) (C&D MDLS.) FPII92 WS238 (KIT) (P&W MDLS.)
20	VS793		LK270 VPI7 (INT.)	VL8			L2058F (PWR- FORGED)	PII83	PB840(8)	FPII93 WS236 (KIT) (C&D MDLS.) FPII92 WS238 (KIT) (P&W MDLS.)
21	VS495 (INT.) VS583 (EXH.)		LK83	VL20	RC17A		L2022F (PWR- FORGED)	P594	PB778(6) (1957- 58) PB822 (1959- 60)	FPII70 WS213 (KIT)

DODGE TRUCK (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
22	1957-60	K6, L6, M6, P6 SER. D, DL400, 500, S400, 500, 600, W300 (251 ENG.)	6	CR1213 (954428)	CB90P CB90M MS327P (CL) MS327M (BABB.) SH37S	STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 10, 30	S1855 AS1855	V1698X	G337	G338
23	1958	L8 SER. -C, CL500; D, DL400, 500; S500; W300, 500, WL500 (SGL. ROCKER SHAFT) 315 ENG.	8	CR1330 (1630398)	CB482G MS1719G SH327S	STD., 1, 2, 10, 20, 30, G-SEMI *STD., 10, 20, 30, G-SEMI *G-SEMI IS .010" O.S. LENGTH (.005" ON EACH FLANGE FACE)	S2108	V2242	NONE	NONE
24	1958	L8-D100, 200, 300; DL, P, PL300; W100, 200	8	CR1330 (1630398)	CB482G *MS2446M SH327S *1, 2, 3, 4 MAINS ARE LATE TYPE W/GROOVES & OIL HOLES IN UPPER HALF ONLY.	STD., 1, 2, 10, 20, 30, G-SEMI STD., 1, 2, 10, 20, 30, B-SEMI	S2095	V2242	NONE	NONE
25	1958-59	L8, M8, SER. -C, CL500, 600; D, DL, S600 (DBL. ROCKER SHAFT) 315 ENG.	8	CR1330 (1630398)	CB482P MS2499P SH327S	STD., 1, 2, 10, 20, 30, C-SEMI *STD., 10, 20, 30, C-SEMI *C-SEMI IS .010" O.S. LENGTH (.005" ON EACH FLANGE FACE)	SC2045	V2254X	G827	G722
26	1958-59	L6, M6, SER. -D100, 200, 300; DL, P, PL300; P, PL400; W100, 200, 300M (230 ENG.) (C/SHAFT FORG. 620035, 676898, 856080, 864719, 868929, 952068, 1316540, 1557708, 1739589)	6	CR1332 (1554530)	CB60G MS120M (EXC. AUTO. TRANS.) MS120MA (AUTO. TRANS.) SH23RS	STD., 1, 2, 10, 20, 30, 40, G-SEMI STD., 1, 2, 10, 20, 30, 40, SEMI STD., 1, 2, 10, 20, 30, 40, SEMI STD., 10, 30	S2251	V1690X	G337	G338
27	1959	M8-D, DL400, 500; W300, 500, WL500 318 ENG. (SGL. ROCKER SHAFT HYD. TAPPET) (C/SHAFT FORG. 1630937, 1732557)	8	CR1350 (1618699)	CB481G MS1714M SH325S	STD., 1, 2, 10, 20, 30, G-SEMI STD., 1, 2, 10, 20, 30, B-SEMI	S2292	V2241	NONE	NONE
28	1959	M8-D100, 200, 300; DL, P, PL300; P, PL400; S400, 500 318 ENG. (SGL. ROCKER SHAFT MECH. TAPPET) (C/SHAFT FORG. 1630937, 1732557)	8	CR1350 (1618699)	CB481G MS1714M SH325S	STD., 1, 2, 10, 20, 30, G-SEMI STD., 1, 2, 10, 20, 30, B-SEMI	S2185	V2241	NONE	NONE
29	1960	P8-D400, 500, 600; C500; S500, 600; W300, 500 (318 ENG. HYD. LIFTERS)	8	CR1350 (1618699)	CB481G *MS2540M SH325S *1, 2, 3, 4 MAINS LATE TYPE PLAIN LOWER HALVES. *B-SEMI IS .010" O.S. LENGTH (.005" ON EACH FLANGE FACE)	STD., 1, 2, 10, 20, 30, G-SEMI +STD., 1, 2, 10, 20, 30, B-SEMI	S2292	V2311	NONE	NONE
30	1960	P8-D100, 200, 300; P300, 400; W100, 200 (318 ENG. MECH. LIFTERS)	8	CR1350 (1618699)	CB481G *MS2540M SH325S *1, 2, 3, 4 MAINS LATE TYPE PLAIN LOWER HALVES. *B-SEMI IS .010" O.S. LENGTH (.005" ON EACH FLANGE FACE)	STD., 1, 2, 10, 20, 30, G-SEMI +STD., 1, 2, 10, 20, 30, B-SEMI	S2185	V2311	NONE	NONE

DODGE TRUCK (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE OUTER	SPRING INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
22	VS495 (INT.) VS583 (EXH.)		LK83	VL20	RC17A		L2022F (PWR- FORGED)	P594	PB822(6)	FPII70 WS213 (KIT)
23	VS774 (EXH.) VS793 (INT.)		LK82 VPI7 (INT.)	VL8	RC90A		L2075F (PWR- FORGED)	PII83	PB840(8)	FPII93 WS236 (KIT)
24	VS793		LK270 (EXH.) LK82 (INT.) VPI7 (INT.)	VL8			L2075F (PWR- FORGED)	PII83	PB840(8)	FPII92 WS238 (KIT)
25	VS793 (INT.) VS774 (EXH.)		LK270 (INT.) LK82 (EXH.)	VL8	RC90A		L2075F (PWR- FORGED)	PII83	PB840(8)	FPII93 WS236 (KIT)
26	VS495 *VS583 *(USE W/ROTOCAP)		LK83	VL20	RC17A		L2101F (PWR- FORGED)	P731	PB778(8)	FPII80 WS206 (KIT)
27	VS793 (INT.) VS774 (EXH.)		LK82	VL13	RC90A		L2097F (PWR- FORGED)	PII82	PB847(8)	FPII96 WS235 (KIT)
28	VS793		LK270 (EXH.) LK82 (INT.) VPI7 (INT.)	VL31			L2097F (PWR- FORGED)	PII82	PB847(8)	FPII96 WS235 (KIT)
29	VS793 (INT.) VS829 (EXH.)		LK82	VL13	RC104A		L2097F (PWR- FORGED)	PII82	PB847(8)	FPII96 WS235 (KIT)
30	VS793		LK270 (EXH.) LK82 (INT.) VPI7 (INT.)	VL31			L2097F (PWR- FORGED)	PII82	PB847(8)	FPII96 WS235 (KIT)

DODGE TRUCK(CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
31	1960	P6-D 100,200,300; P300,400;W 100,200, 300M(230 ENG.) (C/SHAFT FORG. 1557708,1739589)	6	CRI332 (1554530)	CB60G *MS2523M (EXC. AUTO. TRANS.) *MS2524M (AUTO. TRANS.) SH23S *1,2,3 MAINS	STD.,1,2,10,20, 30,40,G-SEMI STD.,1,2,10,20, 30,40,B-SEMI STD.,1,2,10,20, 30,40,B-SEMI STD.,10,30 LATE TYPE. PLAIN LOWER HALVES.	S2312 *S2251 *OPT. FOR USE W/ROTOCAP.	VI690X	G337	G338

EDSEL

1	1958	C,CORSAIR;D, CITATION(E475 ENG.)	8	CRI343 (EDG)	CB521P MS2444P SH371S	STD.,2,10,20,30, 40,C-SEMI STD.,2,10,20,30, C-SEMI	S2261	V2262X	NONE	NONE
2	1958-59	A,RANGER;B, PACER(E400 ENG.) CORSAIR (322,361 ENG.)	8	CRI341 (EDC)	CB522P MS2445P SH376S	STD.,1,2,10,20, 30,40,C-SEMI STD.,2,10,20,30, 40,C-SEMI	S2252	V2253X	NONE	NONE
3	1959	RANGER(292 ENG.)	8	CRI322 (EBU- 6205A)	CB461P MS1575PA SH316S	STD.,1,2,10,20, 30,40,50,C-SEMI STD.,2,10,20,30, 40,C-SEMI STD.,10,30	S2054	V2227	NONE	NONE
4	1959-60	RANGER(223 ENG.)	6	CRI283 (EAA- 6205A)	CB406P MS2525P SH248S	STD.,1,2,10,20, 30,40,50,C-SEMI STD.,2,10,20,30, 40,C-SEMI STD.,10,30	S2054	V2056X	NONE	NONE
5	1960	RANGER(292 ENG.)	8	CRI322 (EBU- 6205A)	CB461P MS1575PA SH316S	STD.,1,2,10,20, 30,40,50,C-SEMI STD.,2,10,20,30, 40,C-SEMI	S2054	V2308X	NONE	NONE
6	1960	RANGER(352 ENG.)	8	CRI341 (EDC)	CB522P MS2445P SH376S	STD.,1,2,10,20, 30,40,C-SEMI STD.,2,10,20,30, 40	S2252	V2253X	NONE	NONE

FALCON

1	1960	ALL(144 ENG.)	6	CRI360 (B10)	CB583G MS2518M SH411S	STD.,2,10,20,30, 40,G-SEMI STD.,2,10,20,30, 40,B-SEMI	S2306	V2307X	NONE	NONE
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FERGUSON TRACTOR(ALSO SEE MASSEY-HARRIS)

1	1948-51	TE20,TO20(CONT. ENG. Z120)	4	CRI245 (Z120D- 500)	CB362M MS1368 (W/O THR. WASHER) MB1403W (W/THR. WASHER)	STD.,2,10,20,30, SEMI STD.,2,10,20,30, SEMI	S1844 (DRILLED STEM) S1892 (USED W/ROTOCAP)	S1844	G717	G717
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DODGE TRUCK(CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
31	VS495		LK301 (EXH.) LK83 (USE W/S2251)	VL20	RC17A (USE W/S2251)		L2101F (PWR- FORGED)	P731	PB822(6)	FPI180 WS206 (KIT)

EDSEL

1	VS808 (INCL. DAMPER)		LK145 VPI6(16)	VL9			L2063F (R.H.PWR- FORGED) L2064F (L.H.PWR- FORGED)	PI209		FPI204
NOTE: SLANTED STEP .150" HIGH ON TOP OF HEADS.										
2	VS801 (INCL. DAMPER)		LK145 VPI6(16)	VL9			L2062F (PWR- FORGED EXC. 332 ENG.) L2081F (PWR- FORGED 332 ENG.)	PI205	PB848(8)	FPI206
3	VS768		LK127	VL21			L2017F (PWR- FORGED)	PI123	PB819(8)	FPI166 WS227 (KIT)
4	VS768		LK127 VPI1(12)	VL21			L2035F (PWR- FORGED)	PI123	PB819(6)	FPI194 WS233 (KIT FOR FPI194 ONLY)
5	VS768		LK127 VPI1(16)	VL21			L2017F (PWR- FORGED)	PI123	PB819(8)	FPI166 WS227 (KIT)
6	VS819		LK145	VL9			L2116F (PWR- FORGED)	PI205	PB848(8)	

FALCON

1	VS830		LK238 VP27(12)	VL24			L2114F (PWR- FORGED)	PI123		FPI254
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FERGUSON TRACTOR(ALSO SEE MASSEY-HARRIS)

1	VS584		LK200 *LK238 *(USED W/ROTOCAP) VP2 (INT.)		RC40A	SAI49 *SAI69 *(TO CONVERT TO 3 1/4" BORE)	L902F (STEEL BELTED) L1031F (3 1/4" DIA.)	PI086 P731	PB778(4)	FPI145
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FERGUSON TRACTOR (CONTINUED) ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
2	1951-54	TO30 (CONT. ENG. Z129) (C/SHAFT FORG. Z129C-500)	4	CR1245 (Z120D-500)	CB362M MS1636B (W/THR. WASHER)	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI	S1981	V1982	G717	G717
3	1955-60	TO35, F40 (CONT. Z134 ENG.)	4	CR1245 (Z120D-500)	CB362M MS1636BA	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI	S1981	V1982	G717	G717
FORD										
1	1948-50	87HA, 8HA, 0HA DE-LUXE, CUSTOM DELUXE (95 H.P.) (C/SHAFT FORG. 7HA, 8HA, 1HA-6303)	6	CR1238 (7HA)	CB11P MS1179 (CL) SH199S	STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S1819 AS1819 *AS1887 *(ROTO-TYPE) AS1887A (ASSY. VALVE & ROTATOR PARTS)	V1820X	G613	G613
2	1950	0BA DELUXE, CUST. DELUXE (100 HP) (C/SHAFT FORG. BA6303, IBA6303A, B (3 3/4))	8	CR1256 (8CM) (W/SQT. HOLE) CR1240 (8BA) (W/O SQT. HOLE)	CB15P MS352MA SH21S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, SEMI STD., 5, 10, 30	S1821 AS1821	S1821	G614 G614R (GUIDE OIL SEAL)	G614
3	1951	1HA DELUXE, CUST. (95 HP) (C/SHAFT FORG. 7HA, 8HA, 1HA-6303)	6	CR1238 (7HA)	CB11P MS1179 (CL) SH199S	STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S1932 AS1932	V1933X	G613	G613
4	1951-53	ALL (239 ENG.) (C/SHAFT FORG. BA6303, IBA6303A, B (3 3/4))	8	CR1256 (8CM) (W/SQT. HOLE) CR1240 (8BA) (W/O SQT. HOLE)	CB15P MS352MA SH21S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, SEMI STD., 5, 10, 30	S1931 AS1931	S1931	G614 G614R (GUIDE OIL SEAL)	G614
5	1952-53	ALL (215 ENG.)	6	CR1283 (EAA-6205A)	CB406P MS1499P (CL) SH248S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S1971 AS1971	V1972X	NONE	NONE
6	1954	ALL (239 ENG. OHV)	8	CR1309 (EBU)	CB461P MS1575PA SH271S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S2054	V2055X	NONE	NONE
7	1954-60	ALL (1954-55); MAINLINE, CUSTOM-LINE, FAIRLANE (1956); CUSTOM, CUSTOM 300, FAIRLANE, FAIRLANE 500 (1957-60) (223 OHV ENG.) (C/SHAFT FORG. EAA6303B, EBF, EBP)	6	CR1283 (EAA-6205A)	CB406P MS1499P (1952-59) MS2525P (1960) SH248S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S2054	V2056X	NONE	NONE

FERGUSON TRACTOR(CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	VALVE SPRING INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
2	VS584		LK238 (EXH.) LK200 (INT.) VP2 (INT.)		RC40A VC259 (EXH. CAP)	SAI58 *SAI85 *(TO CONVERT TO 3 3/8" BORE)	L965F *L2031F *(PWR- FORGED 3 3/8" DIA.)	PI086	PB778(4)	FPII45
3	VS584		LK238 (EXH.) LK200 (INT.) VP2 (INT.)		RC40A VC259 (EXH. CAP)	SAI85 (TO CONVERT TO 3 3/8" BORE)	L2031F (3 3/8" DIA. PWR- FORGED; 3 5/16" STD.DIA.)	PI086	PB778(4)	FPI209
FORD										
1	VS653 *VS591 *(USED W/ROTOCAP)		LKI27 LK218 (FOR ROTO- TYPE) VC229 (STEM CUP) SR237 (SPRG. CAP)	VL30 VL22 (ADJ. TYPE)	RC25A		L950F (SOLID SKIRT CAM GRD.)	PI080	PB775(6) (FOR .900" HOLE) PB784(6) (FOR .912" HOLE)	FPII00 WS183 (KIT) (1949-50 INCL. HUB) FPI087 WS181 (KIT) (1948)
2	VS651 *VS609 *(USED W/ROTOCAP)		LKI27 LK87 (GUIDE RET.)	VL30 VL22 (ADJ. TYPE)	RC33A		L912F	PI065	PB703(8) *PB785(8) *(.012" O.S. ON O.D.)	FPII10 (R.H.) FPII11 (L.H.) WS189 (KIT)
3	VS653 *VS718 *(USED W/ROTOCAP)		LKI27	VL23	RC75A		L950F (SOLID SKIRT CAM GRD.)	PI080	PB775(6) (FOR .900" HOLE) PB784(6) (FOR .912" HOLE)	FPII00 WS183 (KIT) (INCL. FAN HUB)
4	VS652 *VS609 *(USED W/ROTOCAP)		LKI27 LK87 (GUIDE RET.)	VL30 VL22 (ADJ. TYPE)	RC33A		L912F	PI065	PB703(8) (.805" O.D.) (.817" O.D.)	FPII10 (R.H.) FPII11 (L.H.) WS189 (KIT)
5	VS768 *VS720 *(USED W/ROTOCAP)		LKI27 VP2(12)	VL21	RC76A		L967F	PII23	PB819(6)	FPII28 WS211 (KIT)
6	VS768 *VS720 *(USED W/ROTOCAP)		LKI27 VPII(16)	VL21	RC76A		L2036F (PWR- FORGED)	PII39	PB819(8)	FPII49 WS219 (KIT)
7	VS768 *VS720 *(USED W/ROTOCAP)		LKI27 VPII(12)	VL21	RC76A		L2035F (PWR- FORGED)	PII23	PB819(6)	*FPII29 *WS211 (KIT) (EXC.FAN ON HUB) FPII48 WS218 (KIT) (FAN ON HUB 1954- 56) FPII94 WS233 (KIT) (1957-60) *(1954-55)

FORD (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
8	1955-57	MAINLINE, CUST. - LINE (1955-56); CUSTOM, CUSTOM 300 (1957) 272 OHV ENG. (C) SHAFT FORG. ECG, ECK6303B; B5A, B5S6303A; EBU)	8	CR1322 (EBU-6205A)	CB461P MS1575PA SH285S (1955) SH316S (1956-57)	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30 STD., 10, 30	S2054	V2056X (1955-56) V2227 (1957)	NONE	NONE
9	1955-60	FAIRLANE (1955-60); FAIRLANE 500 (1957-60); CUSTOM, CUSTOM 300 (1957-59); T/BIRD 40A, 40B (1955-59); GALAXIE (1959-60) 292 OHV ENG. (C) SHAFT FORG. ECG, ECK6303B; B5A, B5S6303A; EBU)	8	CR1322 (EBU-6205A)	CB461P MS1575PA SH285S (1955) SH316S (1956-60)	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30 STD., 10, 30	S2054	V2056X (1955-56) V2227 (1957-59) V2308X (1960)	NONE	NONE
10	1956-57	T/BIRD, FAIRLANE, FAIRLANE 500 (312 OHV ENG.)	8	CR1333 (ECZ-6205B)	CB461P MS1717P SH316S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S2054	V2056X (1956) V2227 (1957)	NONE	NONE
11	1958-60	ALL 332 ENG.; ALL 352 ENG. (EXC. 4 BBL. CARB. 1960) (C) SHAFT FORG. EDC)	8	CR1341 (EDC)	CB522P MS2445P SH376S	STD., 1, 2, 10, 20, 30, 30, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI	S2252	V2253X	NONE	NONE
12	1959	T/BIRD (430 ENG.)	8	CR1354 (EDG)	CB521P MS2444P SH371S	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, C-SEMI	S2261	V2293X	NONE	NONE
13	1960	T/BIRD (430 ENG.) W/B9ME & COME CYL. HEAD	8	CR1354 (EDG)	CB521P MS2444P SH371S	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, C-SEMI	S2261	V2293X (USED IN B9ME CYL. HEAD) S2332 V2333X (USED IN COME CYL. HEAD)	NONE	NONE
14	1960	T/BIRD, POLICE INTERCEPTOR (352 ENG. W/4 BBL. CARB.)	8	CR1341 (EDC)	CB522P MS2445P SH376S	STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI	S2252	V2253X	NONE	NONE

FORD TRACTOR

1	1948-52	8N, 8NAN (AFT. SERIAL 42162) (C) SHAFT FORG. 9N6303)	4	CR302 (11717)	CB200M MS947M	STD., 1, 2, 3, 5, 10, 20, 30, SEMI STD., 1, 2, 10, 20, 30, 40, SEMI	S1888 S2234 (ROTO-TYPE) S2234A (ASSY. OF VALVE & ROTATOR PARTS)	S1821	G614 G614R (GUIDE OIL SEAL)	G614
2	1953-60	NAA500, 600, 700 SER. (134 ENG.) GAS OR L. P.	4	CR1283 (EAA-6205A)	CB419M (1953-56) CB406P (1957-60) MS1539M	STD., 1, 2, 3, 10, 20, 30, 40, 50, C-SEMI STD., 1, 2, 3, 10, 20, 30, 40, 50, C-SEMI STD., 1, 2, 10, 20, 30, B-SEMI	S2019 S2019A (ASSY. OF VALVE & ROTATOR PARTS) AS1971 (USE W/ROTOCAP)	V2055X	G726	G726

FORD (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
8	VS768	LK127 VPII(16)	VL21			L2000F (PWR- FORGED)	PII78	PB819(8)	FPII66 WS227 (KIT)
9	VS768	LK127 VPII(16)	VL21			L2017F (PWR- FORGED)	PII23	PB819(8)	FPII66 WS227 (KIT)
10	VS768	LK127 VPII(16)	VL21			L2018F (PWR- FORGED)	PII23	PB819(8)	FPII66 WS227 (KIT)
11	VS801 (INCL. DAMPER) VS819 (SPRG. ONLY)	LK145 VPI6(16)	VL9			L2081F (PWR- FORGED 332 ENG.) L2082F (PWR- FORGED 352 ENG.)	PI205	PB848(8)	FPI206 (EXC 352 ENG.1960)
12	VS809 (INCL. DAMPER)	LK145 VP22 (EXH.) VPI6 (INT.)	VL9			L2067F (R.H.PWR- FORGED) L2068F (L.H.PWR- FORGED)	PI209		
13	*VS809 (B9ME HEAD) VS836 (COME HEAD) *(INCL.DAMPER)	LK145 VP22 (EXH.) VPI6 (INT.)	VL9			L2120F (R.H.PWR- FORGED) L2121F (L.H.PWR- FORGED)	PI209		
14		LK145 VPI6(16)	VL24			L2116F (PWR- FORGED)	PI205	PB848(8)	

FORD TRACTOR

1	VS639 *VS640N *(USED W/ROTOCAP) VS639 (W/S2234)	LK127 LK87 (GUIDE RET.) LK218 (W/S2234) SR254 (SPRG.CAP) VC244 (STEM CUP)	VL30 VL22 (ADJ. TYPE)	RC36A	SL360A SL348A	L983F (OFFSET PIN HOLE) L912F (CAM GRD.)	PI024 PI065	PB703(4) (.805 O.D.) PB785 (.817 O.D.)	FPII27 WS177N (KIT)
2	VS768 *VS720 *(USED W/ROTOCAP)	LK127 (INT.) LK218 (EXH.) VPII (INT.)	VL21	RC76A SR264 (SPRG. CAP) VC229 (STEM CUP)	SL356A *SL398A *(TO INCREASE BORE TO 3 1/2")	L984F	PII32	PB819(4)	FPII44 WS177N (KIT) (1953-54) FPI207 (1955-60)

FORD TRACTOR (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
3	1953-60	NAB600,700 SER. (134 ENG. KEROSENE)	4	CRI283 (EAA-6205A)	CB419M (1953-56) CB406P (1957-60) MS1539M	STD., 1,2,10,20,30, 40,50,C-SEMI STD., 1,2,10,20,30, 40,50,C-SEMI STD., 1,2,10,20,30, B-SEMI	S2019 S2019A (ASSY. OF VALVE & ROTATOR PARTS) AS1971 (USE W/ROTOCAP)	V2055X	G726	G726
4	1955-59	800,900	4	CRI283 (EAA-6205A)	CB406P MS1539M	STD., 1,2,10,20,30, 40,50,C-SEMI STD., 1,2,10,20,30, B-SEMI	S2019 S2019A (ASSY. OF VALVE & ROTATOR PARTS)	V2055X	G726	G726
5	1958-60	500,600,700 SER. (144D DIESEL ENG.)	4		CB535P MS2466P	STD., 2,10,20,30, C-SEMI STD., 2,10,20,30, C-SEMI				
6	1958-60	800,900,1800 SER.	4		CB535P MS2466P	STD., 2,10,20,30, C-SEMI STD., 2,10,20,30, C-SEMI				

FORD TRUCK

1	1948-50	F1,2,3,4,5,6(95 HP) (226,H ENG.)	6	CRI238 (7HA)	CBIIP MS1179 (CL) SH199S	STD., 1,2,10,20,30, 40,C-SEMI STD., 2,10,20,30, 40,C-SEMI STD., 10,30	SI819 SI819 *AS1887 *(ROTOTYPE) +AS1887A +(ASSY. OF VALVE & ROTATOR PARTS)	VI820X	G613	G613
2	1949-50	F1 TO F6(254,M ENG.)	6	CRI267 (8MTH-B)	CBIIP MS1179 (CL) SH199S	STD., 1,2,10,20, 30,40,C-SEMI STD., 2,10,20,30, 40,C-SEMI STD., 10,30	AS1887 (ROTO- TYPE) AS1887A (ASSY. OF VALVE & ROTATOR PARTS)	VI820X	G613	G613
3	1950	F1,2,3,4,5,6(100 HP) (239,R ENG.) (C/SHAFT FORG. BA6303, IBA, IBA- 6303A, B(3 3/4); 8CM, ICM6303(4)	8	CRI256 (8CM) (W/SQT. HOLES) CRI240 (8BA) (W/O SQT. HOLES)	CBI5P MS352MA SH21S	STD., 1,2,10,20, 30,40,50,C-SEMI STD., 2,10,20,30, 40,SEMI STD., 5,10,30	SI821 AS1821	SI821	G614 G614R (GUIDE OIL SEAL)	G614
4	1951	F1,2,3,4,5,6(95 HP) (226,H ENG.) (C/SHAFT FORG. 7HA,8HA, IHA6303)	6	CRI238 (7HA)	CBIIP MS1179 (CL) SH199S	STD., 1,2,10,20, 30,40,C-SEMI STD., 2,10,20,30, 40,C-SEMI STD., 10,30	SI932 AS1932	VI933X	G613	G613
5	1951	F1 TO F6(254 ENG.) (C/SHAFT FORG. IHA,7HA6303)	6	CRI267 (8MTH-B)	CBIIP MS1179 (CL) SH199S	STD., 1,2,10,20, 30,40,C-SEMI STD., 2,10,20,30, 40,C-SEMI STD., 10,30	AS1928 (ROTO- TYPE) AS1928A (ASSY. OF VALVE & ROTATOR PARTS) AS1819 (USE W/ROTOCAP)	VI820X	G613	G613
6	1951-53	F1,100 THRU F6,600 (239 ENG.) (C/SHAFT FORG. B6303, IBA, IBA6303A, B(3 3/4); 8CM, ICM6303 (4)	8	CRI256 (8CM) (W/SQT. HOLES) CRI240 (8BA) (W/O SQT. HOLES)	CBI5P MS352MA SH21S	STD., 1,2,10,20, 30,40,C-SEMI STD., 2,10,20,30, 40,SEMI STD., 5,10,30	SI931 AS1976 *AS1965 *(ROTO- TYPE)	SI931	G614 G614R (GUIDE OIL SEAL)	G614

FORD TRACTOR(CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER- PUMPS & KITS
3	VS768 *VS720 *(USE W/ROTOCAP)		LK127 (INT.) LK218 (EXH.) VPII (INT.)	VL21	RC76A SR264 (SPRG. CAP) VC229 (STEM CUP)	SL356F		PII32	PB819(4)	FPI144 WS177N (KIT) (1953-54) FPI207 (1955-60)
4	VS768		LK127 (INT.) LK218 (EXH.) VPII (INT.)	VL21	SR264 (SPRG. CAP) VC229 (STEM CUP)	SL406A	L2098F (PWR- FORGED)	PII24	PB819(4)	FPI207
5										
6										

FORD TRUCK

1	VS653 *VS591 *(USE W/ROTOCAP)		LK127	VL23	RC25A SR237 (SPRG. CAP) VC229 (STEM CUP)		L950F (SOLID SKIRT CAM GRD.)	PI080	PB775(6) PB784(6) (.005" O.S.ON O.D.)	FPI087 WS181 (KIT)
2	VS653		LK127 (INT.) LK218 (EXH.)	VL23	SR237 (SPRG. CAP) VC229 (STEM CUP)		L946F (SOLID SKIRT CAM GRD.)	PI084	PB775(6)	FPI087 WS181 (KIT)
3	VS651 *VS609 *(USE W/ROTOCAP)		LK127 LK87 (GUIDE RET.)	VL30 VL22 (ADJ. TYPE)	RC33A		L912F	PI065	PB703(8) PB785(8) (.012" O.S.ON O.D.)	FPI096 (R.H.) FPI097 (L.H.) WS189 (KIT)
4	VS653 *VS718 *(USE W/ROTOCAP)		LK127	VL23	RC75A		L950F (SOLID SKIRT CAM GRD.)	PI080	PB775(6) PB784(6) (.005" O.S.ON O.D.)	FPI087 WS181 (KIT)
5	VS653 *VS591 *(USE W/ROTOCAP)		LK127 (INT.) LK218 (EXH.) LK127 (USE W/ROTOCAP)	VL23	RC25A (USE W/AS1819) SR245 (SPRG. CAP) VC244 (STEM CUP)		L946F (SOLID SKIRT CAM GRD.)	PI084	PB775(6)	FPI087 WS181 (KIT)
6	VS652 *VS609 *(USE W/ROTOCAP)		LK127 LK87 (GUIDE RET.) LK218 (USE W/AS1965)	VL30 VL22 (ADJ. TYPE)	RC33A (USE W/AS1976) SR254 (SPRG. CAP) VC244 (STEM CUP)		L912F	PI065	PB703(8) PB785(8) (.012" O.S.ON O.D.)	FPI096 (R.H.) 1951-52) FPI097 (L.H.) 1951-52) FPI094 (R.H.) 1953) FPI095 (L.H.) 1953) WS189 (KIT)

FORD TRUCK(CONTINUED)
ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET(MS) CAM SET(SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
7	1952-53	F1 THRU F6; F100 THRU 500(215 ENG.)	6	CR1283 (EAA-6205A)	CB406P MS1499P (CL) SH248S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, C-SEMI STD., 10, 30	SI971 AS1971	V1972X	NONE	NONE
8	1954-55	F100 THRU 600; B & C500, 600 C.O.E. (239 OHV ENG.) *W/SQT.HOLE ON SIDE W/BRG.NOTCH) +W/SQT.HOLE ON SIDE W/O BRG.NOTCH)	8	*CR1322 (EBU-6205A) +CR1309 (EBU)	CB461P MS1575PA SH271S (1954) SH285S (1955)	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30 STD., 10, 30	S2054	V2055X	NONE	NONE
9	1954-60	F100 THRU 600; P400, 500; B500, 600(223 ENG.) (C/SHAFT FORG. EAA6303B, EBF, EBP)	6	CR1283 (EAA-6205A)	CB406P MS1499P (1954-59) MS2525P (1960) SH248S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S2054	V2056X	NONE	NONE
10	1956-58	F100 THRU 600, B & C500, 600(1956); F100 THRU 700, P350, 400, 500, 600, C550, 600; B700(1957-58)(272 OHV ENG.) (C/SHAFT FORG. ECG, ECK6303B, B5A, B5S6303A, EBU)	8	CR1322 (EBU-6205A)	CB461P MS1575PA SH316S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S2054	V2056X (1956) V2227 (1957-58)	NONE	NONE
11	1956-58	B, C, F600, 700, T700 (1956) B & F500, 600, 700, C550, 600, P600, T700(1957-58)(272 OHV HVY. DUTY ENG.) (C/SHAFT FORG. ECG, ECK6303B, B5A, B5S6303A, EBU)	8	CR1322 (EBU-6205A)	CB461P MS1575PA SH316S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	SC2192 *SC2192A (1956) *(ASSY. V2227 OF VALVE & ROTATOR PARTS)	V2193X	NONE	NONE
12	1958-60	C550, 600, 700, T700 (292 HVY. DUTY ENG.) (C/SHAFT FORG. ECG, ECK6303B, B5A, B5S6303A, EBU)	8	CR1333 (ECZ-6205B)	CB461P MS1575PA SH316S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	SC2192 *SC2192A *(ASSY. OF VALVE & ROTATOR PARTS)	V2272	NONE	NONE
13	1959-60	F100 THRU 700; P350, 400, 500; B500, 600; T700(292 ENG.) (C/SHAFT FORG. ECG, ECK6303B, B5A, B5S6303A, EBU)	8	CR1322 (EBU-6205A)	CB461P MS1575PA SH316S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S2054	V2227 (1959) V2308X (1960)	NONE	NONE

G M C TRUCK

1	1950	FC, FCS300; FC, FF, FFR350(248 ENG.) (C/SHAFT FORG. 3 13/16" 2191127, 6107432)	6	CR294 (5150059, 6107428, *2135419)	CB251P MS929M (BABB.) MS929P (CL) SH209S	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, B-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	SI875 AS1875	V1044	G476	G476
*LOCKING LIP 15/64" WIDE.										
2	1950-51	FC100, 150, 250; 100, 150, 250, 280-22(228 ENG.) (C/SHAFT FORG. 2191127, 6107432)	6	CR294 (5150059, 6107428, *2135419)	CB251P MS929M (BABB.) MS929P (CL) SH209S	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, B-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	SI655 AS1663	V1044	G758	G758
*LOCKING LIP 15/64" WIDE.										

FORD TRUCK(CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
7	VS768 *VS720 *(USE W/ROTOCAP)		LKI27 VP2(12)	VL2I	RC76A		L967F	PII23	PB819(6)	FPII29 WS211 (KIT)
8	VS768 *VS720 *(USE W/ROTOCAP)		LKI27 VPII(16)	VL2I	RC76A		L2036F (PWR- FORGED)	PII39	PB819(8)	FPII50 WS219 (KIT) (1954) FPII67 WS227 (KIT) (1955)
9	VS768 *VS720 *(USE W/ROTOCAP)		LKI27 VPII(12)	VL2I	RC76A		L2035F	PII23	PB819(6)	FPII48 WS218 (KIT) (FAN ON HUB) FPII29 WS211 (KIT) (EXC.FAN ON HUB)
10	VS768		LKI27 VPII(16)	VL2I			L2000F (PWR- FORGED)	PII78	PB819(8)	FPII67 WS227 (KIT) (COE 1956) FPII81 WS232 (KIT) (F & B 1956;ALL 1957-58)
11	VS768		LKI27 (INT.) LK231 (EXH.) SR297 (SPRG. CAP) VC297 (STEM CUP) VPII(16)	VL2I			L2000F (PWR- FORGED)	PII78	PB819(8)	FPII67 WS227 (KIT) (COE 1956) FPII81 WS232 (KIT) (F,T,B 1956) FPII95 WS234 (KIT) (ALL 1957-58)
12	VS768		LKI27 (INT.) LK231 (EXH.) VPII(16)	VL2I	SR297 (SPRG. CAP) VC297 (STEM CUP)		L2091F (PWR- FORGED)	PII78	PB819(8)	FPII95 WS234 (KIT)
13	VS768		LKI27 VPII(16)	VL2I			L2017F (PWR- FORGED)	PII23	PB819(8)	FPII81 WS232 (KIT)

G M C TRUCK

1	VS421 *VS558 *(USE W/ROTOCAP)		LKI27		RC3A		L796NF (STEEL BELTED)	PI007	PB764(12)	WPI042N WS78 (KIT)
2	VS421 *VS558 *(USE W/ROTOCAP)		LKI27		RC3A		L944F (DOME HEAD STEEL BELTED)	PI008	PB764(12)	WPI041N WS78 (KIT)

G M C TRUCK(CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
3	1950-53	HC,HCS,HF,HFR450; HC,HF470;COACH TGH3102(270 ENG.) (C/SHAFT FORG. 883550,2090911,2135416, 2136119)	6	CR294 (5150059, 6107428, *2135419)	CB251P MS929M (BABB.) MS929P (CL) SH209S	STD.,2,10,20,30, 40,C-SEMI STD.,2,10,20,30, 40,B-SEMI STD.,2,10,20,30, 40,C-SEMI STD.,10,30	ASI876 (ROTO- TYPE, 45 DEG.) **ASI876A (ASSY.OF VALVE & ROTATOR PARTS) ASI939 (ROTATYPE) ASI939A (ASSY.OF VALVE & ROTATOR PARTS) **ASI875 & RC3A MAY BE USED TO REPLACE ASI876A.	VI877	G476	G476
4	1951-53	300,S300,350,P350, S400-24(248 ENG.) (C/SHAFT FORG. 2191127,6107432) NOTE: SOME, 1952-53 248 ENGS. MAY HAVE BEEN CONVERTED TO 1954 TYPE BY IN- STALLING 1954 HEAD ASSY.FOR THESE USE ENG. PARTS IN LINE 6.	6	CR294 (5150059, 6107428, *2135419)	CB251P MS929M (BABB.) MS929P (CL) SH209S	STD.,2,10,20,30, 40,C-SEMI STD.,2,10,20,30, 40,B-SEMI STD.,2,10,20,30, 40,C-SEMI STD.,10,30	ASI939 (ROTO- (1951) TYPE VI942 30 DEG.) (1952- ASI939A 53) (ASSY. OF VALVE & ROTATOR PARTS) SI655 (1952-53) ASI663 (USE W/ROTOCAP)	VI044 (1951)	G476 (1951)	G476 (1951)
5	1952-53	100,150,250,280-22 (228 ENG.) (C/SHAFT FORG. 2191127,6107432)	6	CR294 (5150059, 6107428, *2135419)	CB251P MS929M (BABB.) MS929P (CL) SH209S	STD.,2,10,20,30, 40,C-SEMI STD.,2,10,20,30, 40,B-SEMI STD.,2,10,20,30, 40,C-SEMI STD.,10,30	SI978 ASI978 (30 DEG. SEAT USE W/L944F) S2020 AS2020 (USE W/L986F)	VI942	G758	G758
6	1954-55	100,150,PM150,250, 300,S300,350,M & F 350-24(248 ENG.) (C/SHAFT FORG. 2191127,6107432)	6	*CR1298 (2135419)	CB427P MS929P SH209S	STD.,2,10,20,30, 40,C-SEMI STD.,2,10,20,30, 40,C-SEMI STD.,10,30	S2020 AS2020 AS2021 (ROTO- TYPE) AS2021A (ASSY.OF VALVE & ROTATOR PARTS)	V2022 V2022X	G758	G758
7	1954-55	350,F & M350;370, F,M,FM,S,SM370; 400,M & S400;410, F,M,FM410(270 ENG.) (C/SHAFT FORG. 3 13/16" 2191127, 6107432; 4" 883550, 2090911,2135416,2136119)	6	CR1298 (2135419)	CB427P MS929P SH209S	STD.,2,10,20,30, 40,C-SEMI STD.,2,10,20,30, 40,C-SEMI STD.,10,30	AS2021 AS2021A V2022X (ASSY. OF VALVE & ROTATOR PARTS) S2020 AS2020 (USE W/ROTOCAP)	V2022	G758	G758
8	1955	100,150,250;PM150, 250;300;M & S300; M & FM340(288 ENG.)	8	CR1328 (YCI15, ZNI15)	CB347M MS1241MA (BABB.) MS1770P (CL HVY. DUTY) SH291S	STD.,1,2,10,20, 30,SEMI STD.,1,2,10,20, 30,SEMI STD.,2,10,20,30, 40,C-SEMI STD.,30	S2183 V2184	V2184	G753	G753
9	1955	350,F,M,FM350;370, F,M,FM,S,SM370; 400,M 400;410,F,M, FM410(288 ENG.)	8	CR1328 (YCI15, ZNI15)	CB502P MS1770PB SH291S	STD.,2,10,20,30, 40,C-SEMI STD.,2,10,20,30, 40,C-SEMI STD.,30	AS2119 AS2119A (ASSY. OF VALVE & ROTATOR PARTS)	V2184	NONE	NONE
10	1955-56	100,150,250,300;S, M,FM300(316 ENG.)	8	CR1328 (YCI15, ZNI15)	CB347M MS1241MA (BABB.) MS1770P (CL HVY. DUTY) SH291S	STD.,2,10,20,30, 40,C-SEMI STD.,2,10,20,30, 40,C-SEMI STD.,2,10,20,30, 40,C-SEMI STD.,30	S2183 V2184	V2184	NONE	NONE

G M C TRUCK (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING		VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
	OUTER	INNER							
3	VS421 (SPRG. ONLY) VS827 (INCL. DAMPER)	LK127 (INT.) LK218 (EXH.) VP2 (AFT ENG. 783993)		SR218 (SPRG. CAP) VC218 (STEM CUP)		L125F (PWRGRV.)	PI007	PB764(I2)	WPI042N WS78 (KIT)
4	VS421 *VS558 *(USE W/ROTOCAP)	LK127 (INT.) LK218 (EXH.) VP2 (INT.1952-53) LK127 (USE W/ROTOCAP)		RC3A SR218 (SPRG. CAP) VC218 (STEM CUP)		L796NF	PI007	PB764(I2)	WPI042N WS78 (KIT)
5	VS421 *VS558 *(USE W/ROTOCAP)	LK127 VP2 (INT.)		RC14B		L944F (DOME HEAD STEEL BELTED) L986F (FLAT HEAD)	PI008	PB764(I2)	WPI04IN WS78 (KIT)
6	VS421 *VS558 *(USE W/ROTOCAP)	LK127 VP2 (INT.) LK218		RC14B SR218 (SPRG. CAP) VC218 (STEM CUP)		L2021F (PWR-FORGED USE IN SETS ONLY)	PI007	PB764(I2)	WPI042N (W/O P/S) FPI163 (W/P/S EXC.100-24 THRU PM250-24) FPI162 (100-24 THRU PM250-24 W/P/S) WS78 (KIT)
7	VS421 (SPRG. ONLY) VS827 (INCL. DAMPER) VS558 (USE W/ROTOCAP)	LK127 (INT.) LK218 (EXH.) LK127 (USE W/ROTOCAP) VP2 (INT.)		RC14B SR218 (SPRG. CAP) VC218 (STEM CUP)		L998F (CAM GRD.)	PI007	PB764(I2)	WPI042N (W/O P/S) FPI163 (W/P/S) WS78 (KIT)
8	VS733	VS734	LK127 VP2	VL10		L2001F (PWR-FORGED)	PI089	PB809(8)	FPI172 WS225 (KIT)
9	VS733	VS734	LK127 (INT.) LK218 (EXH.) VP2 (INT.)	VL10	VC218 (STEM CUP) SR293 (SPRG,CAP)	L2001F (PWR-FORGED)	PI089	PB809(8)	FPI172 WS225 (KIT)
10	VS733	VS734	LK127 VP2 (INT.)	VL11		L2003F (PWR-FORGED)	PI188	PB809(8)	FPI172 WS225 (KIT)

G M C TRUCK (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
11	1955-56	350,370; F350,370; S370(316 ENG.)	8	CR1328 (YCI15, ZNI15)	CB502P MS1770PB SH291S	STD.,2,10,20,30, 40,C-SEMI STD.,2,10,20,30, 40,C-SEMI STD.,30	AS2219 AS2219A (ASSY. OF VALVE & ROTATOR PARTS)	V2184	NONE	NONE
12	1956-60	100,150,300,350,370; F350,370; S300,370	6	CR1298 (2135419)	CB427P MS929PA SH209S	STD.,2,10,20,30, 40,C-SEMI STD.,2,10,20,30, 40,C-SEMI STD.,10,30	S2020 AS2020 *V2022X +AS2021 *(USE (ROTO- W/ROTOCAP) TYPE) +AS2021A (ASSY. OF VALVE & ROTATOR PARTS) +1956-59 ONLY.	V2022	G758	G758
13	1957-58	100,150,250(347 ENG.)	8	CR1328 (YCI15, ZNI15)	CB502P MS2461P SH291S	STD.,2,10,20,30, 40,C-SEMI STD.,10,20,30,40, C-SEMI STD.,30	S2220	V2221X	NONE	NONE
14	1957-58	350,370,450; F350, 370,450; S375, W500 (347 ENG.)	8	CR1328 (YCI15, ZNI15)	CB502P MS2461P SH291S	STD.,2,10,20,30, 40,C-SEMI STD.,10,20,30,40, C-SEMI STD.,30	AS2264 AS2264A (ASSY. OF VALVE & ROTATOR PARTS)	V2221X	NONE	NONE
15	1958-59	350,370,450; F350, 370, MW, W500(336 ENG. FROM 23920 TO 35000(1958-59); 336 ENG. TO 23919 (1958)	8	CR1344	CB502P MS2461P SH291S	STD.,2,10,20,30, 40,C-SEMI STD.,10,20,30, 40,C-SEMI STD.,30	AS2265 (TO ENG. 23919) AS2289 (ENG. 23920 TO 35000) *AS2265A *AS2289A *(ASSY. OF VALVE & ROTATOR PARTS)	V2266	NONE	NONE
16	1958-59	100,150,250(336 ENG. TO 35000)	8				S2255	V2256	NONE	NONE
17	1959	100,150,250(336 ENG. AFT. ENG. 35001)	8				S2282	V2283	NONE	NONE
18	1959	350,370,450; F350,370; MW, W500, S375(336 ENG. AFT. 35001)	8	CR1346	CB502P MS2496P SH291S	STD.,2,10,20,30, 40,C-SEMI *STD.,10,20,30, 40,C-SEMI STD.,30 *C-SEMI IS .010" O.S. LENGTH(.005" ON EACH FLANGE FACE)	AS2324 +AS2324A +(ASSY. OF VALVE & ROTATOR PARTS)	V2325	NONE	NONE
19	1960	1001,1002,1502,2502, 2503; K1001,1002,1502; V3001,3005(V6305A ENG.)	6	CR1363 (2389554)	CB586P MS2521P SH415S	STD.,2,10,20,30, 40,C-SEMI *STD.,2,10,20,30, 40,C-SEMI *C-SEMI IS .010" O.S. LENGTH(.005" ON EACH FLANGE FACE)	S2326	V2327	NONE	NONE

HUDSON

1	1938-52	ALL (C/SHAFT FORG. 33020,300106)	8	CR922 (1,3,5,7) CR921 (2,4,6,8) (157369 ONLY) EXC. EARLY 1938)	MS474 SH204S (1941-52 ONLY)	STD.,2,10,20,30, SEMI	S993	V994	G556	G478
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G M C TRUCK(CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	VALVE SPRING INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
11	VS733	VS734	LK127 (INT.) LK218 (EXH.) VP2 (INT.)	VL11	SR293 (SPRG. CAP) VC218 (STEM CUP)		L2003F (PWR-FORGED)	PII88	PB809(8)	FPII72 WS225 (KIT)
12	VS421 *VS827 *(INCL. DAMPER) VS629 (USE W/ROTOCAP)		LK127 VP2 (INT.) *LK127 (INT.) *LK218 (EXH.) *SR218 (SPRG,CAP) *VC218 (STEM CUP) *USED W/AS2021,2021A, V2022,2022X.		RC68A (EXH.& INT.)		L105F (PWRGRV. 350 THRU 375, 1956-59) L2026F (ALL EXC. ABOVE)	PII90	PB845(6)	WPJ042N (W/PWR. STRG. 1956-59) FPII62 (W/O PWR. STRG. 1956-59) FPII62 WS78 (KIT, ALL 1960)
13	VS733	VS734	LK127 VP2(16)	VL11			L2073F	PII88	PB809(8)	FPII72 WS225 (KIT)
14	VS733	VS734	LK127 (INT.) LK295 (EXH.) VP2 (INT.)	VL11			L2073F	PII88	PB809(8)	FPII72 WS225 (KIT)
15	VS733	VS734	LK127 (INT.) LK218 (EXH. TO ENG. 23219) LK295 (EXH. FROM ENG. 23920 TO 35000) VP2 (INT.)		SR293 (SPRG. CAP) VC218 (STEM CUP)		L2074F (PWR-FORGED)	PII88		FPII72 WS225 (KIT)
16	VS733	VS734	LK127 VP2(16)				L2074F (PWR-FORGED)	PII88		FPII72 WS225 (KIT)
17	VS733	VS734	LK127 VP2(16)				L2113F (PWR-FORGED)	PII88		FPII72 WS225 (KIT)
18	VS733	VS734	LK127 (INT.) LK295 (EXH.) VP2 (INT.)		SR293 (SPRG. CAP) VC218 (STEM CUP)		L2113F (PWR-FORGED)	PII88		FPII72 WS225 (KIT)
19	VS833		LK127 VP2 (INT.)	VL34			L2127F (PWR-FORGED)	PI235	PB854(6)	FPII72 WS225 (KIT)
HUDSON										
I	VS488		LK39				L697F	P724	PB505(8)	WS187 (KIT, 1948-52)

HUDSON (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
2	1948-54	481,491,501,5A SUPER SIX; 482,492, 502,6A,6B COMMO-DORE; 500,50A,4A, 4B PACEMAKER; 4C, 4D,5B,5C,5D WASP (C/SHAFT FORG. 303011,358011,301794, 304668)	6	*CRI241A (300046) †CRI241B (300046) CRI241C (303906, 302609) *DRILLED †UNDRILLED	CB336M MS1161M SH210S	STD.,1,2,10,20,30, B-SEMI STD.,1,10,20,30, SEMI	S1822	V1823	G616	G617
3	1951-56	HORNET	6	CRI241C (303906, 302609)	CB336M MS1161M SH210S	STD.,1,2,10,20, 30,SEMI STD.,1,10,20,30, SEMI	S1822	V1823	G616	G617
4	1953-56	ALL JET & 1955-56 WASP	6	CRI313 (308004)	CB424M MS1548M SH279S	STD.,2,10,20,30, B-SEMI STD.,2,10,20, B-SEMI	S2029	V2030	G724	G724
5	1955	HORNET	8	CRI324 (440774)	CB474M MS1696P SH293S	STD.,1,2,10,20, 30,C-SEMI STD.,1,2,10,20, 30,C-SEMI	S2113	V2114X	NONE	NONE
6	1956	35680 CUSTOM HORNET	8	CRI324 (440774)	CB474M MS1696P SH293S	STD.,1,2,10,20, 30,C-SEMI STD.,1,2,10,20, 30,C-SEMI	S2113	V2198	NONE	NONE
7	1956	35650 HORNET SPECIAL	8	CRI348 (3144468)	CB507M MS1780M SH338S	STD.,1,2,10,20, 30,B-SEMI STD.,1,2,10,20, 30,B-SEMI				
8	1957	HORNET	8	CRI348 (3144468)	CB507M MS1780M SH338S	STD.,1,2,10,20, 30,B-SEMI STD.,1,2,10,20, 30,B-SEMI	S2208	V2209X	G819	G819

INTERNATIONAL TRUCK

1	1950-54	L & R170,1,2,3,4,5; L180,1,2,3,4; LC180, 1,2; LF174(BLD269 ENG.) (C/SHAFT FORG. 116447H,74062R1)	6	*CRI234A (116390H) *CRI234B (62930R1)	CB308P (1,395" LONG 1950-54) CB452P (1,193" LONG 1954) MS1190 (INCL. THR. WASHERS) MS1190PA (INCL. FLANGED REAR BRG.) SH86S	STD.,2,10,20,30, 40,60,C-SEMI STD.,2,10,20,30, 40,60,C-SEMI STD.,2,10,20,30, 40,60,C-SEMI STD.,2,10,20,30, C-SEMI STD.,30	S720 AS761	V987X (45 DEG. TO ENG. 75037) V2034 (15 DEG. AFT. ENG. 75037)	G808	G807
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*INTERCHANGEABLE IN COMPLETE SETS.

HUDSON (CONTINUED)
ENGINE PARTS

LINE NO.	VALVE SPRING		RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
	OUTER	INNER								
2	VS568		LK215				*L932NF (EXC. PACEMAKER & 4C, 4D WASP) *L929NF (PACEMAKER & 4C, 4D WASP) *CAM GROUND	PI081	PB795(6)	FPI107 (W/O PWR STRG. 1950-54) FPI147 (PWR. STRG. 1954) WS187 (KIT)
3	VS568		LK215				L961F (CAM GRD.)	PI081	PB795(6)	*FPI107 (W/O PWR. STRG. 1951-54) *FPI147 (1954 PWR. STRG.) *WS187 (KIT)
*NO PUMP OR KIT AVAILABLE FOR 1955-56 MDLS.										
4	VS703		LK215				L997F	P724	PB829(6)	FPI154 (JETS ONLY) WS216 (KIT FOR WASP ONLY OIL WICK TYPE)
5	VS735		LK145	VL13				PI208		FPI202
6	VS772		LK145	VL13			L2057F (PWR-FORGED)	PI208		FPI202
7										
8	VS781		LK215 VPI9(16)	VL13				PI186		FPI199

INTERNATIONAL TRUCK

1	VS339 *VS573 *(USE W/ROTOCAP	LK83 VPI (INT.)		RC10A	SL5328A SL328A SL5328B SL328B (FOR 5000' ALTITUDE)		L825NF (STEEL BELTED) L826NF (STEEL BELTED)	P838	PB781(6)	FPI201 WS226A (KIT INCL BRGS.) WS226 (KIT LESS BRGS.)
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INTERNATIONAL TRUCK (CONTINUED) ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
2	1950-55	L & R150, 1, 2, 3, 4; L & R160, 1, 2, 3, 4, 5; LC & RC160, 1, 2; LB140; RC160 (4X4) (SD240 ENG.) (C/SHAFT FORG. 70118R1)	6	CR1265 (70009R1)	CB335M *CB475P *(OPT. HVY. DUTY BRG.) MS1297M SH224S	STD., 2, 10, 20, 30, 40, SEMI STD., 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, SEMI STD., 30	*S1885 *AS1885 *(EXH. TO ENG. 52490 & FROM 52511 TO 52565; INT. TO 118158) +AS1964 V2092X +AS1964A +(EXH. FROM 52491 TO 52510; INT. AFT. 118159) #AS1885 #(USE W/ROTOCAP)	VI886X	G668	G668
3	1950-55	L & R110, 11, 12, 20, 21, 22, 30, 31, 32; R100, 102; L & RMI20, 21, 22, 50, 51, 52 (SD220 ENG.) (C/SHAFT FORG. 70115R1)	6	CR1265 (70009R1)	CB335M *CB475P *(OPT. HVY. DUTY BRG.) MS1297M SH224S	STD., 2, 10, 20, 30, 40, SEMI STD., 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, SEMI STD., 30	S1885 AS1885 (TO ENG. 118142) AS1964 VI886X AS1964A (AFT. ENG. 118143) AS1885 (USE W/ROTOCAP)	VI886X	G668	G668
4	1953-54	RF170, 71, 72, 74; R & RC180, 81, 82; R183 (BD282 ENG.) (C/SHAFT FORG. 116447H, 74062R1)	6	*CR1234A (116390H) *CR1234B (62930R1)	CB308P (1,395" LONG 1953) CB452P (1,193" LONG 1954) MS1190 (INCL. THR. WASHERS) MS1190PA (INCL. FLANGED REAR BRG.) SH246S	STD., 2, 10, 20, 30, 40, 60, C-SEMI STD., 2, 10, 20, 30, 40, 60, C-SEMI STD., 2, 10, 20, 30, 40, 60, C-SEMI STD., 2, 10, 20, 30, C-SEMI STD., 30	*AS2017 V2018 *AS2017A *(HAS 30 DEG. SEAT, USED TO SER. 18926 EXC. 18068, 18480, 18775, 18776) +AS2110 +AS2110A +(HAS 45 DEG. SEAT, USED AFT. SER. 18296 & IN 18068, 18480, 18775, 18776)	V2018	G748	G749
*INTERCHANGEABLE IN COMPLETE SETS.										
5	1955-57	SI70, 2, 4, 5; SF170 SER. (BD269 ENG.) (C/SHAFT FORG. 116447H, 74062R1)	6	*CR1234A (116390H) *CR1234B (62930R1)	CB452P MS1190 (INCL. THR. WASHERS) MS1190PA (INCL. FLANGED REAR BRG.) SH86S	STD., 2, 10, 20, 30, 40, 60, C-SEMI STD., 2, 10, 20, 30, 40, 60, C-SEMI STD., 2, 10, 20, 30, C-SEMI STD., 30	AS761	V2034	G808	G807
*INTERCHANGEABLE IN COMPLETE SETS.										
6	1955-60	RF170, 1, 2, 4; R180, 1, 2, 3, 4; S180, 2, 4; S1840; SF175, 180; A & C180; AC & BC180, 1890; BC180 (4X4) (BD308 ENG.) (C/SHAFT FORG. 116447H, 74062R1)	6	*CR1234B (62930R1) *CR1234A (116390H)	CB452P MS1190 (INCL. THR. WASHERS) MS1190PA (INCL. FLANGED REAR BRG.) SH246S	STD., 2, 10, 20, 30, 40, 60, C-SEMI STD., 2, 10, 20, 30, 40, 60, C-SEMI STD., 2, 10, 20, 30, C-SEMI STD., 30	AS2110 V2111X *AS2110A *(ASSY. OF VALVE & ROTATOR PARTS)	V2111X	G748	G749
*INTERCHANGEABLE IN COMPLETE SETS.										
7	1955-60	SI75, 180, 82, 84; SC & CO180; A & B170, 180; AC, BC170, 180; BC170 (4X4) (BD282 ENG.)	6	*CR1234A (116390H) *CR1234B (62930R1)	CB452P MS1190 (INCL. THR. WASHERS) MS1190PA (INCL. FLANGED REAR BRG.) SH246S	STD., 2, 10, 20, 30, 40, 60, C-SEMI STD., 2, 10, 20, 30, 40, 60, C-SEMI STD., 2, 10, 20, 30, C-SEMI STD., 30	AS2110 V2111X *AS2110A *(ASSY. OF VALVE & ROTATOR PARTS)	V2111X	G748	G749
*INTERCHANGEABLE IN COMPLETE SETS.										
8	1955-60	R & S160, 1700, 1, 2, 4, 5; A & B110, 20, 30, 50, 60; A & B120, 40, 60 (4X4); AC160, BC150, 60 (BD-264 ENG.)	6	CR1265 (70009R1)	CB475P MS1698P SH224S	STD., 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, C-SEMI STD., 30	AS1964 V2092X *AS1964A *(ASSY. OF VALVE & ROTATOR PARTS) AS1885 (USE W/ROTOCAP)	V2092X	G746	G747

INTERNATIONAL TRUCK(CONTINUED)ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS &KITS
2	VS638		LK145 VPI (INT.)	VL26	RC62A SR253 (SPRG. CAP) VC241 (STEM CUP)		L2054F (PWR- FORGED TO ENG. 118158) *L2055F (PWR- FORGED AFT.ENG.118159) *L2055F IS FOR 5000 ⁺ ALTITUDE TO ENG. 118158.	PI108	PB811(6)	FPI200 WS205 (KIT)
	VS638		LK145 (INT.) LK253 (EXH.)							
	VS692 (USE W/ROTOCAP)									
3	VS638		LK145 VPI (INT.)	VL26	RC62A SR253 (SPRG. CAP) VC241 (STEM CUP)		L933F (STEEL BELTED TO ENG. 261931) L124F (PWRGRV. AFT.ENG.261932)	PI108	PB811(6)	FPI200 WS205 (KIT)
	VS638		LK145 (INT.)							
	VS692 (USE W/ROTOCAP)		LK253 (EXH.)							
4	VS700		LK145 (INT.) LK253 (EXH.) VPI (INT.)		SR263 (SPRG. CAP) VC241 (STEM CUP)		L982F (AERO- TYPE)	PI131	PB781(6)	FPI201 WS226A (KIT INCL. BRGS.) WS226 (KIT LESS BRGS.)
5	VS339 *VS573 *(USE W/ROTOCAP)		LK83 VPI (INT.)		RC10A	SL5328A SL328A SL5328B SL328B (FOR 5000 ⁺ ALTITUDE)	L825NF (STEEL BELTED) L826NF (STEEL BELTED)	P838	PB781(6)	FPI201 WS226A (KIT INCL. BRGS.) WS226 (KIT LESS BRGS.)
6	VS700		LK145 (INT.) LK253 (EXH.) VPI (INT.)	VL26	SR263 (SPRG. CAP) VC241 (STEM CUP)		L123F (PWRGRV. R & S MDLS.) L142F (PWRGRV. A & B MDLS.)	PI131	PB781(6)	FPI201 WS226A (KIT INCL. BRGS.) WS226 (KIT LESS BRGS.)
7	VS700		LK145 (INT.) LK253 (EXH.) VPI (INT.)	VL26	SR263 (SPRG. CAP) VC241 (STEM CUP)		L982F (AERO- TYPE S MDLS.) L141F (PWRGRV. A & B MDLS.)	PI131	PB781(6)	FPI201 WS226A (KIT INCL. BRGS.) WS226 (KIT LESS BRGS.)
8	VS638		LK145 (INT.) LK253 (EXH.)	VL26	RC62A SR253 (SPRG. CAP) VC241 (STEM CUP)		L122F (PWRGRV. R & S MDLS.) L2056F (PWR- FORGED A & B MDLS.)	PI108	PB811(6)	FPI200 WS205 (KIT)
	VS692 (USE W/ROTOCAP)		LK145 VPI (INT. ORING) VP26 (INT. UMBRELLA 1957-60)							

INTERNATIONAL TRUCK(Continued) ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
9	1956-60	S110, 12, 20, 22, 30, 32, 40, 50, 52; SM160, 62; A & B100, 10, 20, 30, 50; A & B120, 140(4X4); BC150(BD240 ENG.) (C/SHAFT FORG. 70118R1)	6	CR1265 (70009R1)	CB335M *CB475P (OPT. HVY. DUTY BRG.) MSI297M SH224S	STD., 2, 10, 20, 30, 40, SEMI STD., 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, SEMI STD., 30	ASI964 *ASI964A (ASSY. OF VALVE & ROTATOR PARTS) ASI885 (USE W/ROTOCAP)	V2092X	G746	G747
10	1956-60	S100, 102; SAI20; SM120, 22, 30, 40, 50, 52; A100, 10, 20, 30; B100(BD220 ENG.) (C/SHAFT FORG. 70115R1)	6	CR1265 (70009R1)	CB335M *CB475P (OPT. HVY. DUTY BRG.) MSI297M SH224S	STD., 2, 10, 20, 30, 40, SEMI STD., 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, SEMI STD., 30	ASI964 *ASI964A (ASSY. OF VALVE & ROTATOR PARTS) ASI885 (USE W/ROTOCAP)	V1886X	G746	G747
11	1959-60	B100, 10, 20, 30, 50, 60; B120, 60(4X4); BC150, 60(V266 ENG.)	8	CR1357 (216113R1)	CB581P MS2516P SH426S	STD., 2, 10, 20, 30, 40, C-SEMI *STD., 2, 10, 20, 30, 40, C-SEMI *C-SEMI IS .010" O.S. LENGTH(.005" ON EACH FLANGE FACE)	AS2300	V2301X	G836	G836
12	1959-60	B160, 70; BC160, 70; BCF170; B160, 70 (4X4) BCF170(6X6 (V304 ENG.)); B180, BC180, BC1890; BCF180(4X4) BCF180(6X6)(V345 ENG.)	8	CR1357 (216113R1) (V304 ENG.) CR1358 (216114R1) (V345 ENG.)	CB581P MS2516P SH426S	STD., 2, 10, 20, 30, 40, C-SEMI *STD., 2, 10, 20, 30, 40, C-SEMI *C-SEMI IS .010" O.S. LENGTH(.005" ON EACH FLANGE FACE)	AS2302	V2303X	G836	G836

JOHN DEERE TRACTOR

1	A, AI, AN, ANH, AO, AR, AW, AWH	2	CR1307 (A-107)	*CB468M B-SEMI *INSERT TYPE RODS & BRGS. CAN REPLACE BABBITTED TYPE RODS.	STD., 2, 10, 20, 30, B-SEMI	SI985	V1986	G644	G644
2	B, BN, BNH, BW, BWH, TO SERIAL 95999; BO, BR TO SERIAL 152374	2	CR1308 (B-5)	*CB469M B-SEMI *INSERT TYPE RODS & BRGS. CAN REPLACE BABBITTED TYPE RODS.	STD., 2, 10, 20, 30, B-SEMI	S930		G444	G444
3	B, BN, BNH, BW, BWH SERIAL 96000 TO 152373	2	CR1308 (B-5)	*CB469M B-SEMI *INSERT TYPE RODS & BRGS. CAN REPLACE BABBITTED TYPE RODS.	STD., 2, 10, 20, 30, B-SEMI	SI987	V1988X	G600	G600
4	B, BI, BN, BNH, BO, BR, BW, BWH AFT. SERIAL 152374	2		CB469M MSI583B	STD., 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, SEMI				
5	60 AFT. SERIAL 6,000,000	2		CB468M B-SEMI NOTE: MAIN BRGS. FURNISHED WITH HOUSING & ASSY. ONLY.	STD., 2, 10, 20, 30, B-SEMI	SI985			
6	50 AFT. SERIAL 5,000,000	2		CB469M B-SEMI NOTE: MAIN BRGS. FURNISHED WITH HOUSING & ASSY. ONLY.	STD., 2, 10, 20, 30, B-SEMI	SI987	V1988X	G600	G600
7	70 AFT. SERIAL 7,000,000	2		CB467M B-SEMI NOTE: MAIN BRGS. FURNISHED WITH HOUSING & ASSY. ONLY.	STD., 1, 2, 10, 20, 30, B-SEMI				
8	M, MT, MC(CRAWLER) 320 SER. (TO 320854)	2		CB402B MSI581B	STD., 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, SEMI				
9	40, 40C, T, U(CRAWLER) 320 SER. (320855 & UP) 420 SER. 330, 430, 440 SER. (GAS) (C/SHAFT FORG. M450T)	2		CB436B MSI581B	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI				

INTERNATIONAL TRUCK(CONTINUED) ENGINE PARTS

LINE NO.	VALVE SPRING OUTER INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
9	VS638 VS692 (USE W/ROTOCAP)	LK145 (INT.) LK253 (EXH.) LK145 VPI (INT. ORING) VP26 (INT. UMBRELLA 1957-60)	VL26	RC62A SR253 (SPRG. CAP) VC241 (STEM CUP)		L2055F (PWR- FORGED S MDLS.) L2040F (PWR- FORGED A & B MDLS.)	PI108	PB811(6)	FPI200 WS205 (KIT)
10	VS638 VS692 (USE W/ROTOCAP)	LK145 (INT.) LK253 (EXH.) LK145 VPI (INT. ORING) VP26 (INT. UMBRELLA 1957-60)	VL26	RC62A SR253 (SPRG. CAP) VC241 (STEM CUP)		L124F (PWRGRV. S MDLS.) L2039F (PWR- FORGED A & B MDLS.)	PI108	PB811(6)	FPI200 WS205 (KIT)
11	VS826 (INCL. DAMPER)	LK145 VPI(16)	VL32	RC103A		L2107F (PWR- FORGED)	PI228		FPI258
12	VS826 (INCL. DAMPER)	LK145 VPI(16)	VL32	RC103A		L161F (PWRGRV.)	PI228		FPI258

JOHN DEERE TRACTOR

1	VS679	LK252		RC52A					
2		LK82							
3	VS678 *VS680 *(USE W/ROTOCAP)	LK205		RC53A					
4									
5	VS679 (USE W/ROTOCAP)	LK252		RC52A					
6	VS678 VS680 (USE W/ROTOCAP)	LK205		RC53A					
7									
8									
9									

LINCOLN

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
1	1949-51	ALL (C/SHAFT FORG. 8EQ6303)	8	CRI243 (8EL-6205)	CB14P CB359M MS1184 (CL) MS1362M (BABB.) SH200S	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40 STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40 STD., 10, 30	S1835 AS1835	V1836	G627	G627
2	1952	ALL (C/SHAFT FORG. EAD6303)	8	CRI284 (EAD-6200D)	CB462P MS1502P SH250S	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S1971 AS1971	V1975	NONE	NONE
3	1953-54	ALL (C/SHAFT FORG. EAD6303)	8	CRI284 (EAD-6200D)	CB462P MS1502P SH250S	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S2011	V2012X		
4	1955	ALL (C/SHAFT FORG. EAD6303)	8	CRI321 (EAD)	CB462P MS1502P SH250S	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S2106	V2107X		
5	1956-57	ALL (1956 C/SHAFT FORG. EAD6303); (1957 C/SHAFT FORG. ECU6303B)	8	CRI321 (EAD)	CB462P MS1502P (1956) MS1502PA (1957) SH250S (EARLY 1956) SH344S (LATE 1956-57)	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30 STD.	S2201	V2107X		
6	1958	ALL (C/SHAFT FORG. EDG)	8	CRI343 (EDG)	CB521P MS2444P SH371S	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, C-SEMI	S2261	V2263X		
7	1959	ALL (C/SHAFT FORG. EDG)	8	CRI354 (E49)	CB521P MS2444P SH371S	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI	S2261	V2293X		
8	1960	ALL (C/SHAFT FORG. EDG)	8	CRI354 (E49)	CB521P MS2444P SH371S	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI	S2261 S2332	V2293X V2333X (W/COME CYL. HEAD)		

MASSEY-HARRIS TRACTOR

1	1947-57	PONY (CONT. ENG. N62) (C/SHAFT FORG. N62C-500)	4	CRI281 (N62D-400-O)	CB345P (TO SER. 43194) CB524P (AFT. SER. 43194) MS1309 (W/O THR. WASHERS)	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, C-SEMI	S1953 *AS1984 *(USE W/ROTOCAP)	V1954	G678	G678
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LINCOLN

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
1	VS581	LK127		RC24A		L908F (3 RING) L899F (4 RING)	PI084	PB775(8)	FPII17 (R.H.) FPII18 (L.H.) WS178 (KIT)
2	VS673 *VS721 *(USE W/ROTOCAP)	LK127 VP2(16)	VL9	RC77A		L968NF	PII24	PB819(8)	
3	VS673 *VS721 *(USE W/ROTOCAP)	LK127 VP2(16)	VL9	RC77A		L968NF	PII24	PB819(8)	FPII51 WS217 (KIT)
4	VS736	LK127 VP9(16)	VL9			L1038F	PII24	PB819(8)	FPII68
5	VS795	LK127 VPII(16)	VL9			L2102F (PWR- FORGED)	PII87	PB819(8)	FPII68
6	VS808	LK145 VPI6(16)	VL9			L2067F (PWR- FORGED R.H.) L2068F (PWR- FORGED L.H.)	PI209		FPI204
7	VS809	LK145 VPI6 (INT.) VP22 (EXH.)	VL9			L2067F (PWR- FORGED R.H.) L2068F (PWR- FORGED L.H.)	PI209		
8	VS809 VS836	LK145 VPI6 (INT.) VP22 (EXH.)	VL9			L2120F (PWR- FORGED R.H.) L2121F (PWR- FORGED L.H.)	PI209		

MASSEY-HARRIS TRACTOR

1	VS666 *VS676 *(USE W/ROTOCAP)	LK200 *LK238 *(USE W/ROTOCAP)	RC50A			L957F	PII16	PB816(4)	
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ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
2	1949-54	30(GAS);30K(KERO-SENE OR DISTILL-ATE)COLT,CLIPPER COMB.;MUSTANG 22,22K (C/SHAFT FORG. F400C-500,501;F140C-303) NOTE: ROD FORG. FOR CR813,813E, D600D,F400D-500; FOR CRI289, I290, F400D-502.	4	CR813 (1,3) CR813E (2,4) CRI289 (1,3) CRI290 (2,4) MSI403A (INCL.2 MBI403W) MS854B (FLANGED MAIN,I THR.WASHER) SH56S	CB79M CB78M CB79P CB78P MSI403A (INCL.2 MBI403W) MS854B (FLANGED MAIN,I THR.WASHER) SH56S	STD.,2,10,20,30, 40,SEMI STD.,2,10,20,30, 40,SEMI STD.,2,10,20,30, 40,SEMI STD.,2,10,20,30, 40,SEMI STD.,2,10,20,30, SEMI STD.,2,10,20,30, SEMI STD.,2,10,20,30, SEMI	S2006 AS2006	V1603	G620	G620
3	1949-54	44 DIESEL (CONT. ENG. HD260)	4		CB459P MSI673P	STD.,2,10,20 STD.,2,10,20	S2085	V2086	G702	G701
4	1949-55	44,44K (CONT.ENG. H260)	4		CB405M MSI494B (INCL.THR. WASHERS)	STD.,2,10,20,30, 40,B-SEMI STD.,2,10,20,30, 40,SEMI	S2002	V2003	G701	G701
5	1949-59	55(GAS);555(EXC. DIESEL) (CONT. ENG. J382)	4		CB423M *MSI545M (THRU SER.3000 W/O THR. WASHERS) MSI545MA (SER.3001 &UP) *ONE EACH MBI545FW & RW USED ON FRONT MAIN BEARING.	STD.,2,10,20, C-SEMI STD.,2,10,20, C-SEMI STD.,2,10,20, C-SEMI	S2004	V2005	G702	G702
6	1949-59	55,555 DIESEL (CONT. ENG. JD382)	4		CB414P MS2451P (THRU SER.1000 W/THR. WASHERS) MSI528PA (SER.1001 &UP)	STD.,2,10,20, C-SEMI STD.,2,10,20, C-SEMI STD.,2,10,20, C-SEMI	S2025	V2026	G702	G701
7	1956-57	444 DIESEL (CONT. ENG. HD260)	4		CB459P MSI673PA	STD.,2,10,20 STD.,2,10,20				
8	1956-60	44,SPEC.444(EXC. DIESEL) (CONT.ENG. H277 ENG.)	4		CB405M MSI494BA	STD.,2,10,20,30, 40 STD.,2,10,20,30, 40	S2002	V2003	G701	G701
9	1956-60	MH,MF50;MF204 (CONT. Z134 ENG.)	4	CRI245 (Z120D-500)	CB362M MSI636BA	STD.,2,10,20,30, SEMI STD.,2,10,20,30, SEMI	S1981	V1982	G717	G717
10	1954	PACER NO. I6 (CONT. ENG. Y91)	4		CB278G (1,3 CL) CB279G CB278M (2,4 CL) CB278M (1,3 BABB.) CB279M (2,4 BABB.) #MSI488B #MSI653B (W/O THR. WASHERS) #ONE MBI653W THR. WASHER REQUIRED W/MSI488B; TWO MBI653W THR. WASHERS REQUIRED W/MSI653B.	STD.,2,10,20,30, G-SEMI STD.,2,10,20,30, G-SEMI STD.,2,10,20,30, B-SEMI STD.,2,10,20,30, B-SEMI STD.,2,10,20,30, SEMI STD.,2,10,20,30, SEMI	S1862 *S1878 *V2049X *(EXH & INT. ROTOTYPE) +S1878A +V2049XA +(ASSY. OF VALVE & ROTATOR PARTS) S1892 (USE W/ROTOCAP)	V1863	G619	G619

MASSEY-HARRIS (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
2	VS584	LK200 (INT.) LK238 (EXH.)		RC40A		*L876F (30,30K) *L974F (COLT & COMB.) †L902F †L614NF *(STEEL BELTED) †(STEEL BELTED MUSTANG,GAS)	P594 (30, 30K) PII28 (COLT & COMB.) PI086 (MUSTANG)	PB726(4) (THICK WALL) PB778(4) (THIN WALL)	
3	VS549 *VS643 *(USE W/ROTOCAP)	LK201		RC38A					
4	VS549 *VS643 *(USE W/ROTOCAP)	LK201		RC38A	SAI77 (TO CONVERT TO 4" BORE CHROME TOP RING)				FPI213
5	VS549 *VS643 *(USE W/ROTOCAP)	LK201		RC38A	SA200				FPI213
6	VS549 *VS643 *(USE W/ROTOCAP)	LK201		RC38A					
7									
8	VS549 *VS643 *(USE W/ROTOCAP)	LK201		RC38A					FPI213
9	VS584	LK200 (INT.) LK238 (EXH.) VP2 (INT.)		RC40A VC259 (EXH. STEM CUP)	SAI85 (TO CONVERT TO 3 3/8" BORE)	L2031F	PI086	PB778(4)	FPI209
10	VS584	LK200 LK232 *LK238 *(USE W/ROTOCAP)		RC40A SR232 (SPRG. CAP) VC232 (STEM CUP)		L2069F	PI210		

MASSEY-HARRIS (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
11	1956-60	44,404,444 DIESEL (CONT. ENG. HD260) (C/SHAFT FORG. H260C-602,603)	4		CB459P MS2514P (TO SER. 25200 INCL. THR. WASHERS) MS2515P (AFT. SER. 25200)	STD., 2, 10, 20 STD., 2, 10, 20 STD., 2, 10, 20	S2085	V2086	G702	G701

MC CORMICK DEERING TRACTOR

1	1939-52	FARMALL H, HV (TO SERIAL 1391357); 14, 1U4, U4, NO. 122 HARV., O4, OS4, W4 (TO SERIAL 33339) (C/SHAFT FORG. 43734D)	4	CR1306 (43785)	CB207M MS1060 SH354S	STD., 2, 3, 5, 10, 20, 30, SEMI *STD., 2, 10, 20, 30, SEMI *NO. 2 MAIN 30 & SEMI ARE	SI673 (FOR GASOLINE) SI671 (FOR DISTILLATE) SI659 (FOR KEROSENE)	VI674 GASOLINE VI672 DISTILLATE VI660 GASOLINE	G545N G545N G544 G544 G544	G545N
2	1939-52	FARMALL H, HV (SERIAL 391358 & UP); OR, OS4, W4 (SERIAL 33340 & UP)	4		CB420M MS1541M SH354S	STD., 2, 3, 10, 20, 30, C-SEMI *STD., 2, 10, 20, 30, B-SEMI *NO. 2 MAIN 30 & SEMI ARE	SI673 (FOR GASOLINE) SI671 (FOR DISTILLATE) SI659 (FOR KEROSENE)	VI674 GASOLINE VI672 DISTILLATE VI660 KEROSENE	G545 G545 G544 G544 G544	G545
3	1940-50	FARMALL A, B, C, BN	4		CB125 (3" BORE ENG. EARLY) CB386P (LATE 3" & 3 1/8" BORE) MS1648M	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, C-SEMI *STD., 2, 10, 20, 30, B-SEMI *B-SEMI & 30 ARE	SI657	VI658	G543	G543
4	1940-52	FARMALL M, MV (TO SERIAL 278049); 16, 1U6, O6, OS6, T6, W6 (TO 35463) C248 ENG. (C/SHAFT FORG. 44571DB)	4	CR1305 (45750DA)	CB206M MS1062 SH116S	STD., 2, 3, 5, 10, 20, 30, SEMI *STD., 2, 10, 20, 30, SEMI *NO. 2 MAIN 30 & SEMI ARE	SI669 (FOR GASOLINE) SI667 (FOR DISTILLATE) SI661 (FOR KEROSENE)	VI670 GASOLINE VI668 GASOLINE VI662 GASOLINE	G547N G547N G546 G546 G546	G547N
5	1940-52	FARMALL M, MV (ENG. 278051 & UP); O6, OS6, W6 (ENG. 35463 & UP) (C264 ENG.)	4	CR1305 (45750DA)	CB422M CB422P MS1543M (BABB.) MS1543P (CL77) SH116S	STD., 2, 3, 10, 20, 30, B-SEMI STD., 2, 30 *STD., 2, 10, 20, 30, B-SEMI STD., 2, 30 *NO. 2 MAIN 30 & SEMI ARE	SI669 (FOR GASOLINE) SI667 (FOR DISTILLATE) SI661 (FOR KEROSENE)	VI670 GASOLINE VI668 GASOLINE VI662 GASOLINE	G547N G547N G546 G546 G546	G547N
6	1940-53	19 (TO SERIAL ICBM3058); T9 (TO TCBM2142 & AFT. 9788); W9 (TO WCBM3057 & AFT. 34845); WR9 (TO RCBM3057); U9 (UCBM-1262) (C335 ENG.)	4		CB373P MS1407P (CL77) MS1407 (BABB.) SH110S	STD., 2, 30, C-SEMI *STD., 2, 30, C-SEMI STD., 2, 10, 20, 30, SEMI *NO. 2 MAIN 30 & SEMI ARE	AS2027	V2028	G727	G727
7	1940-53	19 (AFT. SERIAL ICBM3058); T9 (SERIAL TCBM2142 TO 9788); W9 (SERIAL WCBM3058 TO 3845); UR (AFT. SERIAL UCBM1262); WR9 (SERIAL RCBM-3057 TO 34845)	4		CB373P +MS1407PA (CL77) +MS1407A (BABB.) +INCL. THRUST WASHERS) SH110S	STD., 2, 30, C-SEMI *STD., 2, 30, C-SEMI STD., 2, 10, 20, 30, SEMI *NO. 2 MAIN 30 & SEMI ARE	AS2027	V2028	G727	G727

MASSEY-HARRIS (CONTINUED)
ENGINE PARTS

LINE NO.	VALVE SPRING		RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
	OUTER	INNER								
11	VS549 *VS643 *(USE W/ROTOCAP)		LK201		RC38A					

MC CORMICK DEERING TRACTOR

1	VS375 VS689 (USE W/ROTOCAP)		LK206		RC60A	SL313A (3 3/8" BORE) SL361A (CONVERSION FROM 3 3/8" TO 3 7/16" BORE) *SL313B (3 3/8" BORE) *SL361B (3 7/16" BORE) *LOW OCTANE 5000', HIGH OCTANE 8000' ALTITUDE.	C1056F	PI045	PB688(4)	
2	VS375 VS689 (USE W/ROTOCAP)		LK206		RC60A	SL313A (3 3/8" BORE) SL361A (CONVERSION FROM 3 3/8" TO 3 7/16" BORE) *SL313B (3 3/8" BORE) *SL361B (3 7/16" BORE) *LOW OCTANE 5000', HIGH OCTANE 8000' ALTITUDE.	C1056F	PI045	PB688(4)	
3	VS375 *VS690 *(USE W/ROTOCAP)		LK206		RC61A	SA100	C1055F (FLAT HEAD, GAS)	P899	PB731(4)	
4	VS362 *VS671 *(USE W/ROTOCAP)				RC49A	SL314A (3 7/8" BORE) SL353A (CONVERSION FROM 3 7/8" TO 4" BORE) *SL314B (3 7/8" BORE) *SL353B (4" BORE) *LOW OCTANE 5000', HIGH OCTANE 8000' ALTITUDE.	C1057F L980F			
5	VS362 *VS671 *(USE W/ROTOCAP)				RC49A	SL314A (3 7/8" BORE) SL353A (CONVERSION FROM 3 7/8" TO 4" BORE) *SL314B (3 7/8" BORE) *SL353B (4" BORE) *LOW OCTANE 5000', HIGH OCTANE 8000' ALTITUDE.	C1057F L980F			
6	VS599 *VS705 *(USE W/ROTOCAP)		LK217		RC70A	SL402A (CONVERSION FROM 4.4" TO 4 1/2" BORE)				
7	VS599 *VS705 *(USE W/ROTOCAP)		LK217		RC70A	SL402A (CONVERSION FROM 4.4" TO 4 1/2" BORE)				

MC CORMICK DEERING (CONTINUED) ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
8	1940-53	FARMALL MD, MDV, ID6, IUD6, W6; TD6 (ENG. 5874 & U.P.)	4		CB268P MS1104PA (FLANGED REAR BRG.) MS1104 (INCL. THR. WASHERS) SH106S	STD., 2, 10, 20, 30, C-SEMI STD., 2, 20, 30, C-SEMI STD., 2, 30, SEMI	S2247 *S2195 *(START. VALVE)	V2008X	G579	G579
9	1940-53	ID9, TD9, WD9 (C/SHAFT FORG. 50977D (3 5/8" ROD JOURNALS); 260693)	4		CB267P (3 5/8" ROD JRNLS.) CB410P (LATE ENGS.) *MS1568P (INCL. FLANGED BRG.) SH99S *WILL NOT REPLACE THR. WASHER TYPE BRGS. IN EARLY ENGS.	STD., 2, 30, C-SEMI STD., 2, 30, C-SEMI STD., 2, 30, C-SEMI	S1753 *S1755 *(START. VALVE)	VI754X	G578	G578
10	1946-60	FARMALL CUB (C60 ENG.)	4	CRI246 (251246R1)	CB310M MS1211M (BABB.) MS1211P (CL77)	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30 STD., 2, 30	S1845	VI846	G636	G636
11	1947-59	TD14A (C/SHAFT FORG. 24895D, 53401D)	4		CB375P MS1409 SH97S	STD., 2, 10, 20, 30, C-SEMI STD., 2, 20, 30, C-SEMI	S1618N *S2065 *(START. VALVE)	VI707X	G691	G691
							NOTE: USE G826 TO INSTALL ROTOCAP ON EARLY MDLS. NOT SO EQUIPPED.			
12	1947-59	TD18A (C/SHAFT FORG. 32288D)	6		CB375P MS1100PA SH80S	STD., 2, 10, 20, 30, C-SEMI STD., 2, 20, 30, C-SEMI	S1618N *S2065 *(START. VALVE)	VI707X	G691	G691
							NOTE: USE G826 TO INSTALL ROTOCAP ON EARLY MDLS. NOT SO EQUIPPED.			
13	1950-60	TD24 (C/SHAFT FORG. 250699R1)	6		CB374P MS1420 SH234S	STD., 2, 10, 20, 30, 40, C-SEMI *STD., 2, 10, 20, 30, C-SEMI	S1960N *S1962 *(START. VALVE)	VI961X	G710	G710
							*NO. 3 MAIN 30 & SEMI ARE .012" O.S. LENGTH.			
14	1951-54	SUPER C KERO-SENE OR DISTIL-LATE	4		CB125 (BABB.) CB386P (CL) MS1648M	STD., 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, B-SEMI	S1956	VI957	G543	G543
15	1951-55	FARMALL SUPER A (AFT. IAAM255418); SUPER C (GAS) (C/SHAFT FORG. 46402D, 356308R1)	4		CB125 (BABB.) CB386P (CL) MS1648M	STD., 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, B-SEMI	S1958 S1956 S1956 (FOR GASOLINE) (KEROSENE OR DISTILLATE)	VI959 VI957 VI957	G543 G543 G543	G543 G543 G543
16	1952-57	SUPER H, HV, W4	4		CB420M MS1541M SH354S	STD., 2, 3, 10, 20, 30, C-SEMI *STD., 2, 10, 20, 30, B-SEMI	S1673 S1671 (FOR GASOLINE) (FOR DISTILLATE)	VI674 VI672	G545N G544	G545N G544
							*NO. 2 MAIN 30 & SEMI ARE .010" O.S. LENGTH.			

MC CORMICK DEERING(CONTINUED) ENGINE PARTS

LINE NO.	VALVE SPRING OUTER INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
8	VS695	LK145 *LK238 *(USE W/START. VALVE)			SL5411A (CONVERSION FROM 3 7/8" TO 4" BORE)		PI046	PB774(4)	
9	VS599	LK217			SL5401A (CONVERSION FROM 4.4" TO 4 1/2" BORE)				
10	VS597 *VS661 *(USE W/ROTOCAP)	LK238		RC44A		C1089F	PI087	PB802(4)	
11	VS599 *VS798 *(USE W/ROTOCAP)	LK205 *LK238 *(W/START. VALVE)		RC92A (EXH. & INT.)	SAI56 (500 BRINELL) SAI78 (200/250 BRINELL)	L951F	PI026	PB768(4)	
12	VS599 *VS798 *(USE W/ROTOCAP)	LK205 *LK238 *(W/START. VALVE)		RC92A (EXH. & INT.)	SAI56 (500 BRINELL) SAI78 (200/250 BRINELL)	L951F	PI026	PB768(6)	
13	VS669 *VS670 *(W/START. VALVE)	LK252 *LK145 *(W/START. VALVE)			SL5347A (500 BRINELL) SL347A (200/250 BRINELL) SL5405A (W/FIREWALL)	L958F	PI117	PB818(6)	
14	VS375 *VS690 *(USE W/ROTOCAP)	LK206		RC61A			P899	PB823(4)	
15	VS375 *VS690 *(USE W/ROTOCAP)	LK206		RC61A	SAI100 (SUPER A GAS OR DIST.) SAI88 (SUPER A CONVERSION TO 3 1/8" BORE) SAI87 (SUPER C CONVERSION TO 3 1/4" BORE)	C1055F (SUPER A)	P899	PB823(4)	
16	VS689	LK206		RC60A	SL399A (CONVERSION FROM 3 1/2" TO 3 9/16" BORE)		PI045		

MC CORMICK DEERING(CONTINUED) ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
17	1952-57	SUPER M, MV, W6	4	CRI305 (45750DA)	CB422M CB422P MSI543M (BABB.) MSI543P (CL77) SHI16S	STD., 2, 3, 10, 20, 30, B-SEMI STD., 2, 30 STD., 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, B-SEMI	SI669 (FOR GASOLINE) SI661 (FOR DISTILLATE)	VI670 VI662	G547N G546	G547N G546
18	1953-57	SUPER WD9, WDR9	4		CB410P MSI568P SH99S	STD., 2, 30, C-SEMI STD., 2, 30, C-SEMI	SI753 *SI755 *(START. VALVE)	VI754X	G578	G578
19	1953-57	400D, W400D; FARM-ALL 400D, W400D; SUPER MD6, MDV6, W6	4		CB268P MSI104PA SHI06S	STD., 2, 10, 20, 30, C-SEMI STD., 2, 20, 30, C-SEMI	S2247 *S2195 *(START. VALVE)	V2008X	G579	G579
20	1955-57	FARMALL 300	4		CB420M MSI541M SH354S	STD., 2, 3, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, B-SEMI	AS2334 (FOR GASOLINE) SI659 (FOR DISTILLATE)	V2335 VI660	G545N G545N	G545N G545N
21	1955-57	FARMALL 400, W400	4	CRI305 (45750DA)	CB422M CB422P MSI543M (BABB.) MSI543P (CL77) SHI16S	STD., 2, 3, 10, 20, 30, B-SEMI STD., 2, 30 STD., 2, 10, 20, 30, B-SEMI STD., 2, 30	AS2304 (FOR GASOLINE) SI661 (FOR DISTILLATE)	V2305 VI662	G545N G546	G545N G546
22	1955-60	FARMALL 100, I30, 200, 230 (CI23 ENG. TO 36000) (C/SHAFT FORG. 46402D, 35630R1) #NOTE: MS2459P IS FOR 200, 230 ONLY.	4		CB386P MSI648M (BABB. TO ENG. 36001) #MS2459P (CL AFT. ENG. 36001)	STD., 2, 10, 20, 30, C-SEMI *STD., 2, 10, 20, 30, B-SEMI STD., 10, 20, C-SEMI	SI958 (FOR GASOLINE) SI956 (KEROSENE OR DISTILLATE)	VI959 VI957	G804 G804	G804 G804
23		340, FARMALL 340, I330 TRACTORS (CI35 ENG.)	4		CB556P MS2505P	STD., 2, 10, 20, 30, C-SEMI *STD., 2, 10, 20, 30, C-SEMI *C-SEMI IS .010" O.S. LENGTH.				
24		FARMALL 460, 560; 460, 560D, HC, DHC (C221, 263, D236, 282 ENG.)	4		CB550P MS2494P	STD., 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, C-SEMI				

MERCURY

1	1950-51	ALL (C/SHAFT FORG. ICM, 8CM6303)	8	CRI256 (8BA)	CB15P MS352MA *SH21S †SH21R-S *PRECISION TYPE. †REAM TYPE	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, SEMI STD., 5, 10, 30	SI821 ASI821	SI821	G614 G614R (VALVE GUIDE OIL SEAL)	G614
2	1952-53	ALL (C/SHAFT FORG. ICM, 8CM6303) NOTE: *SH21S, PRECISION TYPE; †REAM TYPE.	8	CRI256 (8BA)	CB15P MS352MA *SH21S †SH21R-S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, SEMI STD., 5, 10, 30	SI976 ASI976	SI976	G614 G614R (VALVE GUIDE OIL SEAL)	G614
3	1954	ALL (MB) (C/SHAFT FORG. B4A, EBU6303B)	8	CRI309 (EBU)	CB461P MSI575PA SH261S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10	S2057	V2056X		

MC CORMICK DEERING(CONTINUED) ENGINE PARTS

LINE NO.	VALVE SPRING OUTER INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS &KITS
17	VS671	LK145		RC49A	SL354A (GAS) SL354B (GAS 5000' ALTITUDE) SL400A (CONVERSION FROM 4" TO 4 1/8" BORE)	L980F	P1046	PB774(4)	
18	VS599	LK217			SL5408A				
19	VS695	LK145 *LK238 *(START. VALVE)			SL5412A		P1046	PB774(4)	
20	VS689	LK206		RC60A			P1045		
21	VS671	LK145		RC49A	SL354A (GAS.) SL354B (GAS 5000' ALTITUDE) SL400A (CONVERSION FROM 4" TO 4 1/8" BORE)	L980F	P1046	PB774(4)	
22	VS690 (EXH.) VS375 (INT.)	LK206		RC61A	SAI87 (CONVERSION FROM 3 1/8" TO 3 1/4" BORE)		P899	PB823(4)	
23									
24									

MERCURY

1	VS651 *VS609 *(USE W/ROTOCAP)	LK127 *LK87 *(GUIDE RET.)	VL30	RC33A		L991F	P1065	PB703(8) (.085" O.D.) (R.H.) PB785(8) (.817" O.D. (L.H.) .012 O.S.) WS189 (BRG.KIT) WS179 (BUSH.KIT)	FPII12 (R.H.) FPII13 (L.H.)
2	VS652 *VS609 *(USE W/ROTOCAP)	LK127 *LK87 *(GUIDE RET.)	VL30	RC33A		L991F	P1065	PB703(8) (.805" O.D.) (R.H.) PB785(8) (.817" O.D. (L.H.) .012" O.S.) WS189 (KIT)	FPII10 (R.H.) FPII11 (L.H.)
3	VS720 (USE W/ROTOCAP)	LK127 VPII(16)	VL21	RC76A		L2035F (PWR- FORGED)	PI123	PB819(8)	FPII49 WS219 (KIT)

MERCURY (CONTINUED)
ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
4	1955	ALL (MC) (C/SHAFT FORG. B4A, EBU-6303B)	8	CRI322 (EBU-6205A)	CB461P MSI575PA SH285S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S2054	V2056X		
5	1956-57	ALL (EXC. ECU ENG.) (C/SHAFT FORG. ECZ)	8	CRI333 (ECZ-6205B)	CB461P MSI717P SH316S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S2054	V2056X (1956) V2227 (1957)		
6	1957	TURNPIKE CRUISER (ECU ENG.)	8	CRI321 (EAD)	CB462P MSI502PA SH344S	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI	S2201	V2107X		
7	1958	ALL (EDG, EDJ ENG.) (C/SHAFT FORG. EDG)	8	CRI343 (EDG)	CB521P MS2444P SH371S	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, C-SEMI	S2261	V2262X (EDG) V2263X (EDJ)		
8	1959	ALL (383, 430 ENG.) (C/SHAFT FORG. EDG)	8	CRI354 (E49)	CB521P MS2444P SH371S	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, C-SEMI	S2261	V2293X		
9	1959-60	ALL (312 ENG.) (C/SHAFT FORG. ECE, ECG, ECZ)	8	CRI333 (ECZ-6205B)	CB461P MSI717P SH316S	STD., 1, 2, 10, 20, 30, 40, 50, C-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 30	S2054	V2227 (1959) V2308X (1960)		
10	1960	ALL (383 ENG.)	8	CRI354 (E49)	CB521P MS2444P SH371S	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, C-SEMI	S2261 S2332	V2293X (W/B9ME CYL. HEAD) V2333X (W/COME CYL. HEAD)		
11	1960	ALL (430 ENG.)	8	CRI354 (E49)	CB521P MS2444P SH371S	STD., 2, 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, C-SEMI	S2261 S2332	V2293X (W/B9ME CYL. HEAD) V2333X (W/COME CYL. HEAD)		

MINNEAPOLIS-MOLINE

1	1937-53	R, RN, RT, RTE, RTI, RTN, RTS, RTU (EE ENG.); Z, ZN, ZT, ZTE, ZTI, ZTN, ZTS, ZTU (RE ENG.) (C/SHAFT FORG. EE-351; RE-351C)	4		CB270 (FRT. MAINS ARE ROLLER TYPE)	STD., 2, 10, 20, 30, SEMI	S1989	S1989	G716	G716
2	1938-53	UTS, UTU, UTI (KEF ENG. TO 334000) (283-A4 ENG. AFT. 334000) (403 ENG.) (C/SHAFT FORG. KE, LE401B)	4		CB447B (4 1/4" BORE) CB448B (4 5/8" BORE) +MS2533B MSI632B (EARLY ENGS.) +LATE ENGS. FULL ANNULAR GROOVED, REAR MAIN.	STD., 2, 10, 20, 30, 40, SEMI STD., 2, 10, 20, 30, 40, SEMI *STD., 2, 10, 20, 30, 40, B-SEMI STD., 2, 10, 20, 30, 40, SEMI *SEMI IS .010" O.S. LENGTH.	S1990	V1991	G645	G645

NOTE: SEE YOUR DISTRIBUTOR FOR ADDITIONAL LISTINGS.

MERCURY (CONTINUED)
ENGINE PARTS

LINE NO.	VALVE SPRING OUTER INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
4		LK127 VP11(I6)	VL21			L2017F (PWR- FORGED)	PII23	PB819(8)	FPII66 WS227 (KIT)
5	VS768	LK127 VP11(I6)	VL21			L2018F	PII23	PB819(8)	FPII66 WS227 (KIT EXC. POW, BSTR, FAN) FPII27 (POW, BSTR, FAN)
6	VS795	LK127 VP11(I6)	VL9			L2102F	PII87	PB819(8)	FPII68
7	VS809 (EDG INCL. DAMPER) VS808 (EDJ INCL. DAMPER)	LK145 VP16(I6)	VL9			*L2065F (R.H.) *L2066F (L.H.) *(EDG ENG.) †L2067F (R.H.) †L2068F (L.H.) †(EDJ ENG.)	PI209		FPI204
8	VS809 (INCL. DAMPER)	LK145 VP22 (EXH.) VP16 (INT.)	VL9			*L2065F (R.H.) *2066F (L.H.) *(383 ENG.) †L2067F (R.H.) †L2068F (L.H.) †(430 ENG.)	PI209		
9	VS768	LK127 VP11(I6)	VL21			L2018F (PWR- FORGED)	PII23	PB819(8)	FPII66 WS227 (KIT)
10	VS809 (INCL. DAMPER) VS836 (USE W/S2332 & V2333X)	LK145	VL9			L2118F (R.H.PWR- FORGED) L2119F (L.H.PWR- FORGED)	PI209		
11	VS809 (INCL. DAMPER) VS836 (USE W/S2332 & V2333X)	LK145	VL9			L2120F (R.H.PWR- FORGED) L2121F (L.H.PWR- FORGED)	PI209		

MINNEAPOLIS-MOLINE

1	VS681	LK127		RC54A					
2	VS682 *VS693 *(USE W/ROTOCAP)	LK205		RC55A					

NOTE: SEE YOUR DISTRIBUTOR FOR ADDITIONAL LISTINGS.

NASH

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
1	1950-51	AMBASSADOR (C/SHAFT FORG. 3128562)	6	CRI263 (25177, 1950) CRI286 (3131807, 1951)	CB51M (1950) CB381M (1951) MS1146MA SH395S	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, SEMI	S1869	V1898 (AFT. ENG. A75324) V1870 (TO ENG. A75324)	G687	G688 (1951) G595 (1950)
2	1950-52	STATESMAN (C/SHAFT FORG. 3 3/4" 3125974, 3127501F; 4" 3127261, 3130331)	6	CRI261 (3127770, 1950) CRI285 (3131804, 1951-52)	CB382M MS1150M SH169S	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI	S1650	V1770	G596 (1950-51) G719 (1952)	G597
3	1953-55	STATESMAN (C/SHAFT FORG. 3125974, 3127501F, 3127261, 3130331)	6	CRI285 (3131804)	CB382M MS1150M SH169S	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI	S2015	V2016	G719	G719
4	1952-56	AMBASSADOR (C/SHAFT FORG. 3128562)	6	*CRI323 (3137048)	CB381M MS1146MA SH392S	STD., 2, 10, 20, 30, 40, SEMI STD., 2, 10, 20, 30, SEMI	S1869	V1898	G687	G688
*THRU 1954 ONLY. RODS NOT AVAILABLE FOR 1955-56.										
5	1955	AMBASSADOR	8	CRI324 (440774)	CB474M MS1696P SH293S	STD., 1, 2, 10, 20, 30, C-SEMI STD., 1, 2, 10, 20, 30, C-SEMI	S2113	V2114X		
6	1956	STATESMAN (C/SHAFT FORG. 3125974, 3127501F, 3127261, 3130331)	6	CRI347 (3145608)	CB382M MS1150M SH348S	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI	S2199	V2200	G805 (.657" O.D.) G819 (.601" O.D.)	G805 (.657" O.D.) G819 (.601" O.D.)
7	1956	AMBASSADOR 5680	8	CRI324 (440774)	CB474M MS1696P SH293S	STD., 1, 2, 10, 20, 30, C-SEMI STD., 1, 2, 10, 20, 30, C-SEMI	S2113	V2198		
8	1956-57	5780 AMBASSADOR; 5650 AMBASSADOR SPECIAL (C/SHAFT FORG. 3144388)	8	CRI348 (3144468)	CB507M MS1780M SH338S	STD., 1, 2, 10, 20, 30, B-SEMI STD., 1, 2, 10, 20, 30, B-SEMI	S2208	V2209X	G805 (5650) G819 (5780)	G805 (5650) G819 (5780)

OLDSMOBILE

1	1949-50	FUTURAMIC (C/SHAFT FORG. 556708)	6	CRI251 (556711)	CB316M MS1237M SH215S	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI	S948	V1851	G489	G489
2	1949-53	88, 88A, 98 FUTUR-AMIC; DELUXE 88; SUPER 88, 98 (C/SHAFT FORG. 555638, 559432, 561656)	8	+CRI252 (555645 DRILLED) *CRI269 (559361, 555645)	CB317M (1949-50) CB347M (1951-53) MS1241M SH214S	STD., 2, 10, 20, 30, SEMI STD., 1, 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30	S1849	V1850	G714	G713
*CRI269 (NOT DRILLED) USED IN 1950 MDLS. FROM ENG. SERIAL 8A-231773H AND 8A-234560H & AFTER ENG. 235394H; CRI269 ALSO FITS 1951-53.										
+1949-50.										

NASH

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
1	VS633		L K230 VP5(12)				L739F	P774	PB715(6)	FPI219 WS215 (KIT (OIL WICK TYPE)
2	VS655		L K48				L928F (1950- 51) L2019AF (PWR- FORGED 1952)	PI085		FPI218 WS216 (KIT, OIL WICK TYPE)
3	VS655		L K48				L2019AF (PWR- FORGED)	PI085		FPI218 WS216 (KIT, OIL WICK TYPE)
4	VS633		L K230 VP5(12)				L972F (TO SERIAL A254478) L1046F (AFT. A254478) L1046AF (1956)	P774 PI147 PI186	PB715(6)	FPI219 WS215 (KIT, OIL WICK TYPE)
5	VS735		L K145	VL13					PI208	FPI202
6	VS775		L K215 VP18(12)	VL28			L2019F (PWR- FORGED) *(W/O ALTERNATING EQUIP.)	PI195		*FPI216 *WS215 (KIT) +FPI218 +WS216 (KIT) +(W/ALTERNATING EQUIP.)
7	VS772		L K145	VL13			L2057F (PWR- FORGED)		PI208	FPI202
8	VS781		L K215 VP19(16)	VL13			L2019F (5650 ONLY PWRFORGED)		PI186	FPI199

OLDSMOBILE

1	VS428		L K83				L905F	P942	PB670(6)	FPI115 WS186 (KIT)
2	VS601 (INCL. DAMPER, 1949-51) VS787 (1952-53)		L K127 VP4(16)	VL40			L906F	PI089	PB809(8) (RODS W/1.030" HOLE 1950-53) PB803 (RODS W/1.080" HOLE 1949-50)	*FPI160 *WS228 (KIT, INCL. FAN HUB) *WS197 (KIT, LESS FAN HUB) *(EXC. 1953 CARS W/A.C.)

OLDSMOBILE (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
3	1954-55	88, SUPER 88, 98 (C/SHAFT FORG. 555638, 559432, 561656)	8	CRI269 (559361, 555645)	CB347M MS1241M SH214S	STD., 1, 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI	S2048 (1954) S2102 AS2102 (1955)	VI850 (1954) V2103 (1955)	G735	G734
4	1956	88, SUPER 88, 98 (C/SHAFT FORG. 555638, 559432, 561656)	8	CRI269 (559361, 555645)	CB347M MS1241M SH324S	STD., 1, 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI	S2196 AS2272	V2210 (ALUM.)	G735	G734
5	1957-58	88, SUPER 88, 98 (C/SHAFT FORG. 568812 (1957))	8	CRI345 (568815)	CB517P MS2447P (1957) MS2464P (1958) SH324S	STD., 1, 2, 10, 20, 30, 40, C-SEMI *STD., 2, 10, 20, 30, C-SEMI *STD., 2, 10, 20, 30, C-SEMI *SEMI IS .010" O.S. LENGTH.	S2222 (ALUM.)	V2210	G820	G821
6	1959-60	88 (371 ENG.), SUPER 88, 98 (394 ENG.)	8		CB542P MS2485P SH324S	STD., 1, 2, 10, 20, 30, C-SEMI *STD., 1, 2, 10, 20, 30, C-SEMI *SEMI IS .010" O.S. LENGTH.	S2286	V2287	G820	G821

OLIVER TRACTOR

1	55HC, SUPER 55HC	4		CB444M MS1617M SH330(1)	STD., 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, B-SEMI	S1998	VI999	G693	G694
2	SUPER 55D (DIESEL)	4		CB451P MS1629PB SH330(1)	STD., 10, 20, 30, 40, C-SEMI STD., 10, 20, 30	S2316	V2317	G846	G847
3	SUPER 66HC, KD	4		CB280M (TO SER. 6503) CB444M (AFT. SER. 6503) MS1617M SH330(1)	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, B-SEMI	S1996	VI997	G693	G694
4	SUPER 66D (DIESEL)	6		CB451P MS1629PB SH330(1)	STD., 10, 20, 30, C-SEMI STD., 10, 20, 30	S2314	V2315		
5	SUPER 77HC, KD	6		CB280M (TO SER. 6001 TO 6502) CB444M (AFT. SER. 6502) MS1617MA SH330(1)	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, B-SEMI	S1996 S1998 (TO SERIAL 6502) (AFTER SERIAL 6502)	VI997 VI999	G693 G694	G694
6	SUPER 77D (DIESEL)	6		CB446P (TO SER. 6502) CB451P (AFT. SER. 6502) MS1269PC SH330(1)	STD., 10, 20, 30, C-SEMI STD., 10, 20, 30, 40, C-SEMI STD., 10, 20, 30	S2314 S2316 (TO ENG. 6502) (AFT. ENG. 6503)	V2315 V2317	G846	G847

OLDSMOBILE (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
3	VS787	LK127 VP4(16) (1954) VP10(16) (1955)	VL40			L1003F (STEEL STRUT)	PII35	PB809(8)	FPII60 WS228 (KIT, INCL. FAN HUB) WS197 (KIT, LESS FAN HUB)
4	VS769	LK127 VP12(16)	VL40			L1091F	PII35	PB809(8)	FPII60 WS228 (KIT, INCL. FAN HUB) WS197 (KIT, LESS FAN HUB)
5	VS769 (INCL. DAMPER 1957) VS813 (1958)	LK127 VP12(16) (1957-58) LK127 VP20 (INT. 1958)	VL12			L2012F	PII35	PB809(8)	FPII60 WS228 (KIT, INCL. FAN HUB) WS197 (KIT, LESS FAN HUB)
6	VS813	LK127 VP12 (EXH.) VP20 (INT.)	VL12			*L2084F (394 ENG.) *L2083F (371 ENG. FLAT HD.) *L2117F (371 ENG. DEPRESSION IN HEAD) *(PWR FORGED)	PI214	PB809(8)	FPII60 WS228 (KIT, INCL. FAN HUB) WS197 (KIT, LESS FAN HUB)

OLIVER TRACTOR

1	VS686 (INT.) VS687 (EXH.) USED W/ROTOCAP)	LK82	RC58A	SA194 (TO CONVERT FROM 3 1/2" TO 3 3/4" BORE)					FPI211
2	VS686	LK82		SA208 (TO CONVERT FROM 3 1/2" TO 3 3/4" BORE)					FPI211
3	VS686 *VS687 *(USE W/ROTOCAP)	LK82	RC58A	SA194 (TO CONVERT FROM 3 1/2" TO 3 3/4" BORE)					FPI211
4	VS686	LK82		SA208 (TO CONVERT FROM 3 1/2" TO 3 3/4" BORE)					FPI211
5	VS686 *VS687 *(USE W/ROTOCAP)	LK82	RC58A	SA194 (TO CONVERT TO 3 3/4" BORE)					FPI211
6	VS686	LK82		SA208 (TO CONVERT FROM 3 1/2" TO 3 3/4" BORE)					FPI211

OLIVER TRACTOR (CONTINUED)
ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
7	1941-51	ROW CROP 60 (WAUK. 160)	4		CB280M SH330(1)	STD., 2, 10, 20, 30, SEMI	S1883	V1884	G575	G576
8	1948-54	66HC, KD	4		CB280M (TO SER. 6503) CB444M (AFT. SER. 6503) MS1617M SH330(1)	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, B-SEMI	S1996	V1997	G693	G694
9	1948-54	77HC, KD	6		CB280M (SER. 6001 TO 6502) CB444M (AFT. SER. 6502) MS1617MA SH330(1)	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, B-SEMI	S1996	V1997	G693	G694
10	1948-57	88HC; SUPER 88HC, KD	6		CB444M (TO SER. 6502) CB534P (SER. 6503 & UP) MS1619M SH330(1)	STD., 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, B-SEMI	S1998	V1999	G693	G694
11	1947-60	88, SUPER 88 (DIESEL)	6		CB451P (TO SER. 6502) CB534P (SER. 6503 & UP) MS1643P SH330(1)	STD., 10, 20, 30, 40, C-SEMI STD., 2, 10, 20, 30, C-SEMI STD., 10, 20, 40				
12	1952-54	99 DIESEL (SERIAL 518300 & UP)	6		CB450P MS1641P SH330(1)	STD., 20 STD.				
13	1955-60	SUPER 99 GAS (SERIAL 964432) SUPER 99 (DIESEL)	6		CB450P MS2448P SH330(1)	STD., 20 STD.,				

PACKARD

1	1948-50	2206, 13, 26, 33; 2306, 13, 33 (C/SHAFT FORG. 362034)	8		CB354 MS1349	STD., 1, 2, 10, 20, 30, SEMI STD., 1, 2, 10, 20, 30, SEMI	S1644	V1938	G623	G624
2	1948-54	2201, 2, 11, 22, 32; 2301, 2, 22, 32; 2401, 2, 13; 2501, 2, 11, 13, 31, 33; 2601, 2, 11, 13, 31, 33; 5400, 1, 2, 11, 33 (C/SHAFT FORG. 389605, 608; 419607, 8)	8	*CRI275 (389648) CRI274 (389646) +SH302S +(1954 ONLY)	CB350M MS200A +SH302S +(1954 ONLY)	STD., 1, 2, 10, 20, 30, SEMI STD., 1, 2, 10, 20, 30, SEMI	S1813 AS1813	V1814	G631	G632
*USED ON 2201, 11; 2301, 2401, 2501, 2601, 33; 5400, 1, 33 ONLY. USE CRI274 ON ALL OTHERS.										
3	1951-53	2406, 2506, 2606 (C/SHAFT FORG. 419327)	8	CRI274 (389646)	CB350M MS200C	STD., 1, 2, 10, 20, 30, SEMI STD., 1, 2, 10, 20, 30, SEMI	S1813 AS1813	V1814	G631	G632
4	1954	5406, 13, 26, 31 (C/SHAFT FORG. 419327)	8	CRI274 (389646)	CB350M MS200C SH302S	STD., 1, 2, 10, 20, 30, SEMI STD., 1, 2, 10, 20, 30, SEMI	S1813 AS1813	V2058X	G631	G632

OLIVER TRACTOR (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
7	VS637		LK82		SAI53			P943	PB812(8)	
8	VS686 *VS687 *(USE W/ROTOCAP)		LK82		RC58A SAI75 (TO CONVERT FROM 3 5/16" TO 3 1/2" BORE)					FPI211
9	VS686 *VS687 *(USE W/ROTOCAP)		LK82		RC58A SAI75 (TO CONVERT FROM 3 5/16" TO 3 1/2" BORE)					FPI211
10	VS686 *VS687 *(USE W/ROTOCAP)		LK82		RC58A *SAI76 (3 3/4" BORE) *STD. DIAMETER 1948-54 IS 3 1/2")					FPI212
11										
12										
13										
PACKARD										
1	VS512		LK215				L940F	P968	PB720(16)	WS93 (KIT)
2	VS512		LK215				L940F	P968	PB720(16)	FPI109 (1948-50) FPI143 WS203 (KIT, 1951- 54 INCL. FAN HUB)
3	VS512		LK215				L940F	P968	PB720(16)	FPI143 WS203 (KIT, INCL. FAN HUB)
4	VS512		LK215				L1016F	P968	PB720(16)	

PACKARD(CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
5	1955-56	5540,60,80(400); 5640,60,80	8	CRI324 (440774)	CB474M MSI696P SH293S	STD.,1,2,10,20, 30,C-SEMI STD.,1,2,10,20, 30,C-SEMI	S2113	V2114X (1955) V2198 (1956)		
6	1957-58	57L,58L	8	CRI276 (1,3,5,7) CRI277 (2,4,6,8) (526956)	CB361P MSI365M SH229S	STD.,1,2,10,20, 30,40,C-SEMI STD.,1,2,10,20, 30,SEMI	S2116 AS2116	V2117X	G689	G690

PLYMOUTH

1	1942-58	ALL (C/SHAFT FORG. 620035,856080, 864719,952068,1316540 (1942-54) 676898, 868929,1739589(1954- 58)	6	CRI201 (1,3,5) CRI201E (2,4,6) (952118, 954371, 1942-54) CRI332 (1554530, 1955-58)	CB60M (BABB.) CB60G (CL55) MSI20M *MSI20MA SH23S *(W/HY-DRIVE OR TORQUE CONVERTER, 1955-58)	STD.,1,2,10,20, 30,40,SEMI STD.,1,2,10,20, 30,40,G-SEMI STD.,1,2,10,20, 30,40,SEMI STD.,1,2,10,20, 30,40,SEMI STD.,10,30	S1689 AS1689	V1690X	G337	G338
2	1955	P27-1,2,3 (C/SHAFT FORG. 1402625,1630252, 1671108)	8	CRI288 (1328783)	CB421M MSI505M SH327S	STD.,1,2,10,20, 30,40,B-SEMI STD.,1,2,10,20, 30,B-SEMI	S2095	V2096		
3	1956	P29-1,2,3(FROM ENG.P29-1001 TO 40000 & FROM 80001 TO 250000 & AFT. 274101) (C/SHAFT FORG. 1630937,1732557)	8	CRI331 (1618699)	CB481M MSI714M SH325S	STD.,1,2,10,20, 30,B-SEMI STD.,1,2,10,20, 30,B-SEMI	S2185	V2186		
4	1956	P29-1,2,3(FROM ENG.P29-41001 TO 80000 & FROM 250001 TO 274000) (C/SHAFT FORG. 1402625,1630252, 1671108)	8	CRI288 (1328783)	CB421M MSI505M SH327S	STD.,1,2,10,20, 30,40,B-SEMI STD.,1,2,10,20, 30,B-SEMI	S2095	V2096		
5	1957	P31-1,2,3 (C/SHAFT FORG. 1630937,1732557)	8	CRI331 (1618699)	CB481M MSI714M SH325S	STD.,1,2,10,20, 30,B-SEMI STD.,1,2,10,20, 30,B-SEMI	S2185 (EXC. BELOW) V2241	V2186 (P31-2,3 AFT.P31-47532)		
6	1958	ALL(318 ENG.) (C/SHAFT FORG. 1630937,1732557)	8	CRI331 (1618699)	CB481M MSI714M SH325S	STD.,1,2,10,20, 30,B-SEMI STD.,1,2,10,20, 30,B-SEMI	S2185	V2241		
7	1958	FURY, GOLDEN COMMANDO(350 ENG.) (C/SHAFT FORG. 1737642)	8	CRI340 (1737692)	CB527M MS2452M SH402S	STD.,1,2,10,20, 30,B-SEMI *STD.,1,2,10,20, 30,B-SEMI *B-SEMI IS .010" O.S. LENGTH.	S2243	V2244		

PACKARD (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING		RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
	OUTER	INNER								
5	VS735 (1955) VS772 (1956)		LK145	VL13			L2057F (EXC. 5540 & 5680)	PI208		FPI175
6	VS702 *VS723 *(USE W/ROTOCAP)		LK127 VP26(16)		RC79A		L2029F	PI199		FPI156 WS220 (KIT)
PLYMOUTH										
1	VS495 *VS583 *(USE W/ROTOCAP)		LK83	VL20	RC17A		L2101F (PWR- FORGED)	P731	PB778(6) *PB719(6) *(.008" O.S.)	WP953N (1942-50) FPI180 (1951-56) WS206 (KIT, 1942- 1956) +FPI191 +WS237 (KIT) +(1957-58)
2	VS737		LK270 VPI7 (INT.)	VL8			L1029F (STEEL BELTED TO ENG. 60200) L1084F (STEEL BELTED AFT. ENG. 60201)	PI129	PB822(8)	FPI169 WS224 (KIT, BRG. TYPE) WS210 (KIT, BUSH. TYPE)
3	VS793		LK270 VPI7 (INT.)	VL31			L1085F	PI182	PB847(8)	FPI178 WS235(KIT)
4	VS793		LK270 VPI7 (INT.)	VL8			L2030AF (PWR- FORGED)	PI181	PB822(8)	FPI169 WS224 (KIT)
5	VS793		LK270 VPI7 (INT.)	VL31			L1085F (STEEL BELTED, L2009F (PWR FORGED, P31-2,3)	PI182	PB847(8)	+FPI196 +WS235 +(W/O A.C.)
6	VS793		LK270 (EXH.) LK82 (INT.) VPI7 (INT.)	VL31			L2050F (PWR- FORGED)	PI182	PB847(8)	FPI196 WS235 (KIT)
7	VS807		LK270 (EXH.) LK82 (INT.) VPI7 (INT.)	VL8			L2070F (PWR- FORGED TO ENG. L350-6309 & FROM 6711 TO 7071) L2070AF (PWR- FORGED FROM ENG. L350-6310 TO 6710 & AFT. 7072)	PI211 PI212		FPI215 WS229 (KIT)

PLYMOUTH (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
8	1959	ALL (C/SHAFT FORG. 1557708, 1739589)	6	CR1332 (1554530)	CB60G MS2523M (EXC. AUTO, TRANS.) MS2524M (W/AUTO. TRANS.) SH23S	STD., 1, 2, 10, 20, 30, 40, G-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 10, 30	S2251	V1690X	G337	G338
9	1959-60	ALL (318 ENG.) (C/SHAFT FORG. 1630937, 1732557)	8	CR1350 (1618699)	CB481G MS2540M SH325S	STD., 1, 2, 10, 20, 30, G-SEMI *STD., 1, 2, 10, 20, 30, B-SEMI *SEMI IS .010" O.S. LENGTH.	S2185	V2241 (1959) V2311 (1960)		
10	1959-60	ALL (361 ENG.) (C/SHAFT FORG. 1737642)	8	CR1340 (1737692)	CB527M MS2452M SH402S	STD., 1, 2, 10, 20, 30, B-SEMI *STD., 1, 2, 10, 20, 30, B-SEMI *SEMI IS .010" O.S. LENGTH.	S2243	V2278		
11	1960	PPIL, M, H (225 ENG.)	6	CR1362 (1947952)	CB582M MS2517M SH423S	STD., 2, 10, 20, 30, B-SEMI *STD., 2, 10, 20, 30, B-SEMI *NO. 3 MAIN SEMI IS .010" O.S. LENGTH.	S2309	V2310		
PONTIAC										
1	1941-52	24, 25, 26 (C/SHAFT FORG. 501784, 506176)	6	CR320 (502126)	CB417M MS362MA SH173S	STD., 1, 2, 10, 20, 30, SEMI STD., 1, 2, 10, 20, 30, SEMI	S936	V937	G344	G665
2	1953-54	25 (C/SHAFT FORG. 501784, 506176)	6	CR1292 (517271)	CB417M MS362MA SH173S	STD., 1, 2, 10, 20, 30, B-SEMI STD., 1, 2, 10, 20, 30, SEMI	S936	V937	G344	G665
3	1950-54	27, 28 (C/SHAFT FORG. 513514)	8	CR313 (499628)	CB74M MS290MC SH177S	STD., 1, 2, 10, 20, 30, SEMI STD., 1, 2, 10, 20, 30, SEMI	S938	V939	G664	G665
4	1955	ALL (C/SHAFT FORG. 518047)	8	CR1328 (YC115, ZN115)	CB347M MS1241MA SH291S	STD., 1, 2, 10, 20, 30, SEMI STD., 1, 2, 10, 20, 30, SEMI STD., 30	S2183	V2184	G753	G753
5	1956	ALL (C/SHAFT FORG. 521601)	8	CR1328 (YC115, ZN115)	CB347M MS1787M SH291S	STD., 1, 2, 10, 20, 30, SEMI STD., 1, 2, 10, 20, 30, SEMI STD., 30	S2183	V2184	NONE	NONE

PLYMOUTH(CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING		RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
	OUTER	INNER								
8	VS495		LK83	VL20	RC17A		L2101F (PWR- FORGED)	P731	PB822	FPI191 WS237 (KIT)
9	VS793		LK270 (EXH.) LK82 (INT.) VP17 (INT.)	VL31			L2050F (PWR- FORGED)	PI182	PB847(8)	FPI196 WS235
10	VS824		LK270 (EXH.) LK82 (INT.) VP21 (INT.) 1959; ALL, 1960)	VL8			L2079F (PWR- FORGED)	PI216		*FPI196 *WS235 (KIT) *(1959) +FPI215 +WS229 (KIT) +(1960 W/O A.C.) #FPI250 #WS236 (KIT) #(1960 W/A.C.)
11	VS793		LK270 (EXH.) LK82 (INT.) VP17 (INT.)	VL31			L2125F (PWR- FORGED)	PI230		FPI255
PONTIAC										
1	VS408		LK129				C1095F	PI126	PB721(12)	*WP989N *WS167 (KIT) *(1941-48) FPI158 (1949-52) WS180 (KIT, FOR EQPT. PUMP)
2	VS408		LK129				L978F	PI126	PB721(12)	FPI158 WS180 (KIT, FOR EQPT. PUMP)
3	VS630		LK129				C1096F L2025F (PWR- FORGED)	PI127	PB716(16)	FPI158 (EXC. 1953 W/PWR. GLIDE) WS180 (KIT, FOR EQPT. PUMP)
4	VS733	VS734	LK127	VL10			L2002F (FLAT- HEAD) L2001F (RECESSED HEAD)	PI089	PB809(8)	FPI172 WS225 (KIT)
5	VS733	VS734	LK127 VP2 (INT.)	VL11			L2004F (FLAT- HEAD) L2003F (RECESSED HEAD)	PI188	PB809(8)	FPI172 WS225 (KIT)

PONTIAC (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
6	1957	ALL (C/SHAFT FORG. 523206)	8	CRI328 (YCI115, ZN115) PB809 (1 PER ROD)	CB347M MS2434G SH291S	STD., 1, 2, 10, 20, 30, SEMI STD., 1, 2, 10, 20, 30, G-SEMI STD., 30	S2220	V2221	NONE	NONE
7	1958	25, 27, 28, T395A (THREE 2 BBL. CARBS. OR FUEL INJECTION) (C/SHAFT FORG. 523206)	8	CRI344	CB347M MS2434G SH291S	STD., 1, 2, 10, 20, 30, SEMI STD., 1, 2, 10, 20, 30, G-SEMI STD., 30	S2220 (ALUM.)	V2221	NONE	NONE
8	1958	25, 27, 28 (W/1 CARB. - 2 BBL. OR 4 BBL.) (C/SHAFT FORG. 523206)	8	CRI344	CB347M MS2434G SH291S	STD., 1, 2, 10, 20, 30, SEMI STD., 1, 2, 10, 20, 30, SEMI	S2255 (ALUM.)	V2256	NONE	NONE
9	1959	21, 24, 27, 28, T420A (W/3 CARBS. OR FUEL INJECTION)	8	CRI346	CB347M CB502P (HVY. DUTY) MS2483G SH291S	STD., 1, 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, G-SEMI STD., 30	S2284	V2285	NONE	NONE
10	1959	21, 24, 27, 28 (W/1 CARB. - 2 BBL. OR 4 BBL.)	8	CRI346	CB347M CB502P (HVY. DUTY) MS2483G SH291S	STD., 1, 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, G-SEMI STD., 30	S2282	V2283	NONE	NONE
11	1960	21, 23, 24, 27, 28, T425A (W/3 CARBS.)	8	CRI346	CB347M CB502P (HVY. DUTY) MS2483G SH291S	STD., 1, 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, G-SEMI STD., 30	S2220	V2221	NONE	NONE
12	1960	21, 23, 24, 27, 28 (W/1 CARB.)	8	CRI346	CB347M CB502P (HVY. DUTY) MS2483G SH291S	STD., 1, 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, G-SEMI	S2255	V2256	NONE	NONE

RAMBLER

1	1950-52	5010, 5110, 5210 (C/SHAFT FORG. 3125974, 3127501F, 3127261, 3130331)	6	CRI261 (3127770, 1950) CRI285 (3131804, 1951-52)	CB382M MS1150M SH169S	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI	S1650	VI770	G596 *G719 *(5210 ONLY)	G597
2	1953-55	5310, 5410, 5510 (C/SHAFT FORG. 3125974, 3127501F, 312761, 3130331)	6	CRI285 (3131804)	CB382M MS1150M SH169S	STD., 2, 10, 20, 30, SEMI STD., 2, 10, 20, 30, SEMI	S2015	V2016	G719	G719
3	1956	5610 (C/SHAFT FORG. 3125974, 3130331, 3134294)	6	CRI347 (3145608)	CB382M MS1150M SH348S	STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 2, 10, 20, 30, B-SEMI	S2199	V2200	G805 (.657" O.D.) G819 (.601" O.D.)	G805 (.657" O.D.) G819 (.601" O.D.)

PONTIAC(CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	VALVE SPRING INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
6	VS733	VS734	LK127 VP2(INT.) (INT.)	VL11			*L2015F (FLAT- HEAD) *(PWRFORGED)	PI188	PB809(8)	FPI172 WS225 (KIT)
7	VS805	VS806	LK127 VP2(16)	VL11			*L2047F (FLAT- HEAD) *L2048F (RECESSED HEAD) *(PWRFORGED)	PI206		FPI172 WS225 (KIT)
8	VS733	VS734	LK127 VP2(16)	VL11			*L2047F (FLAT- HEAD) *L2048F (RECESSED HEAD) *(PWRFORGED)	PI206		FPI172 WS225 (KIT)
9	VS805	VS806	LK127 VP2(16)	VL11			*L2085F (FLAT- HEAD) *L2086F (RECESSED HEAD) *(PWRFORGED)	PI206		FPI172 WS225 (KIT)
10	VS733	VS734	LK127 VP2(16)	VL11			*L2085F (FLAT- HEAD) *L2086F (RECESSED HEAD) *(PWRFORGED)	PI206		FPI172 WS225 (KIT)
11	VS805	VS806	LK127 VP2(16)	VL11			*L2111F (HAS 4 VALVE RELIEFS IN HEAD) *(PWRFORGED)	PI206		FPI172 WS225 (KIT)
12	VS733 VS828 (FOR ENGS. W/SINGLE SPRING)	VS734	LK127 VP2(16)	VL11			*L2112F (RECESSED HEAD) *(PWRFORGED)	PI206		FPI172 WS225 (KIT)

RAMBLER

1	VS655		LK48				L903F	PI085		FPI218 WS216 (KIT, OIL WICK TYPE)
2	VS655		LK48				L928F (STD. TRANS. TO SERIAL H26845) L2019AF (ALL AFT. SERIAL H26845)	PI085		FPI218 WS216 (KIT, OIL WICK TYPE)
3	VS775		LK215 VPI8(12)	VL28			L2019F (PWR- FORGED)	PI195		FPI216 WS215 (KIT) (W/O ALTER. EQPT.) FPI218 WS216 (W/ALTER. EQPT.)

RAMBLER (CONTINUED)
ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
4	1957-58	5720, RAMBLER; 5820 REBEL; 5880 AMB. (C/SHAFT FORG. 3144388)	8	CR1348 (3144468)	CB507M MS1780M SH338S	STD., 1, 2, 10, 20, 30, B-SEMI STD., 1, 2, 10, 20, 30, B-SEMI	S2208	V2209X	G819	G819
5	1957-60	5710, 5810, 5910, 6010 (C/SHAFT FORG. 130331F, 3125974, 3127261, 3127501F, 3130331, 3130368, 3134294)	6	CR1347 (3145608)	CB382M MS1150M SH348S	STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 2, 10, 20, 30, B-SEMI	S2199	V2200 (1957-59) V2313 (1960)	G819	G819
6	1958-60	5801, 5901, 6001 (AMERICAN) (C/SHAFT FORG. 130331F, 3125974, 3127261, 3127501F, 3130331, 3130368, 3134294)	6	CR1347 (3145608)	CB382M MS1150M SH348S	STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 2, 10, 20, 30, B-SEMI	S1650	V1770	G719	G719
7	1959-60	5920, 6020 REBEL; 5980, 6080 AMB., (C/SHAFT FORG. 3144388)	8	CR1348 (3144468)	CB507M MS1780M SH338S	STD., 1, 2, 10, 20, 30, B-SEMI STD., 1, 2, 10, 20, 30, B-SEMI	S2294	V2295X	G838	G838

STUDEBAKER

1	1947-54	CHAMPION (C/SHAFT FORG. 521525, 521526, 908292)	6	CR1223 (1, 3, 5) CR1224 (2, 4, 6) (517892)	CB286M (1, 3, 5) CB286M (2, 4, 6) MS893 SH178S	STD., 1, 2, 10, 20, 30, 40, SEMI STD., 1, 2, 10, 20, 30, 40, SEMI STD., 1, 2, 10, 20, 30, 40, SEMI	S1055	V1056	G503	G503
2	1951-54	H, 3H, 4H, 5H COMM. (C/SHAFT FORG. 530081, 526831, 526832)	8	CR1276 (1, 3, 5, 7) CR1277 (2, 4, 6, 8) (526956)	CB361M (1, 3, 5, 7) CB361M (2, 4, 6, 8) MS1365M SH229S *CB361P (1, 3, 5, 7) *CB361P (2, 4, 6, 8) *MS1365MA *HEAVY DUTY	STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, B-SEMI STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, 40, C-SEMI STD., 1, 2, 10, 20, 30, CA-SEMI	S1934	V1935	G689	G690
3	1955	16G8, COMMANDER (224 ENG.) (C/SHAFT FORG. 530081, 526831, 526832)	8	CR1276 (1, 3, 5, 7) CR1277 (2, 4, 6, 8) (526956)	CB361M (1, 3, 5, 7) CB361M (2, 4, 6, 8) MS1365M SH229S	STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, B-SEMI	S2116 AS2116	V2117X	G689	G690
NOTE: OPT. HEAVY DUTY BEARINGS, SAME AS LISTED IN LINE 2.										
4	1955-60	16G6, 56G, 57G, 58G, CHAMPION; 59S, 60S, LARK VI, HAWK 6, (C/SHAFT FORG. 189986, 195111, 199966, 521525, 521526, 908292)	6	CR1223 (1, 3, 5) CR1224 (2, 4, 6) (517892)	CB286M (1, 3, 5) CB286M (2, 4, 6) MS1687M SH178S	STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, B-SEMI	S1055	V1056	G503	G503
5	1956	56J GOLDEN HAWK	8	CR1324 (440774)	CB474M MS1696P SH293S	STD., 1, 2, 10, 20, 30, C-SEMI STD., 1, 2, 10, 20, 30, C-SEMI	S2113	V2198	NONE	NONE

RAMBLER (CONTINUED)
ENGINE PARTS

LINE NO.	VALVE SPRING		RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
	OUTER	INNER								
4	VS781		LK215 VPI9(16)	VL13 (EXC. 5820) VL27 (5820)			L2016F (PWR- FORGED EXC.5880)	PII86		FPII99 (5720) *FPI229 (5820,5880) FPI230 (5880, W/AUTO. FAN) *(MDL.5880 W/O AUTO.FAN)
5	VS775		LK215 VPI8(12)	VL28			L2042F (PWR- FORGED)	PII95		FPII97 (1957) FPI228 (EXC. HVV,DUTY) FPI227 (HVV,DUTY)
6	VS655		LK48				L2092F	PII95		FPI226 (EXC. HVV,DUTY) FPI236 (HVV,DUTY)
7	VS781		LK270 VPI2(16)	VL27 (REBEL) VL13 (AMB.)			L2016F (REBEL) L2093F (AMB.)	PII86		*FPI229 (5920,5980, 6020,6080) FPI230 (5980,6080 W/AUTO. FAN) *(MDL.5980,6080 W/O AUTO.FAN)

STUDEBAKER

1	VS523		LK144	VL29			L733F	PI019		*FPII71 *WS214 (KIT) +FPII61 +WS221 (KIT) *(1947-53) +(1954)
2	VS702 *VS723 *(USE W/ROTOCAP)		LK127 VP4(16)		RC79A		L955F	PI072		FPII55 (TO SER. 30007) FPII56 (AFT.SER. 30007) WS220 (KIT)
3	VS702 *VS723 *(USE W/ROTOCAP)		LK127 VP26(16)		RC79A			PII99		FPII56 WS220 (KIT)
4	VS523		LK144	VL29			L1044F (T.SLOT 1955-58) L2100F (PWR- FORGED)	PI019		FPII61 (1955-58) FPI237 (1959-60) WS221 (KIT)
5	VS772		LK145	VL13			L2057F	PI208		FPII75

STUDEBAKER (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
6	1955-60	LATE 16G8, 56B, 57B, 58B COMM.; 6H, PRES.; 59V, 60V, LARK VIII, HAWK 8 (259 ENG.) (C/SHAFT FORG. 530081, 526831, 526832)	8	CR1276 (1,3,5,7) CR1277 (2,4,6,8) (526956)	CB361M (1,3,5,7) CB361M (2,4,6,8) MSI365M SH229S	STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, B-SEMI	S2116 AS2116	V2117X	G689	G690
7	1956-60	56H, 57H, 58H, PRES.; 57H-K7, 58H-K7, GOLDEN HAWK; 56B, 57B, 58B, COMM.; 59V, 60V, LARK VIII, HAWK 8 (289 ENG.) (C/SHAFT FORG. 530081, 526831, 526832)	8	CR1276 (1,3,5,7) CR1277 (2,4,6,8) (526956)	CB361M (1,3,5,7) CB361M (2,4,6,8) MSI365M SH229S	STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, B-SEMI	S2116 AS2116	V2117X	G689	G690
VALIANT										
1	1960	QXIL DELUXE, DELUXE SUB.; QXIH CUSTOM, CUSTOM SUB. (170 ENG.)	6	CR1361 (1947167)	CB582M MS2517M SH423S	STD., 2, 10, 20, 30, B-SEMI STD., 2, 10, 20, 30, B-SEMI	S2309	V2310	NONE	NONE
WHITE										
1	1941-51	100A ENG.	6		CB302P MS1153 MS1153A (W/FLGD. BRG.)	STD., 2, 10, 20, 30, C-SEMI STD., 10, 20, 30, C-SEMI STD., 10, 20, 30, C-SEMI	S1039 AS1040	V1068	G569	G484
2	1941-51	110A ENG. (C/SHAFT FORG. 4 1/4" 342604, 342649, 464810; 5 1/8" 7434X)	6	CR1314 (328293) PB762 (1 PER ROD)	CB301P MS1153 MS1153A (W/FLGD. BRG.) SH381S (FOR 4 BRG.SHAFT) SH382S (W/6 BRG. SHAFT) SH409S (FOR HI-LIFT C/SHAFT)	STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 20, 30, C-SEMI STD., 10, 20, 30, C-SEMI STD., 30	S1039 AS1040	V1068	G569	G484
3	1949-51	116A ENG.	6	CR1314 (328293) PB786 (1 PER ROD)	CB301P MS1153 MS1153A (W/FLGD. BRG.) SH381S (FOR 4 BRG.SHAFT) SH382S (FOR 6 BRG.SHAFT) SH409S (FOR HI-LIFT C/SHAFT)	STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 20, 30, C-SEMI STD., 10, 20, 30, C-SEMI STD., 30	S1039 AS1040	V1684X	G569	G484
4	1941-51	120A ENG. (C/SHAFT FORG. 4 1/2" 342640, 342649, 464810; 5 1/8" 7434X)	6	CR1314 (328293) PB762 (1 PER ROD)	CB301P MS1153 MS1153A (W/FLGD. BRG.) SH381S (FOR 4 BRG.SHAFT) SH382S (FOR 6 BRG.SHAFT) SH409S (FOR HI-LIFT C/SHAFT)	STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 20, 30, C-SEMI STD., 10, 20, 30, C-SEMI STD., 30	SCI683N	V1068 (FLAT HEAD) V1684X (TULIP HEAD)	G549	G484

STUDEBAKER (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING		RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
	OUTER	INNER								
6	VS702 *VS723 *(USE W/ROTOCAP)		LK127 VP26(16)		RC79A		L2027F	PII99		FPII56 WS220 (KIT)
7	VS702 *VS723 *(USE W/ROTOCAP)		LK127 VP26(16)		RC79A		L2029F	PII99		FPII56 WS220 (KIT)

VALIANT

1	VS793		LK270 (EXH.) LK82 (INT.) VPI7 (INT.)	VL31			L2125F	PI230		FPI260
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WHITE

1	VS685 *VS658 *(USE W/ROTOCAP)		LK82	VL15	RC4B			P983	PB759(6)	
2	VS685 *VS658 *(USE W/ROTOCAP)		LK82	VL15	RC4B			P983	PB759(6)	
3	VS685 *VS658 *(USE W/ROTOCAP)		LK82	VL15	RC4B					
4	VS685 *VS658 *(USE W/ROTOCAP)		LK82	VL15	RC4B		L821F	P996	PB762(6)	

WHITE (CONTINUED)

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
5	1941-54	140A ENG. (C/SHAFT FORG. 4 1/2" 342640, 342649, 464810; 5 1/8" 7434X)	6	CRI314 (328293) PB762 (1 PER ROD)	CB301P MSII53 MSII53A (W/FLGD. BRG.) SH381S (FOR 4 BRG.SHAFT) SH382S (FOR 6 BRG.SHAFT) SH409S (FOR HI-LIFT C/SHAFT)	STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 20, 30, C-SEMI STD., 10, 20, 30, C-SEMI	SCI683N	VI068 (FLAT- HEAD) VI684X (TULIP HEAD)	G549	G484
6	1945-55	150A, 250A ENG.	6	CRI315 (346719) PB786 (1 PER ROD)	CB301P MSII53 MSII53A (W/FLGD. BRG.) SH381S (FOR 4 BRG.SHAFT) SH382S (FOR 6 BRG.SHAFT) SH409S (FOR HI-LIFT C/SHAFT)	STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 20, 30, C-SEMI STD., 10, 20, 30, C-SEMI	SCI683N	VI684X	G549	G484
7	1951-55	55A ENG. (C/SHAFT FORG. 389531)	6	CRI274 (389646) PB720 (1 PER ROD)	CB350M MS201MA	STD., 1, 2, 10, 20, 30, SEMI STD., 1, 2, 10, 20, 30, SEMI	ASI813	VI814	G625	G626
8	1952-58	230A ENG.	6	CRI315 (346719) PB786 (1 PER ROD)	CB301P MSII53 MSII53A (W/FLGD. BRG.) SH381S (FOR 4 BRG.SHAFT) SH382S (FOR 6 BRG.SHAFT) SH409S (FOR HI-LIFT C/SHAFT)	STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 20, 30, C-SEMI STD., 10, 20, 30, C-SEMI	SCI683N	VI684X	G549	G484
9	1956-60	470A, 490A ENG. (C/SHAFT FORG. 420342(5"))	6	CRI254 (420920) PB804 (1 PER ROD)	CB338P MSI301 SH345S (FOR 4 BRG.SHAFT) SH347S (FOR 6 BRG.SHAFT)	STD., 2, 10, 20, 30, C-SEMI STD., 10, 20, 30, C-SEMI STD., 10, 20, 30, C-SEMI	SCI856N	V2205XS	G798	G798
10	1958-60	462AA, 462AB ENG.	6				SCI683N	VI684X	G835	G834
11	1956-60	450A, 460A ENG.	6	CRI315 (346719) PB786 (1 PER ROD)	CB301P MSII53 MSII53A (W/FLGD. BRG.) SH381S (FOR 4 BRG.SHAFT) SH382S (FOR 6 BRG.SHAFT) SH409S (FOR HI-LIFT C/SHAFT)	STD., 2, 10, 20, 30, 40, C-SEMI STD., 10, 20, 30, C-SEMI STD., 10, 20, 30, C-SEMI	SCI683N	VI684X	G835	G834

WHITE (CONTINUED)

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
5	VS685 *VS658 *(USE W/ROTOCAP)		LK82	VL15	RC4B		L818F	P996	PB762(6)	
6	VS685 *VS658 *(USE W/ROTOCAP)		LK82	VL15	RC4B		L112F	P702	PB786(6)	
7	VS512		LK215				L940F	P968	PB720(12)	
8	VS685 *VS680 *(USE W/ROTOCAP)		LK82	VL15	RC93A		L112F	P702	PB786(6)	
9	VS803 VS779 (SPRG. ONLY)		LK82	VL15	RC85A		L137F (490A ENG.) L138F (470A ENG.)	P1200 (490A ENG.) P758 (470A ENG.)	PB804(6) PB804(6)	
10	VS822 (SPRG. ONLY) VS823 (INCL. DAMPER)		LK82		RC100A		L152F	P702	PB786(6)	
11	VS820		LK82	VL15	RC93A		L112F	P702	PB786(6)	

WILLYS

ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
1	1949-50	JEEPSTER VJ2, 4-63, CJ2A, CJ3A, VJ3, 4X4-63, 2WD, 4WD (C/SHAFT FORG. 635280, 638121, 646318)	4	*CRI219 (1, 3) *CRI220 (2, 4) (636960, 640068, 641770) SH69(1)	CB236M (1, 3) CB236M (2, 4) MS883M SH69(1)	STD., 1, 2, 10, 20, 30, 40, SEMI STD., 1, 2, 10, 20, 30, 40, SEMI STD., 1, 2, 10, 20, 30, 40, SEMI STD., 10, 30	S803	V804	G342	G504
*CRI219 AND CRI220 HAVING SUFFIX A, B, C OR D ARE INTERCHANGEABLE IN COMPLETE SETS. USE ALL A, ALL B, ALL C OR ALL D IN THE SAME ENG.										
2	1951-54	4-73SW, 4X4-73 SW, STA. WAG.; 4-73SD SED. DEL.; 4-73HT, 1/2 TON; 473VJ, CJ3B, JEEP-STER; 4-73-4WD, 4-75-4WD, 4 WHL. DRV. (C/SHAFT FORG. 635280, 638121, 646318)	4	*CRI219 (1, 3) *CRI220 (2, 4) (636960, 640068, 641770) SH69(1)	CB236M (1, 3) CB236M (2, 4) MS883M SH69(1)	STD., 1, 2, 10, 20, 30, 40, SEMI STD., 1, 2, 10, 20, 30, 40, SEMI STD., 1, 2, 10, 20, 30, 40, SEMI STD., 10, 30	AS1940 (ROTO-TYPE) +AS1940A	VI941	G342	G704
+ABOVE EXH. VALVE & PARTS USED TO ENG. SER. 47865. BELOW IS USED AFT. 47865. THEY ARE INTERCHANGEABLE IN COMPLETE SETS. S1950 AS1950 (USED W/ROTCAP)										
3	1953-60	CJ3B, CJ5B, JEEP-STER; CJ5, CJ6, JEEP; FC150 C/O ENG.; 475A, 475B, LARK (C/SHAFT FORG. 635280, 638121, 646318)	4	*CRI219 (1, 3) *CRI220 (2, 4) (636960, 640068, 641770) SH69(1)	CB236M (1, 3) CB236M (2, 4) MS883M SH69(1)	STD., 1, 2, 10, 20, 30, 40, SEMI STD., 1, 2, 10, 20, 30, 40, SEMI STD., 1, 2, 10, 20, 30, 40, SEMI STD., 10, 30	S1950 AS1950	VI941	G342	G704
*CRI219 & CRI220 HAVING SUFFIX A, B, C, OR D ARE INTERCHANGEABLE IN COMPLETE SETS. USE ALL A, ALL B, ALL C OR D IN THE SAME ENG.										
4	1955-60	DJ3A, DJ6A JEEP DISPATCHER (C/SHAFT FORG. 635280, 638121, 646318)	4	*CRI219 (1, 3) *CRI220 (2, 4) (636960, 640068, 641770) SH69(1)	CB236M (1, 3) CB236M (2, 4) MS883M SH69(1)	STD., 1, 2, 10, 20, 30, 40, SEMI STD., 1, 2, 10, 20, 30, 40, SEMI STD., 1, 2, 10, 20, 30, 40, SEMI STD., 10, 30	S803	V804	G342	G504
*CRI219 & CRI220 HAVING SUFFIX A, B, C, OR D ARE INTERCHANGEABLE IN COMPLETE SETS. USE ALL A, ALL B, ALL C OR D IN THE SAME ENG.										
5	1948-53	6-63, VJ3-6; 6-73SW, STA. WAG.; 673VJ, JEEPSTER; 675 LARK; 675A LARK, FALCON (C/SHAFT FORG. 642462)	6	CR1253 (642419)	CB309M MS1203M SH241	STD., 1, 2, 10, 20, 30, 40, SEMI STD., 1, 2, 10, 20, 30, SEMI STD., 30	S1853	VI854	G639	G639
6	1952-56	685 AERO COMET, AERO ACE; 685A, 685B, ACE, EAGLE, LARK; 685SW (F HEAD ENG.) (C/SHAFT FORG. 642462)	6	CR1253 (642419)	CB309M MS1203M SH241	STD., 1, 2, 10, 20, 30, 40, SEMI STD., 1, 2, 10, 20, 30, SEMI STD., 30	S1948	VI949	G639	G704
7	1954-60	6-226, 6-226SW, 6-226SD, 6-226(4WD), 6-226(4X4) FC170 (C/SHAFT FORG. 209229, 732596, 733536, 733863, 734542)	6	CR1228 (1, 3, 5) CR1229 (2, 4, 6) (F600D-405) (1954-57)	CB465M (1, 3, 5) CB466M (2, 4, 6) CB465P (1, 3, 5) CB466P (2, 4, 6) MS1224MA SH190S	STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 1, 2, 10, 20, 30, 40, B-SEMI STD., 2, 10, 20, 30, C-SEMI STD., 2, 10, 20, 30, C-SEMI STD., 1, 2, 10, 20, 30, SEMI STD., 30	S1824	VI825	G515	G515

WISCONSIN MOTORS

1	VE4, VF4 (EARLY) TO ENG. 677074	4	CR899 (DA51A) PB810 (1 PER ROD)	S1872	S1872	G723	G723
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WILLYS

ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	VALVE SPRING INNER	VALVE RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
1	VS514		LK71				L2076F	PI013		FPII22 WS174 (KIT)
2	VS514 (EXH.) VS659 (INT.)		LK218 (EXH.) LK71 (INT.) VP7 (INT.)		VC219 (STEM CUP)		L2076F	PI013		FPII22 WS174 (KIT)
	VS514		LK127		RC47A					
3	VS514 (EXH.) VS659 (INT.)		LK127 (EXH.) LK71 (INT.) VP7 (INT.)		RC47A		L2076F	PI013		FPII22 WS174 (KIT)
4	VS514		LK71				L2076F	PI013		FPII22 WS174 (KIT)
5	VS600		LK48				L907F (1948-50) L945F (1951-53)	PI090 (1948-50) PI111 (1951-53)		FPII40 WS204 (KIT)
6	VS600 (EXH.) VS659 (INT.)		LK127 (EXH.) LK71 (INT.) VP7 (INT.)		RC46A		L945F	PI111		FPII40 WS204 (KIT)
7	VS541 *VS602 *(USE W/ROTOCAP)		LK215		RC23A		L939F	PI068	PB778(6)	FPII25 WS202 (KIT)

WISCONSIN MOTORS

1	VS634	LK238					L931F (VE4, ENG.) L930F (VF4, ENG.)	PI106 PI106	PB810(4) PB810(4)	
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WISCONSIN MOTORS(Continued) ENGINE PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	CON. ROD	ROD BRG. (CB) MAIN SET (MS) CAM SET (SH)	AVAILABLE UNDERSIZES	VALVES		GUIDES	
							EXH.	INT.	EXH.	INT.
2		VE4,VF4(LATE) AFT.ENG.677074	4		CR1264 (DA51B) PB810 (1 PER ROD)		SI872	SI872	G723	G723
3		VE4D,VF4D(EARLY) TO ENG.677074	4		CR899 (DA51A) PB810 (1 PER ROD)		ASI872	SI872	G723	G723
4		VE4D,VF4D(LATE) AFT.ENG.677074	4		CR1264 (DA51B) PB810 (1 PER ROD)		ASI872	SI872	G723	G723
5		TE,TF(AIR COOL- ED)	2		CR1264 (DA51B) PB810 (1 PER ROD)		SI872	SI872	G723	G723
6		TED,TFD(AIR COOLED)	2				ASI872	SI872	G723	G723

WISCONSIN MOTORS(Continued) ENGINE PARTS

LINE NO.	VALVE SPRING OUTER	INNER	RETAINER	VALVE LIFTER	ROTATION ROTO CAP (RC)	SLEEVE ASSY.	PISTON	PISTON PIN	PIN BUSHING	WATER PUMPS & KITS
2	VS634		LK238				L931F (VE4,ENG.) L930F (VF4,ENG.)	P1106 P1106	PB810(4) PB810(4)	
3	VS634 (INT.) VS662 (EXH.) (USE W/ROTOCAP)		LK238		RC45A		L931F (VE4D,ENG.) L930F (VF4D,ENG.)	P1106 P1106	PB810(4) PB810(4)	
4	VS634 (INT.) VS662 (EXH.) (USE W/ROTOCAP)		LK238		RC45A		L931F (VE4D,ENG.) L930F (VF4D,ENG.)	P1106 P1106	PB810(4) PB810(4)	
5	VS634		LK238				L931F (TE, ENG.) L930F (TF, ENG.)	P1106 P1106	PB810(2) PB810(2)	
6	VS634 (INT.) VS662 (EXH.) (USE W/ROTOCAP)		LK238		RC45A		L931F (TED,ENG.) L930F (TFD,ENG.)	P1106 P1106	PB810(2) PB810(2)	

SKY-RIDE — SHOCK SPRINGS

A
Perfect Companion
to
SHOCK ABSORBERS

... the answer to
Rear-End Sag and Bottoming

- ★ *Easy to Install*
- ★ *Slips right over Shock Absorber*
- ★ *Use with present or new SKY-RIDE shocks*



Only
ONE
Number

SP-100

Fits almost
ALL MAKES
and
MODELS

SKY-RIDE

SHOCK SPRINGS

SP-100

The following list shows the vehicles, through 1960, on which our SP-100 shock spring can be used:

BUICK.....	1956 through 1960
CADILLAC.....	1950 through 1960
CHEVROLET.....	1949 through 1960
CHRYSLER.....	1938 through 1960
DART.....	1960
DESOTO.....	1938 through 1960
DODGE.....	1939 through 1960
FALCON.....	1960
FORD.....	1947 through 1960 (except Thunderbird and 1955-56 Station Wagon)
FRAZER.....	1947 through 1951
HUDSON.....	1940 through 1954
IMPERIAL.....	1955 through 1960
KAISER & HENRY J.....	1947 through 1954
LINCOLN.....	1949 through 1951
MERCURY.....	1949 through 1960 (except '55, '56 and Park Lane)
METROPOLITAN.....	1954 through 1960
OLDSMOBILE.....	1951 through 1956 (except '51 Std. 88)
PACKARD.....	1940 through 1956 (except '55 Series 60-80-88 except '56 Series 40-60-80-88)
PLYMOUTH.....	1939 through 1960
PONTIAC.....	1937 through 1955
RAMBLER.....	Late 1952 through 1960
STUDEBAKER.....	1950 through 1960
VALIANT.....	1960
WILLYS.....	1941 through 1960

BUICK
CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
1	1949-50	40 SPECIAL, 50 SUPER	8	10038	10046		13002C	
2	1949-51	70 ROADMASTER	8	10038	10002		13002C	
3	1951	40, SPECIAL; 50, SUPER	8	10038	10046		13002C	
4	1952	40, SPECIAL; 50, SUPER	8	10038	10046		13002C	
5	1952	70, ROADMASTER	8	10038	10002		13002C	
6	1953	ALL MODELS	8	10038	10046		13002C	
7	1954	40, SPECIAL; 60, CENTURY	8	10038	10046	13090A	13002C	18520 (IDL. ARM) 18500 (IDL. ARM SUPT. KIT) 18536(I) (B. BRG. KIT FOR IDL. ARM)
8	1954	50, SUPER; 70, ROADMASTER	8	10038	10046	13090A	13002C	18520 (IDL. ARM) 18500 (IDL. ARM SUPT. KIT) 18536(I) (B. BRG. KIT FOR IDL. ARM)
9	1955	40, SPECIAL; 50, SUPER; 60, CENTURY; 70, ROADMASTER	8	10038	10046	13090A	13002C	18520 (IDL. ARM) 18500 (IDL. ARM SUPT. KIT) 18536(I) (B. BRG. KIT FOR IDL. ARM)

BUICK
CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
1	I8001 (FRT.) I8004 (R. SHOCK LINK) HB970 (RAD. ROD BUSH.)	K89	*ESI65 *ESI28 ES239K (REP. KIT FOR INTER. TIE ROD) *FOR 1949 MODELS, ESI65 USED AFTER FLINT SERIAL NUMBER 15086450, CAL. 25204978, LINDEN 34087814, KANSAS CITY 45216236, WILMINGTON 5522268, ATLANTA 67176766, FRAM-INGHAM 75222193. ESI28 USED TO THESE SERIAL NUMBERS.							
2	I8001 (FRT.) I8004 (R. SHOCK LINK) HB970 (RAD. ROD BUSH.)	K89	ES71							
3	I8001 (FRT.) I8028 (R. SHOCK LINK, 40 SER.) I8004 (R. SHOCK LINK, 50 SER.) HB970 (RAD. ROD BUSH.)	K89	ESI65 ES239K (REP. KIT FOR INTER. TIE ROD)							
4	I8001 (FRT.) I8028 (R. SHOCK LINK, 40 SER.) I8004 (R. SHOCK LINK, 50 SER.) HB970 (RAD. ROD BUSH.)	K89	ESI65 ES239K (REP. KIT FOR INTER. TIE ROD)							
5	I8001 (FRT.) I8004 (R. SHOCK LINK) HB970 (RAD. ROD BUSH.)	K89	ES71							
6	I8001 (FRT.) I8028 (R. SHOCK LINK, 40 SER.) I8004 (R. SHOCK LINK, ALL EXC. 40 SER.) HB970 (RAD. ROD BUSH.)	K89	ESI65 ES239K (REP. KIT FOR INTER. TIE ROD)							
7	I8027 (FRT.) I8029 (R. SHOCK LINK)	K89	ESI65 ES240K (REP. KIT FOR INTER. TIE ROD)					DAI69 DA432 HB564(UP. 2) HB779(LR. 2)		REGULAR H. DUTY
8	I8027 (FRT.) I8030 (R. SHOCK LINK)	K89	ESI65 ES240K (REP. KIT FOR INTER. TIE ROD)					DAI69 DA432 HB564(UP. 2) HB779(LR. 2)		REGULAR H. DUTY
9	I8027 (FRT.) I8029 (R. SHOCK LINK, 40 & 60) I8030 (R. SHOCK LINK 50 & 70)	K89	ESI65 ES240K (REP. KIT FOR INTER. TIE ROD)					DAI69 DA432 HB564(UP. 2) HB779(LR. 2)		REGULAR H. DUTY

BUICK(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
10	1956	40 SPEC.; 60 CENTURY	8	10038	10046	I3090A	I3002C	I8520 (IDL.ARM) I8500 (IDL.ARM SUPT.KIT) I8536(I) (B.BRG.KIT FOR IDL.ARM)
11	1956	50 SUPER; 70 R/MASTER	8	10038	10046	I3090A	I3002C	I8520 (IDL.ARM) I8500 (IDL.ARM SUPT.KIT) I8536(I) (B.BRG.KIT FOR IDL.ARM)
12	1957	40 SPEC.; 60 CENTURY	8	USES BALL JT.		I3117A	I3002D	I8533 (IDL.ARM W/O POW.STR.) I8532 (IDL.ARM W/POW.STR.) I8531 (IDL.ARM SUPT.KIT) I8557(I) (B.BRG.KIT FOR IDL.ARMS)
13	1957	50 SUPER; 70 R/MASTER	8	USES BALL JT.		I3117A	I3002D	I8533 (IDL.ARM W/O POW.STR.) I8532 (IDL.ARM W/POW.STR.) I8531 (IDL.ARM SUPT.KIT) I8557(I) (B.BRG.KIT FOR IDL.ARMS)
14	1958	40 SPEC.; 60 CENTURY	8	SEE BALL JOINTS ON R.H. PAGE		I3117A	I3127A	I8533 (IDL.ARM W/O POW.STR.) I8532 (IDL.ARM W/POW.STR.) I8531 (IDL.ARM SUPT.KIT) I8557(I) (B.BRG.KIT FOR IDL.ARMS)
15	1958	50 SUPER; 70 R/MASTER; LIMITED	8	SEE BALL JOINTS ON R.H. PAGE		I3117A	I3127A	I8533 (IDL.ARM W/O POW.STR.) I8532 (IDL.ARM W/POW.STR.) I8531 (IDL.ARM SUPT.KIT) I8557(I) (B.BRG.KIT FOR IDL.ARMS)
16	1959	ELECTRA; ELECTRA 225	8	SEE BALL JOINTS ON R.H. PAGE		I3117A	I3130A	I8542 (IDL.ARM W/O POW.STR.) I8543 (IDL.ARM W/POW.STR.) I8531 (IDL.ARM SUPT.KIT) I8557(I) (B.BRG.KIT FOR IDL.ARMS)

BUICK(CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
10	18027 (FRT.)	K89	ESI65					DA222C DA434C HB564(UP, 2)	DAI95 DB345 HB779(4)	REGULAR H. DUTY
11	18027 (FRT.)	K89	ESI65					DA222C DA434C HB564(UP, 2)	DAI95 DB345 HB779(4)	REGULAR H. DUTY
12	18038 (FRT.)		ES238					DA22ISC DA42ISC	DAI95 DB345 HB779(4)	REGULAR H. DUTY
13	18038 (FRT.)		ES238					DA22ISC DA42ISC	DAI95 DB345 HB779(4)	REGULAR H. DUTY
14	18038 (FRT.)	10115(UP.) BALL JT. 10116(LR.) BALL JT.	ES238					WITH STEEL SPRINGS DA163 DA363 HB564(4) WITH AIR SUSPENSION DA163 DA363 HB564(4)	DAI95 DB345 HB779(4) DA101 DA435 HB779(4)	REGULAR H. DUTY REGULAR H. DUTY
15	18038 (FRT.)	10115(UP.) BALL JT. 10116(LR.) BALL JT.	ES238					WITH STEEL SPRINGS DA163 DA363 HB564(4) WITH AIR SUSPENSION DA163 DA363 HB564(4)	DAI95 DB345 HB779(4) DA101 DA435 HB779(4)	REGULAR H. DUTY REGULAR H. DUTY
16	18038 (FRT. FOR AIR SUSP. ONLY)	10115(UP.) BALL JT. 10116(LR.) BALL JT.	ES270					WITH STEEL SPRINGS DA254C DA354C HB311(UP, 2)	DB191 DA355 HB311(UP, 2) HB779(LR, 2)	REGULAR H. DUTY

BUICK (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
17	1959	LE SABRE; INVICTA	8	SEE BALL JOINTS ON R.H. PAGE		I3117A	I3130A	I8542 (IDL.ARM W/O POW.STR.) I8543 (IDL.ARM W/POW.STR.) I8531 (IDL.ARM SUPT.KIT) I8557(I) (B.BRG.KIT FOR IDL.ARMS)
18	1960	ELECTRA; ELECTRA 225	8	SEE BALL JOINTS ON R.H. PAGE		I3117A	I3130A	I8542 (IDL.ARM W/O POW.STR.) I8543 (IDL.ARM W/POW.STR.) I8531 (IDL.ARM SUPT.KIT) I8557(I) (B.BRG.KIT FOR IDL.ARMS)
19	1960	LE SABRE; INVICTA	8	SEE BALL JOINTS ON R.H. PAGE		I3117A	I3130A	I8542 (IDL.ARM W/O POW.STR.) I8543 (IDL.ARM W/POW.STR.) I8531 (IDL.ARM SUPT.KIT) I8557(I) (B.BRG.KIT FOR IDL.ARMS)

CADILLAC

1	1950-52	ALL MODELS	8	I0069	I0028	I3053A	I3002A	I8521 (IDL.ARM) I8500 (SUPT.KIT) I8536(I) (B.BRG.KIT FOR IDL.ARM)
2	1953	ALL MODELS	8	I0069	I0028	I3053A	I3002A	I8521 (IDL.ARM) I8500 (SUPT.KIT) I8536(I) (B.BRG.KIT FOR IDL.ARM)
3	1954-55	ALL MODELS	8	I0069	I0028	I3053A	I3002A	I8521 (IDL.ARM) I8500 (SUPT.KIT) I8536(I) (B.BRG.KIT FOR IDL.ARM)
4	1956	ALL MODELS	8	I0069	I0028	I3053A	I3002A	I8521 (IDL.ARM) I8500 (SUPT.KIT) I8536(I) (B.BRG.KIT FOR IDL.ARM)
5	1957	ALL MODELS	8	SEE BALL JOINTS ON R.H. PAGE		I3116A	I3002A	I8521 (IDL.ARM) I8500 (SUPT.KIT) I8536(I) (B.BRG.KIT FOR IDL.ARM)
6	1958-60	ALL MODELS	8	SEE BALL JOINTS ON R.H. PAGE		I3116A	I3002A	I8521 (IDL.ARM) I8500 (SUPT.KIT) I8536(I) (B.BRG.KIT FOR IDL.ARM)

BUICK(CONTINUED)
CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K.BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE

17	18038 (FRT FOR AIR SUSP. ONLY)	10115(UP.) BALL JT. 10116(LR.) BALL JT.	ES270					WITH STEEL SPRINGS		
								DA254C	DB191	REGULAR
								DA354C	DA355	H.DUTY
								HB311(UP,2)	HB311(UP,2) HB779(LR,2)	

18	18038 (FRT FOR AIR SUSP. ONLY)	10115(UP.) BALL JT. 10116(LR.) BALL JT.	ES270					WITH STEEL SPRINGS		
								DA254C	DB191	REGULAR
								DA354C	DA355	H.DUTY
								HB311(UP,2)	HB311(UP,2) HB779(LR,2)	

19	18038 (FRT AIR SUSP. ONLY)	10115(UP.) BALL JT. 10116(LR.) BALL JT.	ES270					WITH STEEL SPRINGS		
								DA254C	DB191	REGULAR
								DA354C	DA355	H.DUTY
								HB311(UP,2)	HB311(UP,2) HB779(LR,2)	

CADILLAC

1	18002 (FRT.)	K345	ES103	FRT.	2	0462				- 1950-51 -
				FRT.	4		HB760	DA100	DA213	REGULAR
				RR.	2	SHACKLE	HS132	DA327	DA381	H.DUTY
				(R)UP.	4		HB99	HB564(4)	HB779(4)	
				(R)LR.	4		HB760		- 1952 -	
								DA100	DA162	REGULAR
								DA327	DA362	H.DUTY
								HB564(4)	HB564(UP,2) HB779(LR,2)	

2	18002 (FRT.)	K345	ES103	FRT.	2	0462		DA100	DA162	REGULAR
				FRT.	4		HB760	DA327	DA362	H.DUTY
				RR.	2	SHACKLE	HS132	HB564(4)	HB564(UP,2)	
				(R)UP.	4		HB99		HB779(LR,2)	
				(R)LR.	4		HB760			

3	18001 (TO ENG. 75299) 18000 (AFT. ENG. 75299)	K345	ES103	FRT.	2	0468				- 1954 -
				FRT.	4		HB880	DA169	DA162	REGULAR
				RR.	2	SHACKLE	HS131	DA432	DA362	H.DUTY
				RR.	8		HB880	HB311(UP,2)	HB564(UP,2)	
								HB724(LR,2)	HB779(LR,2)	
								DA169	- 1955 -	
								DA432	DA171	REGULAR
								HB311(UP,2)	DA371	H.DUTY
								HB724(LR,2)	HB564(4)	

4	18000 (FRT.)	K462	ES103	FRT.	2	0468		DB218C	DA171	REGULAR
				FRT.	4		HB880	DA433C	DA371	H.DUTY
				RR.	2	SHACKLE	HS131	HB311(UP,2)	HB564(4)	
				RR.	8		HB880			

5	18036 (FRT.)	10117(UP.) BALL JT. 10118(LR.) BALL JT.	ES103 (TO ENG. 88551 ON 23831)	FRT.	2	0468		DB218C	DA104	REGULAR
				FRT.	4		HB880	DA433C	DA303	H.DUTY
				RR.	2	SHACKLE	HS131	HB311(UP,2)	HB564(4)	
				RR.	8		HB880			

6	18036 (FRT.)	10117(UP.) BALL JT. 10118(LR.) BALL JT.	ES103 (TO ENG. 88551 ON 59-75 COMM.) ES276R(2) (OUT.END) AFT.ENG.88550 ON 59-75 COMM.)	FRT.	2	0468		- COMMERCIAL CHASSIS ONLY -		
				FRT.	4		HB880	DA246C	DA104	REGULAR
				RR.	2	SHACKLE	HS131	DA445C	DA303	H.DUTY
				RR.	8		HB880	HB564(UP,2)	HB564(4)	
								- 1958 AIR SUSPENSION EXC.MODEL 70 -		
								DA103	DA104	REGULAR
								DA436	DA303	H.DUTY
								HB564(4)	HB564(4)	

CHEVROLET

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
1	1949-54	ALL (EXC. CORVETTE)	6	I0062	I0061	I3046A (THREADS ON SHAFT ARE .008 O.S.)	I3045A (EARLY 49 ONLY) I3045B (LATE 49-54)	I8505 (STD. IDL. ARM PIN KIT) I8505+10 (.010 O.S. KIT) I8555(I) (B. BRG. ADJUSTER KIT FOR IDL. ARM)
2	1953-60	CORVETTE	6	I0062	I0061	I3046A	I3045B	
3	1955	ALL W/O POW. STR. (EXC. CORVETTE)	6 & 8	SEE BALL JOINTS ON R.H. PAGE		I3120A	I3121A (L.H.) I3122A (R.H.)	I8526 (BUSH. FOR IDL. ARM END OF CENTER LINK) I8528 (IDL. ARM BUSH.) I8550(RR.)(I) (B. BRG. KIT FOR IDL. ARM) I8551(FRT.)(I) (B. BRG. KIT FOR IDL. ARM)
4	1955	ALL W/POW. STR. (EXC. CORVETTE)	6 & 8	SEE BALL JOINTS ON R.H. PAGE		I3120A	I3121A (L.H.) I3122A (R.H.)	I8526 (BUSH. FOR IDL. ARM END OF CENTER LINK) I8528 (IDL. ARM BUSH.) I8550(RR.)(I) (B. BRG. KIT FOR IDL. ARM) I8551(FRT.)(I) (B. BRG. KIT FOR IDL. ARM)
5	1956-57	ALL W/O POW. STR. (EXC. CORVETTE)	6 & 8	SEE BALL JOINTS ON R.H. PAGE		I3120A	I3121A (L.H.) I3122A (R.H.)	I8526 (BUSH. FOR IDL. ARM END OF CENTER LINK) I8528 (IDL. ARM BUSH.) I8550(RR.)(I) I8551(FRT.)(I) (B. BRG. KITS FOR IDL. ARMS)
6	1956-57	ALL W/POW. STR. (EXC. CORVETTE)	6 & 8	SEE BALL JOINTS ON R.H. PAGE		I3120A	I3121A (L.H.) I3122A (R.H.)	I8526 (BUSH. FOR IDL. ARM END OF CENTER LINK) I8528 (IDL. ARM BUSH.) I8550(RR.)(I) I8551(FRT.)(I) (B. BRG. KITS FOR IDL. ARMS)
7	1958	ALL MODELS (EXC. CORVETTE)	6 & 8	SEE BALL JOINTS ON R.H. PAGE		I3123A (L.H.) I3124A (R.H.)	I3125A	I8534 (IDL. ARM ASSY.)

CHEVROLET

CHASSIS PARTS

CHEVROLET										
LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
1	18000 (FRT.)	K126 (STD.SET) K126E (BUSH. O.D., IS .0145" O.S.)	ES173 (FOR SHORT ROD) ES519A (SHORT TIE ROD ASSY.) ES514 (NON-ADJ. LONG TIE ROD ASSY.) ES514A (ADJ. LONG TIE ROD ASSY.) ES243K(2) (DRAG LINK REP.KIT)	FRT. 2 RR. 2 RR. 8	2 2 8	0474A SHACKLE	B175 HS106N HB735	DA100 DA327 HB564(4)	DA160 DA360 HB311(UP. 2) HB724(LR. 2)	REGULAR H. DUTY
2		K126 (STD.SET) K126E (BUSH. O.D., IS .0145" O.S.)	ES173 (FOR R. OR L. ROD)	FRT. 2 FRT. 4 RR. 2 RR. 8	2 4 2 8	0462 SHACKLE	HB760 HS143 HB860	DA204 DA327 HB564(4)	DA241 DA441 HB564(UP. 2) HB779(LR. 2)	REGULAR H. DUTY
3		10098(UP.) BALL JT. 10086N (LR.) BALL JT. W/NYLON INSERT	ES234 (OUT.ENDS) ES577(2) (TIE ROD W/INTEG. END) ES577A(R.H.) (COMP.TIE ROD ASSY.) ES577B(L.H.) (COMP.TIE ROD ASSY.) ES242K (REP.KIT FOR PITMAN ARM END OF CENTER LINK)	FRT. 2 RR. 2 RR. 8	2 2 8	0474A SHACKLE	B245 HS138 HB862	DB218C DA433C HB311(UP. 2)	DA162 DA362 HB564(UP. 2) HB779(LR. 2)	REGULAR H. DUTY
4		10098(UP.) BALL JT. 10086N (LR.) BALL JT. W/NYLON INSERT	ES234 (OUT.ENDS) ES577(R.H.) (TIE ROD W/INTEG. END) ES578(L.H.) (TIE ROD W/INTEG. END) ES577A(R.H.) (COMP.TIE ROD ASSY.) ES578A(L.H.) (COMP.TIE ROD ASSY.)	FRT. 2 RR. 2 RR. 8	2 2 8	0474A SHACKLE	B245 HS138 HB862	DB218C DA433C HB311(UP. 2)	DA162 DA362 HB564(UP. 2) HB779(LR. 2)	REGULAR H. DUTY
5		10098(UP.) BALL JT. 10086N (LR.) BALL JT. W/NYLON INSERT	ES234 (OUT.ENDS) ES577(2) (TIE ROD W/INTEG. END) ES577A(R.H.) (COMP.TIE ROD ASSY.) ES577B(L.H.) (COMP.TIE ROD ASSY.) ES242K (REP.KIT FOR PITMAN ARM END OF CENTER LINK)	FRT. 2 (R)R.H. 1 (R)L.H. 1 (R)UP. 4 (R)LR. 4	2 1 1 4 4	0474A SHACKLE SHACKLE	B245 HS140 HS141 HB99 HB862	DB218C DA433C HB311(UP. 2)	DA162 DA362 HB564(UP. 2) HB779(LR. 2)	REGULAR H. DUTY
6		10098(UP.) BALL JT. 10086N (LR.) BALL JT. W/NYLON INSERT	ES234 (OUT.ENDS) ES577(R.H.) (TIE ROD W/INTEG. END) ES578(L.H.) (TIE ROD W/INTEG. END) ES577A(R.H.) (COMP.TIE ROD ASSY.) ES578A(L.H.) (COMP.TIE ROD ASSY.)	FRT. 2 (R)R.H. 1 (R)L.H. 1 (R)UP. 4 (R)LR. 4	2 1 1 4 4	0474A SHACKLE SHACKLE	B245 HS140 HS141 HB99 HB862	DB218C DA433C HB311(UP. 2)	DA162 DA362 HB564(UP. 2) HB779(LR. 2)	REGULAR H. DUTY
7		10098(UP.) BALL JTS. 10099(LR.) BALL JTS.	ES265 (OUT.ENDS) ES597(2) (TIE ROD W/INTEG. END) ES597A(R.H.) (COMP.TIE ROD ASSY.) ES597B(L.H.) (COMP.TIE ROD ASSY.)	FRT. 2 (R)R.H. 1 (R)L.H. 1 (R)UP. 4 (R)LR. 4	2 1 1 4 4	0474A SHACKLE SHACKLE	B245 HS140 HS141 HB99 HB862	WITH STEEL SPRINGS DA238SC DA239C DA438SC DA439C HB779(LR. 2)		REGULAR H. DUTY
								WITH AIR SUSPENSION DA240SS DA239C DA440SS DA439C HB779(LR. 2)		REGULAR H. DUTY

CHEVROLET (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
8	1959	ALL MODELS (EXC. CORVETTE)	6 & 8	SEE BALL JOINTS ON R. H. PAGE		I3123A (L. H.) I3124A (R. H.)	I3125A	I8534 (IDL. ARM ASSY.)
9	1960	ALL MODELS (EXC. CORVETTE)	6 & 8	SEE BALL JOINTS ON R. H. PAGE		I3123A (L. H.) I3124A (R. H.)	I3125A	I8534 (IDL. ARM ASSY.)

CHRYSLER

1	1949-50	C45, C48 ROYAL, WINDSOR (EXC. 7 PASS. SEDAN, LIMO. & STA. WAG.)	6	I0072	I0045N	I3018A	I3014A	
2	1949-50	C46, C49 SARATOGA, NEW YORKER, C45, C48 7 PASS. SEDAN, LIMO. AND STA. WAG.	6 & 8	I0071	I0029N	I3026A	I3020A	
3	1949-50	C49 TOWN & COUNTRY, C49, C50 IMPERIAL	8	I0071	I0029N	I3026A	I3020A	
4	1951-52	C51 WINDSOR, C55 SARATOGA (EXC. 8 PASS. SEDAN, LIMO., SUB. & ESTATE WAGON)	6 & 8	I0072	I0045N	I3018A	I3014A	
5	1951-52	C52 NEW YORKER, C54 CUSTOM IMPERIAL, C51, C55 8 PASS. SEDAN, LIMO., SUBURBAN & ESTATE WAG.	6 & 8	I0071	I0029N	I3026A	I3020A	
6	1951-52	C53 CROWN IMPERIAL	8	I0071	I0029N	I3026A	I3020A	
7	1953	C56 NEW YORKER, C60 WINDSOR (EXC. 8 PASS. SEDAN, LIMO., SUBURBAN & ESTATE WAGON)	6 & 8	I0072	I0045N	I3018A	I3014A	
8	1953	C58 CUSTOM IMPERIAL, C56, C60 8 PASS. SEDAN, LIMO., SUBURBAN & ESTATE WAGON	6 & 8	I0071	I0029N	I3026A	I3020A	
9	1953	C59 CROWN IMPERIAL	8	I0071	I0029N	I3026A	I3020A	

CHEVROLET (CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
8		10098(UP.) 10099(LR.) BALL JTS.	ES265 (OUT.ENDS) ES597(2) (TIE ROD W/INTEG.END) ES597A(R.H.) (COMP.TIE ROD ASSY.) ES597B(L.H.) (COMP.TIE ROD ASSY.)					DA238SC DA438SC	DA239C DA439C HB779(LR, 2)	REGULAR H. DUTY
9		10098(UP.) 10099(LR.) BALL JTS.	ES265 (OUT.ENDS) ES597(2) (TIE ROD W/INTEG.END) ES597A(R.H.) (COMP.TIE ROD ASSY.) ES597B(L.H.) (COMP.TIE ROD ASSY.)					DA238SC DA438SC	DA239C DA439C HB779(LR, 2)	REGULAR H. DUTY

CHRYSLER

1		K342 (FACT. DUP.) K342E (OPT. HAS B/BUSH.)	ESI66 (R.H. ROD) ESI66 (L.H. ROD)	FRT. 2 RR. 2 RR. 8	0345 SHACKLE	B176 HS104N HB850	DA143 DA343 HB827 (2)	DA142 DA342 HB827 (2)	REGULAR H. DUTY
2		K361 (FACT. DUP.) K362 (OPT. HAS B/BUSH.)	ESI66 (R.H. ROD) ESI66 (L.H. ROD)	FRT. 2 RR. 2 RR. 8	0345 SHACKLE	B176 HS104N HB850	DA143 DA343 HB827 (2)	DA142 DA342 HB827 (2)	REGULAR H. DUTY
3		K443	ESI66 (R.H. ROD) ESI66 (L.H. ROD)				DA143 DA343 HB827 (2)	DA142 DA342 HB827 (2)	REGULAR H. DUTY
4		K342 (FACT. DUP.) K342E (OPT. HAS B/BUSH.) (W/O POW. STR.) K342F (W/POW. STR.)	ESI66 (R.H. ROD) ESI66 (L.H. ROD)	FRT. 2 RR. 2 RR. 8	0345 SHACKLE	B176 HS104N HB850	DA144 DA344 HB828 (2)	DA149 DA349 HB828 (2)	REGULAR H. DUTY
5		K361 (FACT. DUP.) K362 (OPT. HAS B/BUSH.)	ESI66 (R.H. ROD) ESI66 (L.H. ROD)	FRT. 2 RR. 2 RR. 8 (R)UP. 4 (R)LR. 4	C51, C55 ONLY 0345 SHACKLE	B176 HS104N HB850 HB850 HB860	DA144 DA344 HB828 (2)	DA149 DA349 HB828 (2)	REGULAR H. DUTY
6		K443B	ESI66 (R.H. ROD) ESI66 (L.H. ROD)	FRT. 2 RR. 8 FRT. 2 RR. 2 RR. 8	TO SERIAL 7815101 0345 SHACKLE AFT. SERIAL 7815101 0345 SHACKLE	B176 HB861 B176 HS135 HB889	DA144 DA344 HB828 (2)	DA149 DA349 HB828 (2)	REGULAR H. DUTY
7		K342 (FACT. DUP.) K342E (OPT. HAS B/BUSH.) (W/O POW. STR.) K342F (W/POW. STR.)	ESI66 (R.H. ROD) ESI66 (L.H. ROD) DS576 (DRAG LINK ASSY.) (W/O POW. STR.) STR.)	FRT. 2 RR. 2 RR. 8	0471 SHACKLE	B240 HS135 HB889	DA144 DA344 HB828 (2)	DA149 DA349 HB828 (2)	REGULAR H. DUTY
8		K361 (FACT. DUP.) K362 (OPT. HAS B/BUSH.)	ESI66 (R.H. ROD) ESI66 (L.H. ROD)	FRT. 2 RR. 2 RR. 8	0471 SHACKLE	B240 HS135 HB889	DA144 DA344 HB828 (2)	DA149 DA349 HB828 (2)	REGULAR H. DUTY
9		K454	ESI66 (R.H. ROD) ESI66 (L.H. ROD)	FRT. 2 RR. 2 RR. 8	0471 SHACKLE	B240 HS135 HB889	DA144 DA344 HB828 (2)	DA149 DA349 HB828 (2)	REGULAR H. DUTY

CHRYSLER (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
10	1954	C62 WINDSOR, C63 NEW YORKER (EXC. 8 PASS. SEDAN, LIMO., SUB. & ESTATE WAGON)	6 & 8	10072	10045N	13018A	13014A	
11	1954	C64 CUSTOM IMPERIAL, C62, C63 8 PASS. SEDAN, LIMO., SUBURBAN & ESTATE WAGON	6 & 8	10071	10029N	13026A	13020A	
12	1954	C66 CROWN IMPERIAL	8	10071	10029N	13026A	13020A	
13	1955	C67 WINDSOR, C68 NEW YORKER (EXC. ESTATE WAGON)	8	10072	10045N	13109A	13110A	18529 (IDL. ARM ASSY.) 18549(I) (B. BRG. KIT FOR IDL. ARM)
14	1955	C67 WINDSOR ESTATE WAGON, C68 NEW YORKER ESTATE WAG., C69 IMPERIAL, C70 CROWN IMPERIAL	8	10071	10029N			18529 (IDL. ARM ASSY.) 18549(I) (B. BRG. KIT FOR IDL. ARM)
15	1956	C71 WINDSOR, C72 NEW YORKER, C72-300 (EXC. ESTATE WAGON)	8	10072	10045N	13109A	13110A	18529 (IDL. ARM ASSY.) 18549(I) (B. BRG. KIT FOR IDL. ARM)
16	1956	C71 WINDSOR ESTATE WAGON, C72 NEW YORKER ESTATE WAG., C70 CROWN IMPERIAL, C73 IMP.	8	10071	10029N			18529 (IDL. ARM ASSY.) 18549(I) (B. BRG. KIT FOR IDL. ARM)

CHRYSLER(CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS			SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)			
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
10		K342 (FACT. DUP.) K342E (OPT.HAS B/BUSH.) (W/O POW. STR.) K342F (W/POW. STR.)	ESI66 (R.H.ROD) ESI66 (L.H.ROD) DS576 (DRAG LINK ASSY.) (W/O POW. STR.)	FRT. 2 RR. 2 RR. 8	2 2 8	0471 SHACKLE	B243 HSI35 HB889	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
11		K361 (W/O POW. STR.) K449 (W/POW. STR.)	ESI66 (R.H.ROD) ESI66 (L.H.ROD)	FRT. 2 RR. 2 RR. 8	2 2 8	0471 SHACKLE	B243 HSI35 HB889	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
12		K454	ESI66 (R.H.ROD) ESI66 (L.H.ROD)	FRT. 2 RR. 2 RR. 8	2 2 8	0471 SHACKLE	B243 HSI35 HB889	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
13		K342 (W/O POW. STR.) K342F (W/POW. STR.)	ESI66R(2) (OUT.END) ES570(2) (TIE ROD W/INTEG. END) ES570A(2) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ. SLEEVE) ES571 (W/O POW.STR.)(STR.ARM TO IDL.ARM ROD ASSY.) ES572 (W/POW.STR.)(STR.ARM TO IDL.ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 8	2 2 8	0471 SHACKLE	B243 HSI35 HB889	DA147C DA454C HB016(UP, 1)	DA149 DA349 HB828(2)	REGULAR H. DUTY
14		K361 (ALL EXC. C70) K443B (C70)	ESI66R(2) (OUT.END) ES570(2) (TIE ROD W/INTEG. END) ES570A(2) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ. SLEEVE) ES571 (W/O POW.STR.)(STR.ARM TO IDL.ARM ROD ASSY.) ES572 (W/POW.STR.)(STR.ARM TO IDL.ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 8	2 2 8	0471 SHACKLE	B243 HSI35 HB889	DA147C DA454C HB016(UP, 1)	DA149 DA349 HB828(2)	REGULAR H. DUTY
15		K456 (W/O POW. STR.) K468 (W/POW. STR.)	ESI66R(2) (OUT.END) ES570(2) (TIE ROD W/INTEG. END) ES570A(2) (COMP.TIE ROD ASSY.) ES571 (W/O POW.STR.)(STR.ARM TO IDL.ARM ROD ASSY.) ES572 (W/POW.STR.)(STR.ARM TO IDL.ARM ROD ASSY.) ES500S(2) (ADJ. SLEEVE)	FRT. 2 RR. 2 RR. 8	2 2 8	0471 SHACKLE	B243 HSI35 HB889	DA147C DA454C HB016(UP, 1)	DA149 DA349 HB828(2)	REGULAR H. DUTY
16		K457	ESI66R(2) (OUT.END) ES570(2) (TIE ROD W/INTEG. END) ES570A(2) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ. SLEEVE) ES571 (W/O POW.STR.)(STR.ARM TO IDL.ARM ROD ASSY.) ES572 (W/POW.STR.)(STR.ARM TO IDL.ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 8	2 2 8	0471 SHACKLE	B243 HSI35 HB889	DA147C DA454C HB016(UP, 1)	DA149 DA349 HB828(2)	REGULAR H. DUTY

CHRYSLER (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
17	1957	C75-1 WINDSOR, C75-2 SARATOGA, C76 NEW YORKER, C76-300, 1M-1 IMPERIAL	8	SEE BALL JOINTS ON R.H. PAGE		I2172A(2) (UP. & LR. CONTROL ARM BUSH. KIT)		I8559(1) (B. BRG. KIT FOR IDL. ARM)
18	1958-59	LCI-L, MCI-L, WINDSOR	8	SEE BALL JOINTS ON R.H. PAGE		I2170A(2) 1959 I2167A(2) 1958 (UP. & LR. CONTROL ARM BUSH. PKG.)		I8559(1) (B. BRG. KIT FOR IDL. ARM)
19	1958-59	LC2-M, MC2-M SARATOGA, LC3-H, MC3-H NEW YORKER, LC3-S300D, MC3-P300D, LYI, MYI IMPERIAL	8	SEE BALL JOINTS ON R.H. PAGE		I2175A(2) 1959 I2172A(2) 1958 (UP. & LR. CONTROL ARM BUSH. KIT)		I8559(1) (B. BRG. KIT FOR IDL. ARM)
20	1960	PCI-L, WINDSOR	8	SEE BALL JOINTS ON R.H. PAGE		I2170A(2) (UP. & LR. CONTROL ARM BUSH. PKG.)		I8559(1) (B. BRG. KIT FOR IDL. ARM)
21	1960	PC2-M SARATOGA, PC-3H NEW YORKER, PYI IMPERIAL	8	SEE BALL JOINTS ON R.H. PAGE		I2175A(2) (UP. & LR. CONTROL ARM BUSH. PKG.)		I8559(1) (B. BRG. KIT FOR IDL. ARM)

CHRYSLER (CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
17		10105(UP.) BALL JT. 10106(LR.) BALL JT.	ES237R(2) (OUT.END) ES580(R.H.) (TIE ROD W/INTEG. END) ES581(L.H.) (TIE ROD W/INTEG.END) ES580A(R.H.) (COMP.TIE ROD ASSY.) ES581A(L.H.) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ.SLEEVE) ES599 (STR.ARM TO IDL.ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 8	2 2 8	0471 SHACKLE	B243 HS135 HB889	DA219S DA419S HB016(UP.1)	DA225 DA425 HB828(2)	REGULAR H.DUTY
18		10107(UP.) BALL JT. 10108(LR.) BALL JT.	ES236R(2) (OUT.END) ES579(2) (TIE ROD W/INTEG. END) ES579A(2) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ.SLEEVE) ES598 (STR.ARM TO IDL.ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 8	2 2 8	0472 SHACKLE	B242 HS139 HB889	DA219S DA419S HB016(UP.1)	DA225 DA425 HB828(2)	REGULAR H.DUTY
19		10105(UP.) BALL JT. 10106(LR.) BALL JT.	ES237R(2) (OUT.END) ES580(R.H.) (TIE ROD W/INTEG. END) ES581(L.H.) (TIE ROD W/INTEG.END) ES580A(R.H.) (COMP.TIE ROD ASSY.) ES581A(L.H.) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ.SLEEVE) ES599 (STR.ARM TO IDL.ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 8	2 2 8	0471 SHACKLE	B243 HS135 HB889	DA219S DA419S HB016(UP.1)	DA225 DA425 HB828(2)	REGULAR H.DUTY
20		10107(UP.) BALL JT. 10108(LR.) BALL JT.	ES236R(2) (OUT.END) ES579(2) (TIE ROD W/INTEG. END) ES579A(2) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ.SLEEVE) ES598 (STR.ARM TO IDL.ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 2 RR. 8	2 2 2 8	0504A SHACKLE	HS139 (PASS. CAR) HS154 (SUB.) HB889 (PASS. CAR)	DA219S DA419S HB016(UP.1)	DA225 DA425 HB828(2)	REGULAR H.DUTY
21		10121(UP.) BALL JT. 10122(LR.) BALL JT.	ES237R(2) (OUT.END) ES580(R.H.) (TIE ROD W/INTEG. END) ES581(L.H.) (TIE ROD W/INTEG. END) ES580A(R.H.) (COMP.TIE ROD ASSY.) ES581A(L.H.) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ.SLEEVE) ES599 (STR.ARM TO IDL.ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 2 RR. 8 FRT. 2 RR. 2 RR. 8	2 2 2 8 2 2 8	0504A SHACKLE	HS139 (PASS. CAR) HS154 (SUB.) HB889 (PASS. CAR) - IMPERIAL ONLY - 0471 SHACKLE HS135 HB889	DA219S DA419S HB016(UP.1)	DA225 DA425 HB828(2)	REGULAR H.DUTY

COMET

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
1	1960	ALL	6	SEE BALL JOINTS ON R.H. PAGE		I3132A		

CONTINENTAL (SEE LINCOLN)

CORVAIR

1	1960	ALL	6	SEE BALL JOINTS ON R.H. PAGE		I8534 (IDL. ARM ASSY.)		
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DART

1	1960	PD3-L, PD4-L, SENECA; PD3-M, PD4-M, PIONEER; PD3-H, PD4-H, PHOENIX	6 & 8	SEE BALL JOINTS ON R.H. PAGE		I2170A(2) (UP. & LR. CONTROL ARM BUSH, PKG.)	I8559 (B. BRG. KIT FOR IDL. ARM)	
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COMET

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
I	I8044 (FRT.)	I0113(UP.) BALL JT. I0114(LR.) BALL JT.	ES273R(2) (OUT.END) ES274L(2) (IN.END) ES608 (STR. ARM TO IDL. ARM ROD ASSY.) ES607S(2) (ADJ. SLEEVE)	RR.	2	SHACKLE	HS155 (STA. WAGON)	DA476 HB136(UP. 2)	DA272 DB436 HB136(4)	REGULAR H. DUTY
NOTE - FOR COMP. TIE ROD ASSY. ORDER I-ES273R, I-ES274L & I-ES607S.										

CONTINENTAL(SEE LINCOLN)

CORVAIR

I	I0119(UP.) BALL JTS. I0120(LR.) BALL JTS.	ES265 (OUT. ENDS)						DA273 DA477 HB564(UP. 2)	DA257C DB433C HB311(UP. 2)	REGULAR H. DUTY
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DART

I	I0107(UP.) BALL JT. I0108(LR.) BALL JT.	ES236R(2) (OUT.END) ES579(2) (TIE ROD W/INTEG. END) ES579A(2) (COMP. TIE ROD ASSY.) ES500S(2) (ADJ. SLEEVE) ES598 (STR. ARM TO IDL. ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 2 RR. 2	2 2 2 2	0504A SHACKLE SHACKLE	HS139 (PASS. CAR) HS154 (SUB.) HB889 (PASS. CAR)	DA219S DA419S HB016(UP. 1)	DA225 DA425 HB828(2)	REGULAR H. DUTY
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DE SOTO

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
1	1950	S14, 7 PASS. SEDAN, LIMO., STA. WAG., & SUBURBAN	6	10071	10029N	I3026A	I3020A	
2	1950	S14, CUSTOM, DELUXE (EXC. 7 PASS. SEDAN, LIMO., & STA. WAG.)	6	10072	10045N	I3018A	I3014A	
3	1951-52	8 PASS. SEDAN, LIMO., SUB., & EST. WAG.	6 & 8	10071	10029N	I3026A	I3020A	
4	1951-52	ALL (EXC. 8 PASS. SEDAN, LIMO., SUB. & EST. WAG.)	6 & 8	10072	10045N	I3018A	I3014A	
5	1953	8 PASS. SEDAN, LIMO., SUB. & EST. WAG.	6 & 8	10071	10029N	I3026A	I3020A	
6	1954	8 PASS. SEDAN, LIMO., SUB. & EST. WAG.	8	10071	10029N	I3026A	I3020A	
7	1953-54	ALL (EXC. 8 PASS. SEDAN, LIMO., SUB. & EST. WAG.)	6 & 8	10072	10045N	I3018A	I3014A	
8	1955	S21 FIREFLITE; S22 FIREDOME (EXC. ESTATE WAGON)	8	10072	10045N	I3109A	I3110A	I8529 (IDL. ARM ASSY.) I8549 (B. BRG. KIT FOR IDL. ARM)
9	1955	S22 ESTATE WAGON	8	10071	10029N			I8529 (IDL. ARM ASSY.) I8549 (B. BRG. KIT FOR IDL. ARM)

DE SOTO

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
1		K361 (FACT. DUP.) K362 (OPT.HAS B/BUSH.)	ESI66 (R.H.ROD) ESI66 (L.H.ROD)	FRT. RR. RR.	2 2 8	0345 SHACKLE	B176 HS104N HB850	DA143 DA343 HB827(2)	DA142 DA342 HB827(2)	REGULAR H. DUTY
2		K342 (FACT. DUP.) K342E (OPT.HAS B/BUSH.)	ESI66 (R.H.ROD) ESI66 (L.H.ROD)	FRT. RR. RR.	2 2 8	0345 SHACKLE	B176 HS104N HB850	DA143 DA343 HB827(2)	DA142 DA342 HB827(2)	REGULAR H. DUTY
3		K361 (FACT. DUP.) K362 (OPT.HAS B/BUSH.)	ESI66 (R.H.ROD) ESI66 (L.H.ROD)	FRT. RR. RR.	2 2 8	0345 SHACKLE	B176 HS104N HB850	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
4		K342 (W/O POW. STR.) K342E (OPT.HAS B/BUSH.) (W/O POW. STR.) K342F (W/POW. STR.)	ESI66 (R.H.ROD) ESI66 (L.H.ROD)	FRT. RR. RR.	2 2 8	0345 SHACKLE	B176 HS104N HB850	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
5		K361 (FACT. DUP.) K362 (OPT.HAS B/BUSH.)	ESI66 (R.H.ROD) ESI66 (L.H.ROD)	FRT. RR. RR.	2 2 8	0471 SHACKLE	B240 HS135 HB889	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
6		K361 (W/O POW. STR.) K449 (W/POW. STR.)	ESI66 (R.H.ROD) ESI66 (L.H.ROD)	FRT. RR. RR.	2 2 8	0471 SHACKLE	B243 HS135 HB889	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
7		K342 (W/O POW. STR.) K342F (W/POW. STR.)	ESI66 (R.H.ROD) ESI66 (L.H.ROD) DS576 (DRAG LINK ASSY. W/O POW. STR.)	FRT. (1953) FRT. (1954) RR. RR.	2 2 2 8	0471 SHACKLE	B240 B243 HS135 HB889	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
8		K342 (W/O POW. STR.) K342F (W/POW. STR.)	ESI66R(2) (OUT.END) ES570(2) (TIE ROD W/INTEG. END) ES570A(2) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ. SLEEVE) ES571 (STR.ARM TO IDL.ARM ROD ASSY.)(W/O POW.STR.) ES572 (STR.ARM TO IDL.ARM ROD ASSY.)(W/POW.STR.)	FRT. RR. RR.	2 2 8	0471 SHACKLE	B243 HS135 HB889	DA147C DA454C HB016(UP. 1)	DA149 DA349 HB828(2)	REGULAR H. DUTY
9		K361	ESI66R(2) (OUT.END) ES570(2) (TIE ROD W/INTEG. END) ES570A(2) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ. SLEEVE) ES571 (STR.ARM TO IDL.ARM ROD ASSY.)(W/O POW.STR.) ES572 (STR.ARM TO IDL.ARM ROD ASSY.)(W/POW.STR.)	FRT. RR. RR.	2 2 8	0471 SHACKLE	B243 HS135 HB889	DA147C DA454C HB016(UP. 1)	DA149 DA349 HB828(2)	REGULAR H. DUTY

DE SOTO (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
10	1956	S23 ESTATE WAGON	8	10071	10029N			18529 (IDL. ARM ASSY.) 18549 (B. BRG. KIT FOR IDL. ARM)
11	1956	S23 FIREDOME; S24 FIREFLITE (EXC. ESTATE WAGON)	8	10072	10045N	I3109A	I3110A	18529 (IDL. ARM ASSY.) 18549 (B. BRG. KIT FOR IDL. ARM)
12	1957-59	S25, LS2-M, MS2-M, FIREDOME; S26, LS3-H, MS3-H, FIREFLITE; LS3-S, MS3-P, ADVENTURER	8	SEE BALL JOINTS ON R. H. PAGE		I2175A(2) 1959 I2172A(2) 1957-58 (UP. & LR. CONTROL ARM BUSH. PKG.)		18559(1) (B. BRG. KIT FOR IDL. ARM)
13	1957-59	S27, LS1-L, MS1-L, FIRE- SWEEP	8	SEE BALL JOINTS ON R. H. PAGE		I2170A(2) 1959 I2167A(2) 1957-58 (UP. & LR. CONTROL ARM BUSH. PKG.)		18559(1) (B. BRG. KIT FOR IDL. ARM)
14	1960	PS1-L FIREFLITE, PS3-M ADVENTURER	8	SEE BALL JOINTS ON R. H. PAGE		I2170A(2) (UP. & LR. CONTROL ARM BUSH. PKG.)		18559(1) (B. BRG. KIT FOR IDL. ARM)

DE SOTO (CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
10		K457	ES166R(2) (OUT.END) ES570(2) (TIE ROD W/INTEG. END) ES570A(2) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ.SLEEVE) ES571 (STR.ARM TO IDL.ARM ROD ASSY.)(W/O POW.STR.) ES572 (STR.ARM TO IDL.ARM ROD ASSY.)(W/POW.STR.)	FRT. 2 RR. 2 RR. 8	2 2 8	0471 SHACKLE	B243 HS135 HB889	DA147C DA454C HB016(UP, 1)	DA149 DA349 HB828(2)	REGULAR H. DUTY
11		K456 (W/O POW. STR.) K468 (W/POW. STR.)	ES166R(2) (OUT.END) ES570(2) (TIE ROD W/INTEG.END) ES570A(2) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ.SLEEVE) ES571 (STR.ARM TO IDL.ARM ROD ASSY.)(W/O POW.STR.) ES572 (STR.ARM TO IDL.ARM ROD ASSY.)(W/POW.STR.)	FRT. 2 RR. 2 RR. 8	2 2 8	0471 SHACKLE	B243 HS135 HB889	DA147C DA454C HB016(UP, 1)	DA149 DA349 HB828(2)	REGULAR H. DUTY
12		10105(UP.) BALL JT. 10106(LR.) BALL JT.	ES237R(2) (OUT.END) ES580(R.H.) (TIE ROD W/INTEG. END) ES581(L.H.) (TIE ROD W/INTEG.END) ES580A(R.H.) (COMP.TIE ROD ASSY.) ES581A(L.H.) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ.SLEEVE) ES599 (STR.ARM TO IDL.ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 8	2 2 8	0471 SHACKLE	B243 HS135 HB889	DA219S DA419S HB016(UP, 1)	DA225 DA425 HB828(2)	REGULAR H. DUTY
13		10107(UP.) BALL JT. 10108(LR.) BALL JT.	ES236R(2) (OUT.END) ES579(2) (TIE ROD W/INTEG. END) ES579A(2) (COMP.TIE ROD END ASSY.) ES500S(2) (ADJ.SLEEVE) ES598 (STR.ARM TO IDL.ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 8	2 2 8	0472 SHACKLE	B242 HS139 HB889	DA219S DA419S HB016(UP, 1)	DA225 DA425 HB828(2)	REGULAR H. DUTY
14		10107(UP.) BALL JT. 10108(LR.) BALL JT.	ES236R(2) (OUT.END) ES579(2) (TIE ROD W/INTEG. END) ES579A(2) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ.SLEEVE) ES598 (STR.ARM TO IDL.ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 8	2 2 8	0504A SHACKLE	HS139 HB889	DA219S DA419S HB016(UP, 1)	DA225 DA425 HB828(2)	REGULAR H. DUTY

DODGE

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
1	1949-50	D30, D34, CORONET, MEADOWBROOK (EXC. 7 PASS. SEDAN, LIMO., & STA. WAG.)	6	I0072	I0045N	I3018A	I3014A	
2	1950	D34, 7 PASS. SEDAN, LIMO. & STA. WAGON	6	I0071	I0029N	I3026A	I3020A	
3	1950-52	D33, D41, WAYFARER	6	I0072	I0045N	I3018A	I3014A	
4	1951-52	D42 (8 PASS. SEDAN, LIMO. & ESTATE WAGON)	6	I0071	I0029N	I3026A	I3020A	
5	1951-52	D42, CORONET, MEADOWBROOK (EXC. 8 PASS. SEDAN, LIMO. & ESTATE WAGON)	6	I0072	I0045N	I3018A	I3014A	
6	1953	D46, D47, MEADOWBROOK	6	I0072	I0045N	I3018A	I3014A	
7	1953	D44, D48, CORONET	8	I0072	I0045N	I3018A	I3014A	I8536 (B. BRG. KIT FOR IDL. ARM)
8	1954	D51-1, D51-1A MEADOWBROOK; D51-2, D52 CORONET (W/O POW. STR.)	6	I0072	I0045N	I3018A	I3014A	
9	1954	D51-1, D51-1A, MEADOWBROOK, D51-2, D52 CORONET (W/POW. STR.)	6	I0072	I0045N	I3018A	I3014A	

DODGE

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
1		K342 (FACT. DUP.) K342E (OPT.HAS B/BUSH.)	ES60 (R.H.ROD) ES131 (L.H.ROD)	FRT. 2 RR. 2 RR. 8	2 2 8	0345 SHACKLE	B176 HS104N HB850	DA143 DA343 HB827(2)	DA142 DA342 HB827(2)	REGULAR H. DUTY
2		K361 (FACT. DUP.) K362 (OPT.HAS B/BUSH.)	ES60 (R.H.ROD) ES131 (L.H.ROD)	FRT. 2 RR. 2 RR. 8	2 2 8	0345 SHACKLE	B176 HS104N HB850	DA143 DA343 HB827(2)	DA142 DA342 HB827(2)	REGULAR H. DUTY
3		K64	ES60 (R.H.ROD) ES131 (L.H.ROD)	FRT. 2 RR. 2 RR. 8	2 2 8	0345 SHACKLE	B176 HS104N HB850	DA143 DA343 HB827(2) DA144 DA344 HB828(2)	- 1950 - DA142 DA342 HB827(2) - 1951-52 - DA149 DA349 HB828(2)	REGULAR H. DUTY REGULAR H. DUTY
4		K361 (FACT. DUP.) K362 (OPT.HAS B/BUSH.)	ES60 (R.H.ROD) ES131 (L.H.ROD)	FRT. 2 RR. 2 RR. 8	2 2 8	0345 SHACKLE	B176 HS104N HB850	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
5		K342 (FACT. DUP.) K342E (OPT.HAS B/BUSH.)	ES60 (R.H.ROD) ES131 (L.H.ROD)	FRT. 2 RR. 2 RR. 8	2 2 8	0345 SHACKLE	B176 HS104N HB850	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
6		K342 (FACT. DUP.) K342E (OPT.HAS B/BUSH.)	ES60 (R.H.ROD) ES131 (L.H.ROD)	FRT. 2 RR. 2 RR. 8	2 2 8	0470 *SHACKLE	B239 HS134 HB860	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
*NOTE: EARLY 1953 PRODUCTION USED 4" CENTER TO CENTER SHACKLE. FOR REPLACEMENT HS134 WHICH IS 3 1/2" CENTER TO CENTER CAN BE USED PROVIDING BOTH SHACKLES ARE REPLACED.										
7		K342 (FACT. DUP.) K342E (OPT.HAS B/BUSH.)	ES192(2) (OUT.END) ES554(R.H.) (ROD W/INTEG. END) ES554A (COMP.R.H.ROD ASSY.) ES555(L.H.) (ROD W/INTEG.END) ES555A (COMP.L.H.ROD ASSY.) ES500S(2) (ADJ. SLEEVE)	FRT. 2 RR. 2 RR. 8	2 2 8	0470 *SHACKLE	B239 HS134 HB860	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
*NOTE: EARLY 1953 PRODUCTION USED 4" CENTER TO CENTER SHACKLE. FOR REPLACEMENT HS134 WHICH IS 3 1/2" CENTER TO CENTER CAN BE USED PROVIDING BOTH SHACKLES ARE REPLACED.										
8		K64 (D51-I CLUB CPE. & D52 CORO.) K342 (EXC.D51-I CLUB CPE. & D52 CORO.)	ES60 (R.H.ROD) ES131 (L.H.ROD)	FRT. 2 RR. 2 RR. 8	2 2 8	0470 SHACKLE	B239 HS134 HB860	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
9		K64 (D51-I CLUB CPE. & D52 CORO.) K342 (EXC.D51-I CLUB CPE. & D52 CORO.)	ES166R(2) (OUT.END) ES229K(2) (IN.END REP.KIT)	FRT. 2 RR. 2 RR. 2	2 2 2	0470 SHACKLE	B239 HS134 HB860	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY

DODGE (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
10	1954	D50 MEADOWBROOK, D53 SIERRA, ROYAL (W/O POW. STR.)	8	10072	10045N	13018A	13014A	18536 (B. BRG. KIT FOR IDL. ARM)
11	1954	D50 MEADOWBROOK, D53 SIERRA, ROYAL (W/POW. STR.)	8	10072	10045N	13018A	13014A	18536 (B. BRG. KIT FOR IDL. ARM)
12	1955-56	ALL MODELS	6	10072	10045N	13109A	13110A	18548 (B. BRG. KIT FOR IDL. ARM)
13	1955-56	ALL (EXC. D63-D500)	8	10072	10045N	13109A	13110A	18530 (IDL. ARM ASSY.) 18548 (B. BRG. KIT FOR IDL. ARM)
14	1956	D63-D500	8	10072	10045N	13109A	13110A	18530 (IDL. ARM ASSY.) 18548 (B. BRG. KIT FOR IDL. ARM)
15	1957-59	ALL MODELS	6 & 8	SEE BALL JOINTS ON R.H. PAGE		12170A(2)1959 12167A(2)1957-58		18559 (B. BRG. KIT FOR IDL. ARM)
16	1960	PD1-L MATADOR; PD2-H POLARA; PD2-H POLARA SUB.	6 & 8	SEE BALL JOINTS ON R.H. PAGE		12170A(2)		18559 (B. BRG. KIT FOR IDL. ARM)

DODGE (CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
10		K342 (FACT. DUP.) K342E (OPT.HAS B/BUSH.)	ESI92(2) (OUT,END) ES554(R,H.) (ROD W/INTEG.END) ES554A (COMP.R.H.ROD ASSY.) ES555(L,H.) (ROD W/INTEG.END) ES555A (COMP.L.H.ROD ASSY.) ES500S(2) (ADJ.SLEEVE)	FRT. 2 RR. 2 RR. 8	2 2 8	0470 SHACKLE	B239 HS134 HB860	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H.DUTY
11		K342 (FACT. DUP.) K342E (OPT.HAS B/BUSH.)	ESI66R(2) (OUT,END) ES229K(2) (IN,END REP,KIT)	FRT. 2 RR. 2 RR. 8	2 2 8	0470 SHACKLE	B239 HS134 HB860	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H.DUTY
12		K342	ES60 (R,H,ROD) ES60 (L,H,ROD)	FRT. 2 RR. 2 RR. 8	2 2 8	0472 SHACKLE	B242 HS139 HB889	DA148C DA455C HB016(UP, I)	DA149 DA349 HB828(2)	REGULAR H.DUTY
13		K342	ESI66R(2) (OUT,END) ES573(2) (TIE ROD W/INTEG. END) ES573A(2) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ.SLEEVE) ES574 (STR.ARM TO IDL.ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 8	2 2 8	0472 SHACKLE	B242 HS139 HB889	DA148C DA455C HB016(UP, I)	DA149 DA349 HB828(2)	REGULAR H.DUTY
14		K456 (W/O POW. STR.) K468 (W/POW. STR.)	ESI66R(2) (OUT,END) ES573(2) (TIE ROD W/INTEG. END) ES573A(2) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ.SLEEVE) ES574 (STR.ARM TO IDL.ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 8	2 2 8	0472 SHACKLE	B242 HS139 HB889	DA148C DA455C HB016(UP, I)	DA149 DA349 HB828(2)	REGULAR H.DUTY
15		10107(UP, BALL JT. 10108(LR, BALL JT.	ES236R(2) (OUT,END) ES579(2) (TIE ROD W/INTEG. END) ES579A(2) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ.SLEEVE) ES598 (STR.ARM TO IDL.ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 8	2 2 8	0472 SHACKLE	B242 HS139 HB889	DA219S DA419S HB016(UP, I)	DA225 DA425 HB828(2)	REGULAR H.DUTY
16		10107(UP, BALL JT. 10108(LR, BALL JT.	ES236R(2) (OUT,END) ES579(2) (TIE ROD W/INTEG. END) ES579A(2) (COMP. TIE ROD ASSY.) ES500S(2) (ADJ.SLEEVE) ES598 (STR.ARM TO IDL.ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 8	2 2 8	0504A SHACKLE	HS139 (PASS. CAR) HS154 (SUB.) HB889	DA219S DA419S HB016(UP, I)	DA225 DA425 HB828(2)	REGULAR H.DUTY

EDSEL

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
1	1958	C, CORSAIR, D, CITATION (W/AIR SUSP.)	8	SEE BALL JOINTS ON R. H. PAGE				18525 (IDL. ARM ASSY. W/O POW. STR.) 18535 (IDL. ARM ASSY. W/POW. STR.) 18548 (FRT. & RR.)(1) (B. BRG. KIT FOR IDL. ARM W/O POW. STR.) 18553 (FRT.)(1) 18554 (RR.)(1) (B. BRG. KITS FOR IDL. ARM W/POW. STR.)
2	1958	C, CORSAIR, D, CITATION (W/O AIR SUSP.)	8	SEE BALL JOINTS ON R. H. PAGE		13129A(2)		18525 (IDL. ARM ASSY. W/O POW. STR.) 18535 (IDL. ARM ASSY. W/POW. STR.) 18548 (FRT. & RR.)(1) (B. BRG. KIT FOR IDL. ARM W/O POW. STR.) 18553 (FRT.)(1) 18554 (RR.)(1) (B. BRG. KITS FOR IDL. ARM W/POW. STR.)
3	1958	A, RANGER, B, PACER (W/AIR SUSP.)	8	SEE BALL JOINTS ON R. H. PAGE		13128A(2)	10096(2)	18525 (IDL. ARM ASSY. W/O POW. STR.) 18516 (IDL. ARM ASSY. W/POW. STR.) 18548 (FRT. & RR.)(1) (B. BRG. KIT FOR IDL. ARM W/O POW. STR.) 18553 (FRT.)(1) 18552 (RR.)(1) (B. BRG. KITS FOR IDL. ARM W/POW. STR.)
4	1958	A, RANGER; B, PACER (W/O AIR SUSP.)	8	SEE BALL JOINTS ON R. H. PAGE		13129A(2)	10096(2)	18525 (IDL. ARM ASSY. W/O POW. STR.) 18516 (IDL. ARM ASSY. W/POW. STR.) 18548 (FRT. & RR.)(1) (B. BRG. KIT FOR IDL. ARM W/O POW. STR.) 18553 (FRT.)(1) 18552 (RR.)(1) (B. BRG. KITS FOR IDL. ARM W/POW. STR.)
5	1959	ALL	8	SEE BALL JOINTS ON R. H. PAGE		13129A(2)	10096(2)	18525 (IDL. ARM ASSY. W/O POW. STR.) 18516 (IDL. ARM ASSY. W/POW. STR.) 18548 (FRT. & RR.)(1) (B. BRG. KIT FOR IDL. ARM W/O POW. STR.) 18553 (FRT.)(1) 18552 (RR.)(1) (B. BRG. KITS FOR IDL. ARM W/POW. STR.)

EDSEL

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS			SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR
1		10094(UP.) BALL JT. 10095(LR.) BALL JT.	ESI56(2) (OUT.ENDS) ES585(2) (TIE ROD W/INTEG.END) ES585A(2) (COMP.TIE ROD ASSY.) ES500S (ADJ.SLEEVE) ESI83K (STR.ARM ROD END KIT)(W/O POW.STR.) ES231K (CONTROL VALVE STUD KIT POW.STR.)					- STATION WAGON - DB163 DA226S DB363 DA426S HB136(4) HB136(LR.2)	REGULAR H.DUTY
2	18039 (FRT.)	10094(UP.) BALL JT. 10095(LR.) BALL JT.	ESI56(2) (OUT.ENDS) ES585(2) (TIE ROD W/INTEG.END) ES585A(2) (COMP.TIE ROD ASSY.) ES500S (ADJ.SLEEVE) ESI83K (STR.ARM ROD END KIT)(W/O POW.STR.) ES231K (CONTROL VALVE STUD KIT POW.STR.)	FRT. 2 RR. 2 (R)UP. 4 (R)LR. 4	2 2 4 4	0484A SHACKLE	B254 HS142 HB899 HB860	- EXC.STATION WAGON - DA218C DB163 DA418C DB363 HB136(UP.2) HB136(4)	REGULAR H.DUTY
								- STATION WAGON - DA218C DA226S DA418C DA426S HB136(UP.2) HB136(LR.2)	REGULAR H.DUTY
3		10094(UP.) BALL JT. 10095(LR.) BALL JT.	ESI95(2) (OUT.ENDS) ES582(R.H.) (TIE ROD W/INTEG.END) ES583(L.H.) (TIE ROD W/INTEG.END) ES582A(R.H.) (COMP.TIE ROD ASSY.) ES583A(L.H.) (COMP.TIE ROD ASSY.) ES500S (ADJ.SLEEVE) ESI83K (STR.ARM ROD END KIT)(W/O POW.STR.) ES231K (CONTROL VALVE STUD KIT POW.STR.)					- EXC.STATION WAGON - DB163 DA247 DB363 DB447 HB136(4) HB136(4)	REGULAR H.DUTY
								- STATION WAGON - DB163 DA226S DB363 DA426S HB136(4) HB136(LR.2)	REGULAR H.DUTY
4	18039 (FRT.)	10094(UP.) BALL JT. 10095(LR.) BALL JT.	ESI95(2) (OUT.ENDS) ES582(R.H.) (TIE ROD W/INTEG.END) ES583(L.H.) (TIE ROD W/INTEG.END) ES582A(R.H.) (COMP.TIE ROD ASSY.) ES583A(L.H.) (COMP.TIE ROD ASSY.) ES500S (ADJ.SLEEVE) ESI83K (STR.ARM ROD END KIT)(W/O POW.STR.) ES231K (CONTROL VALVE STUD KIT POW.STR.)	FRT. 2 RR. 2 RR. 8	2 2 8	0484A SHACKLE	B254 HS130 HB860	- EXC.STATION WAGON - DA218C DA223 DA418C DA423 HB136(UP.2) HB136(4)	REGULAR H.DUTY
								- STATION WAGON - DA218C DA226S DA418C DA426S HB136(UP.2) HB136(LR.2)	REGULAR H.DUTY
5	18040 (FRT.)	10094(UP.) BALL JT. 10095(LR.) BALL JT.	ESI95(2) (OUT.ENDS) ES600(R.H.) (TIE ROD W/INTEG.END) ES601(L.H.) (TIE ROD W/INTEG.END) ES600A(R.H.) (COMP.TIE ROD ASSY.) ES601A(L.H.) (COMP.TIE ROD ASSY.) ES500S (ADJ.SLEEVE) ESI83K (STR.ARM ROD END KIT)(W/O POW.STR.)	- STATION WAGON - FRT. 2 RR. 2 RR. 8	2 2 8	0484A SHACKLE	B254 HS130 HB860	- EXC.STATION WAGON - DA218C DB163 DA418C DB363 HB136(UP.2) HB136(4) (2) IM. - LR.	REGULAR H.DUTY
								- STATION WAGON - DA218C DA258S DA418C DA458S HB136(UP.2) HB311(LR.2)	REGULAR H.DUTY

EDSEL(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
6	1960	ALL	8	SEE BALL JOINTS ON R.H. PAGE		13131A(2)	10112(2)	18563 (IDL.ARM ASSY. W/O POW.STR.) 18561 (IDL.ARM ASSY. W/POW.STR.) 18548(FRT.&RR.)(0) (B.BRG.KIT FOR IDL.ARM W/O POW.STR.) 18553(FRT.)(1) 18552(RR.)(1) (B.BRG.KITS FOR IDL.ARM W/POW.STR.)

FALCON

1	1960	ALL	6	SEE BALL JOINTS ON R.H. PAGE		13132A		
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EDSEL (CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS			SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)			TYPE
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	
6	18043 (FRT.)	10094(UP.) BALL JT. 10095(LR.) BALL JT.	ES272R(2) (OUT.END) ES606(2) (TIE ROD W/INTEG. END) ES606A(2) (COMP.TIE ROD ASSY.) ES500S (ADJ.SLEEVE) ES183K (STR.ARM ROD END KIT)(W/O POW.STR.)	FRT.	2	0505A	HB983 HB985	DA268 DA472 HB136(UP. 2)	DA269 DA473 HB136(LR. 2)	REGULAR H.DUTY

FALCON

1	18044 (FRT.)	10113(UP.) BALL JT. 10114(LR.) BALL JT.	ES273R(2) (OUT.END) ES274L(2) (IN.END) ES608 (STR.ARM TO IDL.ARM ROD ASSY.) ES607S(2) (ADJ.SLEEVE)	RR.	2	SHACKLE	HS155	DA476 HB136(UP. 2)	DA272 DB436 HB136(4)	REGULAR H.DUTY
NOTE: FOR COMPLETE TIE ROD ASSY. ORDER 1-ES273R, 1-ES274L & 1-ES607S.										

FORD

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
1	1949-51	ALL MODELS	6 & 8	I0054	I0053N	I3076A	I3037A	18501 (IDL.ARM ASSY.) 18548 (W/O POW.STR.) B.BRG.KIT FOR IDL.ARM) 18513 (IDL.ARM BRKT.)
2	1952-53	ALL MODELS	6 & 8	I0054	I0053N	I3076A	I3037A	18506 (IDL.ARM ASSY. W/O POW.STR.) 18514 (IDL.ARM ASSY. W/POW.STR.) 18548 (B.BRG.KIT FOR IDL.ARM W/O POW.STR.) 18513 (IDL.ARM BRKT. W/O POW.STR.)
3	1954	ALL MODELS	6 & 8	SEE BALL JOINTS ON R.H. PAGE		I3081A(2)	I0084(2) SS500 (CASTER &CAMB. ADJ. SHIM SET) 2-1/32 SHIMS 2-1/16 SHIMS	18515 (IDL.ARM ASSY. W/O POW.STR.) 18516 (IDL.ARM ASSY. W/POW.STR.) 18548(FRT.&RR.X1) (B.BRG.KIT FOR IDL.ARM W/O POW.STR.) 18552(RR.)(1) 18553(FRT.)(1) (B.BRG.KITS FOR IDL.ARM W/POW.STR.) 18513 (IDL.ARM BRKT. W/O POW.STR.)
4	1955	THUNDERBIRD	8	SEE BALL JOINTS ON R.H. PAGE		I3081A(2)	I0084(2) SS500 (CASTER &CAMB. ADJ. SHIM SET) 2-1/32 SHIMS 2-1/16 SHIMS	18537 (IDL.ARM ASSY. W/O POW.STR.) 18538 (IDL.ARM ASSY. W/POW.STR.) 18552(RR.)(1) 18553(FRT.)(1) (B.BRG.KITS FOR IDL.ARM W/POW.STR.) 18513 (IDL.ARM BRKT. W/POW.STR.)
5	1955-56	ALL MODELS(EXC.T/BIRD)	6 & 8	SEE BALL JOINTS ON R.H. PAGE		I3081A(2)	I0084(2) SS500 (CASTER &CAMB. ADJ. SHIM SET) 2-1/32 SHIMS 2-1/16 SHIMS	18515 (IDL.ARM ASSY. W/O POW.STR.) 18516 (IDL.ARM ASSY. W/POW.STR.) 18548(FRT.&RR.X1) (B.BRG.KIT FOR IDL.ARM W/O POW.STR.) 18552(RR.)(1) 18553(FRT.)(1) (B.BRG.KITS FOR IDL.ARM W/POW.STR.) 18513 (IDL.ARM BRKT. W/O POW.STR.)

FORD

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
1		K410 (STD,SET) K410+10 (.010" O.S,SET)	ESI54(2) (OUT,END) ES500(R,H.) (ROD W/INTEG. END) ES500A(R,H.) (COMP,ROD ASSY.) ES501(L,H.) (ROD W/INTEG,END) ES501A(L,H.) (COMP,ROD ASSY.) ES500S(2) (ADJ. SLEEVE) ES502 (STR.ARM TO IDL.ARM ROD ASSY.)	FRT. 2 FRT. 4 RR. 2 RR. 2 RR. 8	0460A SHACKLE SHACKLE	 HB860 HS130 (1951) HS108 (1949-50) HB860	- ALL EXC. STATION WAGON - DA100 DA327 HB564(4)	DA101 DB345 HB779(4)	REGULAR H. DUTY	
							- STATION WAGON - DA100 DA327 HB564(4)	DA213 DA381 HB779(4)	REGULAR H. DUTY	
2		K410 (STD,SET) K410+10 (.010" O.S,SET)	ESI80(2) (OUT,END) ES550(2) (TIEROD W/INTEG. END) ES550A(2) (COMP,TIE ROD ASSY.) ES500S(2) (ADJ. SLEEVE) ES551A (STR.ARM TO IDL.ARM ROD ASSY.(XEXC.POW,STR.)) ESI83K (END REP,KIT FOR ES551A) ES231K (POW,STR,CONTROL VALVE KIT)	FRT. 2 FRT. 4 RR. 2 RR. 8	0460A SHACKLE	 HB860 HS130 HB860	- ALL EXC. STATION WAGON - DA204 DA327 HB564(4)	DA103 DA303 HB564(4)	REGULAR H. DUTY	
							- STATION WAGON - DA204 DA327 HB564(4)	DA104 DA303 HB564(4)	REGULAR H. DUTY	
3	18031	10082(UP.) (BALL JT. 10083(LR.) BALL JT.	ESI95(2) (OUT,END) ES557(2) (TIE ROD W/INTEG. END) ES557A(2) (COMP,TIE ROD ASSY.) ES500S(2) (ADJ. SLEEVE) ES558A (STR.ARM TO IDL.ARM ROD ASSY.(XEXC.POW,STR.)) ESI83K (END REP,KIT FOR ES558A) ES231K (POW,STR,CONTROL VALVE KIT)	FRT. 2 FRT. 4 RR. 2 RR. 8	0460A SHACKLE	 HB860 HS130 HB860	- ALL EXC. STATION WAGON - DA204 DA327 HB564(4)	DA103 DA303 HB564(4)	REGULAR H. DUTY	
							- STATION WAGON - DA204 DA327 HB564(4)	DA104 DA303 HB564(4)	REGULAR H. DUTY	
4	18031	10082(UP.) BALL JT. 10083(LR.) BALL JT.	ESI81(2) (OUT,END) ES500S(2) (ADJ.SLEEVE) ESI83K (STR,ARM ROD END KIT(XEXC.POW. STR.)) ES231K (POW,STR,CONTROL VALVE KIT)	RR. 2 RR. 8	SHACKLE	HS130 HB860	DA204 DA327 HB564(4)	DA103 DA303 HB564(4)	REGULAR H. DUTY	
5	18031	10082(UP.) BALL JT. 10083(LR.) BALL JT.	ESI95(2) (OUT,END) ES557(2) (TIE ROD W/INTEG. END) ES557A(2) (COMP,TIE ROD ASSY.) ES500S(2) (ADJ. SLEEVE) ES558A (STR.ARM TO IDL.ARM ROD ASSY. (XEXC.POW,STR.)) ESI83K (END REP,KIT FOR ES558A) ES231K (POW,STR,CONTROL VALVE KIT)	FRT. 2 RR. 2 RR. 8	0473 SHACKLE	B241 HS130 HB860	- ALL EXC. STATION WAGON - DA204 DA327 HB564(4)	DA103 DA303 HB564(4)	REGULAR H. DUTY	
							- *STATION WAGON - DA327 DA605 HB564(4)	DA303 DA604 HB564(4)	REGULAR EXTRA H. DUTY	
							*H. DUTY SHOCKS(300 SERIES)ARE ORIGINAL EQUIP.ON THESE MODELS.			

FORD(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
6	1956-57	THUNDERBIRD	8	SEE BALL JOINTS ON R.H. PAGE		13081A(2)	10084(2)	18537 (IDL.ARM ASSY. W/O POW.STR.) 18538 (IDL.ARM ASSY. W/POW.STR.) 18552(RR.)(1) 18553(FRT.)(1) (B.BRG.KITS FOR IDL.ARM W/POW.STR.) 18513 (IDL.ARM BRKT. W/O POW.STR.)
							SS500 (CASTER &CAMB. ADJ. SHIM SET) 2-1/32 SHIMS 2-1/16 SHIMS	
7	1957	ALL MODELS(EXC.T/BIRD)	6 & 8	SEE BALL JOINTS ON R.H. PAGE		13128A(2)	10096(2)	18525 (IDL.ARM ASSY. W/O POW.STR.) 18516 (IDL.ARM ASSY. W/POW.STR.) 18548(FRT.&RR.)(1) (B.BRG.KIT FOR IDL.ARM W/O POW.STR.) 18552(RR.)(1) 18553(FRT.)(1) (B.BRG.KITS FOR IDL.ARM W/POW.STR.)
8	1958	THUNDERBIRD	8	SEE BALL JOINTS ON R.H. PAGE		13128A(2)	10096(2)	18562 (IDL.ARM ASSY. W/O POW.STR.) 18516 (IDL.ARM ASSY. W/POW.STR.) 18548(FRT.&RR.)(1) (B.BRG.KIT FOR IDL.ARM W/O POW.STR.) 18553(FRT.)(1) 18552(RR.)(1) (B.BRG.KITS FOR IDL.ARM W/POW.STR.)
							SS500 (CASTER &CAMB. ADJ. SHIM SET) 2-1/32 SHIMS 2-1/16 SHIMS	
9	1958	ALL MODELS(EXC.T/BIRD) (W/O AIR SUSP.)	6 & 8	SEE BALL JOINTS ON R.H. PAGE		13129A(2)	10096(2)	18525 (IDL.ARM ASSY. W/O POW.STR.) 18516 (IDL.ARM ASSY. W/POW.STR.) 18548(FRT.&RR.)(1) (B.BRG.KIT FOR IDL.ARM W/O POW.STR.) 18553(FRT.)(1) 18552(RR.)(1) (B.BRG.KITS FOR IDL.ARM W/POW.STR.)
							SS500 (CASTER &CAMB. ADJ. SHIM SET) 2-1/32 SHIMS 2-1/16 SHIMS	
10	1958	ALL MODELS(EXC.T/BIRD) (W/AIR SUSP.)	6 & 8	SEE BALL JOINTS ON R.H. PAGE		13129A(2)	10096(2)	18525 (IDL.ARM ASSY. W/O POW.STR.) 18516 (IDL.ARM ASSY. W/POW.STR.) 18548(FRT.&RR.)(1) (B.BRG.KIT FOR IDL.ARM W/O POW.STR.) 18553(FRT.)(1) 18552(RR.)(1) (B.BRG.KITS FOR IDL.ARM W/POW.STR.)
							SS500 (CASTER &CAMB. ADJ. SHIM SET) 2-1/32 SHIMS 2-1/16 SHIMS	

FORD(CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
6	18031	10082(UP.) BALL JT. 10083(LR.) BALL JT.	ES156(2) (OUT,END) ES500S(2) (ADJ. SLEEVE) ES183K (STR.ARM ROD END KIT)(W/O POW.STR.) ES231K (POW.STR.CONTROL VALVE KIT)	FRT. 2 RR. 2 RR. 8	2 2 8	0484A SHACKLE	B252 HS130 HB860	DA204 DA327 HB564(4)	DA103 DA303 HB564(4)	REGULAR H. DUTY
7		10094(UP.) BALL JT. 10095(LR.) BALL JT.	ES195(2) (OUT,END) ES582(R.H.) (TIE ROD W/INTEG. END) ES582A(R.H.) (COMP.TIE ROD ASSY.) ES583(L.H.) (TIE ROD W/INTEG. END) ES583A(L.H.) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ. SLEEVE) ES183K (STR.ARM ROD END KIT)(W/O POW.STR.) ES231K(POW.STR.CONTROL VALVE KIT)	FRT. 2 RR. 2 RR. 8	2 2 8	0484A SHACKLE	B254 HS130 HB860	- ALL EXC. STATION WAGON, RETRACT. HARDTOP & RANCHERO - DA218C DA223 REGULAR DA418C DA423 H. DUTY HB136(UP, 2) HB136(4) - STATION WAGON, RETRACT. HARDTOP & RANCHERO - DA218C DA226S REGULAR DA418C DA426S H. DUTY HB136(UP, 2) HB136(LR, 2)		
8	18039 (FRT.)	10094(UP.) BALL JT. 10095(LR.) BALL JT.	ES156(2) (OUT,ENDS) ES582(R.H.) (TIE ROD W/INTEG. END) ES583(L.H.) (TIE ROD W/INTEG. END) ES500S (ADJ. SLEEVE) NOTE: FOR COMPLETE TIE ROD ASSY. ORDER COMPONENT PARTS AS LISTED ABOVE. ES183K (STR.ARM ROD END KIT)(W/O POW.STR.) ES231K (CONTROL VALVE STUD KIT POW.STR.)	FRT. 2 RR. 2 RR. 8	2 2 8	0484A SHACKLE	B254 HS130 HB860	DA446 HB136(4)	DA437C HB136(2)	REGULAR H. DUTY
9		10094(UP.) BALL JT. 10095(LR.) BALL JT.	ES195(2) (OUT,ENDS) ES582(R.H.) (TIE ROD W/INTEG. END) ES583(L.H.) (TIE ROD W/INTEG. END) ES582A(R.H.) (COMP.TIE ROD ASSY.) ES583A(L.H.) (COMP.TIE ROD ASSY.) ES500S (ADJ.SLEEVE) ES183K (STR.ARM ROD END KIT)(W/O POW.STR.) ES231K (CONTROL VALVE STUD KIT POW.STR.)	FRT. 2 RR. 2 RR. 8	2 2 8	0484A SHACKLE	B254 HS130 HB860	- ALL EXC. STATION WAGON, RETRACT. HARDTOP & RANCHERO - DA218C DA223 REGULAR DA418C DA423 H. DUTY HB136(UP, 2) HB136(4) - STATION WAGON, RETRACT. HARDTOP & RANCHERO - DA218C DA226S REGULAR DA418C DA426S H. DUTY HB136(4) HB136(LR, 2)		
10		10094(UP.) BALL JT. 10095(LR.) BALL JT.	ES195(2) (OUT,ENDS) ES582(R.H.) (TIE ROD W/INTEG. END) ES583(L.H.) (TIE ROD W/INTEG. END) ES582A(R.H.) (COMP.TIE ROD ASSY.) ES583A(L.H.) (COMP.TIE ROD ASSY.) ES500S (ADJ.SLEEVE) ES183K (STR.ARM ROD END KIT)(W/O POW.STR.) ES231K (CONTROL VALVE STUD KIT POW.STR.)	FRT. 2 RR. 2 RR. 8	2 2 8	0484A SHACKLE	B254 HS130 HB860	- ALL EXC. RETRACT. HARDTOPS & STATION WAGONS - DB163 DA223 REGULAR DB363 DA423 H. DUTY HB136(4) HB136(4) - RETRACT. HARDTOP & STA. WAGONS - DB163 DA226S REGULAR DB363 DA426S H. DUTY HB136(4) HB136(LR, 2)		

FORD (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
11	1959	ALL MODELS (EXC. (T/BIRD))	6 & 8	SEE BALL JOINTS ON R.H. PAGE		13129A(2)	10096(2)	18525 (IDL. ARM ASSY. W/O POW. STR.) 18516 (IDL. ARM ASSY. W/POW. STR.) 18548 (FRT. & RR.) (1) (B. BRG. KIT FOR IDL. ARM W/O POW. STR.) 18553 (FRT.) (1) 18552 (RR.) (1) (B. BRG. KITS FOR IDL. ARM W/POW. STR.)
12	1959-60	THUNDERBIRD	8	SEE BALL JOINTS ON R.H. PAGE		13128A(2)	10096(2)	18562 (IDL. ARM ASSY. W/O POW. STR.) 18516 (IDL. ARM ASSY. W/POW. STR.) 18548 (FRT. & RR.) (1) (B. BRG. KIT FOR IDL. ARM W/O POW. STR.) 18553 (FRT.) (1) 18552 (RR.) (1) (B. BRG. KITS FOR IDL. ARM W/POW. STR.)
13	1960	ALL MODELS (EXC. T/BIRD)	6 & 8	SEE BALL JOINTS ON R.H. PAGE		13131A(2)	10112(2)	18563 (IDL. ARM ASSY. W/O POW. STR.) 18561 (IDL. ARM ASSY. W/POW. STR.) 18548 (FRT. & RR.) (1) (B. BRG. KIT FOR IDL. ARM W/O POW. STR.) 18553 (FRT.) (1) 18552 (RR.) (1) (B. BRG. KITS FOR IDL. ARM W/POW. STR.)

HENRY J

1	1951-54	ALL MODELS	4 & 6	10074	10074	13076A	13056A
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FORD (CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
11	18040 (FRT.)	10094(UP.) BALL JT. 10095(LR.) BALL JT.	ESI95(2) (OUT. ENDS) ES600(R.H.) (TIE ROD W/INTEG. END) ES601(L.H.) (TIEROD W/INTEG. END) ES600A(R.H.) (COMP. TIE ROD ASSY.) ES601A(L.H.) (COMP. TIE ROD ASSY.) ES500S (ADJ. SLEEVE) ESI83K (STR. ARM ROD END KIT)(W/O POW. STR.) ES231K (CONTROL VALVE STUD KIT POW. STR.)	FRT. 2 RR. 2 RR. 8	2 2 8	0484A SHACKLE	B254 HSI30 HB860	- ALL EXC. STATION WAGON, RETRACT. HARDTOP & RANCHERO - DA257C DA237 REGULAR DB433C DA436 H. DUTY HB311(UP, 2) HB311(4) - STATION WAGON, RETRACT. HARDTOP & RANCHERO - DA257C DA258S REGULAR DB433C DA458S H. DUTY HB311(UP, 2) HB311(LR, 2)		
12	18039 (FRT.)	10094(UP.) BALL JT. 10095(LR.) BALL JT.	ESI56(2) (OUT. ENDS) ES600(R.H.) (TIE ROD W/INTEG. END) ES601(L.H.) (TIE ROD W/INTEG. END) ES500S (ADJ. SLEEVE) NOTE: FOR COMPLETE TIE ROD ASSY. ORDER COMPONENT PARTS AS LISTED ABOVE. ESI83K (STR. ARM ROD END KIT)(W/O POW. STR.) ES231K (CONTROL VALVE STUD KIT POW. STR.)	RR. 2 RR. 8	2 8	SHACKLE	HSI30 HB860	- 1960 - DA472 DA459 HB136(UP, 2) HB136(4) - 1959 - DA418C DA459 HB136(UP, 2) HB136(4)		REGULAR H. DUTY REGULAR H. DUTY
13	18043 (FRT.)	10094(UP.) BALL JT. 10095(LR.) BALL JT.	ES272R(2) (OUT. ENDS) ES606(2) (TIE ROD W/INTEG. END) ES606A(2) (COMP. TIE ROD ASSY.) ES500S (ADJ. SLEEVE) ESI83K (STR. ARM ROD END KIT)(W/O POW. STR.)	FRT. 2 RR. 2 RR. 8	2 2 8	0505A SHACKLE	HSI49 HB985	DA268 DA472 HB136(UP, 2)	DA269 DA473 HB136(2)	REGULAR H. DUTY

HENRY J

1	K436	ESI75(2) (OUT. END) ES561 (LONG TIE ROD ONLY) ES561A (COMP. LONG TIE ROD ASSY.) ES562 (SHORT TIE ROD ONLY) ES562A (COMP. SHORT TIE ROD ASSY.) ES500S(2) (ADJ. SLEEVE)	FRT. 2 RR. 2 RR. 8 RR. 8	2 2 8 8	SHACKLE	B237 HSI04N HB850 HB735	DA192 HB564(4)	DA106 HB779(4)	REGULAR H. DUTY
NOTE: HB850(DOME HEAD) IS USED WITH HSI04N, HB735(FLAT HEAD) USED FOR EQUIPMENT.									

HUDSON

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
1	1948-51	ALL MODELS	6 & 8	I0057	I0058	I3043A	I3041A	I8510 (BELLCRANK PIN KIT)
2	1952-54	ALL(EXC. JET MODELS)	6 & 8	I0057	I0058	I3043A	I3041A	I8510 (BELLCRANK PIN KIT)
3	1953-54	1C, 1D, JET; 2C, 2D, SUPER JET; 3D JETLINER	6			I3076B	I3073A	I8510 (BELLCRANK PIN KIT)
4	1955-56	35540, 35560, 35580, 35640, 35660, 35680, WASP, HORNET	6 & 8					I2068N (BUSH, FOR IDL. ARM) I4033 (DUST SEAL FOR IDL. ARM) I8536(I) (B. BRG. KIT FOR IDL. ARM)
5	1955	RAMBLER	6					I2068N (BUSH, FOR IDL. ARM) I4050 (DUST SEAL FOR IDL. ARM) I8536(I) (B. BRG. KIT FOR IDL. ARM)
6	1956	RAMBLER	6					I2068N (BUSH, FOR IDL. ARM) I4050 (DUST SEAL FOR IDL. ARM) I8536(I) (B. BRG. KIT FOR IDL. ARM)
7	1957	35780, HORNET	8					I8536 (B. BRG. KIT FOR IDL. ARM)
8	1957	RAMBLER	8					I8536 (B. BRG. KIT FOR IDL. ARM)
9	1957	RAMBLER	6					I8536 (B. BRG. KIT FOR IDL. ARM)

HUDSON

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
1	18024	K339	ESI47 (R.H.ROD) ESI47 (L.H.ROD)	FRT. 2 FRT. 4 RR. 1 RR. 1	0465 0465 SHACKLE (R.H.) SHACKLE (L.H.)			DAI82 DA382 HB564(4)	DAI95 DA395 HB779(4)	REGULAR H. DUTY
2	18024	K339	ESI47 (R.H.ROD) ESI47 (L.H.ROD)	FRT. 2 FRT. 4 RR. 1 RR. 1	0465 0465 SHACKLE (R.H.) SHACKLE (L.H.)			DAI82 DA382 HB564(4)	DAI95 DA395 HB779(4)	REGULAR H. DUTY
3			ESI91 (R.H.ROD) ESI91 (L.H.ROD)	FRT. 2 FRT. 4 RR. 1 RR. 1	0465 0465 SHACKLE (R.H.) SHACKLE (L.H.)			DAI92 DA382 HB564(4)	DAI04 DA303 HB564(4)	REGULAR H. DUTY
4		K339	ESI86					DAI99 DA399 HB97(UP. 2) HB95(LR. 2)	DAI83 DA383 HB97(UP. 2) HB724(LR. 2)	REGULAR H. DUTY
5			ESI77	FRT. 2 FRT. 4 RR. 2 RR. 8	0466 0466 SHACKLE SHACKLE			DAI90 DA199 DA399 HB97(UP. 2) HB95(LR. 2)	DAI91 DA191 HB97(UP. 2) HB779(LR. 2)	REGULAR H. DUTY
6			ESI77					- TO SERIAL NO. D-285313 - DAI99 DA399 HB97(UP. 2) HB95(LR. 2) - AFT. SERIAL NO. D-285313 - DAI99 DA399 HB97(UP. 2) HB95(LR. 2)		
7			ESI86					DA220 DA420 HB97(UP. 2) HB95(LR. 2)	DAI83 DA383 HB97(UP. 2) HB724(LR. 2)	REGULAR H. DUTY
8			ES245R (2) (OUT,END)					DAI99 DA399 HB97(UP. 2) HB95(LR. 2)	DA275 DA479 HB97(UP. 2) HB779(LR. 2)	REGULAR H. DUTY
9			ESI77 (9/16 - 18 THREADS USED WITH ADJ. TUBE 4 1/4" LONG) ES245R (11/16 - 18 THREADS USED W/ADJ. TUBE 4 1/2" LONG)					DAI99 DA399 HB97(UP. 2) HB95(LR. 2)	DA275 DA479 HB97(UP. 2) HB779(LR. 2)	REGULAR H. DUTY

LINCOLN

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
1	1950-51	ALL MODELS	8	I0054	I0055	I3039A	I3042A	I8502 (IDL.ARM ASSY.) I8548(I) (B.BRG.KIT FOR IDL.ARM) I8508 (IDL.ARM SUPT.)
2	1952-55	ALL MODELS	8	SEE BALL JOINTS ON R.H. PAGE		I3069A(2) (FRT.) I3070A(2) (RR.)	I8507 (IDL.ARM ASSY.) I8548(I) (B.BRG.KIT FOR IDL.ARM) I8513 (IDL.ARM SUPT.)	
3	1956-57	CONTINENTAL	8	SEE BALL JOINTS ON R.H. PAGE				I8539 (IDL.ARM ASSY.)
4	1956-57	ALL MODELS(EXC.CONTINENTAL)	8	SEE BALL JOINTS ON R.H. PAGE		I3069A(2) (FRT.) I3070A(2) (RR.)	I8539 (IDL.ARM ASSY.) I8558(I) (B.BRG.KIT FOR IDL.ARM)	
5	1958-59	ALL MODELS	8	SEE BALL JOINTS ON R.H. PAGE				I8541 (IDL.ARM ASSY.) I8558(I) (B.BRG.KIT FOR IDL.ARM)
6	1960	ALL MODELS	8	SEE BALL JOINTS ON R.H. PAGE				I8541 (IDL.ARM ASSY.) I8558(I) (B.BRG.KIT FOR IDL.ARM)

MERCURY

1	1950-51	ALL MODELS	8	I0054	I0055	I3039A	I3042A	I8502 (IDL.ARM ASSY.) I8548(I) (B.BRG.KIT FOR IDL.ARM) I8508 (IDL.ARM BRKT.)
2	1952-53	ALL MODELS	8	I0054	I0053N	I3076A	I3037A	I8506 (IDL.ARM ASSY. W/O POW.STR.) I8548(I) (B.BRG.KIT FOR IDL.ARM W/O POW.STR.) I8513 (IDL.ARM BRKT. W/O POW.STR.) I8514 (IDL.ARM ASSY. W/POW.STR.) I8511 (IDL.ARM BRKT. W/POW.STR.)

LINCOLN

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS			SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)			TYPE
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	
1		K409	ES156(2)	FRT.	2	0459A				REGULAR H. DUTY
			(OUT. ENDS)	FRT.	4		HB861	DA327		
			ES503(2)	RR.	2	SHACKLE	HS122	HB564(4)		
			(TIE ROD	RR.	8		HB861			
			W/INTEG.							
			END)							
			ES503A(2)							
			(COMP. TIE ROD ASSY.)							
			ES500S							
			(ADJ. SLEEVE)							
2		10079(UP.) BALL JT. 10080(LR.) BALL JT.	ES182(2)	FRT.	2	0459A				- 1955 - HEAVY DUTY TYPE RECOMMENDED DA600 DA603 H. DUTY HB564(4) HB779(4) - 1952-54 - HEAVY DUTY TYPE RECOMMENDED DA600 DA615 H. DUTY
			(OUT. ENDS)	FRT.	4		HB861			
			ES553(2)	RR.	2	SHACKLE	HS122			
			(TIE ROD	RR.	8		HB861			
			W/INTEG.							
			END)							
			ES553A(2)							
			(COMP. TIE ROD ASSY.)							
			ES500S							
			(ADJ. SLEEVE)							
3		10079(UP.) BALL JT. 10080(LR.) BALL JT.	ES182(2)	FRT.	2	0459A				- 1957 - HEAVY DUTY TYPE RECOMMENDED DA430C DA431 H. DUTY HB136(UP. 2) HB827(2) - 1956 - HEAVY DUTY TYPE RECOMMENDED DA600 DA614 H. DUTY HB564(4) HB779(4)
			(OUT. ENDS)	FRT.	4		HB861			
			ES500S	RR.	2	SHACKLE	HS122			
			(ADJ. SLEEVE)	RR.	8		HB861			
			ES232K							
			(STR. ARM TO IDL. ARM ROD REP. KIT)							
5		10092(UP.) BALL JT. 10093(LR.) BALL JT.	ES263R(2)	FRT.	2	0502A				- 1958-59 WITH STEEL SPRINGS - HEAVY DUTY TYPE RECOMMENDED. DA448SC DA449S H. DUTY HB136(UP. 2) - 1958 WITH AIR SUSPENSION - HEAVY DUTY TYPE RECOMMENDED DA450 DA449S H. DUTY HB136(4) HB136(UP. 2)
			(OUT. END)	FRT.	4		HB986			
			ES500S	RR.	2	SHACKLE	HS150			
			(ADJ. SLEEVE)	RR.	8		HB985			
			ES232K							
			(STR. ARM TO IDL. ARM ROD REP. KIT)							
6		10092(UP.) BALL JT. 10093(LR.) BALL JT.	ES263R(2)	FRT.	2	0502A				HEAVY DUTY TYPE RECOMMENDED DA481 DA482 H. DUTY HB828(UP. 2) HB136(LR. 2)
			(OUT. END)	FRT.	4		HB986			
			ES500S	RR.	2	SHACKLE	HS150			
			(ADJ. SLEEVE)	RR.	8		HB985			
			ES232K							
			(STR. ARM TO IDL. ARM ROD REP. KIT)							

MERCURY

1	K409	ES156(2)	FRT.	2	0459A		DA100	DA195	REGULAR H. DUTY
		(OUT. ENDS)	FRT.	4		HB861	DA327	DA395	
		ES503(2)	RR.	2	SHACKLE	HS122	HB564(4)	HB779(4)	
		(TIE ROD	RR.	8		HB861			
		W/INTEG.							
		END)							
		ES503A(2)							
		(COMP. TIE ROD ASSY.)							
		ES504							
		(STR. ARM TO IDL. ARM ROD ASSY.)							
2	K410 (STD. SET) (.010" O.S. SET)	ES181(2)	FRT.	2	0460A		DA204	DA104	REGULAR H. DUTY
		(OUT. ENDS)	FRT.	4		HB860	DA327	DA303	
		ES552(2)	RR.	2	SHACKLE	HS130	HB564(4)	HB564(4)	
		(TIE ROD	RR.	8		HB860			
		W/INTEG.							
		END)							
		ES552A(2)							
		(COMP. TIE ROD ASSY.)							
		ES551A							
		(STR. ARM TO IDL. ARM ROD ASSY. W/O POW. STR.)							
		ES183K							
		(END REP. KIT FOR ES551A W/O POW. STR.)							
		ES231K							
		(CONTROL VALVE STUD KIT W/POW. STR.)							

MERCURY (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
3	1954	ALL MODELS	8	SEE BALL JOINTS ON R.H. PAGE		13081A	10084(2)	18515 (IDL. ARM ASSY. W/O POW. STR.) 18517 (IDL. ARM ASSY. W/POW. STR.) 18548(FRT. & RR.)(1) (B. BRG. KIT FOR IDL. ARM W/O POW. STR.) 18553(FRT.)(1) 18552(RR.)(1) (B. BRG. KITS FOR IDL. ARM W/POW. STR.) 18513 (IDL. ARM BRKT. W/O POW. STR.) 18512 (IDL. ARM BRKT. W/POW. STR.)
							SS500 (CASTER & CAMB. ADJ. SHIM SET) 2-1/32 SHIM 2-1/16 SHIM	
4	1955-56	ALL MODELS	8	SEE BALL JOINTS ON R.H. PAGE		13081A	10084(2)	18515 (IDL. ARM ASSY. W/O POW. STR.) 18517 (IDL. ARM ASSY. W/POW. STR.) 18548(FRT. & RR.)(1) (B. BRG. KIT FOR IDL. ARM W/O POW. STR.) 18553(FRT.)(1) 18552(RR.)(1) (B. BRG. KITS FOR IDL. ARM W/POW. STR.) 18513 (IDL. ARM BRKT. W/O POW. STR.) 18512 (IDL. ARM BRKT. W/POW. STR.)
							SS500 (CASTER & CAMB. ADJ. SHIM SET) 2-1/32 SHIM 2-1/16 SHIM	
5	1957	ALL MODELS	8	SEE BALL JOINTS ON R.H. PAGE		13128A	10111(2)	18525 (IDL. ARM ASSY. W/O POW. STR.) 18535 (IDL. ARM ASSY. W/POW. STR.) 18548(FRT. & RR.)(1) (B. BRG. KIT FOR IDL. ARM W/O POW. STR.) 18553(FRT.)(1) 18554(RR.)(1) (B. BRG. KITS FOR IDL. ARM W/POW. STR.)
							(ALL EXC. MEDALIST) SS500 (CASTER & CAMB. ADJ. SHIM SET) 2-1/32 SHIM 2-1/16 SHIM	
6	1958	ALL MODELS WITH AIR SUSPENSION	8	SEE BALL JOINTS ON R.H. PAGE		13129A	10111(2)	18525 (IDL. ARM ASSY. W/O POW. STR.) 18535 (IDL. ARM ASSY. W/POW. STR.) 18548(FRT. & RR.)(1) (B. BRG. KIT FOR IDL. ARM W/O POW. STR.) 18553(FRT.)(1) 18554(RR.)(1) (B. BRG. KITS FOR IDL. ARM W/POW. STR.) 18546 (IDL. ARM BRKT. W/O POW. STR.)
							SS500 (CASTER & CAMB. ADJ. SHIM SET) 2-1/32 SHIM 2-1/16 SHIM	

MERCURY (CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
3	18033 (FRT.)	10082(UP.) BALL JT. 10083(LR.) BALL JT.	ESI56(2) (OUT.ENDS) ES559(2) (TIE ROD W/INTEG. END) ES559A(2) (COMP.TIE ROD ASSY.) ES500S (ADJ.SLEEVE) ES560A (STR.ARM TO IDL.ARM ROD ASSY.W/O POW.STR.) ESI83K (END REP.KIT FOR ES560A W/O POW.STR.) ES231K (CONTROL VALVE STUD KIT W/POW.STR.)	FRT. 2 FRT. 4 RR. 2 RR. 8	0460A		HB860 HS130 HB860	DA204 DA327 HB564(4)	DA104 DA303 HB564(4)	REGULAR H.DUTY
4	18033 (FRT.)	10082(UP.) BALL JT. 10083(LR.) BALL JT.	ESI56(2) (OUT.ENDS) ES559(2) (TIE ROD W/INTEG. END) ES559A(2) (COMP.TIE ROD ASSY.) ES500S (ADJ.SLEEVE) ES560A (STR.ARM TO IDL.ARM ROD ASSY.W/O POW.STR.) ESI83K (END REP.KIT FOR ES560A W/O POW.STR.) ES231K (CONTROL VALVE STUD KIT W/POW.STR.)	FRT. 2 FRT. 4 RR. 2 RR. 8	0460A		HB860 HS130 HB860	- ALL EXC.STATION WAGON - DA204 DA600 HB564(4) - STATION WAGON - DA204 DA600 HB564(4)	DA120 DA602 HB564(UP,2) HB779(LR,2) DA104 DA601 HB564(4)	REGULAR H.DUTY REGULAR H.DUTY
5	18037 (FRT.)	10094(UP.) BALL JT. 10095(LR.) BALL JT.	ESI56(2) (OUT.ENDS) ES585(2) (TIE ROD W/INTEG. END) ES585A(2) (COMP.TIE ROD ASSY.) ES500S (ADJ.SLEEVE) ESI83K (STR.ARM ROD END KIT W/O POW.STR.)	FRT. 2 RR. 2 (R)UP. 4 (R)LR. 4 RR. 2 (R)UP. 4 (R)LR. 4	*0484A SHACKLE	*B254 HS142 HB899 HB860 HS147 HB899 HB860	- ALL EXC.STATION WAGON - DA218C DA418C HB136(UP,2) (IM.-LR.) - STATION WAGON - DA218C DA418C HB136(UP,2) (IM.-LR.)	DA224S DA424S (IM.-UP.) HB779(LR,2) DA226S DA426S (IM.-UP.) HB136(LR,2)	REGULAR H.DUTY REGULAR H.DUTY	
6		10094(UP.) BALL JT. 10095(LR.) BALL JT.	ESI56(2) (OUT.ENDS) ES585(2) (TIE ROD W/INTEG.END) ES585A(2) (COMP.TIE ROD ASSY.) ES500S (ADJ.SLEEVE) ESI83K (STR.ARM ROD END KIT W/O POW.STR.)							

MERCURY (CONTINUED)
CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
7	1958	ALL MODELS(W/O AIR SUSP.)	8	SEE BALL JOINTS ON R.H. PAGE		13129A	10111(2) (ALL EXC. MEDALIST) SS500 (CASTER & CMB. ADJ. SHIM SET) 2-1/32 SHIM 2-1/16 SHIM	18525 (IDL.ARM ASSY. W/O POW. STR.) 18535 (IDL.ARM ASSY. W/POW.STR.) 18548(FRT.&RR.)(1) (B.BRG.KIT FOR IDL.ARM W/O POW.STR.) 18553(FRT.)(1) 18554(RR.)(1) (B.BRG.KITS FOR IDL.ARM W/POW.STR.) 18546 (IDL.ARM BRKT. W/O POW.STR.)
8	1959	ALL MODELS(EXC. MONTEREY "312" W/POW.STR.)	8	SEE BALL JOINTS ON R.H. PAGE			10111(2)	18544 (IDL.ARM ASSY. W/O POW.STR.) 18545 (IDL.ARM ASSY. W/POW.STR.) 18548(FRT.&RR.)(1) (B.BRG.KIT FOR IDL.ARM W/O POW.STR.) 18553(FRT.)(1) 18554(RR.)(1) (B.BRG.KITS FOR IDL.ARM W/POW.STR.) 18546 (IDL.ARM BRKT. W/O POW.STR.) 18547 (IDL.ARM BRKT. W/POW.STR.)
9	1959-60	MONTEREY "312" W/POW.STR.	8	SEE BALL JOINTS ON R.H. PAGE			10111(2)	18545 (IDL.ARM ASSY.) 18553(FRT.)(1) 18554(RR.)(1) (B.BRG.KITS FOR IDL.ARM) 18547 (IDL.ARM BRKT.)
10	1960	ALL MODELS(EXC. MONTEREY "312" W/POW.STR.)	8	SEE BALL JOINTS ON R.H. PAGE			10111(2)	18544 (IDL.ARM ASSY. W/O POW.STR.) 18545 (IDL.ARM ASSY. W/POW.STR.) 18548(FRT.&RR.)(1) (B.BRG.KIT FOR IDL.ARM W/O POW.STR.) 18553(FRT.)(1) 18554(RR.)(1) (B.BRG.KITS FOR IDL.ARM W/POW.STR.) 18546 (IDL.ARM BRKT. W/O POW.STR.) 18547 (IDL.ARM BRKT. W/POW.STR.)

MERCURY (CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
7	18037 (FRT.)	10094(UP.) BALL JT. 10095(LR.) BALL JT.	ES156(2) (OUT.ENDS) ES585(2) (TIE ROD W/INTEG. END) ES585A(2) (COMP. TIE ROD ASSY.) ES500S (ADJ. SLEEVE) ESI83K (STR. ARM ROD END KIT W/O POW. STR.)	- (FOR STANDARD SPRINGS) - FRT. 2 RR. 2 (R)UP. 4 (R)LR. 4 - (FOR CUSHION AIR RIDE SPRINGS) - RR. 2 (R)UP. 4 (R)LR. 4	2 2 4 4	0484A SHACKLE	B254 HS142 HB899 HB860 HS147 HB899 HB860	- ALL EXC. PARKLANE & STA. WAGON - DA218C DA418C HB136(UP, 2) - PARKLANE - DA218C DA418C HB136(UP, 2) - STATION WAGON - DA218C DA418C HB136(UP, 2)	DA224S DA424S HB779(LR, 2) DA243S DA451S HB136(LR, 2) DA226S DA426S HB136(LR, 2)	REGULAR H. DUTY REGULAR H. DUTY REGULAR H. DUTY
8	18041 (FRT.)	10094(UP.) BALL JT. 10095(LR.) BALL JT.	ES269(2) (OUT.ENDS) ES602(R.H.) (TIE ROD W/INTEG. END) ES603(L.H.) (TIE ROD W/INTEG. END) ES602A(R.H.) (COMP.TIE ROD ASSY.) ES603A(L.H.) (COMP.TIE ROD ASSY.) ES500S (ADJ. SLEEVE) ESI83K (STR. ARM ROD END KIT W/O POW. STR.)	FRT. 2 FRT. 4 RR. 2 (R)UP. 4 (R)LR. 4	2 4 2 4 4	0502A SHACKLE	HB986 HS148 HB983 HB984	DA218C DA418C HB136(UP, 2)	DB163 DB363 HB136(4)	REGULAR H. DUTY
9	18041 (FRT)	10094(UP.) BALL JT. 10095(LR.) BALL JT.	ES156(2) (OUT.ENDS) ES604A(2) (COMP. TIE ROD ASSY.) (CONSISTS OF ROD, SLEEVE & SOCKET ASSY.) ES500S (ADJ. SLEEVE)	FRT. 2 FRT. 4 RR. 2 (R)UP. 4 (R)LR. 4	2 4 2 4 4	0502A SHACKLE	HB986 HS148 HB983 HB984	DA218C DA418C HB136(UP, 2)	DB163 DB363 HB136(4)	REGULAR H. DUTY
10	18041 (FRT.)	10094(UP.) BALL JT. 10095(LR.) BALL JT.	ES269(2) (OUT.ENDS) ES602(R.H.) (TIE ROD W/INTEG. END) ES603(L.H.) (TIE ROD W/INTEG. END) ES602A(R.H.) (COMP.TIE ROD ASSY.) ES603A(L.H.) (COMP.TIE ROD ASSY.) ES500S (ADJ. SLEEVE) ESI83K (STR. ARM ROD END KIT W/O POW. STR.)	FRT. 2 FRT. 4 RR. 2 (R)UP. 4 (R)LR. 4	2 4 2 4 4	0502A SHACKLE	HB986 HS148 HB983 HB984	DA218C DA418C HB136(UP, 2)	DB163 DB363 HB136(4)	REGULAR H. DUTY

NASH

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
1	1949-50	60 AMBASSADOR	6		10068	13040A	13047A	12068N (BUSH.) 14033 (DUST SEAL FOR IDL.ARM) 18536 (B.BRG.KIT FOR IDL.ARM)
2	1949-50	40, "600" STATESMAN	6		10068	13040A	13047A	12068N (BUSH.) 14033 (DUST SEAL FOR IDL.ARM) 18536 (B.BRG.KIT FOR IDL.ARM)
3	1950-51	10 RAMBLER	6	10077	10078		13055A	12068N (BUSH.) 14050 (DUST SEAL FOR IDL.ARM) 18536 (B.BRG.KIT FOR IDL.ARM)
4	1951	60 AMBASSADOR	6			13040A	13047A	12068N (BUSH.) 14033 (DUST SEAL FOR IDL.ARM) 18536 (B.BRG.KIT FOR IDL.ARM)
5	1951	40 STATESMAN	6			13040A	13047A	12068N (BUSH.) 14033 (DUST SEAL FOR IDL.ARM) 18536 (B.BRG.KIT FOR IDL.ARM)
6	1952-54	10 RAMBLER	6	10077				18524 (IDL.ARM USED ON ALL 1952-53 & 1954 TO SERIAL NO. D179972 & DKD- 3067) 12068N (BUSH.) 14050 (DUST SEAL FOR IDL.ARM) 18536 (B.BRG.KIT FOR IDL.ARM)
7	1952-54	40 STATESMAN, 60 AMBASSADOR	6					12068N (BUSH.) 14033 (DUST SEAL FOR IDL.ARM) 18536 (B.BRG.KIT FOR IDL.ARM)
8	1955-56	40 STATESMAN	6					12068N (BUSH.) 14033 (DUST SEAL FOR IDL.ARM) 18536 (B.BRG.KIT FOR IDL.ARM)

NASH

CHASSIS PARTS

CHASSIS PARTS				SHOCK ABSORBERS, (DA)		RUBBER BUSHINGS, (HB)			
LINE NO.	STABIL. LINK KIT	K.BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS			FRONT	REAR	TYPE
				POS.	QTY.	BOLT NO.			
1			*ES169 (IN.ENDS) ES517A(R.H.) (COMP.TIE ROD ASSY.) ES518A(L.H.) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ. SLEEVE) *ES169 SOCKETS ARE BOTH MANUFACTURED WITH LEFT HAND THREADS. SOME OF THE AMBASSADOR MODELS ARE EQUIPPED WITH SOCKETS HAVING RIGHT HAND THREADS AND THE COMPLETE ROD ASSEMBLY CAN BE USED FOR REPLACEMENT ON THESE CARS. FOR IDENTIFICATION, THE SOCKETS HAVING RIGHT HAND THREADS HAVE A ROUNDED SURFACE ON THE BOTTOM SIDE OF THE BALL STUD WHILE THE SOCKETS HAVING LEFT HAND THREADS HAVE A FLAT SURFACE ON THE BOTTOM SIDE OF THE BALL STUD.				DA100 DA327 HB564(4)	DA183 DA383 HB97(UP. 2) HB724(LR. 2)	REGULAR H. DUTY
2			ES168 (OUT.ENDS) ES515A(R.H.) (COMP.TIE ROD ASSY.) ES516A(L.H.) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ.SLEEVE)				DA100 DA327 HB564(4)	DA183 DA383 HB97(UP. 2) HB724(LR. 2)	REGULAR H. DUTY
3			ES177	FRT. 2 FRT. 4 RR. 2 (R)UP. 4 (R)LR. 4	0466 SHACKLE	HB853 HS123 HB860 HB850	DA187 HB779(4)	DA189 DA362 HB564(UP. 2) HB827(LR. 2)	REGULAR H. DUTY
4			*ES169 (IN.ENDS) ES517A(R.H.) (COMP.TIE ROD ASSY.) ES518A(L.H.) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ. SLEEVE) *ES169 SOCKETS ARE BOTH MANUFACTURED WITH LEFT HAND THREADS. SOME OF THE AMBASSADOR MODELS ARE EQUIPPED WITH SOCKETS HAVING RIGHT HAND THREADS AND THE COMPLETE ROD ASSEMBLY CAN BE USED FOR REPLACEMENT ON THESE CARS. FOR IDENTIFICATION, THE SOCKETS HAVING RIGHT HAND THREADS HAVE A ROUNDED SURFACE ON THE BOTTOM SIDE OF THE BALL STUD WHILE THE SOCKETS HAVING LEFT HAND THREADS HAVE A FLAT SURFACE ON THE BOTTOM SIDE OF THE BALL STUD.				DA100 DA327 HB564(4)	DA183 DA383 HB97(UP. 2) HB724(LR. 2)	REGULAR H. DUTY
5			ES168 (OUT. ENDS) ES515A(R.H.) (COMP.TIE ROD ASSY.) ES516A(L.H.) (COMP.TIE ROD ASSY.) ES500S(2) (ADJ. SLEEVE)				DA100 DA327 HB564(4)	DA183 DA383 HB97(UP. 2) HB724(LR. 2)	REGULAR H. DUTY
6			ES177	FRT. 2 FRT. 4 RR. 2 (R)UP. 4 (R)LR. 4	0466 SHACKLE	HB853 HS123 HB860 HB850	DA190 HB97(UP. 2) HB95(LR. 2)	DA191 HB97(UP. 2) HB779(LR. 2)	REGULAR H. DUTY
7			ES186				DA186 DA386 HB724(UP. 2) HB95(LR. 2)	DA183 DA383 HB97(UP. 2) HB724(LR. 2)	REGULAR H. DUTY
8			ES186				DA199 DA399 HB97(UP. 2) HB95(LR. 2)	DA183 DA383 HB97(UP. 2) HB724(LR. 2)	REGULAR H. DUTY

NASH (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
9	1955-56	50 AMBASSADOR SPECIAL, 8 CYL.; 60 AMBASSADOR, 6 CYL.	6 & 8					12068N (BUSH.) 14033 (DUST SEAL FOR IDL. ARM) 18536 (B. BRG. KIT FOR IDL. ARM)
10	1955-56	80 AMBASSADOR	8					12068N (BUSH.) 14033 (DUST SEAL FOR IDL. ARM) 18536 (B. BRG. KIT FOR IDL. ARM)
11	1955	RAMBLER	6					12068N (BUSH.) 14050 (DUST SEAL FOR IDL. ARM) 18536 (B. BRG. KIT FOR IDL. ARM)
12	1956	RAMBLER	6					12068N (BUSH.) 14050 (DUST SEAL FOR IDL. ARM) 18536 (B. BRG. KIT FOR IDL. ARM)
13	1957	RAMBLER	6					18536 (B. BRG. KIT FOR IDL. ARM)
14	1957	RAMBLER	8					18536 (B. BRG. KIT FOR IDL. ARM)
15	1957	5780, AMBASSADOR	8					18536 (B. BRG. KIT FOR IDL. ARM)

OLDSMOBILE

1	1949-50	ALL MODELS	6 & 8	10038	10011	13008C	18522 (IDL. ARM) 18500 (SUPT. KIT) 18536(1) (B. BRG. KIT FOR IDL. ARM)
2	1951-52	ALL MODELS	8	10038	10011	13008C	18522 (IDL. ARM) 18500 (SUPT. KIT) 18536(1) (B. BRG. KIT FOR IDL. ARM)
3	1953	ALL MODELS	8	10038	10011	13008C	18522 (IDL. ARM) 18500 (SUPT. KIT) 18536(1) (B. BRG. KIT FOR IDL. ARM)

NASH (CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
9			ES186					DA199 DA399 HB97(UP, 2) HB95(LR, 2)	DA183 DA383 HB97(UP, 2) HB724(LR, 2)	REGULAR H. DUTY
10			ES186					DA199 DA399 HB97(UP, 2) HB95(LR, 2)	DA183 DA383 HB97(UP, 2) HB724(LR, 2)	REGULAR H. DUTY
11			ES177	FRT. 2 FRT. 4 RR. 2 RR. 8	0466		HB853 HS152 HB850	DA190 HB97(UP, 2) HB95(LR, 2)	DA191 HB97(UP, 2) HB779(LR, 2)	REGULAR H. DUTY
12			ES177					- TO SERIAL NO. D285313 - DA199 DA399 HB97(UP, 2) HB95(LR, 2) - AFTER SERIAL D285313 - DA199 DA399 HB97(UP, 2) HB95(LR, 2)	DA191 HB97(UP, 2) HB779(LR, 2) DA275 DA479 HB97(UP, 2) HB779(LR, 2)	REGULAR H. DUTY REGULAR H. DUTY
13			ES177 (9/16 - 18 THREADS USED W/ADJ. TUBE 4 1/4" LONG) ES245R (11/16 - 18 THREADS USED W/ADJ. TUBE 4 1/2" LONG)					DA199 DA399 HB97(UP, 2) HB95(LR, 2)	DA275 DA479 HB97(UP, 2) HB779(LR, 2)	REGULAR H. DUTY
14			ES245R(2) (OUT. ENDS)					DA199 DA399 HB97(UP, 2) HB95(LR, 2)	DA275 DA479 HB97(UP, 2) HB779(LR, 2)	REGULAR H. DUTY
15			ES186					DA220 DA420 HB97(UP, 2) HB95(LR, 2)	DA183 DA383 HB97(UP, 2) HB724(LR, 2)	REGULAR H. DUTY

OLDSMOBILE

1	18001 (FRT.) 18003 (RR.)	K90	ES78(2) (OUT. ENDS) ES500S(2) (ADJ. SLEEVE) ES241K(1) (REP. KIT FOR INTER. TIE ROD)							
2	18001 (FRT.)	K90	ES78(2) (OUT. ENDS) ES500S(2) (ADJ. SLEEVE) ES241K(1) (REP. KIT FOR INTER. TIE ROD)	FRT. 2 FRT. 4 RR. 2 RR. 8	0468		HB880 HS131 HB880		DB145 DB345 HB779(4)	REGULAR H. DUTY
3	18001 (FRT.)	K90	ES78(2) (OUT. ENDS) ES500S(2) (ADJ. SLEEVE) ES241K(1) (REP. KIT FOR INTER. TIE ROD)	FRT. 2 FRT. 4 RR. 2 RR. 8	0468		HB880 HS131 HB880		DB145 DB345 HB779(4)	REGULAR H. DUTY

OLDSMOBILE (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
4	1954	ALL MODELS	8	I0038	I0011		I3008C	I8522 (IDL. ARM) I8500 (SUPT. KIT) I8536(I) (B. BRG. KIT FOR IDL. ARM)
5	1955	88, SUPER 88	8	I0087	I0011	I3090B	I3008C	I8522 (IDL. ARM) I8500 (SUPT. KIT) I8536(I) (B. BRG. KIT FOR IDL. ARM)
6	1955-56	ALL 98	8	I0087	I0011	I3090B	I3008C	I8522 (IDL. ARM) I8500 (SUPT. KIT) I8536(I) (B. BRG. KIT FOR IDL. ARM)
7	1956	88, SUPER 88	8	I0087	I0011	I3090B	I3008C	I8522 (IDL. ARM) I8500 (SUPT. KIT) I8536(I) (B. BRG. KIT FOR IDL. ARM)
8	1957-58	ALL MODELS(W/O AIR SUSP.)	8	SEE BALL JOINTS ON R.H. PAGE		I3090B	I3008C	I8527 (IDL. ARM) I8500 (SUPT. ASSY.) I8536(I) (B. BRG. KIT FOR IDL. ARM)
9	1958	ALL MODELS(W/AIR SUSP.)	8	SEE BALL JOINTS ON R.H. PAGE		I3090B	I3008C	I8527 (IDL. ARM) I8500 (SUPT. ASSY.) I8536(I) (B. BRG. KIT FOR IDL. ARM)
10	1959	ALL MODELS(W/O AIR SUSP.)	8	SEE BALL JOINTS ON R.H. PAGE		I3090B	I3008C	I8527 (IDL. ARM) I8500 (SUPT. ASSY.) I8536(I) (B. BRG. KIT FOR IDL. ARM)
11	1959	ALL MODELS(W/AIR SUSP.)	8	SEE BALL JOINTS ON R.H. PAGE		I3090B	I3008C	I8527 (IDL. ARM) I8500 (SUPT. ASSY.) I8536(I) (B. BRG. KIT FOR IDL. ARM)
12	1960	ALL MODELS	8	SEE BALL JOINTS ON R.H. PAGE		I3090B	I3008C	I8560 (IDL. ARM) I8500 (SUPT. ASSY.)

OLDSMOBILE (CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
4	18001 (FRT.)	K90	ES78(2) (OUT.ENDS) ES500S(2) (ADJ. SLEEVE) ES241K(1) (REP.KIT FOR INTER.TIE ROD)	FRT. 2 FRT. 4 RR. 2 RR. 8	0468 SHACKLE		HB880 HS131 HB880		DA195 DB345 HB779(4)	REGULAR H. DUTY
5	18001 (FRT.)	K90	ES78(2) (OUT.ENDS) ES500S(2) (ADJ. SLEEVE) ES241K(1) (REP.KIT FOR INTER.TIE ROD)	FRT. 2 FRT. 4 RR. 2 RR. 8	0468 SHACKLE		HB880 HS131 HB880	DA230 DA327 HB564(4)	DB145 DB345 HB779(4)	REGULAR H. DUTY
6	18001 (FRT.)	K90	ES78(2) (OUT.ENDS) ES500S(2) (ADJ. SLEEVE) ES241K(1) (REP.KIT FOR INTER.TIE ROD)	FRT. 2 FRT. 4 RR. 2 RR. 8	0468 SHACKLE		HB880 HS131 HB880	DA230 DA327 HB564(4) DA175 DA375 HB564(UP. 2) HB779(LR. 2)	- 1955 - DB145 DB345 HB779(4) - 1956 - DB145 DB345 HB779(4)	REGULAR H. DUTY REGULAR H. DUTY
7	18001 (FRT.)	K90	ES78(2) (OUT.ENDS) ES500S(2) (ADJ. SLEEVE) ES241K(1) (REP.KIT FOR INTER.TIE ROD)	FRT. 2 FRT. 4 RR. 2 RR. 8	0468 SHACKLE		HB880 HS131 HB880	DA175 DA375 HB564(UP. 2) HB779(LR. 2)	DB145 DB345 HB779(4)	REGULAR H. DUTY
8	18035 (FRT.)	10089(UP.) BALL JT. 10090(R.H.) (LR.) BALL JT. 10091(L.H.) (LR.) BALL JT.	ES78(2) (OUT.ENDS) ES500S (ADJ. SLEEVE)	FRT. 2 FRT. 4 RR. 2 RR. 8	0468 SHACKLE		HB880 HS131 HB880	- ALL EXC. STATION WAGON - DA242SC DA444SC (IM-U & L) - STATION WAGON - DA242SC DA444SC (IM-U & L)	DA227SS DA427SS (IM-U & L) DA228SS DA428SS (IM-U & L)	REGULAR H. DUTY REGULAR H. DUTY
9		10089(UP.) BALL JT. 10090(R.H.) (LR.) BALL JT. 10091(L.H.) (LR.) BALL JT.	ES78(2) (OUT.ENDS) ES500S (ADJ.SLEEVE)					DA244SS DA452SS (IM-U & L)	DA245SS DA453SS (IM-U & L)	REGULAR H. DUTY
10	18035 (FRT.)	10102(UP.) BALL JT. 10103(R.H.) (LR.) BALL JT. 10104(L.H.) (LR.) BALL JT.	ES78(2) (OUT.ENDS) ES500S (ADJ. SLEEVE)	FRT. 2 FRT. 4 RR. 2 RR. 8	0468 SHACKLE		HB880 HS131 HB880	- ALL EXC. STATION WAGON - DA260SC DA460SC (IM-U & L) - STATION WAGON - DA260SC DA460SC (IM-U & L)	DA227SS DA427SS (IM-U & L) DA228SS DA428SS (IM-U & L)	REGULAR H. DUTY REGULAR H. DUTY
11		10102(UP.) BALL JT. 10103(R.H.) (LR.) BALL JT. 10104(L.H.) (LR.) BALL JT.	ES78(2) (OUT.ENDS) ES500S (ADJ. SLEEVE)							
12	18042 (FRT.)	10102(UP.) BALL JT. 10109(R.H.) (LR.) BALL JT. 10110(L.H.) (LR.) BALL JT.	ES78(2) (OUT.ENDS) ES500S (ADJ. SLEEVE)	FRT. 2 FRT. 4 RR. 2 RR. 8	0468 SHACKLE		HB880 HS131 HB880	- ALL EXC. STATION WAGON - DA260SC DA460SC (IM-U & L) - STATION WAGON - DA260SC DA460SC (IM-U & L)	DA227SS DA427SS (IM-U & L) DA228SS DA428SS (IM-U & L)	REGULAR H. DUTY REGULAR H. DUTY

PACKARD

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
1	1942-50	2000,01,03,06,11;2100,01,03,06,11,30;2201,02,06,11,32,33,40;2301,02,06,32,33;110,120,160,180,CLIPPER 8,SUPER 8,CUSTOM 8	8	10047	10048		I3002A	I8500 (SUPT. KIT) I8536(I) (B.BRG.KIT FOR IDL.ARM)
2	1946-50	2213,2313,HEARSE & AMBULANCE; 2126,2226,7 PASS SEDAN & LIMO.	8	10047	10048		I3002A	I8500 (SUPT. KIT) I8536(I) (B.BRG.KIT FOR IDL.ARM)
3	1948-50	2220 TAXI;2222,2322,7 PASS. SEDAN & LIMO.	8	10047	10048		I3002A	I8500 (SUPT. KIT) I8536(I) (B.BRG.KIT FOR IDL.ARM)
4	1951	ALL MODELS(EXC.2413 HEARSE & AMBULANCE)	8	10073	10048	I3057A	I3002A	I8556(I) (B.BRG.KIT FOR IDL.ARM)
5	1951-52	2413,2513,HEARSE & AMBULANCE	8	10073	10048	*I3057A *I3062A	I3002A	I8556(I) (B.BRG.KIT FOR IDL.ARM)
*NOTE: I3057A USED ON EARLY PRODUCTION WITH 1/2-20 X 1 5/8 BOLTS. I3062A USED ON LATE PRODUCTION WITH 9/16-18 X 1 3/4 BOLTS IN 1952 ONLY.								
6	1952	2501(200),2531(250),2502(300), 2506(400)	8	10073	10048	*I3057A *I3062A	I3002A	I8556(I) (B.BRG.KIT FOR IDL.ARM)
*NOTE: I3057A USED ON EARLY PRODUCTION WITH 1/2-20 X 1 5/8 BOLTS. I3062A USED ON LATE PRODUCTION WITH 9/16-18 X 1 3/4 BOLTS.								
7	1953	2613,2633,HEARSE & AMBULANCE	8	10073	10048	I3062A	I3002A	I8556(I) (B.BRG.KIT FOR IDL.ARM)
8	1953	ALL MODELS(EXC.2613,2633, HEARSE & AMBULANCE)	8	10073	10048			I8556(I) (B.BRG.KIT FOR IDL.ARM)
9	1954	5400,5401	8	10073	10048	I3062A	I3002A	I8556(I) (B.BRG.KIT FOR IDL.ARM)
10	1954	5402,5406,5411,5426,5431	8	10073	10048			I8556(I) (B.BRG.KIT FOR IDL.ARM)
11	1954	5413 HEARSE & AMBULANCE	8	10073	10048	I3057A	I3002A	I8556(I) (B.BRG.KIT FOR IDL.ARM)
12	1954	5433 CLIPPER AMBULANCE	8	10073	10048	I3062A	I3002A	I8556(I) (B.BRG.KIT FOR IDL.ARM)
13	1955-56	5540,5640,CLIPPER,DE LUXE, SUPER(W/O TORSION LEVEL SUSP.)	8	10069	10048	I3111A	I3002A	I8556(I) (B.BRG.KIT FOR IDL.ARM)

PACKARD

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
1	18020 (1948 ONLY)	K366B	ESI25	FRT. FRT. RR.	2 4 8	0463	HB963 HB963		DA195 DA395 HB779(4)	REGULAR H. DUTY
2			ESI25	FRT. RR.	4 8		HB982 HB982		DA195 DA395 HB779(4)	REGULAR H. DUTY
3	18020	K366B	ESI25	FRT. & RR.	12		HB982		DA195 DA395 HB779(4)	REGULAR H. DUTY
4		K366B	ESI25	FRT. RR. RR.	4 2 8	SHACKLE	HB889 HS133 HB889	DA100 DA327 HB564(4)	DA196 DA396 HB564(4)	REGULAR H. DUTY
5			ESI25	FRT. & RR.	12		HB982	DA100 DA327 HB564(4)	DA196 DA396 HB564(4)	REGULAR H. DUTY
6		K366B (W/O POW. STR.) K366C (W/POW. STR.)	ESI25	FRT. RR. RR.	4 2 8	SHACKLE	HB889 HS133 HB889	DA100 DA327 HB564(4)	DA196 DA396 HB564(4)	REGULAR H. DUTY
7			ESI25	FRT. & RR. FRT. & RR.	12 12		HB889 (2633) HB982 (2613)	DA100 DA327 HB564(4)	DA196 DA396 HB564(4)	REGULAR H. DUTY
8		K366B (W/O POW. STR.) K366C (W/POW. STR.)	ESI25	FRT. RR. RR.	4 2 8	SHACKLE	HB889 HS133 HB889	DA100 DA327 HB564(4)	DA196 DA396 HB564(4)	REGULAR H. DUTY
9		K366B (W/O POW. STR.) K366C (W/POW. STR.)	ESI25	FRT. RR. RR.	4 2 8	SHACKLE	HB889 HS133 HB889	DA100 DA327 HB564(4)	DA196 DA396 HB564(4)	REGULAR H. DUTY
10		K366B (W/O POW. STR.) K366C (W/POW. STR.)	ESI25	FRT. RR. RR.	4 2 8	SHACKLE	HB889 HS133 HB889	DA100 DA327 HB564(4)	DA196 DA396 HB564(4)	REGULAR H. DUTY
11			ESI25	FRT. RR.	8 4		HB982 HB982	DA100 DA327 HB564(4)	DA196 DA396 HB564(4)	REGULAR H. DUTY
12			ESI25	FRT. RR. RR.	4 2 8	SHACKLE	HB889 HS133 HB889	DA100 DA327 HB564(4)	DA196 DA396 HB564(4)	REGULAR H. DUTY
13		K366B (W/O POW. STR.) K366C (W/POW. STR.)	ESI25	FRT. RR. RR.	4 2 8	SHACKLE	HB889 HS133 HB889	DA100 DA327 HB564(4)	DA196 DA396 HB564(4)	REGULAR H. DUTY

PACKARD (CONTINUED)
CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
14	1955-56	ALL W/TORSION LEVEL SUSP.	8					18556(1) (B.BRG.KIT FOR IDL.ARM)
15	1957-58	ALL MODELS	8	I0075	I0050			
PLYMOUTH								
1	1949-50	ALL MODELS	6	I0072	I0045N	I3018A	I3014A	
2	1951-52	ALL MODELS	6	I0072	I0045N	I3018A	I3014A	
3	1953	ALL MODELS	6	I0072	I0045N	I3018A	I3014A	
4	1954	ALL MODELS(W/POW.STR.)	6	I0072	I0045N	I3018A	I3014A	
5	1954	ALL MODELS(EXC.POW.STR.)	6	I0072	I0045N	I3018A	I3014A	
6	1955-56	P26, P28	6	I0072	I0045N	I3109A	I3110A	
7	1955-56	ALL	8	I0072	I0045N	I3109A	I3110A	18530 (IDL.ARM ASSY.) 18548(1) (B.BRG.KIT)
8	1957-59	ALL MODELS	6 & 8	SEE BALL JOINTS ON R.H. PAGE		12170A(2)1959 12167A(2)1957-58 (UP&LR.CONTROL ARM BUSH.PKG.)		18559(1) (B.BRG.KIT FOR IDL.ARM)

PACKARD (CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
14		K366B (W/O POW. STR.) K366C (W/POW. STR.)	ESI25					DA100 DA327 HB564(4)	- 1955 - DA160 DA360 HB311(UP, 2) HB724(LR, 2) - 1956 - DA162 DA362 HB564(UP, 2) HB779(LR, 2)	REGULAR H. DUTY REGULAR H. DUTY
15			ESI78 (R.H. ROD) ESI78 (L.H. ROD)					DA222C DA434C HB564(UP, 2) (IM-LR.)	DA229SS DA429SS (IM-U & L)	REGULAR H. DUTY

PLYMOUTH

1	K64	ES60 (R.H. ROD) ESI31 (L.H. ROD)	FRT. 2 RR. 2 RR. 8	0345 SHACKLE	B176 HS104N HB850	DA143 DA343 HB827(2)	DA142 DA342 HB827(2)	REGULAR H. DUTY
2	K64	ES60 (R.H. ROD) ESI31 (L.H. ROD)	FRT. 2 RR. 2 RR. 8	0345 SHACKLE	B176 HS104N HB850	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
3	K64	ES60 (R.H. ROD) ESI31 (L.H. ROD)	FRT. 2 RR. 2 RR. 8	0470 SHACKLE	B239 HS134 HB860	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
4	K64	ESI66R(2) (OUT. END) ES229K(2) (IN. END) REP. KIT	FRT. 2 RR. 2 RR. 8	0470 SHACKLE	B239 HS134 HB860	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
5	K64	ES60 (R.H. ROD) ESI31 (L.H. ROD)	FRT. 2 RR. 2 RR. 8	0470 SHACKLE	B239 HS134 HB860	DA144 DA344 HB828(2)	DA149 DA349 HB828(2)	REGULAR H. DUTY
6	K64 (USED W/10 th BRKS.) K342 (USED W/11 th BRKS.)	ES60 (R.H. ROD) ES60 (L.H. ROD)	FRT. 2 RR. 2 RR. 8	0472 SHACKLE	B242 HS139 HB889	DA148C DA455C HB016(UP, 1) (IM, -LR.)	DA149 DA349 HB828(2)	REGULAR H. DUTY
7	K342	ESI66R(2) (OUT. END) ES573(2) (TIE ROD W/INTEG. END) ES573A(2) (COMP. TIE ROD ASSY.) ES500S(2) (ADJ. SLEEVE) ES574 (STR. ARM TO IDL. ARM ROD ASSY.)	FRT. 2 RR. 2 RR. 8	0472 SHACKLE	B242 HS139 HB889	DA148C DA455C HB016(UP, 1) (IM, -LR.)	DA149 DA349 HB828(2)	REGULAR H. DUTY
8	10107(UP.) BALL JT. 10108(LR.) BALL JT.	ES236R(2) (OUT. END) ES579(2) (TIE ROD W/INTEG. END) ES579A(2) (COMP. TIE ROD ASSY.) ES500S (ADJ. SLEEVE) ES598 (STR. ARM TO IDL. ARM ROD ASSY.)	FRT. 2 FRT. 2 RR. 2 RR. 8	0472 SHACKLE	B242 (STA. WAG. & H. DUTY SPRINGS) B265 (STD. SPRINGS) HS139 HB889	DA219S DA419S HB016(UP, 1) (IM, -LR.)	DA225 DA425 HB828(2)	REGULAR H. DUTY

PLYMOUTH (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
9	1960	ALL MODELS	6 & 8	SEE BALL JOINTS ON R.H. PAGE		I2170A(2) (UP.&LR.CONTROL ARM BUSH.PKG.)		I8559(I) (B. BRG. KIT FOR IDL.ARM)
PONTIAC								
1	1950-52	ALL MODELS	6 & 8	I0063	I0011	I3044A	I3008C	I8521 (IDL.ARM) I8500 (SUPT.KIT) I8536(I) (B. BRG. KIT FOR IDL.ARM)
2	1953-54	ALL MODELS	6 & 8	I0081	I0011	I3071A	I3008C	I8521 (IDL.ARM) I8500 (SUPT.KIT) I8536(I) (B. BRG. KIT FOR IDL.ARM)
3	1955	ALL MODELS	8	I0081	I0011	I3089A	I3008C	I8522 (IDL.ARM) I8500 (SUPT.KIT) I8536(I) (B. BRG. KIT FOR IDL.ARM)
4	1956	ALL MODELS	8	I0081	I0011	I3089A	I3115A (3 1/4" C TO C OF BOLT HOLES) I3008C (1 7/8" C TO C OF BOLT HOLES)	I8522 (IDL.ARM) I8500 (SUPT.KIT) I8536(I) (B. BRG. KIT FOR IDL.ARM)
5	1957	ALL MODELS	8	I0081	I0011	I3089A	I3115A (3 1/4" C TO C OF BOLT HOLES) I3008C (1 7/8" C TO C OF BOLT HOLES)	I8522 (IDL.ARM) I8500 (SUPT.KIT) I8536(I) (B. BRG. KIT FOR IDL.ARM)
6	1958	ALL MODELS(W/O AIR SUSP.)	8	SEE BALL JOINTS ON R.H. PAGE		I3126A	I3008C	I8522 (IDL.ARM) I8500 (SUPT.KIT) I8536(I) (B. BRG. KIT FOR IDL.ARM)
7	1958	ALL MODELS(W/AIR SUSP.)	8	SEE BALL JOINTS ON R.H. PAGE				I8522 (IDL.ARM) I8500 (SUPT.KIT) I8536(I) (B. BRG. KIT FOR IDL.ARM)
8	1959-60	ALL MODELS(W/O AIR SUSP.)	8	SEE BALL JOINTS ON R.H. PAGE		I3126A		I8522 (IDL.ARM) I8500 (SUPT.KIT) I8536(I) (B. BRG. KIT FOR IDL.ARM)

145

PLYMOUTH(CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
9		10107(UP.) BALL JT. 10108(LR.) BALL JT.	ES236R(2) (OUT.END)	FRT.	2	0504A		DA219S	DA225	REGULAR H. DUTY
			ES579(2) (TIE ROD W/INTEG. END)	RR.	2	SHACKLE	HS139 (PASS. CAR)	DA419S	DA425	
			ES579A(2) (COMP. TIE ROD ASSY.)	RR.	8	SHACKLE	HS154 (STA. WAG.)	HB016(UP. I) (IM.-LR.)	HB828(2)	
			ES500S (ADJ. SLEEVE)				HB889			
			ES598 (STR.ARM TO IDL.ARM ROD ASSY.)							

PONTIAC

1	18001	K340	ES78	FRT.	2	0474A	B175	DA230	DB145	REGULAR		
		(STD.SET)	ES500S(2)	RR.	2	SHACKLE	R764	DA327	DB345	H. DUTY		
		K340E	(ADJ.	RR.	2	OPTIONAL	R749	HB564(4)	HB779(4)			
		(BUSH. SLEEVE)										
		O.D. IS	ES241K(1)									
		.0145" IS	(REP.Kit FOR INTER.TIE ROD)									
		O.S.)										
2	18026	K340	*ES78	FRT.	2	0474A	B175	DA230	DB145	REGULAR		
		(STD.SET)	ES500S(2)	RR.	2	SHACKLE	R764	DA327	DB345	H. DUTY		
		K340E	(ADJ.	RR.	2	OPTIONAL	R749	HB564(4)	HB779(4)			
		(BUSH. SLEEVE)										
		O.D. IS	*NOTE: 1953 AND LATER MODELS USE ES78R ON LEFT SIDE AND ES78L ON RIGHT SIDE									
		.0145" IS	AS VIEWED FROM DRIVER'S SEAT. EARLIER MODELS USE ES78R ON RIGHT									
		O.S.)	SIDE AND ES78L ON LEFT SIDE.									
3	18026	K340	*ES78	FRT.	2	0474A	B175	DA230	DB145	REGULAR		
		(STD.SET)	ES500S(2)	RR.	2	SHACKLE	R764	DA327	DB345	H. DUTY		
		K340E	(ADJ.	RR.	2	OPTIONAL	R749	HB564(4)	HB779(4)			
		(BUSH. SLEEVE)										
		O.D. IS	*NOTE: 1953 AND LATER MODELS USE ES78R ON LEFT SIDE AND ES78L ON RIGHT SIDE									
		.0145" IS	AS VIEWED FROM DRIVER'S SEAT. EARLIER MODELS USE ES78R ON RIGHT									
		O.S.)	SIDE AND ES78L ON LEFT SIDE.									
4	18026	K461	*ES78	FRT.	2	0474A	B175	DA230	DB145	REGULAR		
		(FRT.)	ES500S(2)	RR.	2	SHACKLE	R764	DA327	DB345	H. DUTY		
			(ADJ.	RR.	2	OPTIONAL	R749	HB564(4)	HB779(4)			
			SLEEVE									
			*NOTE: 1953 AND LATER MODELS USE ES78R ON LEFT SIDE AND ES78L ON RIGHT SIDE									
			AS VIEWED FROM DRIVER'S SEAT. EARLIER MODELS USE ES78R ON RIGHT									
			SIDE AND ES78L ON LEFT SIDE.									
5	18026	K461	*ES78	FRT.	2	0474A	B175	DA230	DB145	REGULAR		
		(FRT.)	ES500S	RR.	2	SHACKLE	R765	DA327	DB345	H. DUTY		
			(ADJ.					HB564(4)	HB779(4)			
			SLEEVE									
			*NOTE: 1953 AND LATER MODELS USE ES78R ON LEFT SIDE AND ES78L ON RIGHT SIDE									
			AS VIEWED FROM DRIVER'S SEAT. EARLIER MODELS USE ES78R ON RIGHT									
			SIDE AND ES78L ON LEFT SIDE.									
6		10100(UP.)	ES78							- ALL EXC. STATION WAGON -		
		BALL JT.	ES500S							DA246C	DA195	REGULAR
		10101(LR.)	(ADJ.							DA445C	DA395	H. DUTY
		W/NYLON SLEEVE)							HB564(UP. 2)	HB779(4)		
		INSERT							(IM.-LR.)			
		BALL JT.							- STATION WAGON -			
									DA246C	DA101	REGULAR	
									DA445C	DA435	H. DUTY	
									HB564(UP. 2)	HB779(4)		
									(IM.-LR.)			
7		10100(UP.)	ES78							- ALL EXC. STATION WAGON -		
		BALL JT.	ES500S							DA103	DA195	REGULAR
		10101(LR.)	(ADJ.							DA447	DA395	H. DUTY
		W/NYLON SLEEVE)							HB564(4)	HB779(4)		
		INSERT							- STATION WAGON -			
		BALL JT.							DA103	DA101	REGULAR	
									DA447	DA435	H. DUTY	
									HB564(4)	HB779(4)		
8		10123	ES268							- ALL EXC. STATION WAGON -		
		(R.H.UP.)	ES500S							DA246C	DA195	REGULAR
		BALL JT.	(ADJ.							DA445C	DA395	H. DUTY
		10124	SLEEVE)							HB564(UP. 2)	HB779(4)	
		(L.H.LR.)							(IM.-LR.)			
		BALL JT.							- STATION WAGON -			
		10101(LR.)							DA246C	DA101	REGULAR	
		W/NYLON							DA445C	DA435	H. DUTY	
		INSERT							HB564(UP. 2)	HB779(4)		
									(IM.-LR.)			

146

RAMBLER

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
1	1950-51	10, RAMBLER	6	10077	10078	I3055A		I2068N (BUSH.) I4050 (DUST SEAL FOR IDL.ARM) I8536(I) (B.BRG.KIT FOR IDL.ARM)
2	1952-54	10, RAMBLER	6	10077				I8524 (IDL.ARM USED ON ALL 1952-53 & 1954 TO SERIAL D179972&DKD-3067) I2068N (BUSH.) I4050 (DUST SEAL FOR IDL.ARM) I8536(I) (B.BRG.KIT FOR IDL.ARM)
3	1955	10, RAMBLER	6					I2068N (BUSH.) I4050 (DUST SEAL FOR IDL.ARM) I8536(I) (B.BRG.KIT FOR IDL.ARM)
4	1956	10, RAMBLER	6					I2068N (BUSH.) I4050 (DUST SEAL FOR IDL.ARM) I8536(I) (B.BRG.KIT FOR IDL.ARM)
5	1957	RAMBLER	6					I8536(I) (B.BRG.KIT FOR IDL.ARM)
6	1957	RAMBLER	8					I8536(I) (B.BRG.KIT FOR IDL.ARM)
7	1958-59	5801,5901 AMERICAN	6					
8	1958-59	5810, 5910 RAMBLER	6					
9	1958-59	5820,5920 REBEL V8	8					

RAMBLER

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)			TYPE
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR		
1			ESI77	FRT.	2	0466		DAI87	DAI89	REGULAR	
				FRT.	4		HB853		DA362	H. DUTY	
				RR.	2	SHACKLE	HS123	HB779(4)	HB564(UP. 2)		
				(R)UP.	4		HB850		HB827(LR. 2)		
				(R)LR.	4		HB850				
2			ESI77	FRT.	2	0466		DAI90	DAI91	REGULAR	
				FRT.	4		HB853			H. DUTY	
				RR.	2	SHACKLE	HS123	HB97(UP. 2)	HB97(UP. 2)		
				(R)UP.	4		HB850	HB95(LR. 2)	HB779(LR. 2)		
				(R)LR.	4		HB850				
3			ESI77	FRT.	2	0466		DAI90	DAI91	REGULAR	
				FRT.	4		HB853			H. DUTY	
				RR.	2	SHACKLE	HS152	HB97(UP. 2)	HB97(UP. 2)		
				RR.	8		HB850	HB95(LR. 2)	HB779(LR. 2)		
4			ESI77					- UP TO SERIAL D285313 -		REGULAR	
								DAI99	DAI91	H. DUTY	
								DA399			
								HB97(UP. 2)	HB97(UP. 2)		
								HB95(LR. 2)	HB779(LR. 2)		
								- AFT. SERIAL D285313 -		REGULAR	
								DAI99	DA275	H. DUTY	
								DA399	DA479		
								HB97(UP. 2)	HB97(UP. 2)		
								HB95(LR. 2)	HB779(LR. 2)		
5			ESI77 (9/16-18 THREADS USED W/ADJ. TUBE 4 1/4" LONG) ES245R(2) (11/16-18 THREADS USED W/ADJ. TUBE 4 1/2" LONG)					DAI99	DA275	REGULAR	
								DA399	DA479	H. DUTY	
								HB97(UP. 2)	HB97(UP. 2)		
								HB95(LR. 2)	HB779(LR. 2)		
6			ES245R(2) (OUT.END)					DAI99	DA275	REGULAR	
								DA399	DA479	H. DUTY	
								HB97(UP. 2)	HB97(UP. 2)		
								HB95(LR. 2)	HB779(LR. 2)		
7			ESI77 (9/16-18 THREADS USED W/ADJ. TUBE 4 1/4" LONG) ES245R(2) (11/16-18 THREADS USED W/ADJ. TUBE 4 1/2" LONG)	FRT.	2	0466		DAI90	DAI91	REGULAR	
				FRT.	4		HB853	DA390	DA391	H. DUTY	
				RR.	2	SHACKLE	HS152	HB97(UP. 2)	HB97(UP. 2)		
				RR.	8		HB850	HB95(LR. 2)	HB779(LR. 2)		
8			ES245R(2) (OUT.END)					DAI99	DA275	REGULAR	
								DA399	DA479	H. DUTY	
								HB97(UP. 2)	HB97(UP. 2)		
								HB95(LR. 2)	HB779(LR. 2)		
9			ES266R(1) (CYL. TO STR. ARM W/POW. STR.) ES267R(1) (PITMAN ARM TO STR. ARM W/O POW. STR.) ES266R(1) (IDL. ARM TO IDL. ARM)					DAI99	DA275	REGULAR	
								DA399	DA479	H. DUTY	
								HB97(UP. 2)	HB97(UP. 2)		
								HB95(LR. 2)	HB779(LR. 2)		

RAMBLER (CONTINUED)
CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
10	1958-59	5880, 5980 AMBASSADOR	8					
11	1960	6001, AMERICAN	6					
12	1960	6010, RAMBLER	6					
13	1960	6020 REBEL V8	8					
14	1960	6080 AMBASSADOR V8	8					
STUDEBAKER								
1	1950	17A, COMMANDER CONVERTIBLE COUPE	6	10066	10050			13051A
2	1950	17A, COMMANDER (EXC. CONV. COUPE)	6	10066	10050			13051A
3	1950	9G, CHAMPION	6	10066	10050	13052A		13051A
4	1951-52	ALL MODELS	6 & 8	10075	10050	13052C		*13014B *13014C *13014C USED IN 1951 CHAMP. FROM SERIAL NO. 1090825 THROUGH 1092305 AND ON COMM. FROM 8192843 THROUGH 8194338. 13014B USED ON OTHERS.
5	1953-54	CHAMPION	6	10075	10050			
6	1953-54	COMMANDER	8	10075	10050			
7	1955	6H, PRESIDENT	8	10075	10050			
8	1955	16G6, CHAMPION	6	10075	10050			
9	1955	16G8, COMMANDER	8	10075	10050			

RAMBLER (CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
10			ES266R (2) (OUT.END)					DA199 DA399 HB97(UP, 2) HB95(LR, 2)	DA275 DA479 HB97(UP, 2) HB779(LR, 2)	REGULAR H. DUTY
11			ES281L (2) (OUT.END)	FRT. 2 FRT. 4 RR. 2 RR. 8		0466 SHACKLE	HB853 HS152 HB850	DA190 DA390 HB97(UP, 2) HB95(LR, 2)	DA191 DA391 HB97(UP, 2) HB779(LR, 2)	REGULAR H. DUTY
12			ES281L (2) (OUT.END)					DA199 DA399 HB97(UP, 2) HB95(LR, 2)	DA275 DA479 HB97(UP, 2) HB779(LR, 2)	REGULAR H. DUTY
13			ES282L (1) (CYL. TO STR. ARM W/POW. STR.) ES282L (1) (PITMAN ARM TO STR. ARM W/O POW. STR.)					DA199 DA399 HB97(UP, 2) HB95(LR, 2)	DA275 DA479 HB97(UP, 2) HB779(LR, 2)	REGULAR H. DUTY
14			ES282L (2) (OUT.END)					DA199 DA399 HB97(UP, 2) HB95(LR, 2)	DA275 DA479 HB97(UP, 2) HB779(LR, 2)	REGULAR H. DUTY

STUDEBAKER

1			ES171 (R.H. ROD) ES171 (L.H. ROD)	FRT. 2 RR. 1 RR. 1 RR. 8		SHACKLE (R. H.) SHACKLE (L. H.)	B237 HS113 HS112 HB850			
2	18022 (FRT.)		ES171 (R.H. ROD) ES171 (L.H. ROD)	FRT. 2 RR. 2 RR. 8		SHACKLE	B237 HS112 HB850			
3	18023 (FRT.)		ES170 (R.H. ROD) ES170 (L.H. ROD)	FRT. 2 RR. 1 RR. 1 RR. 8		SHACKLE (R. H.) SHACKLE (L. H.)	B237 HS113 HS112 HB850	DA100 DA327 HB564(4)	DA195 DA395 HB779(4)	REGULAR H. DUTY
4	HB957(4) (COMM. ONLY REAR STABIL. BUSH.)		ES178 (R.H. ROD) ES178 (L.H. ROD)	FRT. 2 RR. 4	0476 0476	B238 B238	DA230 DA327 HB564(4)	DA195 DA395 HB779(4)		REGULAR H. DUTY
5			ES178 (R.H. ROD) ES178 (L.H. ROD)	FRT. 2 RR. 4	0476 0476	B238 B238	DA230 DA327 HB564(4)	DA213 DA381 HB779(4)		REGULAR H. DUTY
6			ES178 (R.H. ROD) ES178 (L.H. ROD)	FRT. 2 RR. 4	0476 0476	B238 B238	DA230 DA327 HB564(4)	DA213 DA381 HB779(4)		REGULAR H. DUTY
7			ES178 (R.H. ROD) ES178 (L.H. ROD)	FRT. 2 FRT. 2 RR. 4	0476 0476 0476	B238 (B238 TO SERIAL NO. 7, 151, 464) B244 (B244 AFT. SERIAL NO. 7, 151, 464) B238	DA230 DA327 HB564(4)	DA213 DA381 HB779(4)		REGULAR H. DUTY
8			ES178 (R.H. ROD) ES178 (L.H. ROD)	FRT. 2 FRT. 2 RR. 4	0476 0476 0476	B238 (B238 TO SERIAL NO. 1, 328, 420) B244 (B244 AFT. SERIAL NO. 1, 328, 420) B238	DA230 DA327 HB564(4)	DA213 DA381 HB779(4)		REGULAR H. DUTY
9			ES178 (R.H. ROD) ES178 (L.H. ROD)	FRT. 2 FRT. 2 RR. 4	0476 0476 0476	B238 (B238 TO SERIAL NO. 8, 385, 675) B244 (B244 AFT. SERIAL NO. 8, 385, 675) B238	DA230 DA327 HB564(4)	DA213 DA381 HB779(4)		REGULAR H. DUTY

STUDEBAKER (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
10	1956-57	56B, 57B, COMMANDER; 56H, 57H, PRESIDENT; 56J, 57H-K7 GOLDEN HAWK	8	10075	10050			
11	1956-57	56G, 57G, CHAMPION	6	10075	10050			
12	1958	ALL MODELS	6 & 8	10075	10050			
13	1959-60	LARK VI, HAWK 6; LARK VIII, HAWK 8	6 & 8	10075	10050			

VALIANT

1	1960	ALL	6	SEE BALL JOINTS ON R.H. PAGE				
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VOLKSWAGEN

1	1947-59	ALL MODELS	4	10097	10097	NOTE: 1-10097 KNUCKLE SUPPORT KIT CONTAINS ALL PARTS TO REPAIR UPPER AND LOWER KNUCKLE SUPPORT ON BOTH SIDES OF CAR.		
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STUDEBAKER (CONTINUED)

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
10			ESI78 (R.H.ROD)	FRT.	2	0476		- 1957 ONLY -		
			ESI78 (L.H.ROD)	FRT.	2		B244	DA222C	DA229SS	REGULAR
						(B244 FOR STA. WAGON,		DA434C	DA429SS	H. DUTY
						AMBULET & HVY. DUTY SPRGS.)		HB564(UP, 2)	(IM. -UP. & LR.)	
				RR.	4		B238	(IM. -LR.)		
								- 1956 ONLY -		
								DA230	DA213	REGULAR
								DA327	DA381	H. DUTY
								HB564(4)	HB779(4)	
11			ESI78 (R.H.ROD)	FRT.	2	0476		- 1957 ONLY -		
			ESI78 (L.H.ROD)	FRT.	2		B244	DA222C	DA229SS	REGULAR
						(B244 FOR STA. WAGON,		DA434C	DA429SS	H. DUTY
						AMBULET & HVY. DUTY SPRGS.)		HB564(UP, 2)	(IM. -UP. & LR.)	
				RR.	4		B238	(IM. -LR.)		
								- 1956 ONLY -		
								DA230	DA213	REGULAR
								DA327	DA381	H. DUTY
								HB564(4)	HB779(4)	
12			ESI78 (R.H.ROD)					DA222C	DA229SS	REGULAR
			ESI78 (L.H.ROD)					DA434C	DA429SS	H. DUTY
								HB564(UP, 2)	(IM. -U & L)	
								(IM. -LR.)		
13			ESI78 (R.H.ROD)					DA222C	DA229SS	REGULAR
			ESI78 (L.H.ROD)					DA434C	DA429SS	H. DUTY
								HB564(UP, 2)	(IM. -U & L)	
								(IM. -LR.)		

VALIANT

1	10125(UP.) BALL JT.	ES277R(2) (OUT.END)	FRT.	2	0503A	B271	DA274	DA149	REGULAR
	10126(LR.) BALL JT.	ES278L(2) (IN.END)	RR.	2	SHACKLE	HS151 (PASS. CAR)	DA474	DA475	H. DUTY
			RR.	2	SHACKLE	HS153 (SUB.)	HB136(UP, 2)	HB828(4)	
			RR.	8		HB987	(IM. -LR.)		

VOLKSWAGEN

1	K475							- 1952-59 AFTER CHASSIS I-397022 -		
								DA262SS	DA262SS	REGULAR
								(IM. U & L)	(IM. -U & L)	H. DUTY
								- 1949-51 TO CHASSIS I-397022 -		
								DA141	DA141	REGULAR
								(REQUIRES SLEEVE NO. M1000 FOR UP. & LR MOUNT)		
								HB779(4)	HB779(4)	H. DUTY

WILLYS

CHASSIS PARTS

LINE NO.	YEAR	MODELS	NO. OF CYL.	KNUCKLE SUPT. PIN KIT		CONTROL ARM SHAFT KIT		IDLER ARMS & PARTS
				UPPER	LOWER	UPPER	LOWER	
1	1945-56	CJ2A, CJ3A, CJ3B, CJ5, CJ5B	4					18518 (TO 1949 SERIAL NO.199079) 18519 (AFT.1949 SERIAL NO.199079) (BELLCRANK PIN ASSY.)
2	1946-56	4-63, 6-63, 4-73, 6-73, 475SD, 475SW, 685SW, 4-63VJ-2	4 & 6	I0064	I0065			HB577(8) (UP. CONTROL ARM BUSH.)
3	1947-50	2WD	4					
4	1947-55	4WD	4					
5	1950-55	2WD, 4-73HT, 4WD, 4X4-73, 4-73-4WD, 475-4WD, 4X475SW, 4X475SD, 6-226-4X4SW, 6-226- 4X4SD, 6-226-4WD(4 WHL. DRIVE)	4 & 6					
6	1951-53	2X475SD, 2X475SW	4	I0064	I0065			
7	1952-55	475A, 675, 675A, 685, 685A, LARK, FALCON, WING, AERO, EAGLE, ACE	4 & 6	I0077		I0078 (1952-53 TO SERIAL NO.652-KAI-13707 & UP TO SERIAL NO.652-LAI-20396 SUPER DELUXE & UP TO NO.652-MAI-15513 CUSTOM.		
8	1954-55	6-226-2X4SW, 6-226-2X4SD	6	I0064	I0065			
9	1955-57	DJ-3A DISPATCHER	4					

WILLYS

CHASSIS PARTS

LINE NO.	STABIL. LINK KIT	K. BOLT SET OR BALL JT.	TIE ROD END	SPRING ATTACHING PARTS				SHOCK ABSORBERS, (DA) RUBBER BUSHINGS, (HB)		
				POS.	QTY.	BOLT NO.	BUSH. NO.	FRONT	REAR	TYPE
1			ESI40 (R.H.ROD) ES62 (L.H.ROD)	- FRONT SPRING -				DAI06 DA306 HB779(4)	DAI06 DA306 HB779(4)	REGULAR H. DUTY
				FRT.	1	SHACKLE (R.H.)	SU867			
				FRT.	1	SHACKLE (L.H.)	SU866			
				RR.	2	0432	B2I			
				- REAR SPRING -						
				FRT.	2	0432	B2I			
				RR.	1	SHACKLE (R.H.)	SU866			
				RR.	1	SHACKLE (L.H.)	SU867			
2	18034	K364	ESI45	FRT.	4		HB745	DAI41	DBI45	REGULAR H. DUTY
				RR.	2	SHACKLE	HSI37		DA435	
				(USED IN EQPT.SHACKLE)				HB779(4)	HB779(4)	
				(USED IN HSI37 SHACKLE)						
3	K412N (TO 1948 SERIAL 19845) K428 (AFT.1948 SERIAL 19845)	ES62		- FRONT SPRING -				DAI07 DA307 HB779(4)	DAI95 DA38I HB779(4)	REGULAR H. DUTY
				FRT.	1	SHACKLE (R.H.)	SU867			
				FRT.	1	SHACKLE (L.H.)	SU866			
				RR.	2		B2I			
4		ES62		- FRONT SPRING -				DAI07 DA307 HB779(4)	DAI95 DA38I HB779(4)	REGULAR H. DUTY
				FRT.	1	SHACKLE (R.H.)	SU867			
				FRT.	1	SHACKLE (L.H.)	SU866			
				RR.	2		B2I			
5	K428 (EXC.4 WHL.DR.)	ES62		- FRONT SPRING -				DAI07 DA307 HB779(4)	DAI95 DA38I HB779(4)	REGULAR H. DUTY
				FRT.	1	SHACKLE (R.H.)	SU867			
				FRT.	1	SHACKLE (L.H.)	SU866			
				RR.	2		B2I			
6	K428	ESI45		FRT.	4		HB745	DAI07 DA307 HB779(4)	DAI95 DA38I HB779(4)	REGULAR H. DUTY
				RR.	2	SHACKLE	HSI37			
				(USED IN EQPT.SHACKLE)						
				(USED IN HSI37 SHACKLE)						
7		ESI45		FRT.	4		HB866	DAI87 HB779(4)	- 1954-55 ONLY - DAI95 DA38I HB779(4)	REGULAR H. DUTY
				RR.	2	SHACKLE	HSI34			
				RR.	8		HB860	DAI69 DA432 HB564(UP. 2) HB779(LR. 2)	- 1952-53 ONLY - DAI95 DA38I HB779(4)	REGULAR H. DUTY
8	K428	ES62		- FRONT SPRING -				DAI07 DA307 HB779(4)	DAI95 DA38I HB779(4)	REGULAR H. DUTY
				FRT.	2	SHACKLE	SU867			
				RR.	2		B2I			
				- REAR SPRING -						
9	K428	ESI40 (R.H.ROD) ES62 (L.H.ROD)		- FRONT SPRING -				DAI06 DA306 HB779(4)	DAI06 DA306 HB779(4)	REGULAR H. DUTY
				FRT.	2	SHACKLE	SU867			
				RR.	2	0432	B2I			
				- REAR SPRING -						
				FRT.	2	0432	B2I			
				RR.	2	SHACKLE	SU867			

CHEVROLET TRUCK(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
7	1951	ALL C.O.E.UP,UR, US	K391B (STD.SET) K391B+10 (.010" O.S. SET)	ES142			- FRONT SPRING -			
							FRT.	2	0425	B213
							RR.	2	SHACKLE	R754
							- REAR SPRING -			
							FRT.	2	0426	B12
							(R)UP.	2	0426	
							(R)UP.	4		B202
							(R)LR.	2	0426	B12
8	1951	UJ,UK,1 1/2 TON; UL,UX(SCHL.BUS); UV,UW, UY,2 TON	K391B (STD.SET) K391B+10 (.010" O.S. SET)	ES142 DS563 (DRAG LINK)			-FRONT SPRING -			
							FRT.	2	SHACKLE	R762
							RR.	2	0425	B213
							- REAR SPRING -			
							FRT.	2	0426	B12
							(R)UP.	2	0426	
							(R)UP.	4		B202
							(R)LR.	2	0426	B12
9	1952	KP(3100),1/2 TON COMM.	K354 (STD.SET) K354+10 (.010" O.S. SET)	*ES29 DS146 (DRAG LINK ASSY.) ES233K (DRAG LINK REP.KIT) *ES29 REPLACEMENT TYPE ENDS ARE USED AFTER THE BALL STUDS,WHICH WERE PEENED INTO THE STR.ARMS, HAVE BEEN RE-MOVED,ES233K DRAG LINK REP.KIT WILL ALSO REP.THE ORIG. TIE ROD ENDS.		DA163 (FRT.REG.) DA162 (RR.REG.) DA363 (FRT.H.D.) DA364 (RR.H.D.) HB564(4) (FRT.) HB564(2) (UP,RR.) HB779(2) (LR,RR.)	- FRONT SPRING -			
							FRT.	2	SHACKLE	R761
							RR.	2	0348	B174
							- REAR SPRING -			
							FRT.	2	0348	B174
							RR.	2	SHACKLE	R748
10	1952	KR(3600),3/4 TON COMM.	K7 (STD.SET) K7+5 (.005" O.S. SET) K7+10 (.010" O.S. SET) K7+20 (.020" O.S. SET)	*ES29 DS146 (DRAG LINK ASSY.) ES233K (DRAG LINK REP.KIT) *ES29 REPLACEMENT TYPE ENDS ARE USED AFTER THE BALL STUDS,WHICH WERE PEENED INTO THE STR.ARMS, HAVE BEEN RE-MOVED,ES233K DRAG LINK REP.KIT WILL ALSO REP.THE ORIG.TIE ROD ENDS.		DA163 (FRT.REG.) DA162 (RR.REG.) DA363 (FRT.H.D.) DA364 (RR.H.D.) HB564(4) (FRT.) HB564(2) (UP,RR.) HB779(2) (LR,RR.)	- FRONT SPRING -			
							FRT.	2	SHACKLE	R761
							RR.	2	0348	B174
							- REAR SPRING -			
							FRT.	2	0426	B3
							(R)UP.	2	0426	
							(R)LR.	2	0426	B3
11	1952	KS(3800),1 TON	K7 (STD.SET) K7+5 (.005" O.S. SET) K7+10 (.010" O.S. SET) K7+20 (.020" O.S. SET)	ES26 DS146 (DRAG LINK ASSY.) ES233K (DRAG LINK REP.KIT)		DA163 (FRT.REG.) DA162 (RR.REG.) DA363 (FRT.H.D.) DA364 (RR.H.D.) HB564(8) (FRT.SHOCK ABS.GROMMET,UP.&LR.) HB564(4) (RR.SHOCK ABS.GROMMET,UP.) HB724(4) (RR.SHOCK ABS.PIVOT BUSH.LR.)	- FRONT SPRING -			
							FRT.	2	SHACKLE	R762
							RR.	2	0425	B213
							- REAR SPRING -			
							FRT.	2	0426	B3
							(R)UP.	2	0426	
							(R)LR.	2	0426	B3
12	1952-55	K,KT(3700),M,KU (3900),3/4-1 TON DUBL-DUTI(1955 1ST SERIES)	K391B (STD.SET) K391B+10 (.010" O.S. SET)	ES142		- 3/4 TON - DA163 (FRT.REG.) DA162 (RR.REG.) DA363 (FRT.H.D.) DA364 (RR.H.D.) HB564(4) (FRT.) HB564(2) (UP,RR.) HB779(2) (LR,RR.)	- FRONT SPRING -			
							FRT.	2	0425	B213
							RR.	2	SHACKLE	R754
							- REAR SPRING -			
							FRT.	2	0426	B3
							(R)UP.	2	0426	
							(R)LR.	2	0426	B3

CHEVROLET TRUCK(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
13	1952-55	VJ(4100),VK(4400),VL, R(4500),V,VV(6100), VW,W(6400),VY,X (6500),VX,Y(6700), Z(6800),I 1/2-2 TON & SCHL.BUS(1955 1ST. SERIES)	K391B (STD.SET) K391B+10 (.010" O.S. SET)	ES142 DS563 (DRAG LINK)						
										- FRONT SPRING -
							FRT.	2	SHACKLE	R762
							RR.	2	0425	B213
										- REAR SPRING -
							FRT.	2	0426	B12
							(R)UP.	2	0426	
							(R)LR.	2	0426	B12
14	1952-55	VP,S(5100),VR,T (5400),VS,U(5700), 2 TON C.O.E. (1955 1ST. SERIES)	K391B (STD.SET) K391B+10 (.010" O.S. SET)	ES142						
										- FRONT SPRING -
							FRT.	2	0425	B213
							RR.	2	SHACKLE	R754
										- REAR SPRING -
							FRT.	2	0426	B12
							(R)UP.	2	0426	
							(R)LR.	2	0426	B12
15	1953-54	H(3100), 1/2 TON	K354 (STD.SET) K354+10 (.010" O.S. SET)	*ES29 DS563 (DRAG LINK) ES233K (DRAG LINK REP.KIT) *ES29 REPLACEMENT TYPE ENDS ARE USED AFTER THE BALL STUDS,WHICH WERE PEENED INTO THE STR.ARMS, HAVE BEEN RE- MOVED,ES233K DRAG LINK REP.KIT WILL ALSO REP,THE ORIG,TIE ROD ENDS.		DA163 (FRT.REG.) DA162 (RR.REG.) DA363 (FRT.H.D.) DA364 (RR.H.D.) HB564(4) (FRT.) HB564(2) (UP,RR.) HB779(2) (LR,RR.)				
										- FRONT SPRING -
							FRT.	2	SHACKLE	R761
							RR.	2	0348	B174
										- REAR SPRING -
							FRT.	2	0348	B174
							RR.	2	SHACKLE	R748
16	1953-54	J(3600), 3/4 TON	K448 (STD.SET) K448+10 (.010" O.S. SET) K448+20 (.020" O.S. SET)	*ES29 DS563 (DRAG LINK) ES233K (DRAG LINK REP.KIT) *ES29 REPLACEMENT TYPE ENDS ARE USED AFTER THE BALL STUDS,WHICH WERE PEENED INTO THE STR.ARMS, HAVE BEEN RE- MOVED,ES233K DRAG LINK REP.KIT WILL ALSO REP,THE ORIG,TIE ROD ENDS.		DA163 (FRT.REG.) DA162 (RR.REG.) DA363 (FRT.H.D.) DA364 (RR.H.D.) HB564(4) (FRT.) HB564(2) (UP,RR.) HB779(2) (LR,RR.)				
										- FRONT SPRING -
							FRT.	2	SHACKLE	R761
							RR.	2	0348	B174
										- REAR SPRING -
							FRT.	2	0426	B3
							(R)UP.	2	0426	
							(R)LR.	2	0426	B3
17	1953-55	L(3800), 1 TON (1955 1ST.SER.)	K448 (STD.SET) K448+10 (.010" O.S. SET) K448+20 (.020" O.S. SET)	ES26 DS563 (DRAG LINK)		DA163 (FRT.REG.) (RR.REG.) DA363 (FRT.H.D.) (RR.H.D.) HB564(8) (FRT.SHOCK ABS.GROMMET, UP & LR) HB564(4) (RR.SHOCK ABS.GROMMET, UP.) HB724(4) (RR. SHOCK ABS,PIVOT BUSH., LR.)				
										- FRONT SPRING -
							FRT.	2	SHACKLE	R762
							RR.	2	0425	B213
										- REAR SPRING -
							FRT.	2	0426	B3
							(R)UP.	2	0426	
							(R)LR.	2	0426	B3
18	1953-55	N(4100),P(4400), I 1/2 TON(1955 1ST. SERIES)	K448 (STD.SET) K448+10 (.010" O.S. SET) K448+20 (.020" O.S. SET)	ES26 DS563 (DRAG LINK)						
										- FRONT SPRING -
							FRT.	2	SHACKLE	R762
							RR.	2	0425	B213
										- REAR SPRING -
							FRT.	2	0426	B12
							(R)UP.	2	0426	
							(R)LR.	2	0426	B12
19	1955	H(3100), 1/2 TON (1ST. SERIES)	K354 (STD.SET) K354+10 (.010" O.S. SET)	DS563 (DRAG LINK) ES233K(1) (REP.KIT FOR ORIG.TIE ROD ENDS)		DA163 (FRT.REG.) DA162 (RR.REG.) DA363 (FRT.H.D.) DA364 (RR.H.D.) HB564(4) (FRT.) HB564(2) (UP,RR.) HB779(2) (LR,RR.)				
										- FRONT SPRING -
							FRT.	2	SHACKLE	R761
							RR.	2	0348	B174
										- REAR SPRING -
							FRT.	2	0348	B174
							RR.	2	SHACKLE	R748

CHEVROLET TRUCK (CONTINUED) CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
20	1955	J(3600), 3/4 TON(1ST. SERIES)	K448 (STD.SET) K448+10 (.010" O.S. SET) K448+20 (.020" O.S. SET)	ES26 DS563 (DRAG LINK)		DA163 (FRT.REG.) DA162 (RR.REG.) DA363 (FRT.H.D.) DA364 (RR.H.D.) HB564(4) (FRT.) HB564(2) (UP.RR.) HB779(2) (LR.RR.)	- FRONT SPRING - FRT. 2 SHACKLE R761 RR. 2 0348 B174 - REAR SPRING - FRT. 2 0426 B3 (R)UP. 2 0426 (R)LR. 2 0426 B3			
21	1955-56	3100,3124,3200(H,M, 3A,3B), 1/2 TON(2ND. SERIES-1955)	K455 (STD.SET) K455+10 (.010" O.S. SET)	ES233K (REP.KIT, 2 ENDS) DS584 (DRAG LINK W/O POW. STR.)	W/POW. STR. 0462 (FRT. EYE BOLT) HB760 (FRT. EYE BUSH. CYL.TO AXLE BRKT.)	DA142 (FRT.REG.) DA213 (RR.REG.) DA342 (FRT.H.D.) DA381 (RR.H.D.) HB827(4) (FRT.) HB779(8) (RR.)	- FRONT SPRING - FRT. 2 SHACKLE R762 RR. 2 0425 B246 - REAR SPRING - FRT. 2 0475 B246 RR. 2 SHACKLE R762			
22	1955-56	3400,3500,3700(F,G, K,3C,3D,3F), 3/4 TON,DUBL-DUTY (2ND SER.-1955)	K391B (STD.SET) K391B+10 (.010" O.S. SET)	ES142		DA142 (FRT.REG.) DA213 (RR.REG.) DA342 (FRT.H.D.) DA381 (RR.H.D.) HB827(4) (FRT.) HB779(8) (RR.)	- FRONT SPRING - FRT. 2 0425 B246 RR. 2 SHACKLE R762 - REAR SPRING - FRT. 2 0426 B12 (R)UP. 2 0426 (R)LR. 2 0426 B12			
23	1955-56	3600(J,3E), 3/4 TON (2ND.SERIES-1955)	K453 (STD.SET) K453+10 (.010" O.S. SET) K453+20 (.020" O.S. SET)	ES233K (KIT REP. 2 ENDS) DS584 (DRAG LINK W/O POW.STR.)		DA142 (FRT.REG.) DA213 (RR.REG.) DA342 (FRT.H.D.) DA381 (RR.H.D.) HB827(4) (FRT.) HB779(8) (RR.)	- FRONT SPRING - FRT. 2 SHACKLE R762 RR. 2 0425 B246 - REAR SPRING - FRT. 2 0475 B246 RR. 2 SHACKLE R762			
24	1955-56	3800(L,3G), 1 TON; 4100,4400(N,P,4A, 4B), 1 1/2 TON(2ND. SERIES-1955)	K453 (STD.SET) K453+10 (.010" O.S. SET) K453+20 (.020" O.S. SET)	ES26 DS584 (DRAG LINK W/O POW.STR.)	-3800 1 TON ONLY -	DA142 (FRT.REG.) (RR.REG.) DA342 (FRT.H.D.) (RR.H.D.) HB827(4) (FRT.)	-FRONT SPRING - FRT. 2 SHACKLE R762 RR. 2 0425 B246 -REAR SPRING - FRT. 2 0426 B12 (R)UP. 2 0426 (R)LR. 2 0426 B12			
25	1955-56	4500,6700,6800(R,Y, Z,4C,6D,6E), 1 1/2 & 2 TON SCHL.BUS (2ND.SERIES-1955)	K391B (STD.SET) K391B+10 (.010" O.S. SET)	ES142 DS584 (DRAG LINK W/O POW.STR.)		HB564(8) (FRT. SHOCK ABS.BUSH.)	- FRONT SPRING - FRT. 2 SHACKLE R762 RR. 2 0425 B246 - REAR SPRING - FRT. 2 0426 B12 (R)UP. 2 0426 (R)LR. 2 0426 B12			
26	1955-56	6100,6400,6500(V,W, X,6A,6B,6C), 2 TON (2ND.SERIES-1955)	K391B (STD.SET) K391B+10 (.010" O.S. SET)	ES142 DS584 (DRAG LINK W/O POW.STR.)			- FRONT SPRING - FRT. 2 SHACKLE R762 RR. 2 0425 B246 - REAR SPRING - FRT. 2 0426 B12 (R)UP. 2 0426 (R)LR. 2 0426 B12			

CHEVROLET TRUCK(CONTINUED) CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
27	1955-56	5100,5400,5700(5A,5B,5C),2 TON LOW CAB FORWARD MDLS. (2ND.SERIES-1955)	K391B (STD.SET) K391B+10 (.010"O.S. SET)	ES142	W/POW. STR. 0462 (FRT. EYE BOLT) HB760 (FRT. EYE BUSH. CYL.TO AXLE BRKT.)		- FRONT SPRING - FRT. 2 0478 RR. 2 SHACKLE - REAR SPRING - (EXC.TANDEM AXLE) FRT. 2 0426 (R)UP. 2 0426 (R)LR. 2 0426	B247 R766 B12 B12		
28	1956-57	7100,7200,7700,9100,9200,9700(7A,7B,7C,9A,9B,9C),2 1/2 TON LOW CAB FORWARD (EXC.TANDEM AXLE)	K389 (BOLT HAS 1 LOCK PIN SLOT) K439 (BOLT HAS 2 LOCK PIN SLOTS)	ES188	W/POW. STR. 0462 (FRT. EYE BOLT) HB760 (FRT. EYE BUSH,CYL.TO AXLE BRKT.)		- FRONT SPRING - FRT. 2 0426 (R)UP. 2 0426 (R)LR. 2 0426 - REAR SPRING - FRT. 2 0486 (R)UP. 2 0486 (R)LR. 2 0486	B12 B12 B256 B256		
29	1956-57	8100,8200,8400,8500,8700,8800,10100,10200,10400,10500,10700,10800(8A,8B,8C,8D,8E,8F,10A,10B,10C,10D,10E,10F),H.VY. DUTY(EXC.TANDEM AXLE)	K389 (BOLT HAS 1 LOCK PIN SLOT) K439 (BOLT HAS 2 LOCK PIN SLOTS)	ES188			- FRONT SPRING - (R)UP. 2 0485 (R)UP. 4 (R)LR. 2 0485 RR. 2 0426 - REAR SPRING - FRT. 2 0486 (R)UP. 2 0486 (R)LR. 2 0486	B255 B12 B12 B256 B256 B256		
30	1957-59	3100,3124,3200(3A,3B),1/2 TON	K464 (STD.SET) K464+10 (.010"O.S. SET) (THR.BRG. TYPE)	ES233K(1) (TIE ROD END REP.KIT) DS584 (DRAG LINK W/O POW. STR.)	DA232SS (FRT.REG.) DA233SS (RR.REG.) DA442SS (FRT.H.D.) DA443SS (RR.H.D.)		- FRONT SPRING - FRT. 2 SHACKLE RR. 2 0425 - REAR SPRING - FRT. 2 0475 RR. 2 SHACKLE	R767 B246 B246 R767		
			K484 (STD.SET) K484+10 (.010"O.S.SET) (THR.WASHER TYPE)							
31	1957-59	3100(3A),1/2 TON; 3600(3E),3/4 TON; 3800(3G),1 TON; FOUR WHL.DR.		ES260						
32	1957-59	3400,3500,3700(3C,3D,3F),3/4 TON, DUBL-DUTI	K391B (STD.SET) K391B+10 (.010"O.S. SET)	ES142			- FRONT SPRING - FRT. 2 0425 RR. 2 SHACKLE - REAR SPRING - FRT. 2 0426 (R)UP. 2 0426 (R)LR. 2 0426	B246 R767 B12 B12		
33	1957-59	3600(3E), 3/4 TON	K453 (STD.SET) K453+10 (.010"O.S. SET) K453+20 (.020"O.S. SET)	ES233K(1) (TIE ROD END REP.KIT) DS584 (DRAG LINK W/O POW.STR.)	DA232SS (FRT.REG.) DA233SS (RR.REG.) DA442SS (FRT.H.D.) DA443SS (RR.H.D.)		- FRONT SPRING - FRT. 2 SHACKLE RR. 2 0425 - REAR SPRING - FRT. 2 0475 RR. 2 SHACKLE	R767 B246 B246 R767		
34	1957-59	3800(3G),1 TON; 4100,4400(4A,4B), 1 1/2 TON-EXC. H.VY.DUTY & SCHL. BUS	K453 (STD.SET) K453+10 (.010"O.S. SET) K453+20 (.020"O.S. SET)	ES26 DS584 (DRAG LINK W/O POW.STR.)	-3800 1 TON ONLY- DA232SS (FRT.REG.) (RR.REG.) DA442SS (FRT.H.D.) (RR.H.D.)		- FRONT SPRING - FRT. 2 SHACKLE RR. 2 0425 - REAR SPRING - FRT. 2 0426 (R)UP. 2 0426 (R)LR. 2 0426	R767 B246 B12 B12		

CHEVROLET TRUCK(CONTINUED) CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
35	1957-59	4100,4400,4500(4A,4B,4C),1 1/2 TON HVY. DUTY & SCHL.BUS	K391B (STD.SET) K391B+10 (.010" O.S. SET)	ESI42 DS584 (DRAG LINK W/O POW.STR.)			- FRONT SPRING -			
							FRT.	2	SHACKLE	R767
							RR.	2	0425	B246
							FRT.	8	GR.SEAL	R7502
							- REAR SPRING -			
							FRT.	2	0426	B12
							(R)UP.	2	0426	
							(R)LR.	2	0426	B12
36	1957-59	5100,5400,5700(5A,5B,5C),EXC.HVY.DUTY 2 TON LOW CAB FORWARD MDLS.	K391B (STD.SET) K391B+10 (.010" O.S. SET) (STD.BOLT 1.109 X 6 11/32")	ESI42 DS584 (DRAG LINK W/O POW.STR.)	W/POW. STR. 0462 (FRT. EYE BOLT) HB760 (FRT. EYE BUSH,CYL.TO AXLE BRKT.)		- FRONT SPRING -			
							FRT.	2	0478	B247
							RR.	2	SHACKLE	R768
							- REAR SPRING -			
							FRT.	2	0426	B12
							(R)UP.	2	0426	
							(R)LR.	2	0426	B12
37	1957-59	5100,5400,5700(5A,5B,5C),HVY.DUTY 2 TON LOW CAB FORWARD MDLS.	K389 (1.109 X 7 1/2") (W/ONE LOCK PIN SLOT)	ESI88	W/POW. STR. 0462 (FRT. EYE BOLT) HB760 (FRT. EYE BUSH,CYL.TO AXLE BRKT.)		- FRONT SPRING -			
							FRT.	2	0478	B247
							RR.	2	SHACKLE	R768
							- REAR SPRING -			
							FRT.	2	0426	B12
							(R)UP.	2	0426	
							(R)LR.	2	0426	B12
38	1957-59	6200,6600(6J,6K),2 TON DUBL-DUTI FORWARD CONTROL	K391B (STD.SET) K391B+10 (.010" O.S. SET)	ESI42 DS584 (DRAG LINK W/O POW.STR.)	W/POW. STR. 0462 (FRT. EYE BOLT) HB760 (FRT. EYE BUSH,CYL.TO AXLE BRKT.)		- FRONT SPRING -			
							FRT.	2	0425	B246
							RR.	2	SHACKLE	R767
							FRT.	8	GR.SEAL	R7502
							- REAR SPRING -			
							FRT.	2	0426	B12
							(R)UP.	2	0426	
							(R)LR.	2	0426	B12
39	1957-59	6100,6300,6400,6500,6702,6703,6800(6A,6P,6B,6C,6D,6V,6E), (EXC.HVY.DUTY 2 TON & SCHL.BUS)	K391B (STD.SET) K391B+10 (.010" O.S. SET)	ESI42 DS584 (DRAG LINK W/O POW.STR.)			- FRONT SPRING -			
							FRT.	2	SHACKLE	R767
							RR.	2	0425	B246
							FRT.	8	GR.SEAL	R7502
							- REAR SPRING -			
							FRT.	2	0426	B12
							(R)UP.	2	0426	
							(R)LR.	2	0426	B12
40	1957-59	6100,6300,6400,6500,6702,6703,6800(6A,6P,6B,6C,6D,6V,6E), HVY.DUTY 2 TON & SCHL.BUS	K460 (TAPERED BOLT 8 3/8" LONG)	ESI176 DS584 (DRAG LINK W/O POW.STR.)	W/POW. STR. 0462 (FRT. EYE BOLT) HB760 (FRT. EYE BUSH,CYL.TO AXLE BRKT.)		- FRONT SPRING -			
							FRT.	2	SHACKLE	R767
							RR.	2	0425	B246
							FRT.	8	GR.SEAL	R7502
							- REAR SPRING -			
							FRT.	2	0426	B12
							(R)UP.	2	0426	
							(R)LR.	2	0426	B12
41	1958-59	7100,7200,7700,9100,9200,9700(7A,7B,7C,9A,9B,9C),2 1/2 TON LOW CAB FORWARD(EXC.TANDEM AXLE)	- W/7000 LB. AXLE - K389 (W/ONE LOCK PIN SLOT) - W/9000 LB. AXLE - K465 (W/TWO LOCK PIN SLOTS)	ESI88 ES279 ES187K(2) (REP,KIT FOR SNAP RING TYPE ENDS ONLY)	W/POW. STR. 0462 (FRT. EYE BOLT) HB760 (FRT. EYE BUSH,CYL.TO AXLE BRKT.)		- FRONT SPRING -			
							FRT.	2	0426	B12
							(R)UP.	2	0426	
							(R)LR.	2	0426	B12
							- REAR SPRING -			
							FRT.	2	0486	B256
							(R)UP.	2	0486	
							(R)LR.	2	0486	B256
42	1958-59	8100,8200,8400,8500,8700,8800,10100,10200,10400,10500,10700,10800(8A,8B,8C,8D,8E,8F,10A,10B,10C,10D,10E,10F),HVY.DUTY	- W/7000 LB. AXLE - K389 (W/ONE LOCK PIN SLOT) - W/9000 LB. AXLE - K465 (W/TWO LOCK PIN SLOTS)	ESI88 ES279 ES187K(2) (REP,KIT FOR SNAP RING TYPE ENDS ONLY)	W/POW. STR. 0462 (FRT. EYE BOLT) HB760 (FRT. EYE BUSH,CYL.TO AXLE BRKT.)		- FRONT SPRING -			
							(R)UP.	2	0485	
							(R)UP.	4		B255
							(R)LR.	2	0485	B12
							RR.	2	0426	B12
							- REAR SPRING -			
							FRT.	2	0486	B256
							(R)UP.	2	0486	
							(R)LR.	2	0486	B256

CHEVROLET TRUCK(CONTINUED) CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
43	1960	C1400,C1500,SERIES 10,1 1/2 TON	USES BALL JOINTS			DA270 (FRT.REG.) DA271 (RR.REG.) DA478 (FRT.H.D.) DA480 (RR.H.D.) HB779(4) (LR.FRT.)	-HVY.DUTY COIL SPRING - TC701 (RR.)			
44	1960	C2500,SERIES 20, 3/4 TON CONVENTIONAL	USES BALL JOINTS			DA270 (FRT.REG.) DA271 (RR.REG.) DA478 (FRT.H.D.) DA480 (RR.H.D.) HB779(4) (LR.FRT.)	- HVY.DUTY COIL SPRING - TC703 (RR.)			
45	1960	C3600, SERIES 30, 1 TON; C4100,C4300 SERIES 40, 1 1/2 TON CONVENTIONAL	USES BALL JOINTS			DA270 (FRT.REG.) (RR.REG.) DA478 (FRT.H.D.) (RR.H.D.) HB779(4) (LR.FRT.)	- REAR SPRING - FRT. 2 0426 B12 (R)UP. 2 0426 (R)LR. 2 0426			
46	1960	K1400,SERIES 10, 1/2 TON; K2500 SER. 20, 3/4 TON, FOUR WHL.DR.		ES258						
47	1960	P2300,P2500,P2600, SERIES 20,3/4 TON; P3300,P3500,P3600, SERIES 30,1 TON DUBL-DUTI	K391B (STD.SET) K391B+10 (.010"O.S. SET)	ES142			- FRONT SPRING - FRT. 2 0425 B246 RR. 2 SHACKLE R767 - REAR SPRING - FRT. 2 0426 B12 (R)UP. 2 0426 (R)LR. 2 0426 B12			

DODGE TRUCK FINDING INDEX

MODEL	LINE NO.	MODEL	LINE NO.	MODEL	LINE NO.	MODEL	LINE NO.
BIB	2	BIJMA	10	B2HA	8	B2TAL	11-13-18
BIC	2	BIJMAL	10	B2HH	8	B2TL	11-13-18
BID	3	BIJML	10	B2HHA	8	B2V	11-13-18
BIDU	4	BIJS	9	B2HHM	7	B2VA	11-13-18
BIDUF	4	BIKA	9	B2HHMA	7	B2VAL	11-13-18
BIEU	12	BIKAL	9	B2HHS	8	B2VL	11-13-18
BIEUF	12	BIKMA	10	B2HM	7	B2Y	18
BIJF	5	BIKMAL	10	B2HMA	7	B2YA	18
BIFA	5	BIPW	1	B2K	9	B2YAL	18
BIFL	5	BIT	11-13	B2KA	9	B2YL	18
BIFM	7	BITA	11-13	B2KL	9	B3B	14
BIFMA	7	BITAL	11-13	B2KM	10	B3C	14
BIFS	5-6	BITL	11-13	B2KMA	10	B3D	15
BIG	5	BIV	11-13	B2KMAL	10	B3DU	19
BIGA	5	BIVA	11-13	B2KML	10	B3DUF	19
BIGM	7	BIVAL	11-13	B2J	9	B3EU	12
BIGMA	7	BIVL	11-13	B2JA	9	B3EUF	12
BIGS	5	B2B	2-14	B2JAL	9	B3F	5-20-21
BIH	8	B2C	2-14	B2JL	9	B3FA	5-20-21
BIHA	8	B2D	3-15	B2JM	10	B3FL	5-20-21
BIHH	8	B2F	5	B2JMA	10	B3FM	7-22
BIHHA	8	B2FA	5	B2JMAL	10	B3FMA	7-22
BIHHM	7	B2FL	5	B2JML	10	B3FS	5-6-20-21
BIHHMA	7	B2FM	7	B2JS	9	B3G	5-20-21
BIHHS	8	B2FMA	7	B2PW	1	B3GA	5-20-21
BIHM	7	B2FS	5-6	B2R	16-17	B3GM	7-22
BIHMA	7	B2G	5	B2RA	16-17	B3GMA	7-22
BIJ	9	B2GA	5	B2RAL	16-17	B3GS	5-20-21
BIJA	9	B2GM	7	B2RL	16	B3H	8-23
BIJAL	9	B2GMA	7	B2RS	16-17	B3HA	8-23
BIJL	9	B2GS	5	B2T	11-13-18	B3HH	8-23
BIJM	10	B2H	8	B2TA	11-13-18	B3HHA	8-23

DODGE TRUCK FINDING INDEX (Continued)

MODEL	LINE NO.	MODEL	LINE NO.	MODEL	LINE NO.	MODEL	LINE NO.
B3HHM	7-24	B4R	16-17	CIKMAL6	33-34	C3HS8	39
B3HHMA	7-24	B4RA	16-17	CIPW	1	C3J6	33
B3HHS	8-23	B4RAL	16-17	CIR8	34-35	C3J8	33
B3HL	23	B4RL	16-17	CIRA8	34-35	C3JA6	33
B3HM	7-24	B4RS	16-17	CIRAL8	34-35	C3JA8	33
B3HMA	7-24	B4T	13-18	CIRL8	34-35	C3JAL6	33
B3HML	24	B4TA	13-18	CIRS8	34-35	C3JAL8	33
B3HS	23	B4TAL	13-18	CIT8	36	C3JL6	33
B3J	9-25	B4TL	13-18	CITA8	36	C3JL8	33
B3JA	9-25	B4V	13-18	CITAL8	36	C3JM6	33
B3JAL	9-25	B4VA	13-18	CITL8	36	C3JMA6	33
B3JL	9-25	B4VAL	13-18	CIV8	36	C3JMA8	33
B3JM	10-26	B4VL	13-18	CIVA8	36	C3JMAL6	33
B3JMA	10-26	B4Y	18	CIVAL8	36	C3JML6	33
B3JMAL	10-26	B4YA	18	CIVL8	36	C3JS6	33
B3JML	10-26	B4YL	18	CIY6	36	C3JS8	33
B3JS	9-25	CIB6	27	CIYA6	36	C3K6	33-34
B3K	9-25	CIB8	27	CIYAL6	36	C3K8	33-34
B3KA	9-25	CIC6	27	CIYL6	36	C3KA6	33-34
B3KAL	9-25	CIC8	27	C3B6	37	C3KA8	33-34
B3KL	9-25	CID6	29-30	C3B8	37	C3KAL6	33-34
B3KM	10-26	CID8	29-30	C3BL6	37	C3KAL8	33-34
B3KMA	10-26	CIF6	31-32	C3BL8	37	C3KL6	33-34
B3KMAL	10-26	CIF8	31	C3C6	37	C3KL8	33-34
B3KML	10-26	CIFL6	31-32	C3C8	37	C3KM8	33-34
B3KS	25	CIFL8	31	C3CN6	37	C3KMA8	33-34
B3PW	1	CIFS6	31-32	C3D6	29-30	C3KMAL8	33-34
B3R	16-17	CIFS8	31	C3D8	29-30	C3KML8	33-34
B3RA	16-17	CIG6	31-32	C3DL6	29-30	C3KS6	33-34
B3RAL	16-17	CIG8	31-32	C3DL8	29-30	C3KS8	33-34
B3RL	16-17	CIGA6	31-32	C3DN6	29-30	C3PW	1
B3RS	16-17	CIGA8	31-32	C3DN8	29-30	C3R8	34-35
B3T	13-18	CIH6	28	C3DNL6	29-30	C3RA8	34-35
B3TA	13-18	CIH8	28	C3DNL8	29-30	C3RAL8	34-35
B3TAL	13-18	CIHA6	28	C3F6	31-32	C3RL8	34-35
B3TL	13-18	CIHA8	28	C3F8	31-32	C3RS8	34-35
B3V	13-18	CIHAL6	28	C3FL6	31-32	C3T8	36
B3VA	13-18	CIHAL8	28	C3FL8	31-32	C3TA8	36
B3VAL	13-18	CIHH6	28	C3FN6	31-32	C3TAL8	36
B3VL	13-18	CIHH8	28	C3FNL6	31-32	C3TL8	36
B3Y	18	CIHHA6	28	C3FS6	31-32	C3V8	36
B3YA	18	CIHHA8	28	C3FS8	31-32	C3VA8	36
B3YAL	18	CIHHAL6	28	C3G6	38-39	C3VAL8	36
B3YL	18	CIHHAL8	28	C3G8	38-39	C3VL8	36
B4B	14	CIHHL6	28	C3GA6	38-39	C3Y6	36
B4C	14	CIHHL8	28	C3GA8	38-39	C3Y8	36
B4D	15	CIHHM6	28	C3GAL6	38-39	C3YA6	36
B4DU	19	CIHHM8	28	C3GAL8	38-39	C3YA8	36
B4DUF	19	CIHHMA6	28	C3GL6	38-39	C3YAL6	36
B4EU	12	CIHHMA8	28	C3GL8	38-39	C3YAL8	36
B4F	20-21	CIHHMAL6	28	C3GN6	38-39	C3YL6	36
B4FA	20-21	CIHHMAL8	28	C3GN8	38-39	C3YL8	36
B4FL	20-21	CIHHML6	28	C3GNL6	38-39	K6-D100	40
B4FM	22	CIHHML8	28	C3GNL8	38-39	K6-D200	42
B4FMA	22	CIHHS6	28	C3GS6	38-39	K6-D300	42
B4FS	20-21	CIHHS8	28	C3GS8	38-39	K6-D400	48
B4G	20-21	CIHL6	28	C3H6	39	K6-D500	49
B4GA	20-21	CIHL8	28	C3H8	39	K6-D600	51
B4GM	22	CIHM6	28	C3HA6	39	K6-DL300	42
B4GMA	22	CIHM8	28	C3HA8	39	K6-DL400	46
B4GS	20-21	CIHMA6	28	C3HAL6	39	K6-DL500	49
B4H	23	CIHMA8	28	C3HAL8	39	K6-DL600	51
B4HA	23	CIHMAL6	28	C3HH6	39	K6-P300	43
B4HH	23	CIHMAL8	28	C3HH8	39	K6-P400	48
B4HHA	23	CIHML6	28	C3HHA6	39	K6-PL300	43
B4HHM	24	CIHML8	28	C3HHA8	39	K6-PL400	46
B4HHMA	24	CIHS6	28	C3HHAL6	39	K6-S400	48
B4HHS	23	CIHS8	28	C3HHAL8	39	K6-S500	49
B4HL	23	CIJ6	33	C3HHL6	39	K6-S600	51
B4HM	24	CIJ8	33	C3HHL8	39	K6-W100	41
B4HMA	24	CIJA6	33	C3HHM6	39	K6-W200	41
B4HML	24	CIJA8	33	C3HHM8	39	K6-W300	52
B4HS	23	CIJAL6	33	C3HHMA6	39	K6-W500	50
B4J	25	CIJAL8	33	C3HHMA8	39	K6-WL500	50
B4JA	25	CIJL6	33	C3HHMAL6	39	K8-C500	49
B4JAL	25	CIJL8	33	C3HHMAL8	39	K8-C600	51
B4JL	25	CIJM6	33	C3HHML6	39	K8-C700	51
B4JM	26	CIJM8	33	C3HHML8	39	K8-CL500	49
B4JMA	26	CIJMAL6	33	C3HHS6	39	K8-CL600	51
B4JMAL	26	CIJMAL8	33	C3HHS8	39	K8-CL700	51
B4JML	26	CIJML6	33	C3HL6	39	K8-D100	40
B4JS	25	CIJS6	33	C3HL8	39	K8-D200	42
B4K	25	CIK6	33-34	C3HM6	39	K8-D300	42
B4KA	25	CIK8	33-34	C3HM8	39	K8-D400	48
B4KAL	25	CIKA6	33-34	C3HMA6	39	K8-D500	49
B4KL	25	CIKA8	33-34	C3HMA8	39	K8-D600	51
B4KM	26	CIKAL6	33-34	C3HMAL6	39	K8-D700	51
B4KMA	26	CIKAL8	33-34	C3HMAL8	39	K8-D800	44
B4KMAL	26	CIKL6	33-34	C3HML6	39	K8-D900	44
B4KML	26	CIKL8	33-34	C3HML8	39	K8-DL300	42
B4PW	1	CIKMA6	33-34	C3HS6	39	K8-DL400	46

DODGE TRUCK FINDING INDEX (CONTINUED)

MODEL	LINE NO.	MODEL	LINE NO.	MODEL	LINE NO.	MODEL	LINE NO.
K8-DL500	49	L8-CL500	49	M6-P400	48	M8-W200	57
K8-DL600	51	L8-CL600	51	M6-PL300	59	M8-W300	53
K8-DL700	51	L8-CL700	54	M6-PL400	46	M8-W500	50
K8-DL800	44	L8-D100	40	M6-S400	48	M8-WL500	50
K8-DL900	44	L8-D200	42	M6-S500	49	P6-D100	56
K8-P300	43	L8-D300	42	M6-S600	51	P6-D200	58
K8-P400	48	L8-D400	48	M6-W100	57	P6-D400	48
K8-PL300	43	L8-D500	49	M6-W200	57	P6-D500	49
K8-PL400	46	L8-D600	51	M6-W300	53	P6-P300	59
K8-S400	48	L8-D700	54	M6-W300M	52	P6-P400	48
K8-S500	49	L8-D800	44	M6-W500	50	P6-S400	48
K8-S600	51	L8-D900	44	M6-WL500	50	P6-S500	49
K8-S700	51	L8-DL300	42	M8-C500	49	P6-W100	57
K8-T700	47	L8-DL400	46	M8-C600	51	P6-W200	57
K8-T800	45	L8-DL500	49	M8-C700	54	P6-W300	53
K8-T900	45	L8-DL600	51	M8-CL500	49	P6-W300M	52
K8-TL700	47	L8-DL700	54	M8-CL600	51	P6-W500	50
K8-TL800	45	L8-DL800	44	M8-CL700	54	P6K-C800	61
K8-TL900	45	L8-DL900	44	M8-D100	56	P6K-C900	61
K8-W100	41	L8-P300	43	M8-D200	58	P6K-CT800	62
K8-W200	41	L8-P400	48	M8-D300	58	P6K-CT900	62
K8-W500	50	L8-PL300	43	M8-D400	48	P6N-C900	61
K8-WL500	50	L8-PL400	46	M8-D500	49	P6N-C1000	60
L6-D100	40	L8-S400	48	M8-D600	51	P6N-CT800	62
L6-D200	42	L8-S500	49	M8-D700	54	P6N-CT900	62
L6-D300	42	L8-S600	51	M8-D800	55	P8-C500	60
L6-D400	48	L8-S700	54	M8-D900	55	P8-C600	60
L6-D500	49	L8-T700	47	M8-DL300	58	P8-C700	61
L6-D600	51	L8-T800	45	M8-DL400	46	P8-C800	61
L6-DL300	42	L8-T900	45	M8-DL500	49	P8-C900	61
L6-DL400	46	L8-TL700	47	M8-DL600	51	P8-C1000	61
L6-DL500	49	L8-TL800	45	M8-DL700	54	P8-CT700	62
L6-DL600	51	L8-TL900	45	M8-DL800	55	P8-CT800	62
L6-P300	43	L8-W100	41	M8-DL900	55	P8-CT900	62
L6-P400	48	L8-W200	41	M8-P300	59	P8-D100	56
L6-PL300	43	L8-W300	53	M8-P400	48	P8-D200	58
L6-PL400	46	L8-W500	50	M8-PL300	59	P8-D400	48
L6-S400	48	L8-WL500	50	M8-PL400	46	P8-D500	49
L6-S500	49	M6-D100	56	M8-S400	48	P8-D600	51
L6-S600	51	M6-D200	58	M8-S500	49	P8-D700	54
L6-W100	41	M6-D300	58	M8-S600	51	P8-P300	59
L6-W200	41	M6-D400	48	M8-S700	48	P8-P400	48
L6-W300	53	M6-D500	49	M8-T700	47	P8-S400	48
L6-W300M	52	M6-D600	51	M8-T800	45	P8-S500	49
L6-W500	50	M6-DL300	58	M8-T900	45	P8-S600	51
L6-WL500	50	M6-DL400	46	M8-TL700	47	P8-W100	57
L8-C500	49	M6-DL500	49	M8-TL800	45	P8-W200	57
L8-C600	51	M6-DL600	51	M8-TL900	45	P8-W300	53
L8-C700	54	M6-P300	59	M8-W100	57	P8-W500	53

DODGE TRUCK

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
1	1942-56	WDX,B1PW,B2PW, B3PW,B4PW,C1PW, C3PW(POW.WGN) 1 TON		ES172		- THRU 1955 -			- FRONT SPRING -	
							RR.	2	0418	B13
						(FRT.REG.)	FRT.	2	0454	B211
						(RR.REG.)	(R)UP.	2	0454	B210
						DA617	(R)LR.	2	0454	B211
						(FRT.&RR. EXTRA H.D.)				
2	1948-50	B1B,B2B,1/2 TON; B1C,B2C,3/4 TON NOTE:FOR B2C, 3/4 TON W/SERIAL NO.83345483,83345538 TO 83345597, 83345632 TO 83345641,83345672 TO 83345801,83345844 TO 83346137,83346301 AND 83346302-REFER TO B2D LISTING FOR SPRING PARTS.	K37	ES158 DS511 (DRAG LINK ASSY.)		DB145 (FRT.REG.) DAJ07 (RR.REG.) DB345 (FRT.H.D.) DA307 (RR.H.D.) HB779(16) (FRT.&RR.)			- FRONT SPRING -	
							FRT.	2	0350	B178
							RR.	1	*SHACKLE (R.H.)	SU859
							RR.	1	*SHACKLE (L.H.)	SU858
									- REAR SPRING -	
							FRT.	2	0454	B210
							RR.	1	*SHACKLE (R.H.)	SU864
							RR.	1	*SHACKLE (L.H.)	SU865
									*SOME TRKS WERE BUILT W/.010" O.S.SHACKLE BUSH. FOR THESE TRKS USE SU858+10, SU859+10, SU864+10, OR SU865+10 AS REQUIRED.	
3	1948-50	B1D, B2D	K37	ES158 DS511 (DRAG LINK ASSY.)		HB779(16) (B1D ONLY) HB827(8) (B2D ONLY) (FRT.&RR. SHOCK ABS.BUSH.)			- FRONT SPRING -	
							FRT.	2	0350	B178
							RR.	1	SHACKLE (R.H.)	SU859
							RR.	1	SHACKLE (L.H.)	SU858
									- REAR SPRING -	
							FRT.	2	0454	B210
							(R)UP.	2	0454	B211
							(R)LR.	2	0454	B210

163

DODGE TRUCK(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
4	1948-51	BIDU, BIDUF(ROUTE VAN)	K37 (TO SER-IAL 84205388) K452 (AFT. SERIAL 84205388)	ESI58		- 1/2 & 3/4 TON - DB145 (FRT.REG.) DA107 (RR.REG.) DB345 (FRT.H.D.) DA307 (RR.H.D.) HB779(16) (FRT.&RR.)	- FRONT SPRING - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - REAR SPRING - (R)UP. 2 0420 (R)LR. 2 0420		B249 B261 B249 B120	
5	1948-51	BIFL, B2FL, B3FL, 1 TON; BIF, B2F, B3F, BIFA, B2FA, B3FA, BIFS, B2FS, B3FS, BIG, B2G, B3G, BIGA, B2GA, B3GA, BIGS, B2GS, B3GS, 1 1/2 TON(Exc. 170" & 192" W.B. SCHL.BUS)	K451	ESI58 ESI58R (DRAG LINK END)		HB593(16) (FRT.&RR.) SHOCK ABS.BUSH.)	- FRONT SPRING - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - REAR SPRING - FRT. 2 0420 (R)UP. 2 0420 (R)LR. 2 0420		B249 B261 B249 B18 B120 B18	
6	1948-51	BIFS, B2FS, B3FS (170" & 192" W.B. SCHL. BUS)	K367N	ESI59 ES280R(2) (DRAG LINK END)		HB593(16) (FRT.&RR.) SHOCK ABS.BUSH.)	- FRONT SPRING - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - REAR SPRING - FRT. 2 0420 (R)UP. 2 0420 (R)LR. 2 0420		B249 B261 B249 B18 B120 B18	
7	1948-51	BIFM, B2FM, B3FM, BIFMA, B2FMA, B3FMA, BIGM, B2GM, B3GM, BIGMA, B2GMA, B3GMA, BIHM, B2HM, B3HM, BIHMA, B2HMA, B3HMA, BIHHM, B2HHM, B3HHM, BIHHMA, B2HHMA, B3HHMA, 1 1/2 TON	K367N	ESI59 DS512 (DRAG LINK ASSY.)		HB593(16) (FRT.&RR.) SHOCK ABS.BUSH.)	- FRONT SPRING - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - REAR SPRING - FRT. 2 0420 (R)UP. 2 0420 (R)LR. 2 0420		B249 B261 B249 B18 B120 B18	
8	1948-51	BIH, B2H, B3H, BIHA, B2HA, B3HA, 1 1/2 TON, BIHH, B2HH, B3HH, BIHHA, B2HHA, B3HHA, BIHHS, B2HHS, B3HHS, 2 TON, SCHL. BUS	K367N	ESI59 ES280R(2) (DRAG LINK END)		HB593(16) (FRT.&RR.) SHOCK ABS.BUSH.)	- FRONT SPRING - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - REAR SPRING - FRT. 2 0420 (R)UP. 2 0420 (R)LR. 2 0420		B249 B261 B249 B18 B120 B18	
9	1948-51	BIJL, B2JL, B3JL, BIJAL, B2JAL, B3JAL, B2KL, B3KL, BIKAL, B2KAL, B3KAL, 1 1/2 TON; BIJ, BIJA, BIKA, 2 TON; B2J, B3J, B2JA, B3JA, B2K, B3K, B2KA, B3KA, 2 1/2 TON; BJJS, B2JS, B3JS, 2-2 1/2 TON SCHL. BUS	K367N	ESI59 ES280R(2) (DRAG LINK END)		HB593(16) (FRT.&RR.) SHOCK ABS.BUSH.)	- FRONT SPRING - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - REAR SPRING - FRT. 2 0421 (R)UP. 2 0421 (R)LR. 2 0421		B249 B261 B249 B251 B250 B251	
10	1948-51	BIJML, B2JML, B3JML, BIJMAL, B2JMAL, B3JMAL, B2KML, B3KML, BIKMAL, B2KMAL, B3KMAL, 1 1/2 TON; BIJM, BIJMA, BIKMA, 2 TON; B2JM, B3JM, B2JMA, B3JMA, B2KM, B3KM, B2KMA, B3KMA, 2 1/2 TON	K367N	ESI59 DS512 (DRAG LINK ASSY.)		HB593(16) (FRT.&RR.) SHOCK ABS.BUSH.)	- FRONT SPRING - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - REAR SPRING - FRT. 2 0421 (R)UP. 2 0421 (R)LR. 2 0421		B249 B261 B249 B251 B250 B251	
11	1948-50	BIT, TA, TAL, TL, B2T, TA, TAL, TL, BIV, VA, VAL, VL, B2V, VA, VAL, VL, (W/7500 LB. AXLE)	K378N (BOLT 7 27/32" X 1.359) K378N+10 (.010" O.S. SET)	ESI33 ESI33K (REP.KIT FOR ONE ESI33 R OR L)			- FRONT SPRING - FRT. 2 0458 (R)UP. 2 0458 (R)LR. 2 0458 - REAR SPRING - FRT. 2 0469 (R)UP. 2 0469 (R)LR. 2 0469		B81 B236 B81 B181 B182 B181	

DODGE TRUCK(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
12	1948-53	B1EU,B1EUF,B3EU, B3EUF,B4EU(ROUTE VAN)	K451			- 1952-53 - 1/2 & 1 TON DA149 (FRT.REG.) DA149 (RR.REG.) DA349 (FRT.H.D.) DA349 (RR.H.D.) HB828(8) (FRT.&RR.) - 1948-51 - 1/2 & 3/4 TON DB145 (FRT.REG.) DA107 (RR.REG.) DB345 (FRT.H.D.) DA307 (RR.H.D.) HB779(16) (FRT.&RR.)	- FRONT SPRING - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - REAR SPRING - FRT. 2 (R)UP. 2 0420 (R)LR. 2		B249 B261 B249 B186 B120 B186	
13	1948-53	BIT,TA,TL,TAL, B2T,TA,TL,TAL, B3T,TA,TL,TAL, B4T,TA,TL,TAL, B1V,VA,VL,VAL, B2V,VA,VL,VAL, B3V,VA,VL,VAL, B4V,VA,VL,VAL (W/5500 & 6000 LB. AXLES)	K372 (STD.SET) K372+10 (.010" O.S. SET)	*ES75 (EARLY W/INT. THREADS) *ES280 (LATE W/EXT. THREADS) *NOTE: ES75 USED IN 1948 TO DETROIT SERIAL NO. 81790078 EXC. 81790056 THRU 81790076, TO SAN LEANDRO 85000583; ES280 USED AFTER SERIAL NUMBERS.			- FRONT SPRING - FRT. 2 0458 (R)UP. 2 0458 (R)LR. 2 0458 - REAR SPRING - FRT. 2 0469 (R)UP. 2 0469 (R)LR. 2 0469		B81 B236 B81 B181 B182 B181	
14	1950-53	B2B AFT, DETROIT SERIAL NO. 82182127, SAN LEANDRO 85033826; B2C AFT, DETROIT 83351873, SAN LEANDRO 85507099; B3B, B3C, B4B, B4C	K452	ES158 DS511 (DRAG LINK ASSY.)		- 1952-53 - 1/2 & 1 TON DA149 (FRT.REG.) DA149 (RR.REG.) DA349 (FRT.H.D.) DA349 (RR.H.D.) HB828(8) (FRT.&RR.) - 1950-51 - 1/2 & 3/4 TON DB145 (FRT.REG.) DA107 (RR.REG.) DB345 (FRT.H.D.) DA307 (RR.H.D.) HB779(16) (FRT.&RR.)	- FRONT SPRING - FRT. 2 0350 RR. 1 SHACKLE (R.H.) RR. 1 SHACKLE (L.H.) - REAR SPRING - FRT. 2 0454 RR. 1 *SHACKLE (R.H.) RR. 1 *SHACKLE (L.H.) *SOME B2C MDLS. USE SAME REAR SPRING PARTS AS B2D.		B178 SU859 SU858 B210 SU864 SU865	
15	1950-53	B2D AFT, DETROIT 81288101 EXC. 81289200 TO 81289309, AFT, SAN LEANDRO 86009034; B3D, B4D	K452	ES158 DS511 (DRAG LINK ASSY.)		- 1952-53 - 1 TON DA149 (FRT.REG.) DA149 (RR.REG.) DA349 (FRT.H.D.) DA349 (RR.H.D.) HB828(8) (FRT.&RR.)	- FRONT SPRING - FRT. 2 0350 RR. 1 SHACKLE (R.H.) RR. 1 SHACKLE (L.H.) - REAR SPRING - FRT. 2 0454 (R)UP. 2 0454 (R)LR. 2 0454		B178 SU859 SU858 B210 B211 B210	
16	1950-53	B2R,RA,RAL,RL,RS, B3R,RA,RAL,RL,RS, B4R,RA,RAL,RL,RS (W/4500 & 5000 LB. AXLES)	K367N	ES159 ES280R(2) (DRAG LINK END)			- FRONT SPRING - - EXC. 229" W.B. - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - FRONT SPRING W/229" W.B. - FRT. 2 0458 (R)UP. 2 0458 (R)LR. 2 0458 - REAR SPRING - FRT. 2 0421 (R)UP. 2 0421 (R)LR. 2 0421		B249 B261 B249 B81 B236 B81 B251 B250 B251	

DODGE TRUCK(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
17	1950-53	B2R,RA,RAL,RS,B3R, RA,RAL,RL,RS,B4R, RA,RAL,RL,RS (W/5500 & 6000 LB. AXLES)	K372 (STD.SET) K372T10 (.010" O.S. SET)	ES280			- FRONT SPRING - - EXC. 229" W.B. - FRT. 2 0424 B249 (R)UP. 2 0424 B261 (R)LR. 2 0424 B249 - FRONT SPRING W/229" W.B. - FRT. 2 0458 B81 (R)UP. 2 0458 B236 (R)LR. 2 0458 B81 - REAR SPRING - FRT. 2 0421 B251 (R)UP. 2 0421 B250 (R)LR. 2 0421 B251			
18	1950-53	B2T,TA,TAL,TL, B3T,TA,TAL,TL, B4T,TA,TAL,TL, B2V,VA,VAL,VL, B3V,VA,VAL,VL, B4V,VA,VAL,VL, B2Y,YA,YAL,YL, B3Y,YA,YAL,YL, B4Y,YA,YAL,YL (W/8000 LB.AXLE)	K459	ES279 ESI87K(2) (REP.KIT FOR SNAPPING TYPE ENDS ONLY)			- FRONT SPRING - FRT. 2 0458 B81 (R)UP. 2 0458 B236 (R)LR. 2 0458 B81 - REAR SPRING - FRT. 2 0469 B181 (R)UP. 2 0469 B182 (R)LR. 2 0469 B181			
19	1951-53	B3DU,B3DUF,B4DU, B4DUF(ROUTE VAN)	K452	ES158		- I TON - DA149 (FRT.REG.) DA149 (RR.REG.) DA349 (FRT.H.D.) DA349 (RR.H.D.) HB828(8) (FRT.&RR.)	- FRONT SPRING - FRT. 2 0424 B249 (R)UP. 2 0424 B261 (R)LR. 2 0424 B249 - REAR SPRING - (R)UP. 2 0420 B120			
20	1951-53	B3F,FA,FL,FS,B4F, FA,FL,FS,B3G,GA, GS,B4G,GA,GS, (W/3750 LB.AXLE)	K451	ES158 ES158R(2) (DRAG LINK END)		- I TON - DA149 (FRT.REG.) DA149 (RR.REG.) DA349 (FRT.H.D.) DA349 (RR.H.D.) HB828(8) (FRT.&RR.)	- FRONT SPRING - FRT. 2 0424 B249 (R)UP. 2 0424 B261 (R)LR. 2 0424 B249 - REAR SPRING - FRT. 2 0420 B18 (R)UP. 2 0420 B120 (R)LR. 2 0420 B18			
21	1951-53	B3F,FA,FL,FS,B4F, FA,FL,FS,B3G,GA, GS,B4G,GA,GS (W/4500 & 5000 LB. AXLES)	K367N	ES159 ES280R(2) (DRAG LINK END)		HB828(8) (FRT.&RR. SHOCK ABS.BUSH.)	- FRONT SPRING - FRT. 2 0424 B249 (R)UP. 2 0424 B261 (R)LR. 2 0424 B249 - REAR SPRING - FRT. 2 0420 B18 (R)UP. 2 0420 B120 (R)LR. 2 0420 B18			
22	1951-53	B3FM,FMA,B4FM, FMA,B3GM,GMA, B4GM,GMA	K367N	ES159 DS512 (DRAG LINK ASSY.)		HB828(8) (FRT.&RR. SHOCK ABS.BUSH.)	- FRONT SPRING - FRT. 2 0424 B249 (R)UP. 2 0424 B261 (R)LR. 2 0424 B249 - REAR SPRING - FRT. 2 0420 B18 (R)UP. 2 0420 B120 (R)LR. 2 0420 B18			
23	1951-53	B3H,HA,HL,HS,B4H, HA,HL,HS,B3HH, HHA,HHS,B4HH, HHA,HHS	K367N	ES159 ES280R(2) (DRAG LINK END)		HB828(8) (FRT.&RR. SHOCK ABS.BUSH.)	- FRONT SPRING - FRT. 2 0424 B249 (R)UP. 2 0424 B261 (R)LR. 2 0424 B249 - REAR SPRING - FRT. 2 0420 B18 (R)UP. 2 0420 B120 (R)LR. 2 0420 B18			
24	1951-53	B3HM,HMA,HML, B4HM,HMA,HML, B3HHM,HHMA, B4HHM,HHMA	K367N	ES159 DS512 (DRAG LINK ASSY.)		HB828(8) (FRT.&RR. SHOCK ABS.BUSH.)	- FRONT SPRING - FRT. 2 0424 B249 (R)UP. 2 0424 B261 (R)LR. 2 0424 B249 - REAR SPRING - FRT. 2 0420 B18 (R)UP. 2 0420 B120 (R)LR. 2 0420 B18			

DODGE TRUCK(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
25	1951-53	B3J,JA,JAL,JL,JS, B4J,JA,JAL,JL,JS, B3K,KA,KAL,KL,KS, B4K,KA,KAL,KL	K367N	ESI59 ES280R(2) (DRAG LINK END)		HB828(8) (FRT.&RR. SHOCK ABS,BUSH.)	- FRONT SPRING - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - REAR SPRING - FRT. 2 0421 (R)UP. 2 0421 (R)LR. 2 0421			B249 B261 B249 B251 B250 B251
26	1951-53	B3JM,JMA,JMAL, JML,B4JM,JMA, JMAL,JML,B3KM, KMA,KMAL,KML, B4KM,KMA,KMAL, KML	K367N	ESI59 DS512 (DRAG LINK ASSY.)		HB828(8) (FRT.&RR. SHOCK ABS,BUSH.)	- FRONT SPRING - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - REAR SPRING - FRT. 2 0421 (R)UP. 2 0421 (R)LR. 2 0421			B249 B261 B249 B251 B250 B251
27	1954	C1B6,C1B8,C1C6, C1C8, 1/2 & 3/4 TON (6 & 8 CYL.)	K452	ESI58 ESI58R(2) (DRAG LINK END W/POW.STR.) DS592 (DRAG LINK W/O POW.STR.)		DA234 (FRT.REG.) DA234 (RR.REG.) DA46I (FRT.H.D.) DA46I (RR.H.D.) HB828(8) (FRT.&RR.)	- FRONT SPRING - FRT. 2 0350 (R)R.H. SHACKLE (R)L.H. SHACKLE SU871-3 1/2" C TO C USED ON EARLY PRODUCTION. (R)L.H. SHACKLE SU858-4" C TO C USED ON LATE PRODUCTION. - REAR SPRING - FRT. 2 0454 (R)R.H. SHACKLE (R)L.H. SHACKLE			B178 SU870 SU871 SU858 SU873 SU872
28	1954	C1H6,C1H8,C1HA6, C1HA8,C1HS6,C1HS8, C1HL6,C1HL8, C1HAL6,C1HAL8, C1HH6,C1HH8,C1HHA6, C1HHA8,C1HHS6, C1HHS8,C1HHL6, C1HHL8,C1HHAL6, C1HHAL8,C1HHM6, C1HHM8,C1HHMA6, C1HHMA8,C1HHML6, C1HHML8,C1HHMAL6, C1HHMAL8,C1HM6, C1HM8,C1HMA6, C1HMA8,C1HML6, C1HML8,C1HML6, C1HMAL8, 1 1/2 & 2 TON, 6 & 8 CYL. (4500, 4700 OR 5000 LB.AXLE)	K367N	ESI59 DS593 (DRAG LINK W/O POW.STR.)		HB828(8) (FRT.&RR. SHOCK ABS,BUSH.)	- FRONT SPRING - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - REAR SPRING - -EXC. 213" W.B. SCHL. BUS- FRT. 2 0420 (R)UP. 2 0420 (R)LR. 2 0420 - REAR SPRING - -W/213" W.B. SCHL. BUS - FRT. 2 0421 (R)UP. 2 0421 (R)LR. 2 0421			B249 B261 B249 B18 B120 B18 B251 B250 B251
29	1954-56	C1D6 & 8, C3D6 & 8, C3DL6 & 8, C3DN6 & 8, C3DNL6 & 8, 3/4 & 1 TON, 6 & 8 CYL. (W/2800 LB. AXLE) NOTE: ALL C1 SER. AND EARLY C3 SER. USED BOLT SET WHICH INCLUDES THRUST BRGS.LATE C3 SER. ASSY.USED THRUST WASHERS INSTEAD OF BRGS.AS COMPLETE UNITS, THE WASHER ASSY.& THRUST BRGS.ARE DIMENSIONALLY INTERCHANGEABLE.	K452 (BRG. TYPE) K473 (WASHER TYPE)	ESI58 ESI58R (DRAG LINK END W/POW.STR.) DS592 (DRAG LINK W/O POW.STR.)		DA234 (FRT.REG.) DA234 (RR.REG.) DA46I (FRT.H.D.) DA46I (RR.H.D.) HB828(8) (FRT.&RR.)	- FRONT SPRING - FRT. 2 0350 (R)R.H. SHACKLE (R)L.H. SHACKLE SU871-3 1/2" C TO C USED ON EARLY PRODUCTION. (R)L.H. SHACKLE SU858-4" C TO C USED ON LATE PRODUCTION. - REAR SPRING - FRT. 2 0454 (R)UP. 2 0454 (R)LR. 2 0454			B178 SU870 SU871 SU858 B210 B211 B210
30	1954-56	C1D6 & 8, C3D6 & 8, C3DL6 & 8, C3DNL6 & 8, 3/4 & 1 TON, 6 & 8 CYL. (W/3750 OR 4000 LB.AXLE) NOTE: ALL C1 SER. AND EARLY C3 SER. USED BOLT SET WHICH INCLUDES THRUST BRGS.LATE C3 SER. ASSY.USED THRUST WASHERS INSTEAD OF BRGS.AS COMPLETE UNITS, THE WASHER ASSY.& THRUST BRGS.ARE DIMENSIONALLY INTERCHANGEABLE.	K451 (BRG. TYPE) K472 (WASHER TYPE)	ESI58 DS592 (DRAG LINK W/O POW.STR. EXC. FORWARD CONTROL MDLS.)		DA234 (FRT.REG.) DA234 (RR.REG.) DA46I (FRT.H.D.) DA46I (RR.H.D.) HB828(8) (FRT.&RR.)	- FRONT SPRING - FRT. 2 0350 (R)R.H. SHACKLE (R)L.H. SHACKLE SU871-3 1/2" C TO C USED ON EARLY PRODUCTION. (R)L.H. SHACKLE SU858-4" C TO C USED ON LATE PRODUCTION. - REAR SPRING - FRT. 2 0454 (R)UP. 2 0454 (R)LR. 2 0454			B178 SU870 SU871 SU858 B210 B211 B210

DODGE TRUCK(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
31	1954-56	C1F6 & 8, C1FL6 & 8, C1FS6 & 8, C1G6 & 8, C1GA6 & 8, C3F6 & 8, C3FL6 & 8, C3FS6 & 8, C3FN6, C3FNL6, 1 & 1/2 TON, 6 & 8 CYL. (W/3750 OR 4000 LB. AXLE)	K451 (BRG. TYPE) K472 (WASHER TYPE)	ESI58		- I TON ONLY - DA234 (FRT.REG.) DA234 (RR.REG.) DA461 (FRT.H.D.) DA461 (RR.H.D.) HB828(8) (FRT.&RR.)	- FRONT SPRING - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - REAR SPRING - FRT. 2 0420 (R)UP. 2 0420 (R)LR. 2 0420		B249 B261 B249 B18 B120 B18	
NOTE: ALL C1 SER. & EARLY C3 SER. USED BOLT SET WHICH INCLUDES THRUST BRGS. LATE C3 SER. ASSY. USED THRUST WASHERS INSTEAD OF BRGS. AS COMPLETE UNITS, THE WASHER ASSY. & THRUST BRGS. ARE DIMENSIONALLY INTERCHANGEABLE.										
32	1954-56	C1F6, C1FL6, C1FS6, C1G6 & 8, C1GA6 & 8, C3F6 & 8, C3FL6 & 8, C3FS6 & 8, C3FN6, C3FNL6, 1 & 1/2 TON, 6 & 8 CYL. (W/4500, 4700 OR 5000 LB. AXLE)	K367N (BRG. TYPE) K471 (WASHER TYPE)	ESI59 DS593 (DRAG LINK W/O POW.STR.)		- I TON ONLY - DA234 (FRT.REG.) DA234 (RR.REG.) DA461 (FRT.H.D.) DA461 (RR.H.D.) HB828(8) (FRT.&RR.)	- FRONT SPRING - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - REAR SPRING - FRT. 2 0420 (R)UP. 2 0420 (R)LR. 2 0420		B249 B261 B249 B18 B120 B18	
NOTE: ALL C1 SER. & EARLY C3 SER. USED BOLT SET WHICH INCLUDES THRUST BRGS. LATE C3 SER. ASSY. USED THRUST WASHERS INSTEAD OF BRGS. AS COMPLETE UNITS, THE WASHER ASSY. & THRUST BRGS. ARE DIMENSIONALLY INTERCHANGEABLE.										
33	1954-56	C1J6 & 8, C1JA6 & 8, C1JL6 & 8, C1JAL6 & 8, C1JS6, C1JM6, C1JMA6, C1JML6, C1JMAL6, C1K6 & 8, C1KA6 & 8, C1KL6 & 8, C1KAL6 & 8, C1KMA6, C1KMAL6, C3J6 & 8, C3JA6 & 8, C3JL6 & 8, C3JAL6 & 8, C3JS6 & 8, C3JM6, C3JMA6, C3JML6, C3JMAL6, C3K6 & 8, C3KA6 & 8, C3KL6 & 8, C3KAL6 & 8, C3KS6 & 8, C3KM8, C3KMA8, C3KML8, C3KMAL8, 1 1/2 & 2 1/2 TON, 6 & 8 CYL. (4500, 4700 OR 5000 LB. AXLE)	K367N (BRG. TYPE) K471 (WASHER TYPE)	ESI59 DS593 (DRAG LINK W/O POW.STR. EXC. LATE C3K SER.)		HB828(8) (FRT.&RR. SHOCK ABS.BUSH.)	- FRONT SPRING - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - REAR SPRING - FRT. 2 0421 (R)UP. 2 0421 (R)LR. 2 0421		B249 B261 B249 B251 B250 B251	
NOTE: ALL C1 SER. & EARLY C3 SER. USED BOLT SET WHICH INCLUDES THRUST BRGS. LATE C3 SER. ASSY. USED THRUST WASHERS INSTEAD OF BRGS. AS COMPLETE UNITS, THE WASHER ASSY. & THRUST BRGS. ARE DIMENSIONALLY INTERCHANGEABLE.										
34	1954-56	C1K6 & 8, C1KA6 & 8, C1KL6 & 8, C1KAL6 & 8, C1KMA6, C1KMAL6, C1R8, C1RA8, C1RL8, C1RAL8, C1RS8, C3K6 & 8, C3KA6 & 8, C3KL6 & 8, C3KAL6 & 8, C3KS6 & 8, C3KM8, C3KMA8, C3KML8, C3KMAL8, C3R8, C3RA8, C3RL8, C3RAL8, C3RS8, 1 1/2, 1 3/4, 2 1/2, 2 3/4 TON, 6 & 8 CYL. (W/5500 OR 6000 LB. AXLE)	K372 (STD.SET) K372+10 (.010" O.S. SET) (STD. BOLT 7 31/64" X 1.234)	ESI59 (7/8" THREAD) OR ES280 (1" THREAD)		HB593(16) (FRT.&RR. SHOCK ABS.BUSH.)	- FRONT SPRING - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - REAR SPRING - FRT. 2 0421 (R)UP. 2 0421 (R)LR. 2 0421		B249 B261 B249 B251 B250 B251	
NOTE: ALL C1 SER. & EARLY C3 SER. USED BOLT SET WHICH INCLUDES THRUST BRGS. LATE C3 SER. ASSY. USED THRUST WASHERS INSTEAD OF BRGS. AS COMPLETE UNITS, THE WASHER ASSY. & THRUST BRGS. ARE DIMENSIONALLY INTERCHANGEABLE.										
35	1954-56	C1R8, C1RA8, C1RL8, C1RAL8, C1RS8, C3R8, C3RA8, C3RL8, C3RAL8, C3RS8, 1 3/4 & 2 3/4 TON, 8 CYL. (W/4500, 4700 OR 5000 LB. AXLE)	K367N (BRG. TYPE) K471 (WASHER TYPE) (KING BOLT 7 1/4" X 1.124)	ESI59		HB593(16) (FRT.&RR. SHOCK ABS.BUSH.)	- FRONT SPRING - FRT. 2 0424 (R)UP. 2 0424 (R)LR. 2 0424 - REAR SPRING - FRT. 2 0421 (R)UP. 2 0421 (R)LR. 2 0421		B249 B261 B249 B251 B250 B251	
NOTE: ALL C1 SER. & EARLY C3 SER. USED BOLT SET WHICH INCLUDES THRUST BRGS. LATE C3 SER. ASSY. USED THRUST WASHERS INSTEAD OF BRGS. AS COMPLETE UNITS, THE WASHER ASSY. & THRUST BRGS. ARE DIMENSIONALLY INTERCHANGEABLE.										

DODGE TRUCK(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
36	1954-56	CIT8,CITA8,CITL8, CITAL8,CIV8,CIVA8, CIVL8,CIVAL8,CIY6, CIYA6,CIYL6,CIYAL6, C3T8,C3TA8,C3TL8, C3TAL8,C3V8,C3VA8, C3VL8,C3VAL8,C3Y6 &8, C3YA6 &8, C3YAL6 &8, C3YL6 &8, 2,3,3 1/2 &4 TON, 6 &8 CYL.	- W/5500 OR 6000 LB. AXLE - K372 ES159 (.010" O.S. OR SET) ES280 (KING (1" THREAD) BOLT 7 31/64" X 1.234) - W/8000 LB. AXLE - K459 ES279 (TAPERED ES187K(2) BOLT (REP.KIT FOR SNAPPING TYPE ENDS ONLY) 9 13/32" LONG) - W/9000 LB. AXLE - K465 ES279 (BOLT ES187K(2) 8 1/2" X (REP.KIT FOR SNAPPING TYPE ENDS ONLY) 1.434)	ES159 (7/8" THREAD) OR ES280 (1" THREAD)		HB593(8) (FRT. FRT. 2 0458 B81 SHOCK (R)UP. 2 0458 B236 ABS.BUSH.) (R)LR. 2 0458 B81	- FRONT SPRING - - REAR SPRING -			
37	1955-56	C3B6 &8, C3BL6 &8, 1/2 TON; C3C6 &8, 3/4 TON; C3CN6, 3/4 TON FORWARD CONTROL, 6 &8 CYL.	K452 (BRG. TYPE) K473 (WASHER TYPE)	ES158 ES158R(2) (DRAG LINK END W/POW.STR.) DS592 (DRAG LINK W/O POW.STR.)		DA234 (FRT.REG.) FRT. 2 0350 B178 DA234 (R)R.H. 1 SHACKLE SU870 (RR.REG.) (R)L.H. 1 SHACKLE SU858 DA461 (FRT.H.D.) FRT. 2 0454 B210 DA461 (R)R.H. 1 SHACKLE SU873 (RR.H.D.) (R)L.H. 1 SHACKLE SU872 HB828(8) SU872-3 1/2" C TO C USED ON EARLY PRODUCTION. (FRT.&RR.) (R)L.H. 1 SHACKLE SU865 SU865-4 1/2" C TO C USED ON LATE PRODUCTION.	- FRONT SPRING - - REAR SPRING -			
38	1955-56	C3G6 &8, C3GA6 &8, C3GS6 &8, C3GN6 &8, C3GL6 &8, C3GAL6 &8, C3GNL6 &8, 1 &1 1/2 TON, 6 &8 CYL. (W/3700, 3750 OR 4000 LB. AXLE)	K451 (BRG. TYPE) K472 (WASHER TYPE)	ES158		- 1 TON ONLY - DA234 (FRT.REG.) FRT. 2 0424 B249 DA234 (R)UP. 2 0424 B261 DA234 (R)LR. 2 0424 B249 DA234 (RR.REG.) FRT. 2 0421 B251 DA461 (R)UP. 2 0421 B250 (FRT.H.D.) (R)LR. 2 0421 B251 DA461 (RR.H.D.) HB828(8) (FRT.&RR.)	- FRONT SPRING - - REAR SPRING -			
NOTE:EARLY PRODUCTION USED BOLT SET WHICH INCLUDES THRUST BRGS.LATE PRODUCTION USED THRUST WASHERS INSTEAD OF BRGS.AS COMPLETE UNITS, THE WASHER ASSY'S.&THRUST BRGS.ARE DIMENSIONALLY INTERCHANGEABLE.										
39	1955-56	C3G6 &8, C3GA6 &8, C3GS6 &8, C3GN6 &8, C3GL6 &8, C3GAL6 &8, C3GNL6 &8, C3H6 &8, C3HA6 &8, C3HS6 &8, C3HL6 &8, C3HAL6 &8, C3HH6 &8, C3HHA6 &8, C3HHS6 &8, C3HHL6 &8, C3HHAL6 &8, C3HHM6 &8, C3HHMA6 &8, C3HHML6 &8, C3HHMAL6 &8, C3HM6 &8, C3HMA6 &8, C3HML6 &8, C3HMAL6 &8, 1 1/2 &2 TON, 6 &8 CYL. (4500, 4700 OR 5000 LB. AXLE)	K367N (BRG. TYPE) K471 (WASHER TYPE)	ES159 DS593 (DRAG LINK W/O POW.STR.)		HB828(8) (FRT.&RR. FRT. 2 0424 B249 SHOCK (R)UP. 2 0424 B261 ABS.BUSH.) (R)LR. 2 0424 B249	- FRONT SPRING - - REAR SPRING -			
NOTE:EARLY PRODUCTION USED BOLT SET WHICH INCLUDES THRUST BRGS.LATE PRODUCTION USED THRUST WASHERS INSTEAD OF BRGS.AS COMPLETE UNITS, THE WASHER ASSY'S.&THRUST BRGS.ARE DIMENSIONALLY INTERCHANGEABLE.										
40	1957-58	K6,L6-D100,K8,L8-D100, 1/2 TON	K473	ES158 ES158R(2) (DRAG LINK END W/POW.STR.) *DS592 (DRAG LINK W/O POW.STR.) *EXC.1957 K6-D100 FROM SERIAL 82420612 TO 82421192; K8-D100 FROM SERIAL 84295685 TO 84296251.		DA234 (FRT.REG.) FRT. 2 0350 B178 DA234 (R)R.H. 1 SHACKLE SU870 (RR.REG.) (R)L.H. 1 SHACKLE SU858 DA461 (FRT.H.D.) FRT. 2 0454 B210 DA461 (R)R.H. 1 SHACKLE SU873 (RR.H.D.) (R)L.H. 1 SHACKLE SU865 HB828(8) (FRT.&RR.)	- FRONT SPRING - - REAR SPRING -			

DODGE TRUCK(Continued)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
41	1957-58	K6,L6-W100,K8,L8-W100;K6,L6-W200,K8,L8-W200,1/2 & 3/4 TON, FOUR WHEEL DRIVE		ES261 ES158R (DRAG LINK END W/POW.STR.)			- FRONT SPRING -			
							FRT.	2	0350	B178
							(R)R.H.	1	SHACKLE	SU870
							(R)L.H.	1	SHACKLE	SU858
							- REAR SPRING -			
							FRT.	2	0454	B210
							(R)UP.	2	0454	B211
							(R)LR.	2	0454	B210
42	1957-58	K6,L6-D200,K8,L8-D200,3/4 TON;K6,L6-D300,K8,L8-D300,1 TON;K6,L6-DL300,K8,L8-DL300,3/4 TON	K473	ES158 ES158R(2) (DRAG LINK END W/POW.STR.) *DS592 (DRAG LINK W/O POW.STR.) *EXC. 1957 K6-D200 FROM SERIAL 83415334 TO 83415441; K8-D200 FROM SERIAL 84663767 TO 84663859;K6-D300 FROM SERIAL 81495462 TO 81495591; K8-D300 FROM SERIAL 84810470 TO 84810583.		DA234 (FRT.REG.) DA234 (RR.REG.) DA461 (FRT.H.D.) DA461 (RR.H.D.) HB828(8) (FRT.&RR.)	- FRONT SPRING -			
							FRT.	2	0350	B178
							(R)R.H.	1	SHACKLE	SU870
							(R)L.H.	1	SHACKLE	SU858
							- REAR SPRING -			
							FRT.	2	0454	B210
							(R)UP.	2	0454	B211
							(R)LR.	2	0454	B210
43	1957-58	K6,L6-P300,K8,L8-P300,1 TON;K6,L6-PL300,K8,L8-PL300,3/4 TON FORWARD CONTROL, 6 & 8 CYL.	- W/2800 LB. AXLE - K473 - W/4000 LB. AXLE - K472	ES158 DS592 (DRAG LINK W/O POW.STR.) ES158		DA234 (FRT.REG.) DA234 (RR.REG.) DA461 (FRT.H.D.) DA461 (RR.H.D.) HB828(8) (FRT.&RR.)	- FRONT SPRING -			
							FRT.	2	0350	B178
							(R)R.H.	1	SHACKLE	SU870
							(R)L.H.	1	SHACKLE	SU858
							- REAR SPRING -			
							FRT.	2	0454	B210
							(R)UP.	2	0454	B211
							(R)LR.	2	0454	B210
44	1957-58	K8,L8-D800,K8,L8-D900,K8,L8-DL800,K8,L8-DL900,2,3,4 TON, 8 CYL.	- W/6000 LB. AXLE - K372 - W/7000 LB. AXLE - K482 - W/9000 LB. AXLE - K465	ES159 ES193R (R.H.) ES264L (L.H.) ES279 ES187K(2) (REP.KIT FOR SNAP RING TYPE END ONLY)		HB593(16) (FRT.&RR.) SHOCK ABS.BUSH.)	- FRONT SPRING -			
							FRT.	2	0458	B81
							(R)UP.	2	0458	B236
							(R)LR.	2	0458	B81
							- REAR SPRING -			
							FRT.	2	0469	B181
							(R)UP.	2	0469	B182
							(R)LR.	2	0469	B181
45	1957-58	K8,L8,M8-T800,K8,L8,M8-T900,K8,L8,M8-TL800,K8,L8,M8-TL900,2,3,4 TON; 8 CYL.	- W/6000 LB. AXLE - K372 - W/7000 LB. AXLE - K482 - W/9000 LB. AXLE - K465	ES159 ES193R (R.H.) ES264L (L.H.) ES279 ES187K(2) (REP.KIT FOR SNAP RING TYPE END ONLY)			- FRONT SPRING -			
							FRT.	2	0458	B270
							(R)UP.	2	0458	B236
							(R)LR.	2	0458	B270
46	1957-59	K6,L6,M6-DL400,K8,L8,M8-DL400,K6,L6,M6-PL400,K8,L8,M8-PL400,1 TON FORWARD CONTROL	- W/4000 LB. AXLE - K472 - W/4700 OR 5000 LB. AXLE - K471	ES158 ES159 DS593 (DRAG LINK W/O POW.STR.)		- 1959 ONLY - DA256 (FRT.REG.) DA225 (RR.REG.) DA456 (FRT.H.D.) DA425 (RR.H.D.) HB828(8) (FRT.&RR.) - 1957-58 ONLY - DA234 (FRT.REG.) DA234 (RR.REG.) DA461 (FRT.H.D.) DA461 (RR.H.D.) HB828(8) (FRT.&RR.)	- FRONT SPRING -			
							FRT.	2	0424	B249
							(R)UP.	2	0424	B261
							(R)LR.	2	0424	B249
							- REAR SPRING -			
							FRT.	2	0421	B251
							(R)UP.	2	0421	B250
							(R)LR.	2	0421	B251

DODGE TRUCK(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
47	1957-59	K8, L8, M8-T700; K8, L8, M8-TL700, I 1/2 & 2 1/2 TON-SIX WHEEL	- W/6000 LB. AXLE - K372 ES159 - W/7000 LB. AXLE - K482 ES193R (R.H.) ES264L (L.H.)				- FRONT SPRING -			
							FRT.	2	0424	B249
							(R)UP.	2	0424	B261
							(R)LR.	2	0424	B249
48	1957-60	K6, L6, M6, P6-D400, K8, L8, M8, P8-D400, K6, L6, M6, P6-P400, K8, L8, M8, P8-P400, K6, L6, M6, P6-S400, K8, L8, M8, P8-S400, I 1/2 TON FORWARD CONTROL & SCHL. BUS	- W/4000 LB. AXLE - K472 ES158 - W/4700 OR 5000 LB. AXLE - K471 ES159 DS593 (DRAG LINK W/O POW.STR.)				- FRONT SPRING -			
							FRT.	2	0424	B249
							(R)UP.	2	0424	B261
							(R)LR.	2	0424	B249
							- REAR SPRING -			
							FRT.	2	0421	B251
							(R)UP.	2	0421	B250
							(R)LR.	2	0421	B251
49	1957-60	K6, L6, M6, P6-D500, K8, L8, M8, P8-D500, K6, L6, M6-DL500, K8, L8, M8-DL500, CONVENTIONAL; K6, L6, M6, P6-S500, K8, L8, M8, P8-S500, SCHL. BUS; K8, L8, M8-C500, K8, L8, M8-CL500, C.O.E. I 1/2 & 2 TON	- W/4700 OR 5000 LB. AXLE - K471 ES159 DS593 (DRAG LINK W/O POW.STR.) - W/7000 LB. AXLE - K482 ES193R (R.H.) ES264L (L.H.)			HB828(8) (FRT.&RR. SHOCK ABS.BUSH.)	- FRONT SPRING -			
							FRT.	2	0424	B249
							(R)UP.	2	0424	B261
							(R)LR.	2	0424	B249
							- REAR SPRING -			
							FRT.	2	0421	B251
							(R)UP.	2	0421	B250
							(R)LR.	2	0421	B251
50	1957-60	K6, L6, M6, P6, W500, K8, L8, M8, P8-W500, 2 TON FOUR WHL. DR. ; K6, L6, M6-WL500, K8, L8, M8-WL500, I 1/2 TON FOUR WHL. DR.				HB593(16) (FRT.&RR. SHOCK ABS.BUSH.)	- FRONT SPRING -			
							FRT.	2	0492	B264
							(R)UP.	2	0492	B261
							(R)LR.	2	0492	B264
							- REAR SPRING -			
							FRT.	2	0421	B251
							(R)UP.	2	0421	B250
							(R)LR.	2	0421	B251
51	1957-60	K6, L6, M6-D600, K8, L8, M8, P8-D600, K8-D700, K6, L6, M6-DL600, K8, L8, M8-DL600, K8-DL700, CONVENTIONAL; K6, L6, M6-S600, K8, L8, M8, P8-S600, K8-S700, SHCL. BUS; K8, L8, M8-C600, K8-C700, K8, L8, M8-CL600, K8-CL700, C.O.E. I 1/2 & 2 1/2 TON	- W/4700 OR 5000 LB. AXLE - K471 ES159 - W/6000 LB. AXLE - K372 ES159 - W/7000 LB. AXLE - K482 ES193R (R.H.) ES264L (L.H.)			HB828(8) (FRT.&RR. SHOCK ABS.BUSH.)	- FRONT SPRING -			
							FRT.	2	0424	B249
							(R)UP.	2	0424	B261
							(R)LR.	2	0424	B249
							- REAR SPRING -			
							FRT.	2	0421	B251
							(R)UP.	2	0421	B250
							(R)LR.	2	0421	B251
52	1957-60	K6-W300, L6, M6, P6-W300M, I TON, FOUR WHL. DR.	ES172 ES158R(2) (DRAG LINK END W/POW.STR.)				- FRONT SPRING -			
							FRT.	2		B13
							RR.	2	0418	B13
							- REAR SPRING -			
							FRT.	2	0454	B210
							(R)UP.	2	0454	B211
							(R)LR.	2	0454	B210
53	1958-60	L6, M6, P6-W300, L8, M8, P8-W300, I TON FOUR WHL. DR.	ES280L (L.H.OUT.END) ES158R(2) (DRAG LINK END W/POW.STR.)				- FRONT SPRING -			
							FRT.	2	0424	B249
							(R)UP.	2	0424	B261
							(R)LR.	2	0424	B249
							- REAR SPRING -			
							FRT.	2	0421	B251
							(R)UP.	2	0421	B250
							(R)LR.	2	0421	B251
54	1958-60	L8, M8, P8-D700; L8, M8-DL700; L8, M8-C700; L8, M8-CL700; L8, M8-S700, I 1/2, 2 1/2 TON, SCHL. BUS & C.O.E, 6 & 8 CYL.	- W/4700 OR 5000 LB. AXLE - K471 ES159 - W/6000 LB. AXLE - K372 ES159 - W/7000 LB. AXLE - K482 ES193R (R.H.) ES264L (L.H.)			HB828(8) (FRT.&RR. SHOCK ABS.BUSH.)	- FRONT SPRING -			
							FRT.	2	0424	B249
							(R)UP.	2	0424	B261
							(R)LR.	2	0424	B249
							- REAR SPRING -			
							FRT.	2	0469	B269
										(1959-60)
							FRT.	2		B181
										(1958)
							(R)UP.	2	0469	B182
							(R)LR.	2	0469	B269
										(1959-60)
							(R)LR.	2		B181
										(1958)

DODGE TRUCK (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
55	1959	M8-D800, M8-DL800, M8-D900, M8-DL900, 2, 3, 4 TON, 8 CYL.	- W/7000 LB. AXLE - K482	ES158 ES193R (R.H.) ES264L (L.H.)		HB593(16) (FRT. & RR. SHOCK ABS. BUSH.)	- FRONT SPRING - FRT. (R)UP. (R)LR.	2 2 2	0499 0458 0458	B267 B236 B270
			- W/9000 LB. AXLE - K465	ES279 ES187K(2) (REP. KIT FOR SNAP RING TYPE END ONLY)			- REAR SPRING - FRT. (R)UP. (R)LR.	2 2 2	0469 0469 0469	B269 B182 B269
56	1959-60	M6, P6-D100, M8, P8-D100, 1/2 TON	K473	ES158 ES158R(2) (DRAG LINK END W/POW.STR.) DS592 (DRAG LINK W/O POW.STR.)		DA256 (FRT. REG.) DA225 (RR. REG.) DA456 (FRT. H.D.) DA425 (RR. H.D.) HB828(8) (FRT. & RR.)	- FRONT SPRING - FRT. (R)UP. (R)LR.	2 2 2	0499 0499 0499	B267 B267 B267
							- REAR SPRING - FRT. (R)UP. (R)LR.	2 2 2	0472 0472 0472	B266 B266 B266
57	1959-60	M6, P6-W100, M8, P8-W100; M6, P6-W200, M8, P8-W200, 1/2 & 3/4 TON, FOUR WHL. DR.		ES261 ES158R(2) (DRAG LINK END W/POW.STR.)		- 1960 ONLY - DA256 (FRT. REG.) (RR. REG.) DA456 (FRT. H.D.) (RR. H.D.) HB828(4) (FRT. & RR.) - 1959 ONLY - DA234 (FRT. REG.) DA261 (RR. REG.) DA461 (FRT. H.D.) (RR. H.D.) HB828(4) (FRT.) HB564(4) (RR.)	- FRONT SPRING - FRT. (R)UP. (R)LR.	2 2 2	0499 0499 0499	B267 B267 B267
							- REAR SPRING - FRT. (R)UP. (R)LR.	2 2 2	0500 0500 0500	B268 B268 B268
58	1959-60	M6, P6-D200, M8, P8-D200, M6-DL300, M8-DL300, 3/4 TON; M6-D300, M8-D300, 1 TON	K473	ES158 ES158R(2) (DRAG LINK END W/POW.STR.) DS592 (DRAG LINK W/O POW.STR.)		DA256 (FRT. REG.) DA225 (RR. REG.) DA456 (FRT. H.D.) DA425 (RR. H.D.) HB828(8) (FRT. & RR.)	- FRONT SPRING - FRT. (R)UP. (R)LR.	2 2 2	0499 0499 0499	B267 B267 B267
							- REAR SPRING - FRT. (R)UP. (R)LR.	2 2 2	0500 0500 0500	B268 B268 B268
59	1959-60	M6, P6-P300, M8, P8-P300, 1 TON; M6-PL300, M8-PL300, 3/4 TON FORWARD CONTROL	- W/2800 LB. AXLE - K473	ES158 ES158R(2) (DRAG LINK END W/POW.STR.) DS592 (DRAG LINK W/O POW.STR.)		DA256 (FRT. REG.) DA225 (RR. REG.) DA456 (FRT. H.D.) DA425 (RR. H.D.) HB828(8) (FRT. & RR.)	- FRONT SPRING - FRT. (R)UP. (R)LR.	2 2 2	0499 0499 0499	B267 B267 B267
			- W/4000 LB. AXLE - K472	ES158			- REAR SPRING - FRT. (R)UP. (R)LR.	2 2 2	0500 0500 0500	B268 B268 B268
60	1960	P8-C500, 2 TON; P8-C600 LOW CAB FORWARD 2 1/2 TON	- W/5000 LB. AXLE - K471 - W/7000 LB. AXLE - K482	ES159 ES193R (R.H.) ES264L (L.H.)		HB828(8) (FRT. & RR. SHOCK ABS. BUSH.)				

DODGE TRUCK(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
61	1960	P8-C700,2 1/2 TON; P6K,P8-C800,3 TON; P6K,P6N,P8-C900, 4 TON;P6N,P8-C1000, 5 TON	- W/5000 LB.AXLE - K471 - W/7000 LB.AXLE - K482	ES159 ES193R (R.H.) ES264L (L.H.)						
			- W/9000 LB.AXLE - K465	ES279 ES187K(2) (REP.KIT FOR SNAP RING TYPE END ONLY)						

62	1960	P8-CT700,2 1/2 TON;P6K,P6N,P8- CT800,3 TON;P6K, P6N,P8-CT900,4 TON	- W/7000 LB.AXLE - K482 - W/9000 LB.AXLE - K465	ES193R (R.H.) ES264L (L.H.) ES279 ES187K(2) (REP.KIT FOR SNAP RING TYPE END ONLY)						
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- DODGE TRUCK AXLE IDENTIFICATION -

- 2800 LB.AXLE -

"REVERSE ELLIOT" TYPE W/BUSHINGS IN THE STEERING KNUCKLE.

- 3750 OR 4000 LB.AXLE -

"ELLIOT" TYPE W/BUSHINGS IN THE AXLE I-BEAM AND FOUR (4) BRAKE SUPPORT MOUNTING BOLT HOLES.

- 4500,4700 OR 5000 LB.AXLE -

"ELLIOT" TYPE W/BUSHINGS IN THE AXLE I-BEAM AND SIX (6) BRAKE SUPPORT MOUNTING BOLT HOLES.

- 5500 OR 6000 LB.AXLE -

"REVERSE ELLIOT" TYPE W/BUSHINGS IN THE STEERING KNUCKLE AND SIX (6) BRAKE SUPPORT MOUNTING HOLES.

- 7500 LB.AXLE -

"REVERSE ELLIOT" TYPE W/BUSHINGS IN THE STEERING KNUCKLE AND EIGHT (8) BRAKE SUPPORT MOUNTING HOLES.(NO DUST COVER).

- 8000 OR 9000 LB.AXLE -

"REVERSE ELLIOT" TYPE W/BUSHINGS IN THE STEERING KNUCKLE AND EIGHT(8) BRAKE SUPPORT MOUNTING BOLT HOLES AND DUST COVER ON TOP SIDE OF KNUCKLE.

FORD TRACTOR

1	1939-47	2N,9N,2NAN,9NAN	ES64R(2) (DRAG LINK END FOR ORIG.DRAG LINK)
2	1948-52	8N,8NAN,TO SERIAL 451959	ES157(2) (DRAG LINK ENDS,FRT.)

FORD TRUCK

1	1948-52	F1(C)1/2 TON	K365N (STD.SET) K365N+10 (.010"O.S. SET)	ES64 DS575 (DRAG LINK ASSY.) ES230K (DRAG LINK REP.KIT)	DB145 (FRT.REG.) DA106 (RR.REG.) DB345 (FRT.H.D.) DA306 (RR.H.D.) HB779(8) (FRT.&RR.)	- FRONT SPRING - (F)LR. 2 0429 B220 RR. 2 0429 B220 - REAR SPRING - FRT. 2 0428 B218 (R)UP. 2 0428 B219 (R)LR. 2 0428 B218
2	1948-52	F2(D)3/4 TON;F3 (Y)3/4 TON HVY. DUTY	K365N (STD.SET) K365N+10 (.010"O.S. SET)	ES64 DS575 (DRAG LINK ASSY.) ES230K (DRAG LINK REP. KIT)	DB145 (FRT.REG.) DA106 (RR.REG.) DB345 (FRT.H.D.) DA306 (RR.H.D.) HB779(8) (FRT.&RR.)	- FRONT SPRING - (F)LR. 2 0429 B220 RR. 2 0429 B220 - REAR SPRING - FRT. 2 0461 B198 (R)UP. 2 0461 B199 (R)LR. 2 0461 B198

FORD TRUCK(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
3	1948-52	F3(J) PARCEL DEL., VANETTE	K429	ES150 DS506 (DRAG LINK ASSY.) ES228K(2) (DRAG LINK REP. KIT)		DB145 (FRT.REG.) DA106 (RR.REG.) DB345 (FRT.H.D.) DA306 (RR.H.D.) HB779(8) (FRT.&RR.)	- FRONT SPRING - (F)LR. RR. - REAR SPRING - FRT. (R)UP. (R)UP. (R)LR.	2 2 2 2 2 2 2	0429 0429 0461 0461 0461	B220 B220 B198 B198
4	1948-52	F4(TL)1 TON;F5 (T)1 1/2 TON;F6 (TH)2 TON	K446 (STD.SET) K446+10 (.010"O.S. SET)	ES150 DS508 (DRAG LINK ASSY.) ES228K(2) (DRAG LINK REP. KIT)		HB704(4) (FRT. SHOCK LINK BUSH.) HB957(4) (FRT. SHOCK TO LINK BUSH.)	- FRONT SPRING - FRT. RR. - REAR SPRING - FRT. (R)UP. (R)UP. (R)LR.	2 2 2 2 2 2 2	0430 0409 0409 0409	R759 B218 B200 B197 B200
5	1948-52	F5(W)1 1/2 TON C.O.E.; F6(WH) 2 TON C.O.E.	K446 (STD.SET) K446+10 (.010"O.S. SET)	ES150 DS506 (DRAG LINK ASSY.) ES228K(2) (DRAG LINK REP. KIT)		HB704(4) (FRT. SHOCK LINK BUSH.) HB957(4) (FRT. SHOCK TO LINK BUSH.)	- FRONT SPRING - FRT. RR. - REAR SPRING - FRT. (R)UP. (R)UP. (R)LR.	2 2 2 2 2 2 2	0431 0409 0409 0409	B198 B200 B197 B200
6	1948-52	F7(Q)2 1/2 TON; F8(QH)3 TON	K408 (STD.SET) K408+10 (.010"O.S. SET)	ES149 DS509 (DRAG LINK ASSY.)			- FRONT SPRING - (F)UP. (F)UP. (F)LR. RR. - REAR SPRING - FRT. (R)UP. (R)UP. (R)LR.	2 4 2 2 2 2 2 2	0487 0487 0487 0487 0489 0489 0489	B258 B257 B257 B259 B260 B259
7	1953-54	F800,T800(W/HVY. DUTY AXLE)	K450	ES187 (W/O POW.STR.)						
8	1953-55	B700,B750,F700,F750 (THQ,Q,Z)CONVENTIONAL TRK. & SCHL. BUS	K408 (STD.SET) K408+10 (.010"O.S. SET)	ES194 (W/O POW.STR.)		HB947(8) (FRT. SHOCK ABS.BUSH.) HB593(8) (RR. SHOCK ABS.BUSH.)	- FRONT SPRING - (F)UP. (F)UP. (F)LR. RR. - REAR SPRING - FRT. (R)UP. (R)UP. (R)LR.	2 4 2 2 2 2 4 2	0487 0487 0487 0487 0489 0489 0489	B257 B257 B257 B259 B260 B259
9	1953-55	F100(C)1/2 TON	K445 (STD.SET) K445+10 (.010"O.S. SET)	ES64 DS575 (DRAG LINK ASSY.) ES230K(2) (DRAG LINK REP. KIT)		- 1955- DA106 (FRT.REG.) DB145 (RR.REG.) DA306 (FRT.H.D.) DB345 (RR.H.D.) HB779(8) (FRT.&RR.) - 1953-54- DA106 (FRT.REG.) DA107 (RR.REG.) DA306 (FRT.H.D.) DA307 (RR.H.D.) HB779(8) (FRT.&RR.)	- FRONT SPRING - (F)UP. (F)LR. RR. - REAR SPRING - FRT. (R)UP. (R)UP. (R)LR.	2 2 2 2 2 2 2 2 2 2 2 2	0429 0429 0429 0428 0428 0428 0428	B221 B220 B220 B218 B219 B218

CHASSIS PARTS

175

FORD TRUCK(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
23	1956	C900(QSW)C.O.E.	K478 (TAPERED BOLT 9 13/32" LONG)	ES187 (W/O POW.STR.) ES187R (R.H.END W/POW. STR.) ES187K (REP.KIT FOR SNAP RING TYPE ENDS ONLY)			- FRONT SPRING -			
							(F)UP.	2	0487	
							(F)UP.	4		B258
							(F)LR.	2	0487	B257
							RR.	2	0488	B257
							- REAR SPRING -			
							FRT.	2	0489	B259
							(F)UP.	2	0489	
							(F)UP.	4		B260
							(F)LR.	2	0489	B259
24	1956	F100(C)1/2 TON	K445 (STD.SET) K445+10 (.010"O.S. SET)	ES64 DS575 (DRAG LINK ASSY.) ES230K(2) (DRAG LINK REP. KIT)		DA125 (FRT.REG.) DA126 (RR.REG.) DA325 (FRT.H.D.) DA326 (RR.H.D.) HB564(4) (FRT.) HB564(2) (UP.RR.) HB779(2) (LR.RR.)	- FRONT SPRING -			
							(F)UP.	2	0429	B221
							(F)LR.	2	0429	B220
							RR.	2	0429	B220
							- REAR SPRING -			
							FRT.	2	0428	B218
							(F)UP.	2	0428	B219
							(F)LR.	2	0428	B218
25	1956	F700(Z)CONV. TRK.	K408 (STD.SET) K408+10 (.010"O.S. SET)	ES194 (W/O POW.STR.)			- FRONT SPRING -			
							(F)UP.	2	0487	
							(F)UP.	4		B258
							(F)LR.	2	0487	B257
							RR.	2	0487	B257
							- REAR SPRING -			
							FRT.	2	0489	B259
							(F)UP.	2	0489	
							(F)UP.	4		B260
							(F)LR.	2	0489	B259
26	1957-60	B700,B750(Q,Z) SCHL.BUS	K408 (STD.SET) K408+10 (.010"O.S. SET)	ES194 (W/O POW.STR.) ES194R(1) (R.H.END W/POW. STR.)			- FRONT SPRING -			
							(F)UP.	2	0487	
							(F)UP.	4		B258
							(F)LR.	2	0487	B257
							RR.	2	0487	B257
							- REAR SPRING -			
							FRT.	2	0489	B259
							(F)UP.	2	0491	
							(F)UP.	4		B260
							(F)LR.	2	0491	B259
27	1957-60	C550,C600(W,WH, WHZ)TILT CAB	K408 (STD.SET) K408+10 (.010"O.S. SET)	ES194 DS595 (DRAG LINK ASSY. W/O POW.STR.)			- FRONT SPRING -			
							FRT.	2	0487	B257
							(F)UP.	2	0487	B257
							(F)LR.	2	0487	B257
							- REAR SPRING -			
							FRT.	2	0482	B200
							(F)UP.	2	0482	
							(F)UP.	4		B197
							(F)LR.	2	0482	B200
28	1957-60	C700(ZW),C750(QW) TILT CAB	K477	ES193 DS595 (DRAG LINK ASSY. W/O POW.STR.)			- FRONT SPRING -			
							FRT.	2	0490	B262
							(F)UP.	2	0490	B262
							RR.	2	0490	B262
							- REAR SPRING -			
							FRT.	2	0491	B259
							(F)UP.	2	0491	
							(F)UP.	4		B260
							(F)LR.	2	0491	B259
29	1957-60	C800,C850(QHW)TILT CAB(EXC.AIR BRKS)	K465	ES187 (W/O POW.STR.) ES187R(1) (R.H.END W/POW. STR.) ES187K (REP.KIT FOR SNAP RING TYPE ENDS ONLY)			- FRONT SPRING -			
							FRT.	2	0490	B262
							(F)UP.	2	0490	B262
							RR.	2	0490	B262
							- REAR SPRING -			
							FRT.	2	0491	B259
							(F)UP.	2	0491	
							(F)UP.	4		B260
							(F)LR.	2	0491	B259

FORD TRUCK(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
30	1957-60	C900,C950,C1000,C1100 (QSW,QMW,QNW) TILT CAB(EXC.AIR BRKS.)	K465	ES187 (W/O POW.STR.) ES187R(I) (R.H.END W/POW. STR.) ES187K (REP.KIT FOR SNAPPING TYPE ENDS ONLY)			- FRONT SPRING -			
							FRT.	2	0490	B262
							(R)UP.	4		B262
							(R)UP.	2	0490	
							RR.	2	0490	B262
							- REAR SPRING -			
							FRT.	2	0491	B259
							(R)UP.	2	0491	
							(R)UP.	4		B260
							(R)LR.	2	0491	B259
31	1957-60	F100(C)1/2 TON	K469	ES64 DS594 (DRAG LINK ASSY.) ES275L (L.H.END W/POW. STR.) ES64R (R.H.END W/POW. STR.)		DA163 (FRT.REG.) DA126 (RR.REG.) DA363 (FRT.H.D.) DA326 (RR.H.D.) HB564(8) (FRT.) HB564(4) (UP.RR.) HB779(4) (LR.RR.)	- FRONT SPRING -			
							FRT.	2	SHACKLE	HS130
							FRT.	8		HB860
							RR.	2	0484	B252
							- REAR SPRING -			
							FRT.	2	0483	B253
							(R)UP.	2	0483	B253
							(R)LR.	2	0483	B253
32	1957-60	F250(D)3/4 TON	K469	ES64 DS594 (DRAG LINK ASSY.) ES275L (L.H.END W/POW. STR.) ES64R (R.H.END W/POW. STR.)		DA163 (FRT.REG.) DA126 (RR.REG.) DA363 (FRT.H.D.) DA326 (RR.H.D.) HB564(8) (FRT.) HB564(4) (UP.RR.) HB779(4) (LR.RR.)	- FRONT SPRING -			
							FRT.	2	SHACKLE	HS130
							FRT.	8		HB860
							RR.	2	0484	B252
							- REAR SPRING -			
							FRT.	2	0461	B198
							(R)UP.	2	0461	B199
							(R)LR.	2	0461	B198
33	1957-60	F350(Y)1 TON	K466	ES150 DS596 (DRAG LINK ASSY.)			- FRONT SPRING -			
							(F)UP.	2	0430	B219
							(F)LR.	2	0430	B218
							RR.	2	0430	B218
							- REAR SPRING -			
							FRT.	2	0461	B198
							(R)UP.	2	0461	
							(R)UP.	4		B199
							(R)LR.	2	0461	B198
34	1957-60	F500,F600,B500,B600 (T,TH,THZ)CONV. TRK&SCHL. BUS	K470	ES150 DS596 (DRAG LINK ASSY.)			- FRONT SPRING -			
							(F)UP.	2	0430	B219
							(F)LR.	2	0430	B218
							RR.	2	0430	B218
							- REAR SPRING -			
							FRT.	2	0482	B200
							(R)UP.	2	0482	
							(R)UP.	4		B197
							(R)LR.	2	0482	B200
35	1957-60	F700,F750(Q,Z) CONVENTIONAL	K408 (STD.SET) K408+10 (.010" O.S. SET)	ES194 (W/O POW.STR.) ES194R(I) (R.H.END W/POW. STR.)			- FRONT SPRING -			
							(F)UP.	2	0487	
							(F)UP.	4		B258
							(F)LR.	2	0487	B257
							RR.	2	0487	B257
							- REAR SPRING -			
							FRT.	2	0491	B259
							(R)UP.	2	0491	
							(R)UP.	4		B260
							(R)LR.	2	0491	B259
36	1957-60	F800,F850(QH) CONVENTIONAL (EXC.AIR BRKS.)	K477	ES193 (W/O POW.STR.) ES193R(I) (R.H.END W/POW. STR.)			- FRONT SPRING -			
							FRT.	2	0490	B262
							(F)UP.	2	0490	B262
							RR.	2	0490	B262
							- REAR SPRING -			
							FRT.	2	0491	B259
							(R)UP.	2	0491	
							(R)UP.	4		B260
							(R)LR.	2	0491	B259

FORD TRUCK(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
37	1957-60	F900,F950,F1000,F1100 (QHS,QM,QN)(EXC. AIR BRKS.)	K465	ES187 (W/O POW.STR.) ES187R(1) (R.H.END W/POW. STR.) ES187K (REP.KIT FOR SNAPRING TYPE ENDS ONLY)			- FRONT SPRING -			
							FRT.	2	0490	B262
							(F)UP.	2	0490	B262
							RR.	2	0490	B262
							- REAR SPRING -			
							FRT.	2	0491	B259
							(R)UP.	2	0491	
							(R)UP.	4		B260
							(R)LR.	2	0491	B259
38	1957-60	P500(JH) PARCEL DELIVERY	K470	ES150			- FRONT SPRING -			
							FRT.	2	0430	B218
							(R)UP.	2	*0430	
							(R)UP.	4		*B219
							(R)UP.	4		*B199
							(R)LR.	2	0430	B218
							*NOT FOR 154" WHL. BASE			
							**FOR 154" WHL. BASE			
							- REAR SPRING -			
							FRT.	2	0482	B200
							(R)UP.	2	0482	
							(R)UP.	4		B197
							(R)LR.	2	0482	B200
39	1957-60	P350(J) 1 TON PARCEL DEL.	K466	ES150		DAI195 (FRT.REG.)	- FRONT SPRING -			
						DAI26 (RR.REG.)	(F)UP.	2	0430	B219
						DB345 (FRT.H.D.)	(F)LR.	2	0430	B218
						DA326 (RR.H.D.)	RR.	2	0430	B218
						HB779(8) (FRT.)	- REAR SPRING -			
						HB564(4) (UP.RR.)	FRT.	2	0461	B198
						HB779(4) (LR.RR.)	(R)UP.	2	0461	
							(R)UP.	4		B199
							(R)LR.	2	0461	B198
40	1957-60	P400(JL) 1 TON PARCEL DEL.	K466	ES150		DAI195 (FRT.REG.)	- FRONT SPRING -			
						(RR.REG.)	(F)UP.	2	0430	B219
						DB345 (FRT.H.D.)	(F)LR.	2	0430	B218
						(RR.H.D.)	RR.	2	0430	B218
						HB779(8) (FRT.)	- REAR SPRING -			
							FRT.	2	0461	B198
							(R)UP.	2	0461	
							(R)UP.	4		B199
							(R)LR.	2	0461	B198
41	1957-60	T750,T800,T850(QH) (37000 LB.G.V.W.) TANDEM AXLE)	K465	ES187 (W/O POW.STR.) ES187R(1) (R.H.END W/POW. STR.) ES187K (REP.KIT FOR SNAPRING TYPE ENDS ONLY)			- FRONT SPRING -			
							FRT.	2	0490	B262
							(F)UP.	2	0490	B262
							RR.	2	0490	B262
42	1959-60	F100(C) 1 1/2 TON; F250(D) 3/4 TON; FOUR WHL. DR.				DAI63 (FRT.REG.)	- FRONT SPRING -			
						DAI83 (RR.REG.)	FRT.	2	SHACKLE	HS130
						DA363 (FRT.H.D.)	FRT.	8		HB860
						DA383 (RR.H.D.)				
						HB564(8) (FRT.)				
						HB97(4) (UP.RR.)				
						HB779(4) (LR.RR.)				

NOTE — IMPORTANT INFORMATION

THE BASIC MODEL ONLY, UNLESS OTHERWISE NOTED, IS SHOWN THROUGHOUT G.M.C. LISTING. FOR EXAMPLE F450 IS THE BASIC MODEL WHICH INCLUDES MODELS F451, F452, F453, ETC. BASIC MODEL 100 INCLUDES 101, 102, 103, ETC. BASIC MODEL SM370 INCLUDES SM375, SM376, ETC.

FROM 1951 THROUGH 1956, THE FOLLOWING WERE USED:—

PREFIX	TO INDICATE	SUFFIX	TO INDICATE
D	DIESEL ENGINE	-8	8 CYLINDER
F	CAB OVER ENGINE OR DUAL PURPOSE	-22	228 ENGINE
M	HYDRA-MATIC TRANSMISSION	-24	248 ENGINE
P	PACKAGE DELIVERY	-27	270 ENGINE
S	SCHOOL BUS	-30	302 ENGINE
W	DUAL DRIVE REAR AXLE	-37	3-71 ENGINE
X	SPECIAL BODY OR WHEEL BASE	-42	426 ENGINE
		-47	4-71 ENGINE
		-50	503 ENGINE
		-67	6-71 ENGINE

FOR EXAMPLE, A 1955 SM375-8 G.M.C. WOULD BE AN 8 CYLINDER SCHOOL BUS WITH HYDRA-MATIC TRANSMISSION AND PARTS FOR THIS MODEL WOULD BE LISTED UNDER SM370.

G.M.C. TRUCK AND BUS FINDING INDEX

BASIC MODELS ONLY ARE LISTED, UNLESS NOTED OTHERWISE. EXAMPLE, BASIC MODEL AC100 COVERS, MODELS AC101, AC102, AC103, BASIC MODEL F450 COVERS F451, F452, F453, F454, BASIC MODEL 100-22 COVERS 101-22, 102-22, ETC.

MODEL	LINE NO.	MODEL	LINE NO.	MODEL	LINE NO.	MODEL	LINE NO.
100	63-85-89	D660	72-94	EF450	2	FW660	83
100-22	8-48	D660-47	54-72	EF470	2	HC400	7
100-24	48	D740-47	37	F350	82	HC450	7
150	64-85-90	D750-47	12	F350-8	82	HC470	7
150-22	9-49	D760-47	12	F350-24	11	HC520	14
150-24	49	D920-67	13	F350-27	11	HC600	22
250	65-85-91	D930	78	F370	79	HC620	22
250-22	32-50	D930-67	13-78	F370-8	79	HC640	16
250-24	50	DB7000	101	F410	62	HC650	17
280-22	33-49	DF660	83	F450	80	HC700	18-19
300	66-92	DF660-47	58-83	F450-8	80	HC720	18-19
300-24	10-52	DF750-47	13	F450-30	30	HC740	18-19
350	71-96	DF760-47	13	F470-30	30	HC750	12-15-20
350-8	96	DF860	78	F500	80	HC770	21
350-24	34	DF860-67	78	F550	72-94	HC850	21
350-27	34	DF920	78	F600	73-94	HC870	21
370	67-93	DF920-67	78	F630	81	HC890	31
370-8	93	DF7000	101	F630-42	39-58-81	HCR520	14
400	68	DL7000	103	F650	73	HCR620	22
400-27	34	DM660-67	72	F660	83	HCR640	16
410	69	DR800	95	F660-50	58-83	HCR720	18-19
450	61-86	DR860	95	F750-50	13	HCR740	18-19
450-8	86	DW450-37	43	F760-50	13	HCR750	12-15-20
450-30	41	DW620-47	24	FC100	8	HCS400	7
470-30	42	DW630	75	FC150	9	HCS450	7
500	70	DW630-47	38-57	FC250	4	HCS470	7
550	76	DW660	83	FC280	5	HCS520	22
600	77	DW950	78	FC300	6-10	HCW400	23
620-36	22-53	DW950-67	38-78	FC350	10	HCW620	24
620-42	22	DW970	78	FC450	7	HCW720	18-19
630	77	DW970-67	38-78	FCS300	10	HCW850	13
630-36	36	DW980-67	31	FCS350	10	HD910	18
630-42	36-54-72	DBW7000	102	FCS370	7	HDC650	17
630-50	54-77	DBW9000	102	FCS450	7	HDC740	18-19
650	72-73	DFM660	83	FF350	11	HDC750	12-15-20
660	73	DFM660-47	83	FF450	2	HDC870	21
660-50	55-73	DFM860	78	FF470	2	HDC900	31
670-50	56-83	DFM860-47	78	FM340	82	HDC910	19
740-50	35	DFM920	78	FM350	82	HDCR640	16
750-50	35	DFM920-67	78	FM370	79	HDCR650	16
760-50	35	DFR800	95	FM410	62	HDCR740	18-19
850-50	13	DFR860	95	FM450	80	HDCR750	12-20
1000	98	DFW620-47	59	FM500	80	HDCR900	31
1500	99	DFW820-67	78	FM550	72	HDCW750	12-15-20
2500	100	DFW860	78	FM630	81	HDCW950	25-31
3000	100	DFW950	78	FM630-42	81	HDCW970	31
B6000	101	DFW950-67	78	FM650	73	HDF750	21
B7000	101	DFW7000	101	FM660	83	HDFR750	21
BW5000	101	DLW7000	103-104	FM660-50	83	HF450	30
BW5500	101	DMW950	78	FR800	95	HF470	30
BW7000	102	DMW950-67	78	FMW550	31-87-88	HF520	26
BW9000	102	DFMW820-67	78	FMW620-42	75	HF600	27
D450-37	29	DFMW860	78	FMW630-50	83	HF620	27
D470-37	29	DFMW950	78	FMW660	83	HF640	27
D620-47	36	DFMW950-67	78	FW550	31-87-88	HF650	27
D630	72-94	DFRW860	95	FW620-42	59-75	HF700	28
D630-47	54-72	EF400	2	FW630-50	83	HF720	28

G. M. C. TRUCK (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.

G. M. C. TRUCK AND FINDING INDEX (CONTINUED)

MODEL	LINE NO.	MODEL	LINE NO.	MODEL	LINE NO.	MODEL	LINE NO.
HF740	28	M650	72-73	TD3201	I	TG3205	I
HF750	21	M660	73	TD3205	I	TG3206	I-3
HF850	21	M660-50	73	TD3206	I	TG3207	I-3
HFD740	28	MW500	74-97	TD3207	I	TG3601	I
HFR450	29	MW550	75-88	TD3601	I	TG3602	I
HFR470	29	MW620-42	75	TD3602	I	TG3603	I
HFR520	26	MW630	75	TD3603	I	TG3605	I
HFR620	27	MW630-50	75	TD3604	I	TG3606	I
HFR640	27	MW660	83	TD3605	I	TG3607	I-3
HFR720	28	PI500	105	TD3606	I-3	TG3608	I-3
HFR740	28	P2500	105	TD3607	I-3	TG3609	I-3
HFR750	21	PD3301	I	TD3608	I	TG3610	I-3
HFV720	28	PDA3701	I	TD3609	I-3	TG4001	I
L6000	101	PDA3702	I	TD3610	I-3	TG4005	I
L7000	103	PDA3703	I-3	TD4001	I	TG4006	I-3
LW5000	101	PG3301	I	TD4005	I	TG4007	I-3
LW5500	103	PGA3701	I	TD4006	I-3	TG4502	I
LW7000	102-104	PGA3702	I	TD4007	I-3	TG4504	I
M300	66	PGA3703	I	TD4008	I-3	TG4505	I
M340	71	PM150-22	44	TD4501	I	TG4506	I
M350	71	PM150-24	44	TD4506	I-3	TGH3207	I-3
M350-24	34	PM250-24	44	TD4507	I-3	TGH3610	I-3
M350-27	34	R800	95	TDE4001	I	TGM3207	I-3
M370	67	S300	71-96	TDE4003	I	TGM3610	I-3
M400	68	S300-24	34	TDE4005	I	W450-30	23-47
M400-27	34	S370	67-93	TDH3207	I-3	W500	74-97
M410	69	S370-8	93	TDH3610	I-3	W550	75-88
M450	61-86	S400-24	45	TDH4008	I-3	W620-42	24-60-75
M450-30	41	S400-27	45	TDH4507	I-3	W630	84
M470-30	42	S450	61-86	TDM3207	I-3	W630-50	40-57-75
M500	70	S450-30	46	TDM3610	I-3	W660	83
M550	76	SM370	67	TDM4008	I-3	W670	83-87
M630	72	SM450	61-86	TDM4507	I-3	W850-50	13
M630-42	72	SP5000	101	TG3201	I		

1	1939-51	PD3301, PDA3701-2-3, PG3301, PGA3701-2-3, TD3201-5-6-7, TD3601-2-3-4-5-6-7-8-9-10, TD4001-5-6-7-8, TD4501-6-7, TDE4001-3-5, TDH3207-3610-4008-4507, TDM3207-3610-4008, 4507, TG3201-5-6-7, TG3601-2-3-5-6-7-8-9-10, TG4001-5-6-7, TG4502-4-5-6, TGH3207-3610, TGM3207-3610	K440 (KING BOLT 9 3/8" X I. 484) (LATE TYPE-TAPPED ON BOTH ENDS)
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2	1946-50	EF400, 450, 470, FF450, 470	K389	ES188 *ES109K (REP. KIT FOR ONE ES188 R. OR L.) *ES109K WILL REPAIR ES188 REPLACEMENT ENDS BUT WILL NOT SERVICE ORIG. EQUIPMENT ENDS.	- FRONT SPRING - FRT. 2 0362 B17 (R)UP. 4 B116 (R)LR. 2 0362 B17 - REAR SPRING - FRT. 2 0364 B81 (R)UP. 4 B183 (R)LR. 2 0364 B81
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3	1946-50	PDA3703, TD3206, 7, TD3609, 10, TD4006, 7, 8, TD4506, 7, TDH3207, TDH3610, TDH4008, 4507, TDM3207, 3610, 4008, 4507, TG3206, 7, TG3607, 8, 9, 10, TG4006, 7, TGH3207, 3610, TGM3207, 3610	K440 (STRAIGHT BOLT 9 3/8" X I. 484) K405 (TAPERED BOLT 9 3/4" LONG)
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4	1947-50	FC250	K7 (STD. SET) K7+5 (.005" O.S. SET) K7+10 (.010" O.S. SET) K7+20 (.020" O.S. SET)	ES26 ES233K (1949-50 DRAG LINK REP. KIT) ES259K (1947-48 DRAG LINK REP. KIT)	- 1950 - DA163 (FRT. REG.) (RR. REG.) DA363 (FRT. H.D.) (RR. H.D.) HB564(8) (FRT.)	- FRONT SPRING - FRT. 2 *SHACKLE R762 *FOR 1947-48 USE R763 FRT. SHACKLE. RR. 2 0425 B213 - REAR SPRING - FRT. 2 0426 B3 (R)UP. 2 0426 B202 (R)LR. 2 0426 B3
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G.M.C. TRUCK (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
5	1947-50	FC280	K7 (STD.SET) K7+5 (.005" O.S. SET) K7+10 (.010" O.S.SET) K7+20 (.020" O.S.SET)	ES26 ES259K (1947-48 DRAG LINK REP.KIT)		- 1950 - DA163 (FRT.REG.) (RR.REG.) DA363 (FRT.H.D.) (RR.H.D.) HB564(8) (FRT.)	- FRONT SPRING - FRT. 2 *SHACKLE R763 *FOR 1950, 137" W.B. USE R762. RR. 2 0425 B213 - REAR SPRING - FRT. 2 0426 B12 (R)UP. 2 0426 (R)UP. 4 B202 (R)LR. 2 0426 B12			
6	1947-50	FC300 (STD. AXLE)	K7 (STD.SET) K7+5 (.005" O.S. SET) K7+10 (.010" O.S.SET) K7+20 (.020" O.S.SET)	ES26 ES259K (DRAG LINK REP.KIT)			- FRONT SPRING - FRT. 2 SHACKLE R763 RR. 2 0425 B213 - REAR SPRING - FRT. 2 0426 B12 (R)UP. 2 0426 (R)UP. 4 B202 (R)LR. 2 0426 B12			
7	1947-50	FCS370, FC450, FCS450, HC400, 450, 470, HCS400, 450-470	K467 (STD.SET) K467+10 (.010" O.S. SET) (THRUST WASHER TYPE)	ES74			- FRONT SPRING - FRT. 2 0464 B4 (R)UP. 2 0464 (R)UP. 4 B206 (R)LR. 2 0464 B4 - REAR SPRING - FRT. 2 0364 B81 (R)UP. 4 B183 (R)LR. 2 0364 B81			
8	1947-52	FC100, 100-22	K354 (STD. SET) K354+10 (.010" O.S. SET)	*ES29 DS146 (DRAG LINK ASSY.) ES233K (DRAG LINK REP. KIT) *ES29 REPLACEMENT TYPE ENDS ARE USED AFTER THE BALL STUDS, WHICH WERE PEENED INTO THE STEERING ARMS, HAVE BEEN REMOVED. ES233K DRAG LINK REP. KIT WILL ALSO REP. THE ORIG. TIE ROD ENDS.		- 1950-52- DA163 (FRT.REG.) DA162 (RR.REG.) DA363 (FRT.H.D.) DA364 (RR.H.D.) HB564(8) (FRT.) HB564(4) (UP,RR.) HB779(4) (LR,RR.)	- FRONT SPRING - FRT. 2 SHACKLE R761 RR. 2 0348 B174 - REAR SPRING - FRT. 2 0348 B174 RR. 2 SHACKLE R748			
9	1947-52	FC150, 150-22	K7 (STD.SET) K7+5 (.005" O.S. SET) K7+10 (.010" O.S. SET) K7+20 (.020" O.S. SET)	*ES29 DS146 (DRAG LINK ASSY.) ES233K (DRAG LINK REP. KIT) *ES29 REPLACEMENT TYPE ENDS ARE USED AFTER THE BALL STUDS, WHICH WERE PEENED INTO THE STEERING ARMS, HAVE BEEN REMOVED. ES233K DRAG LINK REP. KIT WILL ALSO REP. THE ORIG. TIE ROD ENDS.		- 1950-52- DA163 (FRT.REG.) DA162 (RR.REG.) DA363 (FRT.H.D.) DA364 (RR.H.D.) HB564(8) (FRT.) HB564(4) (UP,RR.) HB779(4) (LR,RR.)	- FRONT SPRING - FRT. 2 SHACKLE R761 RR. 2 0348 B174 - REAR SPRING - FRT. 2 0426 B3 (R)UP. 2 0426 (R)UP. 4 B202 (R)LR. 2 0426 B3			
10	1947-52	FC300 W/HVY. DUTY AXLES; FC350, FCS300, FCS350, 300-24	K391B (STD.SET) K391B+10 (.010" O.S. SET)	*ES142 *ES199 ES259K (DRAG LINK REP.KIT) *ES142 ENDS HAVE RIGHT AND LEFT HAND THREADS. SOME TRKS. REQUIRE ES199 W/BOTH ENDS HAVING RIGHT HAND THREADS.			- FRONT SPRING - FRT. 2 0425 B213 RR. 2 SHACKLE R763 - REAR SPRING - FRT. 2 0426 B12 (R)UP. 2 0426 (R)UP. 4 B202 (R)LR. 2 0426 B12			

G.M.C. TRUCK (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
11	1947-54	FF350, F350-24, F350-27	K391B (STD. SET) K391B+10 (.010" O.S. SET)	*ESI42 *ESI99 *ESI42 ENDS HAVE RIGHT AND LEFT HAND THREADS. SOME TRKS. REQUIRE ESI99 W/BOTH ENDS HAVING RIGHT HAND THREADS.			- FRONT SPRING -			
							FRT.	2	0366	B4
							(R)UP.	2	0361	
							(R)UP.	4		B206
							(R)LR.	2	0361	B4
							- REAR SPRING -			
							FRT.	2	0426	B12
							(R)UP.	2	0426	
							(R)UP.	4		B202
							(R)LR.	2	0426	B12
12	1950-53	D750-47, D760-47, HC750, HDC750, HCR750, HDCR750, HDCW750 (W/STD. AXLES 585F & 586F)	K442 (BOLT 7 3/4" X 1.234)	ESI88 *ESI09K (REP. KIT FOR ONE ESI88 R. OR L.) *ESI09K WILL REPAIR ESI88 REPLACEMENT ENDS BUT WILL NOT SERVICE ORIG. EQUIPMENT ENDS.			- FRONT SPRING -			
							(R)UP.	2	0364	
							(R)UP.	4		B116
							(R)LR.	2		B81
							RR.	2		B81
13	1950-53	F750-50, DF750-47, F760-50, DF760-47, 850-50, W850-50, HCW850, D920-67, D930-67	K450	ESI33 ESI33K (REP. KIT FOR ONE ESI33 R. OR L.)			- FRONT SPRING -			
							FRT.	2		B81
							(R)UP.	2	0364	
							(R)UP.	4		B184
							(R)LR.	2		B81
14	1950-53	HC520, HCR520	K467 (STD. SET) K467+10 (.010" O.S. SET) (THRUST WASHER TYPE)	ES74			- FRONT SPRING -			
							(R)UP.	2	0362	B116
							(R)LR.	2	0362	B17
							RR.	2		B17
							- REAR SPRING -			
							FRT.	2		B81
							(R)UP.	2		B183
							(R)LR.	2		B81
15	1950-53	HC750, HCR750, HDC750, HDCW750 (W/STD. AXLE)	K442	ESI88			- FRONT SPRING -			
							(R)UP.	2		B184
							(R)LR.	2		B81
							RR.	2	0364	B81
16	1950-53	HC640, HCR640, HDCR640, HDCR650	K439 (BOLT 7 1/2" X 1.110) (USED W/STD. AXLES 485F AND 486F) K442 (BOLT 7 3/4" X 1.234) (USED W/HVY. DUTY AXLES 585F & 586F)	ESI88 *ESI09K (REP. KIT FOR ONE ESI88 R. OR L.)			- FRONT SPRING -			
							(R)UP.	4		B116
							(R)LR.	2	0362	B17
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	4		B183
							(R)LR.	2	0364	B81
17	1950-53	HC650, HDC650	K439	ESI88 *ESI09K (REP. KIT FOR ONE ESI88 R. OR L.) *ESI09K WILL REPAIR ESI88 REPLACEMENT ENDS BUT WILL NOT SERVICE ORIG. EQUIPMENT ENDS.			- FRONT SPRING -			
							(R)UP.	4		B116
							(R)LR.	2	0362	B17
							RR.	2	0362	B17
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	4		B183
							(R)LR.	2	0364	B81
18	1950-53	HC700, HC720, HCW720, HCR720, HC740, HDC740, HCR740, HDCR740, HD910 (W/HVY. DUTY AXLE FE900)	K450	ESI33 ESI33K (REP. KIT FOR ONE ESI33 R. OR L.)			- FRONT SPRING -			
							FRT.	2		B81
							(R)UP.	2	0364	
							(R)UP.	4		B116
							(R)LR.	2		B81
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	4		B183
							(R)LR.	2	0364	B81
19	1950-53	HC700, HC720, HCW720, HCR720, HC740, HDC740, HCR740, HDCR740, HD910 (W/STD. AXLES 585F & 586F)	K442 (BOLT 7 3/4" X 1.234)	ESI88 *ESI09K (REP. KIT FOR ONE ESI88 R. OR L.) *ESI09K WILL REPAIR ESI88 REPLACEMENT ENDS BUT WILL NOT SERVICE ORIG. EQUIPMENT ENDS.			- FRONT SPRING -			
							FRT.	2		B81
							(R)UP.	2	0364	
							(R)UP.	4		B116
							(R)LR.	2		B81
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	4		B183
							(R)LR.	2	0364	B81

G.M.C. TRUCK (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
20	1950-53	HC750, HDC750, HCR750, HDCR750, HDCW750 (W/HVY. DUTY FE900 AXLE)	K450	ESI33 ESI33K (REP. KIT FOR ONE ESI33 R. OR L.)			- FRONT SPRING -			
							(F)UP.	2	0364	
							(F)UP.	4		B116
							(F)LR.	2		B81
							RR.	2		B81
21	1950-53	HC770, HC850, HC870, HDC870, HF750, HF850, HDF750, HFR750, HDFR750 (FE900 AXLE)	K450	ESI33 ESI33K (REP. KIT FOR ONE ESI33 R. OR L.)						
22	1950-53	HCS520, HC600, HC620, HCR620, 620-36, 620-42	K439	ESI88 *ESI09K (REP. KIT FOR ONE ESI88 R. OR L.) *ESI09K WILL REPAIR ESI88 REPLACEMENT ENDS BUT WILL NOT SERVICE ORIG. EQUIPMENT ENDS.			- FRONT SPRING -			
							(F)UP.	2	0362	
							(F)UP.	4		B116
							(F)LR.	2	0362	B17
							RR.	2		B17
							- REAR SPRING -			
							FRT.	2	0364	B81
							(F)UP.	4		B183
							(F)LR.	2	0364	B81
23	1950-53	HCW400, W450-30	K467 (STD. SET) K467+10 (.010" O.S. SET) (THRUST WASHER TYPE)	ES74			- FRONT SPRING -			
							(F)UP.	2	0464	B4
							(F)LR.	2	0464	
							(F)LR.	4		B206
							RR.	2	0464	B4
24	1950-53	HCW620, W620-42, DW620-47	K439 (BOLT 7 1/2" X 1.110) (USED W/STD. AXLES 485F & 486F) K442 (BOLT 7 3/4" X 1.234) (USED W/HVY. DUTY AXLES 585F & 586F)	ESI88			- FRONT SPRING -			
							FRT.	2	0362	B17
							(F)UP.	4		B116
							(F)LR.	2	0362	B17
25	1950-53	HDCW950 (W/LIGHT DUTY AXLES 585F & 586F)	K442 (BOLT 7 3/4" X 1.234)	ESI88 *ESI09K (REP. KIT FOR ONE ESI88 R. OR L.) *ESI09K WILL REPAIR ESI88 REPLACEMENT ENDS BUT WILL NOT SERVICE ORIG. EQUIPMENT ENDS.			- FRONT SPRING -			
							(F)UP.	2	0364	
							(F)UP.	4		B116
							(F)LR.	2		B81
							RR.	2		B81
26	1950-53	HF520, HFR520	K439	ESI88 *ESI09K (REP. KIT FOR ONE ESI88 R. OR L.) *ESI09K WILL REPAIR ESI88 REPLACEMENT ENDS BUT WILL NOT SERVICE ORIG. EQUIPMENT ENDS.			- FRONT SPRING -			
							(F)UP.	4		B184
							- REAR SPRING -			
							FRT.	2	0364	B81
							(F)UP.	4		B183
							(F)LR.	2	0364	B81
27	1950-53	HF600, 620, 640, 650, HFR620, 640	K442	ESI88 *ESI09K (REP. KIT FOR ONE ESI88 R. OR L.) *ESI09K WILL REPAIR ESI88 REPLACEMENT ENDS BUT WILL NOT SERVICE ORIG. EQUIPMENT ENDS.			- FRONT SPRING -			
							FRT.	2		B81
							(F)UP.	4		B184
							(F)LR.	2		B81
							- REAR SPRING -			
							FRT.	2	0364	B81
							(F)UP.	4		B183
							(F)LR.	2	0364	B81
28	1950-53	HF700, 720, 740, HFR720, 740, HFW720, HFD740	K450	ESI33 ESI33K (REP. KIT FOR ONE ESI33 R. OR L.)			- FRONT SPRING -			
							FRT.	2		B81
							(F)UP.	4		B116
							(F)LR.	2		B81
							- REAR SPRING -			
							FRT.	2	0364	B81
							(F)UP.	4		B183
							(F)LR.	2	0364	B81
29	1950-54	D450-37, D470-37, HFR450, 470	K439	ESI88 *ESI09K (REP. KIT FOR ONE ESI88 R. OR L.) *ESI09K WILL REPAIR ESI88 REPLACEMENT ENDS BUT WILL NOT SERVICE ORIG. EQUIPMENT ENDS.			- FRONT SPRING -			
							(F)UP.	2	0362	B116
							(F)LR.	2	0362	B4
							RR.	2	0464	B4
							- REAR SPRING -			
							FRT.	2	0364	B81
							(F)UP.	4		B183
							(F)LR.	2	0364	B81

G.M.C. TRUCK (CONTINUED)

CHASSIS PARTS

G.M.C. TRUCK (CONTINUED)		CHASSIS PARTS				SHOCKS (DA)		SPRING ATTACHING PARTS			
LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	BUSH. (HB)	POS.	QTY.	BOLT	BUSH.	
30	1950-54	F450-30, F470-30, HF450, HF470	K439	ES188 *ESI09K (REP. KIT FOR ONE ES188 R. OR L.) *ESI09K WILL REPAIR ES188 REPLACEMENT ENDS BUT WILL NOT SERVICE ORIG. EQUIPMENT ENDS.							

G.M.C. TRUCK (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
39	1952-53	F630-42	K450	ESI33 ESI33K (REP. KIT FOR ONE ESI33 R. OR L.)			- FRONT SPRING -			
							FRT.	2		B81
							(R)UP.	4		B184
							(R)LR.	2		B81
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	4		B183
							(R)LR.	2	0364	B81
40	1952-53	W630-50	K450	ESI33 ESI33K (REP. KIT FOR ONE ESI33 R. OR L.)			- FRONT SPRING -			
							FRT.	2	0362	B17
							(R)UP.	4		B116
							(R)LR.	2	0362	B17
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	4		B183
							(R)LR.	2	0364	B81
41	1952-54	450-30, M450-30	K467 (STD. SET) K467+10 (.010" O.S. SET) (THRUST WASHER TYPE)	ES74 ES259K (DRAG LINK REP. KIT)			- FRONT SPRING -			
							(F)UP.	2	0464	B4
							(F)LR.	2	0464	B4
							(F)LR.	4		B206
							RR.	2	0464	B4
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	4		B183
							(R)LR.	2	0364	B81
42	1952-54	470-30, M470-30	K467 (KING BOLT 6 15/16" X 1.123) (FOR CLARK AXLE) K439 (KING BOLT 7 1/2" X 1.110) (FOR EATON AXLE)	ES74 ES188 ES259K (DRAG LINK REP. KIT)			- FRONT SPRING -			
							(F)UP.	2	0464	
							(F)UP.	4		B206
							(F)LR.	2	0464	B4
							RR.	2	0464	B4
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	4		B183
							(R)LR.	2	0364	B81
43	1952-54	DW450-37	K439	ES188 *ESI09K (REP. KIT FOR ONE ESI88 R. OR L.) *ESI09K WILL REPAIR ESI88 REPLACEMENT ENDS BUT WILL NOT SERVICE ORIG. EQUIPMENT ENDS.			- FRONT SPRING -			
							(F)UP.	2	0362	B116
							(F)LR.	2	0362	B4
							RR.	2	0464	B4
44	1952-54	PM150-22, PM150-24, PM250-24 (PKG. DEL.)	K391B (STD. SET) (THRUST WASHER TYPE) K391B+10 (.010" O.S. SET)	ESI42			- FRONT SPRING -			
							FRT.	2	SHACKLE	R748
							RR.	2	0425	B213
							- REAR SPRING -			
							FRT.	2	0426	B3
							(R)UP.	2	0426	
							(R)UP.	4		B202
							(R)LR.	2	0426	B3
45	1952-54	S400-24, S400-27	K467 (STD. SET) K467+10 (.010" O.S. SET) (THRUST WASHER TYPE)	ES74 ES259K (DRAG LINK REP. KIT)			- FRONT SPRING -			
							(F)UP.	2	0464	
							(F)UP.	4		B206
							(F)LR.	2	0464	B4
							RR.	2	0464	B4
							- REAR SPRING -			
							FRT.	2	0364	B180
							(R)UP.	4		B183
							(R)LR.	2	0364	B180
46	1952-54	S450-30	K439	ES188 *ESI09K (REP. KIT FOR ONE ESI88 R. OR L.) *ESI09K WILL REPAIR ESI88 REPLACEMENT ENDS BUT WILL NOT SERVICE ORIG. EQUIPMENT ENDS.			- FRONT SPRING -			
							FRT.	2	0464	B4
							(R)UP.	2	0464	
							(R)UP.	4		B206
							(R)LR.	2	0464	B4
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	4		B183
							(R)LR.	2	0364	B81
47	1952-54	W450-30	K467 (STD. SET) K467+10 (.010" O.S. SET)	ES74			- FRONT SPRING -			
							FRT.	2	0464	B4
							(R)UP.	2	0464	
							(R)UP.	4		B206
							(R)LR.	2	0464	B4

G.M.C. TRUCK (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
48	1953-54	100-22, 100-24	K354 (STD.SET) K354+10 (.010"O.S. SET)	*ES29 DS563 (DRAG LINK ASSY.) ES233K (DRAG LINK REP. KIT)		DAI63 (FRT.REG.) DAI62 (RR.REG.) DA363 (FRT.H.D.) DA364 (RR.H.D.) HB564(8) (FRT.) HB564(4) (UP.RR.) HB779(4) (LR.RR.)	- FRONT SPRING - FRT. 2 SHACKLE R761 RR. 2 0348 B174 - REAR SPRING - FRT. 2 0348 B174 RR. 2 SHACKLE R748			
				*ES29 REPLACEMENT TYPE ENDS ARE USED AFTER THE BALL STUDS, WHICH WERE PEENED INTO THE STEERING ARMS, HAVE BEEN REMOVED. ES233K DRAG LINK REPAIR KIT WILL ALSO REPAIR THE ORIG.TIE ROD ENDS)						
49	1953-54	150-22, 150-24	K448 (STD.SET) K448+10 (.010"O.S. SET) K448+20 (.020"O.S. SET)	*ES29 DS563 (DRAG LINK ASSY.) ES233K (DRAG LINK REP. KIT)		DAI63 (FRT.REG.) DAI62 (RR.REG.) DA363 (FRT.H.D.) DA364 (RR.H.D.) HB564(8) (FRT.) HB564(4) (UP.RR.) HB779(4) (LR.RR.)	- FRONT SPRING - FRT. 2 SHACKLE R761 RR. 2 0348 B174 - REAR SPRING - FRT. 2 0426 B3 (R)UP. 2 0426 B202 (R)LR. 2 0426 B3			
				*ES29 REPLACEMENT TYPE ENDS ARE USED AFTER THE BALL STUDS, WHICH WERE PEENED INTO THE STEERING ARMS, HAVE BEEN REMOVED. ES233K DRAG LINK REPAIR KIT WILL ALSO REPAIR THE ORIG.TIE ROD ENDS)						
50	1953-54	250-22, 250-24	K448 (STD.SET) K448+10 (.010"O.S. SET) K448+20 (.020"O.S. SET)	ES26 DS563 (DRAG LINK ASSY.) ES233K (DRAG LINK REP. KIT)		DAI63 (FRT.REG.) (RR.REG.) DA363 (FRT.H.D.) (RR.H.D.) HB564(8) (FRT.)	- FRONT SPRING - FRT. 2 SHACKLE R762 RR. 2 0425 B213 - REAR SPRING - FRT. 2 0426 B3 (R)UP. 4 0426 B202 (R)LR. 2 0426 B3			
51	1953-54	280-22	K448 (STD.SET) K448+10 (.010"O.S. SET) K448+20 (.020"O.S. SET)	ES26 DS563 (DRAG LINK) ES233K (DRAG LINK REP. KIT)		DAI63 (FRT.REG.) (RR.REG.) DA363 (FRT.H.D.) (RR.H.D.) HB564(8) (FRT.)	- FRONT SPRING - FRT. 2 SHACKLE R762 RR. 2 0425 B213 - REAR SPRING - FRT. 2 0426 B12 (R)UP. 2 0426 B202 (R)LR. 2 0426 B12			
52	1953-54	300-24	K448 (STD.SET) K448+10 (.010"O.S. SET) K448+20 (.020"O.S. SET)	ES26 ES259K (DRAG LINK REP. KIT)			- FRONT SPRING - FRT. 2 SHACKLE R763 RR. 2 0425 B213 - REAR SPRING - FRT. 2 0426 B12 (R)UP. 2 0426 B202 (R)LR. 2 0426 B12			
53	1954	620-36	K439	ES188 *ES109K (REP. KIT FOR ONE ES188 R. OR L.) *ES109K WILL REPAIR ES188 REPLACEMENT ENDS BUT WILL NOT SERVICE ORIG. EQUIPMENT ENDS.			- FRONT SPRING - (R)UP. 4 B116 (R)LR. 2 0362 B17 RR. 2 0362 B17 - REAR SPRING - FRT. 2 0364 B81 (R)UP. 4 B183 (R)LR. 2 0364			
54	1954	630-42, 630-50, D630-47, D660-47	K442	ES188 *ES109K (REP. KIT FOR ONE ES188 R. OR L.) *ES109K WILL REPAIR ES188 REPLACEMENT ENDS BUT WILL NOT SERVICE ORIG. EQUIPMENT ENDS.			- FRONT SPRING - (R)UP. 4 B116 (R)LR. 2 0362 B17 RR. 2 0362 B17 - REAR SPRING - FRT. 2 0364 B81 (R)UP. 4 B183 (R)LR. 2 0364 B81			

G.M.C. TRUCK (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
55	1954	660-50	K442 (BOLT 1.124 X 7 1/4") (FOR EATON 586F AXLE) K450 ES133 (TAPERED BOLT 9 3/4" LONG) (FOR TIMKEN FE900 AXLE)	ES188			- FRONT SPRING -			
							(F)UP.	4		B116
							(F)LR.	2	0362	B17
							RR.	2	0362	B17
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	4		B183
							(R)LR.	2	0364	B81
56	1954	670-50	K450	ES133 ES133K (REP.KIT FOR ONE ES133 R OR L)			- FRONT SPRING -			
							(F)UP.	4		B116
							(F)LR.	2	0362	B17
							RR.	2	0362	B17
							- REAR SPRING -			
							FRT.	2		B181
							(R)LR.	2		B181
57	1954	DW630-47, W630-50	K450	ES133 ES133K (REP.KIT FOR ONE ES133 R. OR L.)			- FRONT SPRING -			
							(F)UP.	4		B116
							(F)LR.	2	0362	B17
							RR.	2	0362	B17
58	1954	F630-42, DF660-47, F660-50	K450	ES133 ES133K (REP.KIT FOR ONE ES133 R. OR L.)			- FRONT SPRING -			
							FRT.	2		B81
							(R)UP.	4		B184
							(R)LR.	2		B81
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	4		B183
							(R)LR.	2	0364	B81
59	1954	FW620-42, DFW620-47	K450	ES133 ES133K (REP.KIT FOR ONE ES133 R. OR L.)						
60	1954	W620-42	K442 (BOLT 1.234 X 7 3/4") (FOR EATON 586F AXLE) K450 ES133 (TAPERED BOLT 9 3/4" LONG) (FOR TIMKEN FE900 AXLE)	ES188			- FRONT SPRING -			
							(F)UP.	4		B116
							(F)LR.	2	0362	B17
							RR.	2	0362	B17
61	1955	SERIES 450, M450, S450, SM450	K460 (TAPERED BOLT 8 3/8" LONG)	ES176 ES259K (DRAG LINK REP. KIT)		HB724 (FRT. SHOCK ABS.BUSH.) HB593(8) (RR. SHOCK ABS.BUSH.)	- FRONT SPRING -			
							(F)UP.	2	0362	
							(F)UP.	4		B116
							(F)LR.	2	0362	B4
							RR.	2	0464	B4
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	4		B183
							(R)LR.	2	0364	B81
62	1955	SERIES F410, FM410	K460 (TAPERED BOLT 8 3/8" LONG)	ES176		HB724(8) (FRT. SHOCK ABS.BUSH.) HB593(8) (RR. SHOCK ABS.BUSH.)	- FRONT SPRING -			
							(F)UP.	2	0362	
							(F)UP.	4		B116
							(F)LR.	2	0362	B17
							RR.	2	0362	B17
							- REAR SPRING -			
							FRT.	2	0426	B12
							(R)UP.	2	0426	
							(R)UP.	4		B202
							(R)LR.	2	0426	B12
63	1955-56	100 SERIES	K455 (STD.SET) K455+10 (.010" O.S. SET)	ES233K(1) (TIE ROD END REP.KIT) DS584 (DRAG LINK)		DA142 (FRT.REG.) DA213 (RR.REG.) DA342 (FRT.H.D.) DA381 (RR.H.D.) HB827(4) (FRT.) HB779(8) (RR.)	- FRONT SPRING -			
							FRT.	2	SHACKLE	R762
							RR.	2	0425	B246
							- REAR SPRING -			
							FRT.	2	0475	B246
							RR.	2	SHACKLE	R762

G.M.C. TRUCK (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
64	1955-56	150 SERIES	K453 (STD, SET) K453+10 (.010" O.S. SET) K453+20 (.020" O.S. SET)	ES233K(1) (TIE ROD END REP. KIT) DS584 (DRAG LINK)		DAI42 (FRT, REG.) DA213 (RR, REG.) DA342 (FRT, H.D.) DA381 (RR, H.D.) HB827(4) (FRT.) HB779(8) (RR.)	- FRONT SPRING - FRT. 2 SHACKLE RR. 2 0425		R762 B246	
							- REAR SPRING - FRT. 2 0475 RR. 2 SHACKLE		B246 R762	
65	1955-56	250 SERIES	K453 (STD, SET) K453+10 (.010" O.S. SET) K453+20 (.020" O.S. SET)	ES26 DS584 (DRAG LINK)		DAI42 (FRT, REG.) (RR, REG.) DA342 (FRT, H.D.) (RR, H.D.) HB827(4) (FRT.)	- FRONT SPRING - FRT. 2 SHACKLE RR. 2 0425		R762 B246	
							- REAR SPRING - FRT. 2 0426 (R)UP. 2 0426 (R)UP. 4 (R)LR. 2 0426		B12 B202 B12	
66	1955-56	SERIES 300, M300	- FOR STANDARD AXLE - K453 (BOLT .921" X 5 5/8") - FOR HVY. DUTY AXLE - K391B (BOLT 1.109" X 6 11/32")	ES26 DS584 (DRAG LINK) ES142 ES259K (DRAG LINK REP. KIT)		HB564(8) (FRT. SHOCK ABS, BUSH.) HB724(8) (RR. SHOCK ABS, BUSH.)	- FRONT SPRING - FRT. 2 SHACKLE RR. 2 0425		R762 B246	
							- REAR SPRING - FRT. 2 0426 (R)UP. 2 0426 (R)UP. 4 (R)LR. 2 0426		B12 B202 B12	
67	1955-56	SERIES 370, M370, S370, SM370	- FOR STANDARD AXLE - K391B (BOLT 1.109" X 6 11/32") - FOR HVY. DUTY AXLE - K460 (TAPERED BOLT 8 3/8" LONG)	ES142 ES259K (DRAG LINK REP. KIT) ES176 ES259K (DRAG LINK REP. KIT)		HB564(8) (FRT. SHOCK ABS, BUSH.) HB724(8) (RR. SHOCK ABS, BUSH.)	- FRONT SPRING - FRT. 2 SHACKLE RR. 2 0425		R762 B246	
							- REAR SPRING - FRT. 2 0426 (R)UP. 2 0426 (R)UP. 4 (R)LR. 2 0426		B12 B202 B12	
68	1955-56	SERIES 400, M400	K391B (STD, SET) K391B+10 (.010" O.S. SET)	ES142 ES259K (DRAG LINK REP. KIT)		HB564(8) (FRT. SHOCK ABS, BUSH.) HB593(8) (RR. SHOCK ABS, BUSH.)	- FRONT SPRING - FRT. 2 SHACKLE RR. 2 0425		R762 B246	
							- REAR SPRING - FRT. 2 0426 (R)UP. 2 0426 (R)UP. 4 (R)LR. 2 0426		B12 B202 B12	
69	1955-56	SERIES 410, M410	K460 (TAPERED BOLT 8 3/8" LONG)	ES176 ES259K (DRAG LINK REP. KIT)		HB564(8) (FRT. SHOCK ABS, BUSH.) HB593(8) (RR. SHOCK ABS, BUSH.)	- FRONT SPRING - FRT. 2 SHACKLE RR. 2 0425		R762 B246	
							- REAR SPRING - FRT. 2 0426 (R)UP. 2 0426 (R)UP. 4 (R)LR. 2 0426		B12 B202 B12	
70	1955-56	SERIES 500, M500	K460 (TAPERED BOLT 8 3/8" LONG)	ES176 ES259K (DRAG LINK REP. KIT)		HB724(8) (FRT. SHOCK ABS, BUSH.)	- FRONT SPRING - (F)UP. 2 0362 (F)UP. 4 (F)LR. 2 0362 RR. 2 0464		B116 B17 B17	
							- REAR SPRING - FRT. 2 0364 (R)UP. 4 (R)LR. 2 0364		B81 B183 B81	
71	1955-56	SERIES S300, M340, 350, M350	K391B (STD, SET) K391B+10 (.010" O.S. SET)	ES142 ES259K (DRAG LINK REP. KIT)		HB564(8) (FRT. SHOCK ABS, BUSH.) HB724(8) (RR. SHOCK ABS, BUSH.)	- FRONT SPRING - FRT. 2 SHACKLE RR. 2 0425		R762 B246	
							- REAR SPRING - FRT. 2 0426 (R)UP. 2 0426 (R)UP. 4 (R)LR. 2 0426		B12 B202 B12	

G.M.C. TRUCK (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
72	1955-56	SERIES F550, FM550, 630-42, D630, M630, M630-42, D630-47, D660, D660-47, DM660-47, 650, M650	K463 (BOLT 8 3/4" LONG)	ESI76			- FRONT SPRING -			
							(F)UP.	4		B116
							(F)LR.	2	0362	B17
							RR.	2	0362	B17
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	4		B183
							(R)LR.	2	0364	B81
73	1955-56	SERIES F600, 650, M650, F650, FM650, 660-50, M660-50, 660, M660	- W/TIMKEN FE900 AXLE - K450 (BOLT 9 3/4" LONG) - W/GM 9000 AXLE - K463 (BOLT 8 3/4" LONG)	ESI33 ESI33K (REP. KIT FOR ONE ESI33 R. OR L.) ESI76			- FRONT SPRING -			
							(F)UP.	4		B116
							(F)LR.	2	0362	B17
							RR.	2	0362	B17
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	4		B183
							(R)LR.	2	0364	B81
74	1955-56	SERIES W500, MW500	K460 (TAPERED BOLT 8 3/8" LONG)	ESI76 ES259K (DRAG LINK REP. KIT)			- FRONT SPRING -			
							(F)UP.	2	0362	
							(F)LR.	4		B116
							(F)LR.	2	0362	B4
							RR.	2	0464	B4
75	1955-56	SERIES W550, MW550, W620-42, MW620-42, FW620-42, FMW620-42, W630-50, DW630, MW630, MW630-50	- W/TIMKEN FE900 AXLE - K450 (BOLT 9 3/4" LONG) - W/GM 9000 AXLE - K463 (BOLT 8 3/4" LONG)	ESI33 ESI33K (REP. KIT FOR ONE ESI33 R. OR L.) ESI76			- FRONT SPRING -			
							(F)UP.	4		B116
							(F)LR.	2	0362	B17
							RR.	2	0362	B17
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	4		B183
							(R)LR.	2	0364	B81
76	1955-59	SERIES 550, M550 (G.M. F070 AXLE)	K460 (TAPERED BOLT 8 3/8" LONG)	ESI76			- FRONT SPRING -			
							(F)UP.	4		B116
							(F)LR.	2	0362	B17
							RR.	2	0362	B17
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	4		B183
							(R)LR.	2	0364	B81
77	1955-59	600, 630, 630-50	- W/F070 AXLE - K460 (TAPERED BOLT 8 3/8" LONG) - W/F090 AXLE - K463 (BOLT 8 3/4" LONG)	ESI76 ESI76			- FRONT SPRING -			
							(F)UP.	4		B116
							(F)LR.	2	0362	B17
							RR.	2	0362	B17
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	2		B183
							(R)LR.	2	0364	B81
78	1955-59	DFW820-67, DFMW-820-67, DF860, DF860-67, DFM860, DFW860, DFMW860, DFM860-67, DF920-67, DFM920-67, DF920, DFM920, D930, D930-67, DW950, DW950-67, DFW950, DFW950-67, DMW950-67, DW970-67, DMW-950, DFMW950, DFMW950-67, DW970 (W/TIMKEN FE900 AXLE)	K450 (BOLT 9 3/4" LONG)	ESI33 ESI33K (REP. KIT FOR ONE ESI33 R. OR L.)			- FRONT SPRING -			
							(F)UP.	4		B116
							(F)LR.	2	0362	B17
							RR.	2	0362	B17
							- REAR SPRING -			
							FRT.	2	0364	B81
							(R)UP.	2		B183
							(R)LR.	2	0364	B81
79	1955-59	F370, F370-8, FM370 SERIES	- FOR STANDARD AXLE - K391B (BOLT 1.109 X 6 11/32") - FOR HVY. DUTY AXLE - K460 (TAPERED BOLT 8 3/8" LONG)	ESI42 ESI76	HB724(16) (FRT. & RR. SHOCK ABS. BUSH. 1955-56 ONLY)		- FRONT SPRING -			
							(F)UP.	2	0362	
							(F)UP.	4		B116
							(F)LR.	2	0362	B17
							RR.	2	0362	B17
							- REAR SPRING -			
							FRT.	2	0426	B12
							(R)UP.	2	0426	
							(R)UP.	4		B202
							(R)LR.	2	0426	B12

G.M.C. TRUCK (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
80	1955-59	F450, F450-8, FM450, F500, FM500 SERIES	K460 (TAPERED BOLT 8 3/8" LONG)	ES176		HB724(8) (FRT. SHOCK ABS. BUSH.)	- FRONT SPRING - (F)UP. 2 0362 (F)UP. 4 (F)LR. 2 0362 RR. 2 0362 - REAR SPRING - FRT. 2 0364 (R)UP. 4 (R)LR. 2 0364			B116 B17 B17 B81 B183 B81
81	1955-59	F630, F630-42, FM630, FM630-42	K450	ES133 ES133K (REP. KIT FOR ONE ES133 R. OR L.)			- FRONT SPRING - FRT. 2 (R)UP. 4 (R)LR. 2 - REAR SPRING - FRT. 2 0364 (R)UP. 4 (R)LR. 2 0364			B81 B184 B81 B81 B183 B81
82	1955-59	FM340, F350, F350-8, FM350 SERIES	K391B (STD. SET) K391B+10 (.010" O.S. SET)	ES142		HB724(16) (FRT. & RR. SHOCK ABS. BUSH. 1955-56 ONLY)	- FRONT SPRING - (F)UP. 2 0362 (F)UP. 4 (F)LR. 2 0362 RR. 2 0362 - REAR SPRING - FRT. 2 0426 (R)UP. 2 0426 (R)UP. 4 (R)LR. 2 0426			B116 B17 B17 B12 B202 B12
83	1955-59	SERIES FW630-50, FMW630-50, DF660, DFM660, F660, FM660, DF660-47, DFM660-47, F660-50, FM660-50, W660, DW660, FW660, MW660, FMW-660, 670-50, W670 (W/TIMKEN FE900 AXLE)	K450	ES133 ES133K (REP. KIT FOR ONE ES133 R. OR L.)						
84	1955-59	W630	- W/F090 AXLE - K463 (BOLT 8 3/4" LONG) - W/TIMKEN FE900 AXLE - K450 (BOLT 9 3/4" LONG)	ES176 ES133 ES133K (REP. KIT FOR ONE ES133 R. OR L.)			- FRONT SPRING - (F)UP. 4 (F)LR. 2 0362 RR. 2 0362			B116 B17 B17
85	1956-59	100, 150, 250 SERIES, FOUR WHL. DRIVE		ES260						
86	1956-59	450, 450-8, S450, M450, SM450 SERIES	K460 (TAPERED BOLT 8 3/8" LONG)	ES176 ES259K (DRAG LINK REP. KIT 1957 ONLY)		HB779 (FRT. SHOCK ABS. BUSH.) HB593 (RR. SHOCK ABS. BUSH.)	- FRONT SPRING - (F)UP. 2 0485 (F)UP. 4 (F)LR. 2 0485 RR. 2 0426 - REAR SPRING - FRT. 2 0486 (R)UP. 2 0486 (R)UP. 4 (R)LR. 2 0486			B255 B81
87	1956-59	FW550, FMW550, W670 SERIES W/27465 AXLE	K483 (TAPERED BOLT 9 59/64" LONG)	ES133 ES133K (REP. KIT FOR ONE ES133 R. OR L.)						
88	1956-59	W550, MW550, FW550, FMW550 SERIES	- W/TIMKEN FE900 AXLE - K450 (BOLT 9 3/4" LONG) - W/G.M. F090 AXLE - K463 (BOLT 8 3/4" LONG)	ES133 ES133K (REP. KIT FOR ONE ES133 R. OR L.) ES176			- FRONT SPRING - (F)UP. 4 (F)LR. 2 0362 RR. 2 0362			B116 B17 B17

G.M.C. TRUCK (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
89	1957-59	100 SERIES (EXC. FOUR WHL. DRIVE)	K464 (STD. SET) K464+10 (.010" O.S. SET) (THRUST BRG. TYPE) K484 (STD. SET) K484+10 (.010" O.S. SET) (THRUST WASHER TYPE)	ES233K(1) (TIE ROD END REP. KIT) DS584 (DRAG LINK)		DA232SS (FRT. REG.) DA233SS (RR. REG.) DA442SS (FRT. H.D.) DA443SS (RR. H.D.)	- FRONT SPRING - FRT. 2 SHACKLE R767 RR. 2 0425 B246 - REAR SPRING - FRT. 2 0475 B246 RR. 2 SHACKLE R767			
90	1957-59	150 SERIES (EXC. FOUR WHL. DRIVE)	K453 (STD. SET) K453+10 (.010" O.S. SET) K453+20 (.020" O.S. SET)	ES233K(1) (TIE ROD END REP. KIT) DS584 (DRAG LINK)		DA232SS (FRT. REG.) DA233SS (RR. REG.) DA442SS (FRT. H.D.) DA443SS (RR. H.D.)	- FRONT SPRING - FRT. 2 SHACKLE R767 RR. 2 0425 B246 - REAR SPRING - FRT. 2 0475 B246 RR. 2 SHACKLE R767			
91	1957-59	250 SERIES (EXC. FOUR WHL. DRIVE)	K453 (STD. SET) K453+10 (.010" O.S. SET) K453+20 (.020" O.S. SET)	ES26 DS584 (DRAG LINK)		DA232SS (FRT. REG.) (RR. REG.) DA442SS (FRT. H.D.) (RR. H.D.)	- FRONT SPRING - FRT. 2 SHACKLE R767 RR. 2 0425 B246 - REAR SPRING - FRT. 2 0426 B12 (R)UP. 2 0426 B202 (R)LR. 2 0426 B12			
92	1957-59	300 SERIES	- FOR STANDARD AXLE - K453 (BOLT 5 5/8" X 5 5/8") - FOR HVY. DUTY AXLE - K391B (BOLT 1.109" X 6 11/32")	ES26 DS584 (DRAG LINK) 1957 ONLY) ES142 ES259K (DRAG LINK REP. KIT 1957 ONLY)			- FRONT SPRING - FRT. 2 SHACKLE R767 RR. 2 0425 B246 - REAR SPRING - FRT. 2 0426 B12 (R)UP. 2 0426 B202 (R)LR. 2 0426 B12			
93	1957-59	370, 370-8, S370, S370-8 SERIES	- FOR STANDARD AXLE - K391B (BOLT 1.109" X 6 11/32") - FOR HVY. DUTY AXLE - K460 (TAPERED BOLT 8 3/8" LONG)	ES142 ES259K (DRAG LINK REP. KIT 1957 ONLY) ES176 ES259K (DRAG LINK REP. KIT 1957 ONLY)			- FRONT SPRING - FRT. 2 SHACKLE R767 RR. 2 0425 B246 - REAR SPRING - FRT. 2 0426 B12 (R)UP. 2 0426 B202 (R)LR. 2 0426 B12			
94	1957-59	F550, F600, D630, D660	- W/F090 AXLE - K463 (BOLT 8 3/4" LONG) - W/FE900 OR F110 AXLE - K450 (BOLT 9 3/4" LONG)	ES176 ES133 ES133K (REP. KIT FOR ONE ES133 R. OR L.) *USE ES176 IF TRK HAS AIR SUSP. & POW. STR.			- FRONT SPRING - (R)UP. 4 B116 (R)LR. 2 0362 B17 RR. 2 0362 B17 - REAR SPRING - FRT. 2 0364 B81 (R)UP. 2 0364 B183 (R)LR. 2 0364 B81			
95	1957-59	R800, DR800, FR800, DFR800, DR860, DFR860, DFRW860 (FA090A AXLE)	K463 (BOLT 8 3/4" LONG)	ES176						
96	1957-59	S300, 350, 350-8 SERIES	K391B (STD. SET) K391B+10 (.010" O.S. SET)	ES142 ES259K (DRAG LINK REP. KIT 1957 ONLY)			- FRONT SPRING - FRT. 2 SHACKLE R767 RR. 2 0425 B246 - REAR SPRING - FRT. 2 0426 B12 (R)UP. 2 0426 B202 (R)LR. 2 0426 B12			

G.M.C. TRUCK (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
97	1957-59	W500, MW500 SERIES	- W/F070 AXLE - K460 (TAPERED BOLT 8 3/8" LONG) - W/F090 AXLE - K463 (TAPERED BOLT 8 3/4" LONG)	ESI176 ES259K (DRAG LINK REP. KIT 1957 ONLY)			- FRONT SPRING - (F)UP. 2 0485 (F)UP. 4 (F)LR. 2 0485 RR. 2 0426			B255
98	1960	SERIES 1000, 1/2 TON	USES BALL JTS.			DA270 (FRT.REG.) DA271 (RR.REG.) DA478 (FRT.H.D.) DA480 (RR.H.D.) HB779(4) (LR.FRT.)	- HVY. DUTY COIL SPRING - TC701 (RR.)			
99	1960	SERIES 1500, 3/4 TON	USES BALL JTS.			DA270 (FRT.REG.) DA271 (RR.REG.) DA478 (FRT.H.D.) DA480 (RR.H.D.) HB779(4) (LR.FRT.)	- HVY. DUTY COIL SPRING - TC703 (RR.)			
100	1960	SERIES 2500, 1 TON; SERIES 3000, 1 1/2 TON	USES BALL JTS.			DA270 (FRT.REG.) (RR.REG.) DA478 (FRT.H.D.) (RR.H.D.) HB779(4) (LR.FRT.)	- REAR SPRING - FRT. 2 0426 (R)UP. 2 0426 (R)LR. 2 0426			B12
101	1960	BW5000 SERIES; LW5000 SERIES, TILT CAB; SP5000 SERIES, SCHL. BUS; BW5500 SERIES; B6000 SER.; L6000 SER.; B7000 SER.; DB7000 SER.; DF7000 SER.; DFW7000 SER.; W/F070 OR F090 AXLE	K463 (BOLT 8 3/4" LONG)	ESI176			- FRONT SPRING - (F)UP. 2 0364 (F)UP. 4 (F)LR. 2 0364 RR. 2			B81 B184 B184
102	1960	BW7000 SER., LW7000 SER., DBW7000 SER., BW9000 SER., DBW9000 SER., W/F110 AXLE	K450 (BOLT 9 3/4" LONG)	ESI133 ESI133K (REP. KIT FOR ONE ESI133 R. OR L.)			- FRONT SPRING - (F)UP. 2 0364 (F)UP. 4 (F)LR. 2 0364 RR. 2 0364			B81 B184 B184
103	1960	LW5500 SER., LW7000 SER., DL7000 SER., DLW7000 SER., W/F110 AXLE	K450 (BOLT 9 3/4" LONG)	ESI133 ESI133K (REP. KIT FOR ONE ESI133 R. OR L.)			- FRONT SPRING - (F)UP. 2 0364 (F)UP. 4 (F)LR. 2 0364 RR. 2			B81 B184 B184
104	1960	LW7000 SER., DLW-7000 SER., W/F150 AXLE		ESI133 ESI133K (REP. KIT FOR ONE ESI133 R. OR L.)			- FRONT SPRING - (F)UP. 2 0364 (F)UP. 4 (F)LR. 2 0364 RR. 2			B81 B184 B184
105	1960	SER. P1500, & SER. P2500 FORWARD CONTROL	K391B (BOLT 1.109" X 6 11/32" X 391B+10 (.010" O.S.))	ESI142			- FRONT SPRING - FRT. 2 SHACKLE R767 RR. 2 0425 B246 - REAR SPRING - FRT. 2 0426 B12 (R)UP. 2 0426 (R)UP. 4 B202 (R)LR. 2 0426 B12			

INTERNATIONAL TRUCK

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.

INTERNATIONAL TRUCK FINDING INDEX

MODEL	LINE NO.	MODEL	LINE NO.	MODEL	LINE NO.	MODEL	LINE NO.
- AXLES -		- MODELS CONT'D. -		- MODELS CONT'D. -		- MODELS CONT'D. -	
FA1	1	COF200	35	LM151	12	RF191.	18
FA10	1	DCO200	35	LM152	12	RF192.	18
FA15	2	DCO220	35	R100	19	RF193.	18
FA20	3	DCO405	48	R102	19	RF194.	18
FA30	3	DCO405L	48	R110	23	RF195.	18
FA40	3	DCOF190	35	R111	19	RF200.	18-35
FA60	4	DCOF200	35	R112	23	RF210.	10-36
FA65	5	DCOT405	48	R120	19	RF211.	10
FA70	4	DCOT405L	48	R121	23	RF212.	10
FA80	5	L110	23	R122	23	RM120	19
FA90	6	L111	19	R130	20	RM121	19
FA100	7	L112	23	R131	20	RM122	19
FA105	29-34-35	L120	19	R132	20	RM150	25
FA110	8	L121	23	R140 4X4.	26	RM151	25
FA115	29-34-35	L122	23	R150	21	RM152	25
- MODELS -		L130	20	R151	21	RM160	22
A100	43	L131	20	R152	21	RM161	22
A110	43	L132	20	R153	21	RM162	22
A120	43	L150	21	R160	22	S100	19
A120 4X4.	44	L151	21	R160 4X4.	27	S102	19
A130	45	L152	21	R161	22	S110	19
A150	40	L153	21	R162	22	S112	19
A160	40-41	L160	22	R163	22	S120	19
A170	41-42	L161	22	R164	22	S120 4X4.	30
A180	41-42	L162	22	R165	22	S122	19
AB120	33	L163	22	R170	13	S130	20
AB140	37	L164	22	R171	13	S131	20
AC150	40	L165	22	R172	13	S132	20
AC160	40	L170	13	R173	13	S140 4X4.	26
AC170	41-42	L171	13	R174	13	S150	21
AC180	41-42	L172	13	R175	13	S152	21
AC1890	41	L173	13	R180	14	S160	22
ACF170	46-47	L174	13	R181	14	S160 4X4.	27
ACF180	47	L175	13	R182	14	S162	22
ACO190	34	L180	14	R183	14	S164	22
ACO200	35	L181	14	R184	14	S165	22
ACO220	35	L182	14	R185	15	S170	31
ACOF190	34	L183	14	R190	16	S172	31
ACOF200	35	L184	14	R191	16	S174	31
AM80	49	L185	15	R192	16	S175	31
AM120	19	L190	16	R193	16	S180	31
AM130	38	L191	16	R194	16	S182	31
AM150	39	L192	16	R195	16	S184	31
AM160	22	L193	16	R200	9-29	S1700	31
AM164	22	L194	16	R201	9-29	S1702	31
B100	43	L195	16	R202	9-29	S1704	31
B110	43	L200	9	R204	11-29	S1705	31
B120	43	L201	9	R205	11-29	S1840	32
B120 4X4.	44	L202	9	R210	17	SA120	33
B130	45	L204	11	R211	17	SA140	37
B150	50	L205	9	R212	17	SC160	22
B160	50-51	L210	17	R220	35	SC162	22
B170	50-51	L211	17	R1853	15	SC164	22
B180	50-51	L212	17	R1855	15	SC180	31
BC150	50	L1853	15	RA120	19	SF170	24
BC160	50	LB140	12	RA121	19	SF172	24
BC170	50-51	LC160	22	RA122	19	SF1840	32
BC180	50-51	LC161	22	RA140	25	SM120	19
BC1890	51	LC162	22	RC160	22	SM121	19
BCF170	46-47	LC180	14	RC161	22	SM122	19
BCF180	47	LC181	14	RC162	22	SM130	38
CO180	28	LC182	14	RC180	14	SM150	39
CO182	28	LF170	24	RC181	14	SM160	22
CO184	28	LF171	24	RC182	14	V190	34
CO190	29	LF172	24	RD190	34	V200	35
CO191	29	LF174	24	RD200	35	V210	36
CO192	29	LF190	18	RD210	36	V220	35
CO195	29	LF191	18	RD220	35	VCO190	34
CO200	29	LF192	18	RD400	48	VCO200	35
CO201	29	LF193	18	RDF190	34	VCO220	35
CO202	29	LF194	18	RDF200	35	VCO405L	48
CO205	29	LF195	18	RDF210	36	VCOF190	34
CO220	35	LF210	10	RDF400	48	VCOF200	35
COF190	35	LF211	10	RD1400	48	VCOF405L	48
		LF212	10	RF170	24	VCOT405L	48
		LM120	19	RF171	24	VF190	34
		LM121	19	RF172	24	VF200	35
		LM122	19	RF174	24	VF210	36
		LM150	12	RF190	18		

INTERNATIONAL TRUCK (CONT'D.) CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
1		FA1, FA10 AXLES	K403N (STD. SET) K403N T15 (.015" O.S. SET)	ES233K(1) (REP. KIT FOR STRAIGHT TIE ROD ENDS) ES262 (TIE ROD ENDS W/EXT. THREADS)						
2		FA15 AXLE		ES258						
3		FA20, FA30, FA40 AXLES	K431 (STD. SET) K431 T15 (.015" O.S. SET)	ES26						
4		FA60, FA70 AXLES	K432 (STD. SET) K432 T15 (.015" O.S. SET)	ES235 (EXT. THREADS, LATE) ES185 (INT. THREADS, EARLY)						
5		FA65, FA80 AXLES	K401N (STD. SET) K401N T15 (.015" O.S. SET)	ES235 (EXT. THREADS, LATE) ES185 (INT. THREADS, EARLY)						
6		FA90 AXLE	K414	ES22						
7		FA100 AXLE	K459 (EARLY TYPE - TAPERED BOLT 9 13/32" LONG) K465 (LATE TYPE - STRAIGHT BOLT 1.4335 X 8 1/2")	ES279 ES187K (REP. KIT FOR SNAPPING TYPE ENDS ONLY)						
8		FA110 AXLE	K450	ES279 ES187K (REP. KIT FOR SNAPPING TYPE ENDS ONLY)						
9	1950-54	R200, 201, 202, 205, L200, 201, 202, 205	-W/STD. EATON AXLE - K414 ES22 (BOLT 1.484 X 7 17/32") -W/HVY. DUTY TIMKEN FE900 AXLE - K450 ES279 (TAPERED BOLT 9 3/4" LONG)				- FRONT SPRING - FRT. 2 0436 B186 (R)UP. 2 B225 (R)LR. 2 B186 - REAR SPRING - "L" SERIES TO SERIAL 4021 - FRT. 2 0369 B181 (R)UP. 2 0451 B181 (R)LR. 4 B226 - REAR SPRING - "L" SERIES AFTER 4021 & "R" SERIES - FRT. 2 0452 B232 (R)UP. 2 0501 B232 (R)LR. 4 B226			
10	1950-54	RF210, 211, 212, LF210, 211, 212	-W/STD. EATON AXLE - K245N (BOLT 9 41/64" X 1.359) -W/LATE TIMKEN FE900 AXLE - K450 ES279 (TAPERED BOLT 9 3/4" LONG)				- FRONT SPRING - FRT. 2 0436 B186 (R)UP. 2 B225 (R)LR. 2 B186			
11	1950-55	L204, R204	-W/STD. EATON AXLE - K414 ES22 (BOLT 1.484 X 7 17/32") -W/HVY. DUTY TIMKEN FE900 AXLE - K450 ES279 (TAPERED BOLT 9 3/4" LONG)				- FRONT SPRING - FRT. 2 0436 B186 (R)UP. 2 B225 (R)LR. 2 B186 - REAR SPRING - FRT. 2 0452 B232 (R)UP. 2 0501 B232 (R)LR. 4 B226			

INTERNATIONAL TRUCK (CONT'D.) CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
12	1950-55	LB140, LM150, 151, 152	K431 (STD. SET) K431+15 (.015" O.S. SET)	ES26		HB779(8) (FRT. SHOCK ABS, BUSH.) HB947(8) (RR. SHOCK ABS, BUSH.)	- FRONT SPRING - FRT. 4 (R)UP. 2 0479 (R)LR. 2 0479 - REAR SPRING - FRT. 2 (R)UP. 4 (R)LR. 2			HB851 B248 B248 - B18 B230 B18
13	1950-55	R170, 171, 172, 173, 174, 175, L170, 171, 172, 173, 174, 175	K432 (STD. SET) K432+15 (.015" O.S. SET)	ES185 (INT. THREADS, EARLY) ES235 (EXT. THREADS, LATE)			- FRONT SPRING - FRT. 2 (R)UP. 4 (R)LR. 2 - REAR SPRING - FRT. 2 *0448 (R)UP. 2 *0448 (R)UP. 4 (R)LR. 2 *0449			B231 B206 B231 - B251 B251 *B207 B251 *TO SERIAL 1970. FOR AFTER 1970, SEE S170 LISTING.
14	1950-55	R180, 181, 182, 183, 184, RC180, 181, 182, L180, 181, 182, 183, 184, LC180, 181, 182	K432 (STD. SET) K432+15 (.015" O.S. SET)	ES185 (INT. THREADS, EARLY) ES235 (EXT. THREADS, LATE)			- FRONT SPRING - FRT. 2 (R)UP. 4 (R)LR. 2 - REAR SPRING - FRT. 2 0434 (R)UP. 2 0450 (R)LR. 4 SHAFT USED			B231 B206 B231 - B234 B234 B187
15	1950-57	R185, L185, R1853, L1853, R1855	- W/FA70 AXLE - K432 (BOLT 1.234 X 6 3/4") K432+15 (.015" O.S. SET) - W/FA80 AXLE - K401N (BOLT 1.234 X 7 21/32") K401N+15 (.015" O.S. SET)	ES235 (EXT. THREADS, LATE) ES185 (INT. THREADS, EARLY) ES235 (EXT. THREADS, LATE) ES185 (INT. THREADS, EARLY)			- FRONT SPRING - FRT. 2 0436 (R)UP. 2 (R)LR. 4 - REAR SPRING - FRT. 2 0434 (R)UP. 2 0450 (R)LR. 4			B186 B186 B225 - B234 B234 B187
16	1950-57	R190, 191, 192, 193, 194, 195, L190, 191, 192, 193, 194, 195	- W/FA80 AXLE - K401N (BOLT 1.234 X 7 21/32") K401N+15 (.015" O.S. SET) - W/FA90 AXLE - K414 (BOLT 1.484 X 7 17/32") - W/FA100 AXLE - K459 (TAPERED BOLT 9 13/32" LONG) - W/FA110 AXLE - K450 (TAPERED BOLT 9 3/4" LONG)	ES235 (EXT. THREADS, LATE) ES185 (INT. THREADS, EARLY) ES235 (EXT. THREADS, LATE) ES22 ES279			- FRONT SPRING - FRT. 2 0436 (R)UP. 2 (R)LR. 2 - STD. REAR SPRING - FRT. 2 0434 (R)UP. 2 0450 (R)LR. 4 - HVY. DUTY REAR SPRING - FRT. 2 0369 (R)UP. 2 0451 (R)LR. 4			B186 B225 B186 - B234 B234 B187 - B181 B181 B226
17	1950-57	R210, 211, 212, L210, 211, 212	- W/STD. EATON AXLE - K245N (BOLT 9 41/64" X 1.359) - W/LATE TIMKEN FE900 AXLE - K450 (TAPERED BOLT 9 3/4" LONG)				- FRONT SPRING - FRT. 2 0436 (R)UP. 2 (R)LR. 2 - REAR SPRING - FRT. 2 0452 (R)UP. 2 0501 (R)LR. 4			B186 B225 B186 - B232 B232 B226

INTERNATIONAL TRUCK (CONT'D.) CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
18	1950-57	RF190, 191, 192, 193, 194, 195, RF200, LF190, 191, 192, 193, 194, 195	- W/FA80 AXLE - K401N (BOLT 1.234 X 7 21/32") - W/FA100 AXLE - K459 (TAPERED BOLT 9 13/32" LONG) OR K465 (STRAIGHT BOLT 1.4335" X 8 1/2") - W/FA110 AXLE - K450 (BOLT TAPERED 9 3/4" LONG)	ES235 (EXT. THREADS, LATE) ES185 (INT. THREADS, EARLY)			- FRONT SPRING - FRT. 2 0436 (R)UP. 4 (R)LR. 2			B186 B225 B186
19	1950-57	S100, 102, 110, 112, 120, 122, AM120, SM120, 121, 122, R100, 102, 111, 120, RA120, 121, 122, RM120, 121, 122, L111, 120, LM120, 121, 122	K403N (STD. SET) K403N+15 (.015" O.S. SET)	ES233K(1) (REP. KIT FOR TIE ROD ENDS) ES244K (DRAG LINK REP. KIT W/O POW. STR.)		HB779(16) (FRT. & RR. SHOCK ABS. BUSH.)	- FRONT SPRING - FRT. 4 RR. 2 SHACKLE RR. 8 - REAR SPRING - RR. 2 SHACKLE RR. 8 FRT. 4			HB851 HS137 HB851 HS136 HB854 HB854
20	1950-57	S130, 131, 132, R130, 131, 132, L130, 131, 132	K403N (STD. SET) K403N+15 (.015" O.S. SET)	ES233K(1) (REP. KIT FOR TIE ROD ENDS) ES244K (DRAG LINK REP. KIT)		- L & R SERIES - DB145 (FRT. REG.) (RR. REG.) (FRT. H.D.) (RR. H.D.) HB779(8) (FRT.)	- FRONT SPRING - FRT. 4 (R)UP. 2 0479 (R)LR. 2 0479 - REAR SPRING - FRT. 2 (R)UP. 2 0481 (R)LR. 2 (RR. H.D.) HB779(8) (FRT.)			HB851 B248 B248 B18 B230 B18
21	1950-57	S150, 152, R150, 151, 152, 153, L150, 151, 152, 153	K431 (STD. SET) K431+15 (.015" O.S. SET)	ES26		- L & R SERIES - DB145 (FRT. REG.) (RR. REG.) (FRT. H.D.) (RR. H.D.) HB779(8) (FRT.)	- FRONT SPRING - FRT. 2 0402 (R)UP. 2 0480 (R)UP. 4 (R)LR. 2 0402 - REAR SPRING - FRT. 2 0444 (R)UP. 2 0444 (R)UP. 4 (R)LR. 2 0445			B4 B206 B4 B229 B230 B229
22	1950-59	AM160, 164, AMCI60, 164, S160, 162, 164, 165, SC160, 162, 164, SM160, R160, 161, 162, 163, 164, 165, RC160, 161, 162, RM160, 161, 162, L160, 161, 162, 163, 164, 165, LC160, 161, 162	K431 (STD. SET) K431+15 (.015" O.S. SET)	ES26			- FRONT SPRING - FRT. 2 0480 (R)UP. 2 0480 (R)UP. 4 (R)LR. 2 0480 - REAR SPRING - FRT. 2 0448 (R)UP. 2 0448 (R)UP. 4 (R)LR. 2 0449			B231 B206 B231 B251 B207 B251
23	1952-55	L110, L112, L121, L122, R110, R112, R121, R122	K403N (STD. SET) K403N+15 (.015" O.S. SET)	ES233K(1) (REP. KIT FOR TIE ROD ENDS) ES244K (DRAG LINK REP. KIT W/O POW. STR.)		DB145 (FRT. REG.) DB145 (RR. REG.) (FRT. H.D.) (RR. H.D.) HB779(8) (FRT. & RR.)	- FRONT SPRING - FRT. 4 RR. 2 SHACKLE RR. 8 - REAR SPRING - FRT. 4 RR. 2 SHACKLE RR. 8			HB851 HS137 HB851 HB854 HS136 HB854
24	1952-57	SF170, 172, RF170, 171, 172, 174, LF170, 171, 172, 174	K432 (STD. SET) K432+15 (.015" O.S. SET)	ES185 (INT. THREADS, EARLY) ES235 (EXT. THREADS, LATE)						
25	1953-57	RA140, RM150, 151, 152	K431 (STD. SET) K431+15 (.015" O.S. SET)	ES26		HB779(16) (FRT. & RR. SHOCK ABS. BUSH.)	- FRONT SPRING - FRT. 4 (R)UP. 2 0479 (R)LR. 2 0479			HB851 B248



INTERNATIONAL TRUCK (CONT'D.) CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
34	1955-59	ACO190, ACOF190, RD190, RDF190, V190, VCO190, VCOF190, VF190	- W/FA80 AXLE - K401N ES235 (STD.BOLT 1.234 X 7 21/32") K401N+15 (.015" O.S.SET) - W/FA90 AXLE - K414 ES22 (BOLT 1.484 X 7 17/32") -W/FA100 OR FA105 AXLE- K459 ES279 (EARLY- ES187K(2) TAPERED (REP.KIT FOR SNAPPING TYPE END ONLY) BOLT 9 13/32" LONG) K465 (LATE-STRAIGHT BOLT 1.4335 X 8 1/2") -W/FA110 OR FA115 AXLE- K450 ES279 (TAPERED ES187K(2) BOLT (REP.KIT FOR SNAPPING TYPE END ONLY) 9 3/4" LONG)							
35	1955-59	COF190, DCOF190, ACO200, ACOF200, COF200, DCO200, DCOF200, RD200, RF200, RDF200, V200, VCO200, VCOF200, VF200, ACO220, CO220, R220, DCO220, RD220, V220, VCO220	- W/FA90 AXLE - K414 ES22 (BOLT 1.484 X 7 17/32") -W/FA100 OR FA105 AXLE-- K459 ES279 (EARLY ES187K(2) TAPERED (REP.KIT FOR SNAPPING TYPE END ONLY) BOLT 9 13/32" LONG) K465 (LATE STRAIGHT BOLT 1.4335 X 8 1/2") -W/FA110 OR FA115 AXLE - K450 ES279 (TAPERED ES187K(2) BOLT (REP.KIT FOR SNAPPING TYPE END ONLY) 9 3/4" LONG)							
36	1955-59	RD210, RF210, RDF210, V210, VF210	K450 ES279 (TAPERED ES187K(2) BOLT (REP.KIT FOR SNAPPING TYPE END ONLY) 9 3/4" LONG)							
37	1955-59	SA140, AB140 SERIES (FA20 AXLE)	K431 ES26 (STD.SET) ES244K K431+15 (DRAG LINK REP. (.015" O.S. KIT W/O POW.STR.) SET)		HB779(16) (FRT.&RR. (F)UP. 2 0479 SHOCK (F)LR. 2 0479 B248 ABS,BUSH.) RR. 2 B248	- FRONT SPRING - (F)UP. 2 0479 (F)LR. 2 0479 - REAR SPRING - FRT. 2 0445 B18 (F)UP. 2 0481 B18 (F)LR. 4 B230 (F)LR. 2 0445				
38	1955-59	SM130, AM130 SERIES	K403N ES233K(1) (STD.SET) (REP.KIT FOR K403N+15 TIE ROD ENDS) (.015" O.S. SET)		-AM-130 ONLY- DA195 FRT. 4 HB851 (FRT.REG.) (F)UP. 2 0479 (RR.REG.) (F)LR. 2 0479 B248 (FRT.H.D.) FRT. 2 0445 B18 (RR.H.D.) (F)UP. 2 0481 B18 HB779(4) (F)LR. 4 B230 (FRT.) (F)LR. 2 0445	- FRONT SPRING - FRT. 4 HB851 (F)UP. 2 0479 (F)LR. 2 0479 B248 - REAR SPRING - FRT. 2 0445 B18 (F)UP. 2 0481 B18 (F)LR. 4 B230 (F)LR. 2 0445				
39	1955-59	SM150, AM150, AMC-150 SERIES(FA20 AXLE)	K431 ES26 (STD.SET) K431+15 (.015" O.S. SET)			- FRONT SPRING - FRT. 4 HB851 (F)UP. 2 0479 (F)LR. 2 0479 B248 - REAR SPRING - FRT. 2 0445 B18 (F)UP. 2 0481 B18 (F)LR. 4 B230 (F)LR. 2 0445				

INTERNATIONAL TRUCK (CONT'D.) CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
40	1957-59	A150, A160, AC150, AC160 (FA30, FA40 AXLE)	K431 (STD, SET) K431+I5 (.015" O.S. SET)	ES26 (W/O POW. STR.)			- FRONT SPRING -			
							FRT.	2		B231
							(R)UP.	2		B206
							(R)LR.	2		B231
							- REAR SPRING -			
							FRT.	2	0434	B234
							(R)UP.	2	0450	B234
							(R)LR.	4	SHAFT USED	B187
41	1957-59	A160, A170, A180, AC160, AC180, AC1890 (FA65 AXLE)	K40IN (STD, SET) K40IN+I5 (.015" O.S. SET)	ES235 (W/O POW. STR.)			- FRONT SPRING -			
							FRT.	2		B231
							(R)UP.	2		B206
							(R)LR.	2		B231
							- REAR SPRING -			
							FRT.	2	0434	B234
							(R)UP.	2	0450	B234
							(R)LR.	4	SHAFT USED	B187
42	1957-59	A170, A180, AC170, AC180 (FA60 AXLE)	K432 (STD, SET) K432+I5 (.015" O.S. SET)	ES235 (W/O POW. STR.)			- FRONT SPRING -			
							FRT.	2		B231
							(R)UP.	2		B206
							(R)LR.	2		B231
							- REAR SPRING -			
							FRT.	2	0434	B234
							(R)UP.	2	0450	B234
							(R)LR.	4	SHAFT USED	B187
43	1957-60	A100, B100, A110, B110, A120, B120 (FA1, FA10 AXLE)	K403N (STD, SET) K403N+I5 (.015" O.S. SET)	ES262 ES244K (DRAG LINK REP. KIT W/O POW. STR.)	DA235SS (FRT, REG.) DA236SS (RR, REG.) (FRT, H.D.) (RR, H.D.)		- FRONT SPRING -			
							FRT.	4		HB889
							RR.	2	SHACKLE	HS144
							RR.	8		HB889
							- REAR SPRING -			
							FRT.	4		HB883
							RR.	8		HB883
44	1957-60	A120, B120 4X4 (FA15 AXLE)		ES258		(FRT, REG.) DA142 (RR, REG.) DB345 (FRT, H.D.) (RR, H.D.) HB779(4) (FRT.) HB827(4) (RR.)	- FRONT SPRING -			
							FRT.	4		HB889
							RR.	2	SHACKLE	HS144
							RR.	8		HB889
							- REAR SPRING -			
							FRT.	2	0445	B229
							(R)UP.	2	0445	B230
							RR.	2	0445	B229
45	1957-60	A130, B130 (FA10 AXLE)	K403N (STD, SET) K403N+I5 (.015" O.S. SET)	ES262 ES244K (DRAG LINK REP. KIT W/O POW. STR.)	DA253SS (FRT, REG.) (RR, REG.) (FRT, H.D.) (RR, H.D.)		- FRONT SPRING -			
							FRT.	4		HB889
							RR.	2	SHACKLE	HS144
							RR.	8		HB889
							- REAR SPRING -			
							FRT.	2	0445	B229
							(R)UP.	2	0445	B230
							RR.	2	0445	B229
46	1957-60	ACF170, BCF170 (FA60 AXLE)	K432 (STD, SET) K432+I5 (.015" O.S. SET)	ES235 (W/O POW. STR.)			- FRONT SPRING -			
							FRT.	2		B231
							(R)UP.	2		B206
							(R)LR.	2		B231
47	1957-60	ACF170, BCF170, ACF180, BCF180 (FA65 AXLE)	K40IN (STD, SET) K40IN+I5 (.015" O.S. SET)	ES235 (W/O POW. STR.)			- FRONT SPRING -			
							FRT.	2		B231
							(R)UP.	2		B206
							(R)LR.	2		B231
48	1957-60	RD, RDF, RDT400; DCO, DCOT405, 405L; VCO, VCOF, VCOT-405L	- W/FE900 AXLE - K450 ES279 (EXC. "V" MDLS.) ES187K (REP. KIT FOR SNAP RING TYPE ENDS ONLY)	- W/FG900 AXLE - K480 ES279 ES187K (REP. KIT FOR SNAP RING TYPE ENDS ONLY)						

INTERNATIONAL TRUCK (CONT'D.) CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
49	1958-60	AM-80(METRO-MITE)	K403N (STD.SET) K403N+15 (.015" O.S. SET)	ES262 ES244K (DRAG LINK REP. KIT)		DA213 (FRT.REG.) DA232SS (RR.REG.) (FRT.H.D.) DA442SS (RR.H.D.) HB779(4) (FRT.)	- FRONT SPRING - FRT. 4 RR. 2 SHACKLE RR. 8 - REAR SPRING - FRT. 4 RR. 2 SHACKLE RR. 8		HB851 HS137 HB851 HB851 HS137 HB851	
50	1959-60	BI50, BI60, BC150, BC160 (FA30, FA40 AXLE)	K431 (STD.SET) K431+15 (.015" O.S. SET)	ES26 (W/O POW.STR.)			- FRONT SPRING - FRT. 2 (R)UP. 2 (R)LR. 2 - REAR SPRING - FRT. 2 (R)UP. 2 (R)LR. 4	0506 0450 SHAFT USED	B231 B206 B231 B234 B234 B187	
51	1959-60	BI60, BI70, BI80, BC170, BC180, BC1890 (FA65 AXLE)	K401N (STD.SET) K401N+15 (.015" O.S. SET)	ES235 (W/O POW.STR.)			- FRONT SPRING - FRT. 2 (R)UP. 2 (R)LR. 2 - REAR SPRING - FRT. 2 (R)UP. 2 (R)LR. 4	0506 0434 SHAFT USED	B231 B206 B231 B234 B234 B187	
52	1959-60	BI70, BI80, BC170, BC180 (FA60 AXLE)	K432 (STD.SET) K432+15 (.015" O.S. SET)	ES235 (W/O POW.STR.)			- FRONT SPRING - FRT. 2 (R)UP. 2 (R)LR. 2 - REAR SPRING - FRT. 2 (R)UP. 2 (R)LR. 4	0506 0434 SHAFT USED	B231 B206 B231 B234 B234 B187	

OLIVER HART PARR TRACTOR

1	1948-53	66, 77; STD. 88, SERIAL NO. 82001 & UP; IND. 88, SERIAL 92001 & UP		ES60 (R.H.ASSY.) ES60 (L.H.ASSY.)	
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WHITE TRUCK

1	1933-53	AXLES 22DA, 22DB, 22DD, 22DS, 22DT, 29DA, 29DB, LOT 4 & UP; 29DF, 29DG, 29DH	K381 (KING BOLT 6 1/2" X 1.231)		
2	1940-53	AXLES 32D, 32DG, 63DA, 63DB	K129N (STD.SET) (KING BOLT 6 3/4" X 1.109) K129N ⁺ 10 (.010" O.S.SET)	ES73	
3	1940-53	AXLES 37DY, 37DZ, 64DA, 64DB	K129N (STD.SET) (KING BOLT 6 3/4" X 1.109) K129N ⁺ 10 (.010" O.S.SET)	ES75 (INT.THREADS) ES159 (EXT.THREADS)	
4	1942-53	AXLES 32D, 36D, 37D, 38D, 48D, LOT 1; 49D, 63D, 64D	K129N (STD.SET) (KING BOLT 6 3/4" X 1.109) K129N ⁺ 10 (.010" O.S.SET)		

WHITE TRUCK(CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS(DA) BUSH.(HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
5	1951-53	58DA, DB AXLES, LOT 3 & UP; 59D LOT 2 & UP; 114D; 115D LOT 3 & UP	K437 (BOLT 9 1/8" X 1.231)	ES109 ES109K (REP. KIT FOR ONE ES109 R. OR L.)						
6	1951-55	3014, 3015 C.O.E. (117D, 117DA AXLES)	K474 (7 31/32" LONG)	ES280						
7	1952-59	3026(W/116DA, 116DB, 116DC, 116DD, 116DF, 116DH, & PUSHER AXLE)	K479 (10 25/32" LONG)							
8	1955-56	WF42, WF64, WF64T, WF5842T, WF5844, WF6564, WF6542T, WF7564, WF7564T (W/FE900 TIMKEN AXLE)	K450	ES279R (R.H.END FOR STRAIGHT OR CURVED ROD) ES279L (L.H.END FOR STRAIGHT ROD) ES198L (L.H.END FOR CURVED ROD) ES187K (REP. KIT FOR SNAPPING TYPE END ONLY)						
9	1958-60	79D AXLE	K480 (TAPERED BOLT 10 11/16" LONG)							

WILLYS TRUCK

1	1946-55	2WD, 4-73HT, 4WD, 4X4-73, 4-73-4WD, 475-4WD, 4X475SW, 4X475SD, 6-226-4WD (4 WHL. DRIVE)	K428 (EXC. 4 WHL. DRIVE)	ES62	DA107 (FRT.REG.) DA195 (RR.REG.) DA307 (FRT.H.D.) DA381 (RR.H.D.) HB779(8) (FRT.&RR.)	- FRONT SPRING - FRT. 1 SHACKLE SU867 (R.H.) FRT. 1 SHACKLE SU866 (L.H.) RR. 2 B21
2	1946-56	4-63, 4-63VJ-2, 6-63, 4-73, 6-73, 475SD, 475SW, 685SW	K364	ES145	10064 (UP.PIN ASSY.) 10065 (LR.PIN ASSY.) 18034 (STAB. LINK) HB577(8) (UP.SHAFT BUSH.)	- REAR SPRING - FRT. 4 HB745 RR. 2 SHACKLE HSI37 SHACKLE HB745 (USED IN EQPT.) SHACKLE HB851 (USED IN HSI37)
3	1945-56	CJ2A, CJ3A, CJ3B, CJ5, CJ5B	ES140 (R.H.ROD) ES62 (L.H.ROD)	18518 (BELL CRANK PIN KIT TO SERIAL NO.199079) 18519 (BELL CRANK PIN KIT AFTER SERIAL NO.199079)	DA106 (FRT.REG.) DA106 (RR.REG.) DA306 (FRT.H.D.) DA306 (RR.H.D.) HB779(8) (FRT.&RR.)	- FRONT SPRING - FRT. 1 SHACKLE SU867 (R.H.) FRT. 1 SHACKLE SU866 (L.H.) RR. 2 0432 B21 - REAR SPRING - RR. 2 0432 B21 RR. 1 SHACKLE SU866 (R.H.) RR. 1 SHACKLE SU867 (L.H.)
4	1947-50	2WD	K412N (TO SERIAL 19845) K428 (AFTER SERIAL 19845)	ES62	DA107 (FRT.REG.) DA195 (RR.REG.) DA307 (FRT.H.D.) DA381 (RR.H.D.) HB779(8) (FRT.&RR.)	- FRONT SPRING - FRT. 1 SHACKLE SU867 (R.H.) FRT. 1 SHACKLE SU866 (L.H.) RR. 2 B21

WILLYS TRUCK (CONTINUED)

CHASSIS PARTS

LINE NO.	YEAR	MODELS	KING BOLT SET	TIE ROD & ENDS	MISC.	SHOCKS (DA) BUSH. (HB)	SPRING ATTACHING PARTS			
							POS.	QTY.	BOLT	BUSH.
5	1951-53	2X475SD, 2X475SW	K428	ES145	10064 (UP, PIN ASSY.) 10065 (LR, PIN ASSY.)	DA107 (FRT, REG.) DA195 (RR, REG.) DA307 (FRT, H.D.) DA381 (RR, H.D.) HB779(8) (FRT. & RR.)	- REAR SPRING - FRT. 4 RR. 2			HB745 HS137 SHACKLE HB745 (USED IN EQPT.) SHACKLE HB851 (USED IN HS137)
6	1952-55	4X475SW, 4X475SD, 4X473SW, 6-226- 4X4SW, 6-226-4X4SD		ES62		DA107 (FRT, REG.) DA195 (RR, REG.) DA307 (FRT, H.D.) DA381 (RR, H.D.) HB779(8) (FRT. & RR.)	- FRONT SPRING - FRT. 1 (R.H.) FRT. 1 SHACKLE SU866 (L.H.) - REAR SPRING - RR. 2 FRT. 4 RR. 2 SHACKLE HB745 HB851 (DOME HEAD) HB745 (FLAT HEAD) *NOTE-EARLY PRODUCTION USED HB745(FLAT HEAD). LATE PRODUCTION USED HB851(DOME HEAD).			B21 HS137 HB851 HB745
7	1955-57	DJ-3A DISPATCHER	K428	ES140 (R.H. ROD) ES62 (L.H. ROD)	18519 (BELL CRANK KIT)	DA106 (FRT, REG.) DA106 (RR, REG.) DA306 (FRT, H.D.) DA306 (RR, H.D.) HB779(8) (FRT. & RR.)	- FRONT SPRING - FRT. 2 RR. 2 - REAR SPRING - FRT. 2 RR. 2			SU867 B21 SU867 B21
8	1957-59	FC150, 4 WHL. DRIVE		ES140 (R.H. ROD) ES62 (L.H. ROD)	18519 (BELL CRANK KIT)	DA107 (FRT, REG.) DB145 (RR, REG.) DA307 (FRT, H.D.) DA435 (RR, H.D.) HB779(8) (FRT. & RR.)				
9	1957-59	FC170, 4 WHL. DRIVE		ES145 (L.H. ROD)		DB145 (FRT, REG.) DB145 (RR, REG.) DA435 (FRT, H.D.) DA435 (RR, H.D.) HB779(8) (FRT. & RR.)				

VEHICLE INTERCHANGE

MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.
ALLIS-CHALMERS							
205215	G534	209134	S1627	226320	FPI208	283618	SA32(4)
206879	VS513	217311	L909F	280641	SA32(4)	800249	VI954
209103	LK203	217312	SA150	280642	SA56(4)	800251	VS666
209132	VI628	224926	RC21	283064	SA150	800324	G678
CASE							
47AA	CR1301	VT3233	S1925	4534AA	RC65	05711AB	PB792
VT131	G673	04195A1	VS358	04547A	LK96	05712AB	P1066
VT A557	SA154	4451A	C742F	4705AA	CB403P	05746AB	S1765
A821AA	SA7	A4451A	C742F	A4836A	C1004F	05747AB	VI766
A1448AA	SA54	A4512A	G363	A5602A	C1081F	05748AB	VS540
2581AA	SA123(4)	4533AA	RC63	5619A	G577	06048AB	S724
VT3232	VI926						
CATERPILLAR							
1A7784	VS386	IF3461	G551	4F5657	L139F	4H5402	CB478AL
2A3279	PB758	IF3473	S1842	4F6947	MS1478	4H5513	MS2438L
2A3287	P982	IF3474	VI843	4F6948	MS1478A	4H5516	MS1484LC
2A3289	VI005	IF5965	G539	6F1931	MB1484AL	4H7073	SA7004A
2A3291	LK138	2F1083	CB212AL	6F1934	MB1487AL	4H7074	SA7005A
2A3360	AS1004	2F2256	L851F	6F1945	CB353AL	4H7612	CB525AL
2A3447	VI636	2F2257	L941F	6F4922	S1635N	4H9987	L150F
1B9704	VS430	2F2343	CB210AL	6F5263	G715	5H7271	SA7006A
2B4011	P984	2F2369	CB443AL	7F4784	AS2270	6H3026	VI967X
3B1143	LK131	4F212	S1966	7F7666	RC98	6H4510	MB1837AL
5B6030	VS503	4F2883	CB400B	8F9283	PI119	6H5646	V2271X
6B4011	L745F	4F5408	VS811	9F6639	L139F	7H6754	MS2456L
7B6787	PB797	4F5409	VS812	9F8580	CB400AL	7H6755	MS2453L
7B9326	VI780	4F5605	PB817	1H5889	L120F	7H6873	MS2454L
7B9327	S1779	4F5619	PI119	2H1062	PB852	7H6874	MS2455L
CHRYSLER(DE SOTO, DODGE, PLYMOUTH, DODGE TRUCK)							
302560	P594	954416	CR1209	1238564	CB30M-1	1328777	PI129
306458	B176	954426	CR1213	1238565	CB30M-2	1328781	CR1288
320031	P731	954436	CR1214	1238566	CB30M-10	1328790	PB822
381875	LK82	954437	CR1215	1241622	L1001F	1328795	V2013X
395931	LK83	955651	P731T1		L2101F	1328797	G722
436658	P594	992577	MS327M	1241630	L843F	1329023	RC17
510041	B81	996379	MS120M	1243608	K372	1393445	DS592
531659	B181	996398	ES172L	1243609	K367N	1394719	DS593
564263	B13	996438	SH23S	1243614	K378N	1400242	CR1291
572042	B182	1056025	MS327M	1243616	SU858	1400784	B240
576030	B210	1056094	CB60M-30	1243617	SU859	1403376	VS722
576042	B211	1064644	FPI135	1243629	ES166L	1403991	CR1353
588183	B18	1064750	WP953N	1243756	ES176L	1404094	ES554
588223	B120	1064752	WS206	1263661	ES176L	1404095	ES555
588224	0420	1067054	CB60M-20	1311059	K361	1405076	B239
589539	0418	1090264	B236	1311175	ES158	1405317	0470
589565	0421	1090283	0458	1311176	ES158	1407997	DS576
595529	0424	1109911	VI690X	1311192	SU858	1409397	CR1310
603568	B178	1109912	VI698X	1311193	SU859	1450021	WS210
629107	PB719	1110407	G609	1311194	SU865	1450040	DA344
651588	0350	1112764	CR1209	1315410	ES166R	1450041	DA344
668164	HB779	1112765	CR1213	1315500	SU864	1450075	DA349
668265	0345	1115260	VI787	1316238	K443	1450076	DA342
689062	HB947	1115261	S1786	1319090	SC1963	1450087	HS135
780482	WS206	1119221	SC1788	1319902	HB828	1450105	DA461
861304	V P6	1119991	WS182	1321101	ES187R	1450202	K454
864538	HB760	1121487	G507	1321102	ES187L	1450218	K342F
866891	VL20	1121488	G508	1321105	K459	1450329	L2023F
868886	VI690	1122800	CR1232	1321217	CB378M	1450346	DA344
869449	VS495	1124959	G337,338	1321260	K443B	1450453	CB378P
912050	ES148R	1137572	ES166R	1321288	DA349	1450545	CB421P
912526	ES133R	1141099	HB827	1323338	CR1280	1450584	FPI152
912527	ES133L	1142710	CR1262	1324269	PB815	1450629	DA144
915097	ES148L	1195891	ES176R	1324275	VI937	1450637	L1010F
925267	0454	1196330	0469	1324276	S1936	1450646	WS242
930048	HB593	1238394	ES159L	1324966	G685	1450650	DA142
933435	K64	1238395	ES159R	1324967	G686	1450651	DA461
933436	K37	1238404	ES158L	1325943	VL16	1450732	DA143
933714	SU859	1238405	ES158R	1325974	DA425	1450738	K452
939715	SU858	1238406	ES178R	1326049	CB408M	1450739	K451
947557	K342	1238412	HS104N	1326054	CB421M	1450745	K449
951302	ES60R	1238553	CB60M	1326062	L979F	1450779	FPI176
951303	ES60L	1238554	CB60M-1	1326068	L959F	1450780	WS212
951305	ES131L	1238555	CB60M-2	1326087	I0045N	1450943	FPI136N
951315	ES75R	1238556	CB60M-10	1326169	ES192	1450956	SU870
951316	ES75L	1238558	CB90M	1326482	PB821	1450957	SU871
954157	PB778	1238559	CB90M-1	1327412	PI118	1450958	SU873
954302	S1689	1238560	CB90M-2	1327415	CR1287	1450959	SU872
954376	CR1205	1238561	CB90M-10	1327434	V200LX	1450961	HS139
954377	CR1205E	1238563	CB30M	1327437	S2000	1450969	L1037F

VEHICLE INTERCHANGE

MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.
CHRYSLER(DE SOTO, DODGE, PLYMOUTH, DODGE TRUCK)(CONTINUED)							
I483516	SC2045	1634744	S2189	1752283	L2013F	1852079	S1855
I484035	VS694	1634790	G803	1752301	WS244	1852247	S2251
I486834	V2047X	1634856	PI184	1752308	K473	1855042	VS824
I486835	S2046	1635767	S2288	1752309	K472	1858557	V2278
I486909	G741	1635780	V2188	1752310	K471	1858782	VP21
I486911	G740	1635781	S2187	1752353	FPI193	1859515	S2292
I530380	B243	1635802	PI183	1752354	FPI192	1879305	DA225
I538870	VS710	1636607	CR1329	1752355	L2059F	1879306	DA225
I538913	VS657N	1643133	CB481M	1752422	FPI196	1879410	WS237
I538914	VS711	1643158	L1085F	1752430	L2010F	1879443	ES158R
I553331	S2108	1643164	FPI169	1752435	WS235	1879472	L2070F
I555176	VL8	1643173	FPI178	1752436	WS238	1879476	L2071F
I556167	VS818	1643182	L1086F	1752456	K468	1879480	L2070AF
I557136	V2109X	1643188	CB482M	1752466	L2009F	1879484	L2071AF
I557340	AS1855	1643207	WS224	1752511	DA225	1879526	FPI215
I557341	AS2000	1643217	L1089F	1752560	DA234	1879536	FPI250
I558801	ES570A	1643223	L1088F	1752562	DA107	1879617	CB481G
I558803	ES570	1643247	CB483M	1752622	WS237	1879684	DA148C
I603222	L1029F	1643260	L1087F	1752669	L2011F	1879685	DA455C
I603237	L1084F	1643276	FPI170	1752677	FPI170	1879688	DA147C
I603243	L1045F	1643290	FPI177	1786467	DS592	1881648	I2172A
I603297	I3110A	1653423	FPI174	1795584	ES176L	1881651	I2167A
I603298	I3109A	1653442	WS245	1818610	FPI215	1881653	I2175A
I603326	FPI180	1653444	K457	1818698	CB527M	1881654	I2170A
I603331	L1080F	1653445	K456	1818793	DA144	1881774	DA219S
I603342	FPI136N	1653455	L2030AF	1818794	DA149	1881775	DA225
I603343	WS241	1664305	B251	1818796	DA149	1881777	DA425
I613131	PI146	1664308	B261	1818841	CB60G	1920535	0499
I613729	V2104X	1664309	B249	1818854	ES193R	1920537	B267
I613730	S2100	1664311	B250	1818855	ES264L	1920538	0500
I613753	V2099	1669265	B264	1818998	ES236R	1920540	B266
I614385	HB016	1670309	ES500S	1818999	ES579	1920541	B268
I614405	DA147C	1672980	ES599	1820148	DA148C	1923876	0472
I614664	V2096	1673008	ES598	1820149	DA147C	1923953	B269
I614665	S2095	1673070	ES579	1820421	DA148C	1923954	B270
I614666	LK270	1673080	ES580	1820422	DA147C	1940725	HB987
I614730	VL31	1673081	ES581	1821238	V2241	1944854	VS817
I615140	ES573	1673756	CR1336	1821239	V2242	1944866	CR1350
I615145	ES573A	1692605	WS213	1821240	V2245	1945318	V2311
I615147	ES571	1692628	L2072F	1821241	V2246	1947165	CR1361
I615149	ES572	1692644	K465	1821343	CR1335	1947231	S2312
I615151	ES574	1692686	FPI191	1821348	PI185	1947232	LK301
I617242	VS737	1692687	ES236R	1827388	VS807	1947623	V2310
I617401	VS774	1692688	ES237R	1828130	V2254X	1947624	S2309
I618675	V2186	1692737	CB513M	1843004	L2050F	1947950	CR1362
I618676	S2185	1692799	FPI188	1843016	L2052F	1948876	0471
I618697	CR1331	1732551	V2204	1843020	L2051F	2071763	B271
I618701	PB847	1732853	CR1331	1843132	DA225	2084029	VL8
I618738	PI182	1733440	V2228	1843146	ES261R	2084033	VL13
I619637	V2098	1735808	V2232X	1843147	ES261L	2084236	HS154
I619638	S2097	1736033	L2010F	1843245	I0107	2084252	I0121
I619830	CR1332	1736086	V2232	1843246	I0105	2084253	I0122
I630241	VP17	1737644	PI211	1843247	I0108	2084352	ES236R
I630303	B242	1737690	CR1340	1843248	I0106	2084353	ES237R
I630396	CR1330	1737697	V2244	1843392	L2075F	2084609	ES277R
I630920	G802	1737698	S2243	1843406	DA456	2084610	ES278L
I632075	PB840	1739402	L2011F	1843446	ES176L	2084837	I0125
I632093	PI185	1739534	VS793	1843447	WS229	2084838	I0126
I632522	SH325	1752218	FPI189	1850311	DA425	2196009	HS153
I634239	G806	1752219	FPI190	1851453	CR1335	2196010	HS151
I634448	G801	1752259	DA425	1851767	V2279	2196910	FPI255
I634619	ES500S	1752260	L2058F	1851883	G827	2196911	FPI260
I634743	V2190	1752265	L2014F	1851904	VL8		
CONTINENTAL							
F124A4121E	L974F	Y400D4031	CR1257A	F400-1-323	AS2006	Y400-1-205	LK200
F162A408	L876F	F600G341	CB79P	F600-1-229	V1603	Y400-1-209	G619
F162A4081E	L876F	F600G342	CB78P	F600-1-235	G515	Y400-1-210	S1862
F226A407	L939F	F600G389	CB465M	H260-1-200	G701	Y400-1-215	VS584
N62A204	PI116	F600G390	CB466M	H260-1-301	S2002	Y400-1-217	SR232
N62A400	L957F	H260G322	CB405M	H260-1-302	V2003	Y400-1-227	V2049X
Y400A207	PI210	HD260G307	CB459P	HD260-1-300	V2086	Y400-1-301	V1863
Y400A4011E	L2069F	JD382G306	CB414P	HD260-1-301	S2085	Y400-1-308	S1878
Z120A204	PI086	N56G3001	CB524P	J382-1-200	G702	Y400-1-309	VC232
Z120A4011E	L902F	N62G201	PB816	J382-1-301	V2005	Y400-1-310	LK232
I5SA200	PI128	Y400G348	CB279G	J382-1-302	S2004	F140T131	PI086(4)
E604D500	CR1303	Y400G349	CB278G	JD382-1-300	V2026	F162T146	P594(4)
F400D3030	CR1290	Y400G3011	CB278M	JD382-1-301	S2025	F209T114	PI086(6)
F400D3031	CR813E	Y400G4011	CB279M	N56-1-204	V5676	F226T177	PI068(6)
F400D5020	CR1289	Z120G306	CB362M	N56-1-301	AS1984	F400T151	MS1403A
F400D5021	CR813	A600-1-338	VS549	N62-1-200	G678	F400T181	SH56S
K600D5002	CR1255	E604-1-202	LK201	N62-1-201	VS666	F600T250	SH190S
R600D5001	CR1304	F400-1-213	G620	N62-1-301	S1953	F6209T113	PI086(6)
Y400D3031	CR1258A					N62T126	PI116(4)

VEHICLE INTERCHANGE

MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.
DIVCO							
1870 5196 5764	P594 CR932 RC40	5789 5800 6321	CB465M CB466M SH392S	6435 22411 22412	PI186 ES122L ES75R	22480 22481	ES159R ES159L
FERGUSON TRACTOR							
TO3289 Z120A204K Z120-1-211 Z120-1-236	ES64R PI086+3 VP2 S1892	Z120-1-3000 Z120K3051 Z120K3100 Z120T153	RC40 FPII45 FPII45 CB362M	Z129A400 Z129A300I Z129-1-205	L965F SA158 V1982	Z129-1-206 Z129-1-208 Z129T105	VC259 S1981 MS1368
FORD, LINCOLN, EDESEL, MERCURY							
COTZ3A130A COTZ3A131A COAZ5A486A CODZ5A486B B4A3047B B7A3047A B8A3047B COAZ3047A CODZ3047A 8M3047	ES150R ES150L I8043 I8044 I3081A I3128A I3129A I3131A I3132A I3039A	AB3280A AD3280B B7A3280A B9AA3280A B9MM3280A B9MM3280B COAA3280A LA3280B MA3280A MB3280A	ES550 ES557 ES582 ES600 ES602 ES602 ES606 ES553 ES552 ES559	COAZ3352A COAZ3352B HCK3352C HCK3352A MEK3352B MHK3352A 59MK3352A 59MK3352B 21C5344A 7EQ5344A	I8563 I8561 I8507 I8539 I8517 I8535 I8545 I8544 B221 B258	PB9E6108B EAA6108G EAC6108F EAD6108A EAE6108F EAF6108F EBJ6108A EBP6108A ECU6108A ECZ6108A	L2062F L967F L991F L968NF L984F L2098F L1038F L1014F L2102F L2018F
B6A3048A B7A3048A 8A3048 8M3048 59MK3048B COAZ3048A COKY3048A B5A3049A B8A3049A 8A3049	I0084 I0096 I3037A I3042A I0111 I0112 I0112 I0082 I0094 I0054	MG3280A 8A3280 B7A3281A B9AA3281A B9MM3281A B9MM3281B 8A3281 8M3281 CODZ3289A 26H3289	ES585 ES500 ES583 ES601 ES603 ES603 ES501 ES503 ES273R ES137R	B7Q5348A 21C5348A 7EQ5348A B7Q5465A TKAA5465A 21C5465 21T5465 21W5465 7EQ5465 21A5467A	B262 B220 B257 0490 0488 0429 0430 0431 0487 HB760	ECZ6108G OHA6108A 8N6108 59E6108C 59E6108D 59E6108E 59E6108F 8BA6108A 8MTH6108G 8MTH6108N	L2018F L950F L983F L2081F L2081F L2035F L2035F L912F L946F L946F
8M3049 COAZ3049A CODZ3049A HCK3049B B5A3050A 8A3050 8M3050 COAZ3050A CODZ3050A HCK3050D	I0054 I0094 I0113 I0079 I0083 I0053N I0055 I0095 I0114 I0080	59MK3289A MJK3289A CODZ3290A 26H3290 59MK3290A MJK3290A B7C3304A B7T3304A B7Y3304A B8C3304A	ES269R ES156R ES274L ES137L ES269L ES156L DS594 DS595 DS596 DS594	B4A5496A B8S5496A B9A5496A A9A5630A B7A5630C COAZ5630A COLY5630A MHK5630A 59MK5630C MHK5630C	I8031 I8039 I8040 0460A 0484A 0505A HS150 HS142 HS148 HS147	8EL6110A B5A6135A B5QH6135A B8A6135AA B8E6135A COAE6135A EAA6135B EAD6135B EAE6135B EBU6135A	L899F PI178 PI187 PI205 PI209 PI205 PI123 PI124 PI132 PI139
MHK3050A HDK3057A A9A-3111A B0Q3111A B3C3111A B3QH3111A B3T3111A B3Y3111A B7C3111A B7QH3111A	I0095 I3069A K410 K458 K445 K447 K446 K444 K469 K465	CODD3304C LA3304C+ HCK3312A OIT3304C 7EQ3304B 8A3304C 8M3304 8W3304B 26H3304+ 26H3290	ES608 ES556A DS508 DS509 ES502 ES504 DS506 DS507	BIA5631A COAZ5631A CODZ5631B 8A5631A COAZ5719A PB9E5719A PB9M5719B 8A5719 8M5719A B7Q5780A	HS130 HS149 HS155 HS108 HB985 HB985 HB984 HB860 HB861 0491	EDG6135A 7HA6135A 8EL6135A 19A6135A 49T6135A 8MTH6135A B5A6200A B5Q6200A B6A6200B B8A6200A	PI209 PI080 PI084 PI024 PI065 PI084 CR1322 CR1321 CR1333 CR1341
B7QH3111B B7T3111A B7Y3111A 7EQ3111 21A3111B 8M3111 B2A3270A(2) B2Q3270A B3Q3270A B3QH3270A	K477 K470 K466 K408 K365N K409 ES180 ES149R ES194R ES193R	AB3305C+ B2A3312A MB3305B+ B2A3312A 11Y3306A+ 11A3271 21A3306B+ 11A3270 B7A3310A COAA3310A	ES551A ES560A DS124 DS129	B7T5780A OIT5780 21C5780 59Y5780 7EQ5780 B5A5781A B6S5781A B7C5781A PB9M5781B 21C5781A	0482 0409 0428 0461 0489 B241 B252 B253 HB986 B218	B8QH6200A B8S6200A B9T6200A B9T6200B EAA6200B EDG6200A OBA6200 7HA6200 8EL6200A 8MTH6200D	CR1349 CR1354 CR1349 CR1364 CR1283 CR1343 CR1256 CR1238 CR1243 CR1267
B4A3270A(2) B4QH3270A B4QH3270A B5QH3270A B6Q3270A 7RT3270 11A3270 8A3270(2) 8N3270A HCK3270A(2)	ES195 ES193R ES187R ES187R ES193R ES150R ES64R ES154 ES157 ES182	CODZ3310A 11A3310 A9C3312B B2A3312A B3A3312A B5T3312A HCK3312A MDK3312C AD3351A MA3351C	ES607S ES500S ES230K ES183K ES231K ES228K ES232K ES231K I8513 I8511	21T5781A 59Y5781A 7EQ5781A MG5781A BB5791A 21C5791A 61-5791A 7EQ5791A MG5791A B5A6108A	B200 B198 B259 B254 B197 B219 B199 B260 HB889 L2000F	COAE6200A CODE6200A 9N6200B B8A6207A EAA6207A IG6207A 21A6207A 29A6207 B5Q6211A B5T6211A	CR1341 CR1360 CR302 PB848 PB819 PB775 PB703 PB785 CB462P CB461P
HJK3270A MCK3270A(2) MEK3270B(2) B2Q3271A B3Q3271A B3QH3271A B5QH3271A B6Q3271A B8C3271A COAZ3271A	ES263R ES181 ES156 ES149L ES194L ES193L ES187L ES193L ES275L ES272R	MB3351A MK3351A PB9M3351A IM3351 B2A3352A B3A3352A B4A3352B B5A3352A B5S3352B B5S3352C	I8512 I8546 I8547 I8508 I8506 I8514 I8516 I8515 I8538 I8537	B5A6108B B6A6108F B8A6108AA B8E6108AA B8E6108BA B8E6108CA B8S6108AA B8S6108BA B8T6108AA B9A6108AA	L2017F L2018F L2035F L2062F L2063F L2064F L2067F L2068F L2091F L2081F	B8A6211AA B8A6211AB 9N6211A CODE6211A CODE6211B EAE6211A EAG6211G/H OBA6211A OBA6211B OBA6211C	CB522P CB522P CB200M CB583G CB583G CB419M CB406P CB15P CB15P-2 CB15P-10
7RT3271A 11A3271	ES150L ES64L	B7A3352A B8S3352A	I8525 I8562	B9A6108BA PB9E6108A	L2082F L2062F	OBA6211D OBA6211E	CB15P-20 CB15P-30

VEHICLE INTERCHANGE

MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.
FORD, LINCOLN, EDSEL, MERCURY (CONTINUED)							
OBA6211F	CB15P-40	8EQ6505A	S1835	B8A6518A	LK145	OCM8502	FPI113
OEL6211A	CB359M	8EQ6505C	AS1927	B8QH6518A	LK201	8BA8502	FPI095
OEL6211B	CB359M-2	8MTH6505B	AS1928	7HA6518	LK127	8EL8502D	FPI118
OEL6211C	CB359M-10	8N6505A	S1888	8EQ6518	LK128	8RT8502B	FPI097
OEL6211D	CB359M-20	8N6505C	S2234	B5Q6550A	VC297	8RT8502C	FPI097
OEL6211E	CB359M-30	8RT6505C	AS1965	8EQ6550A	VC229	B9AE8587A	FPI206
7HA6211A	CB11P	B6T6507A	V2193X	8EQ6550B	VC244	A8C8591A	WS189
7HA6211B	CB11P-2	B7A6507A	V2227	B4Q6571A	VP10	A9A8591A	WS183
7HA6211C	CB11P-10	B8A6507BA	V2253X	B5A6571A	VP11	B2A8591A	WS211
7HA6211D	CB11P-20	B9S6507AA	V2293X	B6Q6571B	VP17	B2Q8591A	WS217
7HA6211E	CB11P-30	COAE6507A	V2308X	B8A6571B	VP16	B4A8591A	WS219
8EL6211F	CB14P-40	CODE6507A	V2307X	B8S6571B	VP22	B4A8591B	WS218
9N6211A	CB200M	COME6507F	V2333X	CODE6571A	VP27	B5A8591C	WS227
9N6211C	CB200M-2	EAA6507A	V1972X	EAA6571A	VP2	B6C8591A	WS232
9N6211E	CB200M-10	EAD6507A	V1975	8BA6571	G614R	B7A8591A	WS233
B5Q6500A	VL24	EAD6507J	V2012X	B2A8501A	FPI128	B7T8591A	WS234
B8C6500A	VL21	EAD6507N	V2107X	B4A8501A	FPI149	C PN8591A	WS177N
B8S6500A	VL9	EBP6507E	V2056X	B4A8501B	FPI148	C PN8591B	WS177N
EAA6500D	VL21	EDG6507F	V2262X	B4A8501C	FPI149	7HA8591	WS181
EAB6500A	VL30	EDJ6507F	V2263X	B4A8501D	FPI149	8BA8591B	WS179
EBJ6500A	VL9	IHA6507A	V1933X	B4C8501A	FPI129	8CM8591	WS179
ECU6500A	VL9	7HA6507	V1820X	B5A8501C	FPI166	8EL8591	WS178
91A6500	VL30	8EQ6507A	V1836	B5C8501C	FPI167	LE18045C	DA600
B9TE6500A	VL24	EAF6510C	G726	B6A8501B	FPI166	11A18060A	HB957
PB8M6500A	VL9	7HA6510A	G613	B6C8501B	FPI181	19B18060A	HB704
7HA6500	VL23	8BA6510B	G614	B6C8501C	FPI148	B5A18124D	DA600
8CM6500B	VL30	8EL6510A	G627	B6T8501B	FPI167	AB18198A	HB564
B6A6505A	S2054	40-6512	LK87	B7A8501A	FPI194	AJ18198C	HB136
B6T6505A	SC2192	B6A6513A	VS768	B7T8501A	FPI195	B9MM18198A	HB136
B8A6505BA	S2252	B6A6513B	VS795	B8A8501A	FPI206	PB9M55782A	HB983
CODE6505A	S2306	B8A6513B	VS801	CODZ8501A	FPI254	EDG66104A	L2065F
COME6505F	S2332	B8A6513C	VS819	EAA8501C	FPI128	EDG66105A	L2066F
EAA6505A	S1971	B8S6513A	VS809	EAB8501A	FPI110	EAD88502B	FPI151
EAD6505E	S2011	CODE6513A	VS830	EAF8501A	FPI144	EAD88502D	FPI151
EAD6505J	S2106	COME6513A	VS836	EAF8501B	FPI144	EBJ88502B	FPI168
EAF6505D	S2019	EBJ6513A	VS736	EAF8501C	FPI207	EBJ88502C	FPI168
EBP6505A	S2054	OBA6513A	VS651	EAT8501B	FPI150	ECU88502A	FPI168
EBY6505A	S2057	OHA6513A	VS653	OHA8501B	FPI100	EDG88502B	FPI204
ECU6505A	S2201	PB8M6513B	VS808	OCM8501	FPI112	PB5L88502A	FPI168
EDG6505E	S2261	1BA6513A	VS652	7HA8501	FPI087	PB8M88502A	FPI204
IBA6505A	S1931	8N6513	VS639	8BA8501G	FPI094	312026	CB535P
IHA6505A	S1932	8EL6513	VS581	8EL8501D	FPI117	312027	CB535P
ICM6505A	S1976	B5Q6514A	SR297	8N8501	FPI127	359242-S2	0483
1GT6505A	S1693	EAD6514A	SR264	8RT8501B	FPI096	5750043	L2067F
7HA6505A	S1819	8MTH6514B	SR245	8RT8501C	FPI096	5750047	L2067F
8BA6505A	S1821	8RT6514B	SR254	EAB8502A	FPI111	5750048,	L2068F
8EL6505A	S1835	B5Q6518A	LK231			5750049	
G.M.C. (BUICK, CADILLAC, CHEVROLET, G.M.C. TRUCK, OLDSMOBILE, PONTIAC)							
094890	0362	506512	10038	520793	P1089+2	533014	10124
231057	ES26L	507554	C1095F	520872	I3089A	533437	S2284
231058	ES26R	509041	G344	520873	I3008C	533442	V2285
264942	ES78R	509117	WP989N	521050	S2183	533563	L2086F
264944	ES78L	509119	WS167	521588	P1188	533564	L2086F
264953	18521	511242	FPI158	521910	P1188+1	533565	L2086F
266657	ES78L	512964	CB74M	521911	P1188+3	533566	L2085F
266858	ES78R	512980	CB74M-2	521915	L2004F	533567	L2085F
322846	B184	513164	WS180	521969	V2184	533568	L2085F
344277	B21	513375	I3044A	522590	I3115A	555201	WS186
369721	B12	513376	10063	522932	WP989N	555669	PB803
387093	18042	513510	G665	522933	P1158	555670	P1089
399078	PB670	513511	G664	522934	FPI172	556039	V1850
405085	K90	513519	VS630	523803	S2220	556342	L906F
408083	P942	513609	FPI158	523807	V2221	556596	VS601
408192	S984	513884	C1096F	524157	L2015F	556684	V1851
408309	VS428	514530	P1126	524204	L2073F	556710	CR1251
411231	14033	514531	P1127	524593	VS805	557100	L905F
411290	ES165R	516627	I8500	524598	VS806	557219	CB316M
411291	ES165L	517270	CR1292	528863	V2256	557224	CB317M
414226	10011	517304	L978F	528868	S2255	557397	ES241K
417815	G489	517319	18026	529230	P1206	557465	CB316M-2
418137	P942	517341	CB417M	529907	CR1344	557480	CB317M-2
419802	FPI115	517401	10081	530147	I3126A	557494	WS197
499599	LK129	517402	I3071A	531035	P1188	557703	PB809
499608	V939	517828	L978F	531119	P1206+3	559360	CR1269
499609	S938	518038	FPI172	531147	L2048F	559564	CB347M
499610	V937	518114	CR1328	531150	L2047F	561323	G713
499611	S936	518626	L2001F	531153	P1188+1	561324	G714
499618	VS408	518629	L2002F	531154	P1188+3	562106	0468
499625	CR313	518661	FPI158	531160	L2074F	562795	VS787
500906	18001	518760	WP989N	531353	10100	562799	RC87
502129	CR320	519112	VS734	531354	10101	563923	P1135
504058	K340	519113	VS733	531834	L2047F	564503	L1003F
505320	PB721	520347	G753	532294	CR1346	564835	G734
505321	PB716	520792	P1089+1	533013	10123	564836	G735

VEHICLE INTERCHANGE

MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.
G.M.C.(BUICK,CADILLAC,CHEVROLET,G.M.C.TRUCK,OLDSMOBILE,PONTIAC)(CONT'D.)							
564839	S2048	1166463	S2088	1392782	CB516P	2252930	K442
565372	S1849	1167484	S2225	1392824	FPI183	2257953	ES199L
565809	VPI0	1167510	V2226	1392863	L1081F	2257955	K467
566188	FPI160	1167984	S2191	1392896	MS1811P	2260053	ES75R
566264	PI214	1169353	VS776	1393028	L731F	2260054	ES75L
566792	I3090B	1171627	TC120	1393223	10046	2260058	ES133R
567113	I0087	1171986	VS777	1393411	I3002C	2260059	ES133L
567260	V2103	1173217	CR1339	1393739	FPI090	2263661	ES176R
567261	S2102	1173251	PI197	1393912	CR1260	2263662	ES176L
567337	WS197	1173328	FPI187	1394793	K89	2264747	WS201
567693	S2196	1173600	VS791	1424707	HB947	2264897	K450
567924	VPI2	1173601	VS792	1427894	HB760	2264952	KP476
568025	VS769	1174676	I4071	1433914	0462	2275619	ES188L
568050	L1091F	1174911	S2273	1451859	V1848	2275620	ES188R
568696	V2210	1179086	VS815	1453361	I2004	2299451	ES133K
568814	CR1345	1179087	VS814	1454978	VS596N	2303931	FPI162
569153	FPI160	1179423	V2274	1456684	HB99	2304988	CR1316
569953	WS228	1185062	HB564	1456874	PI112	2304990	CR1317
569968	G821	1185496	CR1356	1458092	G684	2308018	FPI163
569969	G820	1185662	PI197	1458664	SI977	2321010	K460
570350	FPI160	1186540	CR1355	1459739	S2023	2321013	K463
570518	I8035	1190668	ES270R	1459740	V2024	2321049	ES133R
570524	S2222	1190669	ES270L	1459741	VS701	2321050	ES133L
572280	L2012F	1285035	G384	1462112	G745	2326760	AS2020
572283	L2012F	1286785	G407	1463226	VS731	2330712	ES176R
572774	WS228	1289906	V945	1465408	VS773	2330713	ES176L
575142	V20	1291217	LK95	1465611	V2230	2334647	G758
575533	VS813	1295704	V944	1465612	S2229	2336001	CB502P
576300	L2083F	1302790	HB947	1468789	V2260	2336025	MS1770PB
576316	L2084F	1310072	P676	1468790	S2259	2337201	MS1241MA
576497	V2287	1310073	P938	1546001	MS929M	2338373	ES133R
576498	S2286	1310508	S837	2019616	ES73R	2338374	ES133L
577206	I0090	1310509	S881	2019617	ES73L	2341206	PI190
577207	I0091	1318918	PI133+3	2057701	B206	2341509	L105F
577210	I0103	1318919	PI133+5	2071103	LK145	2342040	MS929PA
577211	I0104	1323238	VS398	2090371	PI008+5	2345865	L2026F
593990	0348	1323240	VS399	2090372	PI008+10	2346220	PB845
594664	B202	1330480	P676+5	2090374	PI007+5	2352837	ES260R
596854	B3	1338515	P676+3	2090375	PI007+10	2352838	ES260L
600163	BI74	1338518	P938+3	2135336	L944F	2353193	AS2102
601019	K7	1339191	VS595	2135403	S1655	2355076	V2221X
601395	ES26L	1339192	VS594	2135418	CR294	2355571	AS2219
601396	ES26R	1341508	FPI114	2135974	PB764	2355754	L2003F
602318	PB747	1342858	G725	2185083	ES259K	2357575	L2003F+20
602319	P975+3	1342880	V2010	2185126	K129N	2357576	L2003F+30
602320	P975+5	1342881	S2009	2190391	CB251	2357633	MS2461P
602321	P975+10	1343447	PI133	2190392	CB251-10	2357645	MS2461P
603386	K126	1343915	PI137	2190393	CB251-20	2359589	K483
603538	K7+10	1343919	FPI133	2190394	CB251-30	2362835	ES176R
603588	R748	1345584	VS699	2190592	CB251-2	2362836	ES176L
603934	ES75R	1345585	VS698	2191215	CR1316	2363717	PI235
603935	ES75L	1346870	WS184 & FH8	2191537	WS78	2368084	AS2265
604254	K7+20	1388020	FPI183	2191813	CR1259	2368098	V2327
604846	I8000	1388053	I8038	2192706	LK218	2368099	S2326
605121	K354	1388062	I3002D	2192707	VC219	2370703	ES260R
608840	ES233K	1388198	I3127A	2192844	AS1939	2370704	ES260L
608841	K129N	1388258	I3130A	2192845	VC218	2372822	AS2272
609071	R754	1388399	FPI222	2192846	SR218	2372826	AS2289
609462	HS106N	1388538	L2078F	2192849	SR219	2372830	LK295
609747	ES142L	1388542	L2008F	2193344	LK231	2373275	AS2264
609748	ES142R	1388717	FPI233	2193419	V1877	2375511	PB854
609882	K354+10	1388726	MS2480P	2193763	SI875	2379691	VS833
654093	BI83	1388817	MS1811P	2193764	AS1876	2379909	AS2324
654355	BI16	1388875	I0115	2193861	L944F	2379913	V2325
659172	0364	1388876	I0116	2194132	VP2	2380814	VS827
751005	BI75	1388924	I0115	2194159	CR1298	2384567	CB586P
838029	LK127	1390964	CB426M	2194188	L796NF	2401152	L2127F
838570	P975	1390970	L988F	2194499	CB427P	3508991	CR1279
839263	VL19	1391812	FPI220	2194504	MS929P	3509004	CR1278B
839304	VS421	1391879	ES240K	2194519	L125F	3509547	CR1294
1097403	K90	1391880	I8027	2194531	V1942	3510082	CR1325
1097405	K345	1392024	CB426P	2194566	SI978	3510706	CR1325
1097410	I3002A	1392077	L989F	2194773	V2022	3511503	CR1352
1097411	I0028	1392104	L1042F	2194774	S2020	3630038	I8002
1098631	K462	1392107	L1041F	2194775	AS2021	3630102	WS207
1150005	B4	1392110	L1040F	2194780	L986F	3630108	I0069
1150039	BI2	1392286	L1041AF	2218360	K389	3630145	FPI121
1150046	B81	1392287	L1040AF	2223170	0464	3630148	L947F
1150047	BI81	1392288	L1042AF	2224082	WP1041N	3630224	CB348M
1159941	CB517P	1392564	L1081F	2224083	WP1042N	3630275	FPI179
1162051	PI180	1392565	L1083F	2224492	K7	3630315	FPI179
1162054	CR1327	1392566	L1082F	2224495	K391B	3630335	L2028F
1165514	V2044	1392632	FPI133	2239815	K440	3630383	FPI179
1165557	G733	1392637	FPI173	2239848	ES74R	3630425	FPI179
1165558	S2043	1392770	L2008F	2239849	ES74L	3630484	L2028F
1166391	PI179	1392771	L2007F	2251849	K439	3630489	HS131

VEHICLE INTERCHANGE

MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.
G.M.C.(BUICK,CADILLAC,CHEVROLET,G.M.C.TRUCK,OLDSMOBILE,PONTIAC)(CONT'D.)							
3630496	L948F	3707460	L2033F	3746289	L2110F	3836835	RC82
3630513	CB472P	3707496	P1136 ⁺ 3	3746290	L2109F	3836956	CR1319
3630514	WS231	3707497	P1136 ⁺ 5	3747307	V2238	3847459	R761
3630518	FPI179	3707891	HS143	3747308	S2237	3847460	R762
3630564	L2028F	3708168	G732	3747310	LK294	4704881	P1130 ⁺ 3
3630663	FPI179	3708378	HB564	3747312	SC2239	4704882	P1130 ⁺ 5
3630762	I8036	3710476	HB862	3748296	I3125A	5111337	LK238
3630779	L2020F	3710478	B245	3749309	I0099	5179236	RC15
3630806	I3116A	3711828	CB460P	3749316	I0098	5192812	RC15A
3630828	L947F	3713275	0475	3749563	I3123A	5230610	VL1
3630832	L948F	3713902	I3120A	3750575	ES265L	5230615	VL2
3630836	L2028F	3713903	I3121A	3750576	ES265R	5230620	VL10
3630862	I0117	3713905	ES577	3750704	CB529P	5230650	VL6
3630893	FPI203	3713910	HS138	3750759	FPI231	5230850	VL6
3630894	WS230	3713913	ES234R	3750945	V2240	5231315	VL17
3630929	L2053F	3713914	ES234L	3751045	LK296	5231360	VL11
3630955	FPI224	3713961	0478	3751539	L2006AF	5231390	VL40
3630957	FPI224	3713962	B247	3751995	L2049F	5231430	VL7
3630971	I0118	3714574	I8526	3752042	L146F	5231450	VL6
3631315	FPI243	3714575	I8528	3752063	L2006F	5231470	VL3
3631317	FPI243	3715040	CB460M	3752344	FPI214	5231475	VL7
3631336	L2099F	3715906	ES578	3752631	L145F	5231585	VL18
3631458	WS231	3717034	B246	3754142	V2277X	5231615	VL11
3631518	FPI236	3719635	R766	3754143	AS2276	5231655	VL12
3631573	L2099F	3719637	K455	3755792	FPI234	5231740	VL5
3651131	B213	3720692	K455 ⁺ 10	3756314	VP25	5231806	VL4
3656669	0426	3720694	K453 ⁺ 10	3757231	FPI242	5231830	VL6
3657393	0425	3720695	K453 ⁺ 20	3757247	FPI235	5231880	VL34
3660438	VL19	3720696	K453	3758406	I0099	5231900	VL34
3660540	HB735	3723824	0485	3758492	VS816	5304209	HB564
3688065	VI841	3723825	B255	3758650	L2033F	5304297	HB724
3688759	G476	3724173	0486	3758663	L153F	5313726	HB779
3690665	I3046A	3725033	HS141	3758810	V2275	5325788	HB311
3690683	I0061	3725034	HS140	3760196	FPI244	5352612	DA171
3690684	I0062	3725701	B256	3760206	FPI245	5458313	CB542P
3690685	I3045A	3729927	DS584	3762263	TC701	5531301	DA171
3691111	K391B	3730859	S2257	3762855	TC703	5531303	DA169
3692951	ES173L	3730860	V2258	3764389	VP24	5531305	DA169
3692952	ES173R	3732021	L2038F	3769926	FPI235	5531306	DA160
3692953	ES514	3732715	CR1342	3774186	FPI185	5531308	DA171
3693459	I3045B	3732748	FPI221	3774214	FPI251	5531309	DA171
3694969	K391B ⁺ 10	3732814	VS771	3779410	VL33	5531314	DA100
3695455	VI930	3735208	V2231	3779486	S2323	5531316	DA100
3696372	I8505	3735275	RC91	3835332	VP4	5531327	DA100
3696469	DS563	3735381	VS804	3835333	VP2	5660450	I8522
3699489	DS146	3737595	ES173L	3835519	VI868	5666129	I8523
3701490	CR1296	3737596	ES173R	3835610	CR1237	5670040	I8520
3701538	P1130	3738211	FPI232	3835626	VS629	5670300	I8532
3701889	CR1295	3739412	RC89	3835650	S1867	5670339	I8527
3702451	P1136	3739684	K464	3835928	CR1297	5670397	I8533
3703525	CR1320	3739685	K464 ⁺ 10	3836026	S2089	5671114	I8531
3703920	V2091	3739886	L2006F	3836083	FPI131	5672606	I8543
3704112	K448	3739959	I0086N	3836084	FPI130	5672621	I8542
3704142	VS709	3740734	K389	3836090	RC68	5672917	ES268R
3704856	CB416M	3740858	ES597S	3836096	RC35	5672918	ES268L
3704856	CB416P	3741033	FPI185	3836207	FPI159	5673910	ES276R
3704881	P1130 ⁺ 3	3741034	FPI186	3836331	VS732	6107350	P1008
3704882	P1130 ⁺ 5	3741083	R767	3836438	CR1318	6107357	P1007
3704906	FPI165	3741085	R768	3836443	CR1319	6255749	V2319
3705549	K448 ⁺ 10	3743960	VS797	3836652	S2090	6257047	I0119
3705553	K448 ⁺ 20	3745389	ES187L	3836669	CR1318	6257149	CB584G
3707453	L1004F	3745390	ES187R	3836834	VS770	6257197	I0120

HUDSON-NASH

15007	LK48	166311	S993	303801	L929NF	308166	VS703
19732	P724	300032	VI823	303870	WS187	309075	L997F
25280	PB715	300033	S1822	300214		309357	SU868
37029	P724	300038	LK215	303904	CR1241C	309358	SU869
47278	HB724	300041	VS568	304081	L929NF	310909	FPI147
60104	LK39	300059	PB795	304094	L932NF	3105776	S1650
87167	P774	300061	P1081	304114	L932NF	3107490	HB928
93587	ES62L	300062	L932NF	304172	L929NF	3107679	HB735
93588	ES62R	300088	G617	306500	L697F	3112187	MS1146MA
95205	HB724	300089	G616	307596	SU868R	3112785	MS1150M
157938	HB564	300348	ES147R	307597	SU869L	3112817	MS1146MA
159519	K339	300349	ES147L	307935	ES191	3112849	L903F
159944	HB928	300441	0465	307936	ES191	3113051	ES517
161965	VS488	300566	FPI107	308002	CR1313	3113052	ES518
165762	SU862	302406	L932NF	308008	PB829	3113053	ES515
165763	SU863	302601	CR1241C	308067	FPI154	3113054	ES516
166199	G478	302714	L932NF	308079	I8510	3113055	ES169
166200	G556	303019	CB336M	308125	CB424M	3113056	
166241	CR922	303020	CB336M-1	308135	MB1548M	3113057(2)	ES168
166242	CR921	303021	CB336M-2	308163	V2030	3113393	I0068
166308	V994	303022	CB336M-10	308165	G724	3113708	L928F

VEHICLE INTERCHANGE

MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.
HUDSON-NASH(CONTINUED)							
3113757	ES517A	3119624	L2016F	3134345	L972F	3157641	V2313
3113758	ES518A	3119631	P1186(6)	3134425	G719	3200112	L2016F
3113761(2)	ES168	3119634	P1186(8)	3136898	V2016	3200309	L2042F
3113867	L903F	3119637	L1046AF	3136899	S2015	3200313	L2093F
3113956	ES177	3119667	ES177	3137050	P1147	3200695	ES266R
3114012	I3055A	3119691	L2057F	3144537	VL13	3200842	DA190
3114602	CB382M	3119819	FPI216,	3144933	VL28	3200843	DA191
3114605	CB381M		WS215	3144934	VS775	3200879	L2092F
3114717	SH169S	3119820	WS216	3144936	VS781	3200927	ES267R
3115491,	ES186	3119946	SH348S	3144974	LK215	3201261	FPI199
3115492		3121424	14050	3144987	V2209X	3201262	FPI197
3119819	FPI219	3121728	V1770	3144988	S2208	3201264	FPI228
3119820	FPI218	3121740	G597	3144989	S2199	3201265	FPI229
3115803	18524	3121741	G596	3144990	V2200	3201266	FPI226
3115830(2)	ES177	3123403	L739F	3145224	FPI199	3201267	FPI227
3116498	CR1323	3123625	I3040A	3145611	CR1347	3201268	FPI230
3116500	L1046F	3125971	P1085	3147307	VPI8	3201269	FPI236
3116962	ES500S	3127384	H897	3147309	G805	3201270	FPI202
3117391	HS152	3127981	V1870	3149249	VP19	3201599	ES282L
3117425	P774(6)	3127995	LK230	3112748	FPI197	3202114	ES281L
3117429	P1147(6)	3128403	VS633	3150568	G819	3202118	ES282L
3117432	P1085(6)	3128410	VP5	3151444	VL27	3202120	ES282L
3117459	P1147(6)	3129660	HB860	3153425	FPI228	3202148	G838
3118610	P1147(6)	3129665	HB850	3153570	FPI229	6440319	LK145
3118731	SH279S	3130355	0466	3154180	FPI226	6440405	P1208
3118732	SH210S	3130363	HB853	3154197	FPI227	6458400	MS1696
3119108	MS1161M	3130589	V1898	3155136	FPI230	6458639	FPI202
3119148	SH338S	3131416	G688	3156155	S2294	6480807	VS772
3119149	MS1780M	3131856	VS655	3156156	V2295X		
3119210	L2019F	3131912	G687	3156159	VPI2		
3119606	CB507M	3133578	HB95				
INTERNATIONAL AND MC CORMICK DEERING							
6088DR	G543	57699D	S1667	143487HA	SH86S	125929R2I	CB452P
6169DR	G544	57797D	V1959	56909RII	L825NF	127201RI	V1886X
6338DR	G546	57798D	S1958	56912RII	L826NF	127202RI	V987X
6608DR	G578	61808D	V5599	60437RI	LK201	127241RI9I,	ES235
75524R3	VL26	64508D	PB823	61556R9I	K403N	127242R9I	
8044DR	G547N	10685HA	B225	62905R93	K403N	129597RI	V2092X
8049DR	G545N	25998H	PB688	62906R93	K403N+15	129598RI	V2111X
8198DR	G579	30785H	B232	65718RI	AS761	130476R9I	SH224S
8322DR	G727	35620HC	VS339	69945RII	L933F	130477R9I	SH246S
99533HB	0501	38002HA	S720	69971RI	K431	131110RI	G748
10333DA	VS362	46502HX	ES26R	70009RI	CR1265	133512R3I	CR1337
24415D	PB731	46503HX	ES26L	70012RI	PB811	133524R3I	CR1338
24544DA	VS375	55602H	B234	70017RII	CB335M	133693R9I	RC86
32482DG	S1618N	55653H	P943	70018RII	CB335M-2	134455R9I	K431+15
32942D	PB768	60832HEX	CR198A	70019RII	CB335M-20	134456R9I	K432+15
35578DBX	CB125	60832HFX	CR198C	70020RII	CB335-30	134457R9I	K401N+15
42024D	VI658	61267H	P943	70594RI	K432	134567RI	G747
42025DA	S1657	61275H	C943F	72686RI	HB851	138695RI	G807
42026D	LK206	61441HA	P838	72687RI	HB854	138696RI	G749
42747DD	VI707X	63196H	B207	72696RI	HB779	141799RI	CB475P
43287DB	SA100	63199HA	0402	72929RI	0481	141829RII	L122F
43788DBX	CB207M	63237HC	0434	72936RI	0480	141986R92	MS1698P
43912D	VI660	63320H	B226	73206RI	HB947	151007R9I	K465
43913DA	S1659	63942H	B206	74396RI	P1131	151043R2I	CB581P
45745DBX	CB206M	64147HC	0436	76257RI	0479	151085RI	P1228
45746DBX	CB206-30	84663HA	K121N	76951RI	LK145	151269R2	V2303X
45748DAR	PB774	93914H	LK205	76954RI	VS638	151270R2	V2301X
45750DAX	CR1305	95120HB	0445	76955RI	G668	151293R9I	FPI258
45751DA	P1046	95122H	B230	78674RI	B248	151443R2	AS2302
46203DD	V2008X	95138H	B229	78903RI	FPI200	151444R2	AS2300
46204DD	S2247	96809HAX	CR1204	78984RI	WS205	151665R93	SH426-S
46205DA	VS695	99529HB	0451	79297RII	L933F	151798RI	G836
46207DA	S2195	99530HB	0450	80578R92	MS1297M	151854R92	MS2516P
48053D	VI754X	99531HB	0449	82461RI	K414	153771RI	ES187L
48054D	S1753	99532HB	0448	83481RI	V1886X	153772RI	ES187R
48057D	LK217	103440H	B231	83482R2	S1885	166743RI	HB889
48058D	S1755	110287H	B18	84246RI	VS700	168897RI	HB883
48958D	VI662	116390HX	CR1234A	84482RI	VC241	170027RI	FPI200
48959DA	S1661	116390HDX	CR1234B	84483RI	SR263	172413RII	L2039F
50706DA	VI674	116392HAX	CB308P	84484R2	LK253	172429RII	L2040F
50707DA	S1673	116393HAX	CB308P-30	87521RI93	FPI201	185120R9I	ES262L
50731DA	VI670	121381H	PB781	90315RI	G808	185121RI	ES262R
50732DA	S1669	122875HAX	L825NF	105306RI	SR253	185630RII	L142F
52132DAX	CB267P	124802H	ES185R	110362RI	ES187L	185687RII	L141F
52824D	V2028	124803H	ES185L	110363RI	ES187R	193989RI	0506
53612DA	P1026+5	125689HAX	CB308P-20	110676RII	L982F	216160RII	L161F
53665DB	SL313A	126042HB	WS226A	110754RI	AS2017	216637RII	L2107F
53667DC	SL314A	128685HC	SL328A	111024RI	VPI	217158RI	VL32
55373DA	SL313B	131897HBX	CB308P-2	116528RI	V2018	223717RII	VS826
55424DA	SL314B	135673HC	MS1190	123615RI	V2034	250533R3	S1960N
57696D	VI672	135814HAX	CB308P-10	125875RII	L124F	250534R4	V1961X
57697D	S1671	136513H	K245N	125915RI	AS2110	250563RI	VS669
57698D	VI668	141040HX	ES133R	125928RII	L123F	250565RI	LK252

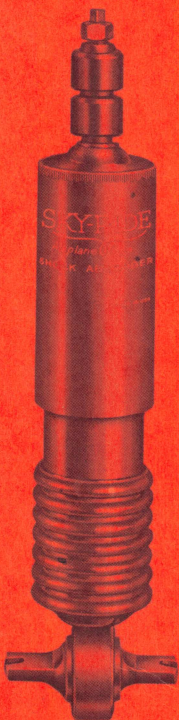
VEHICLE INTERCHANGE

MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.
INTERNATIONAL AND MC CORMICK DEERING (CONTINUED)							
250566R I	SI962	251684R2I	CB410P	356304R I I	CB386P	360685R9I	RC70
250567R I	VS670	251761R I	G710	356305R I I	CB386P-30	361208R9I	CB373P
250637R I	PB818	257291R9I	CB375P	356306R I I	CB386P-2	362435R I	V2305
250638R I	L958F	257294R9I	CB375P-30	356583R I	G804	362436R I	AS2304
250640R93	SL5347A(6)	258219R96	SL5347A	356840R9I	RC61A(4)	362534R I	V2335
250641R2	PI117	258836R95	SA156	356841R9I	RC61	362535R I	AS2334
251053R9I	SA156	261156R I	VS798	356842R I	VS690	365272R9I	SL353B(4)
251057R I I	L951F	263110R I I	CB375P-2	356951R I	VS671	365368R9I	SL361A(4)
251074R I	S2065	264043R I	PI026	356952R92	RC49	365369R9I	SL361B(4)
251078R I	G691	264047R I	PI117	356957R I I	CB422M	367408R I I	CB550P
251241R I	PI087	267263R93	SL5408A	356961R9I	SL354A	649421R I	G746
251246R I3	CR1246	272133R94	SL5405A	356969R I	L980F	974021R9I	K450
251247R I	PB802	273164R92	RC92	357167R9I	RC44	13017V	B4
251248R2I	CB310M	280040R I	AS207	357701R I I	CB422P	311661VA	B187
251254R2I	CB310M-30	280041R9I	RC70(4)	357797R9I	SL353A	61229VA	0446
251260R I	VI846	280042R I	VS705	357990R I I	CB420M	62272VC	0452
251261R I	SI845	351647R I	SI956	358197R I	VS689	2918Y	B21
251262R2	VS597	351648R I	VI957	358198R9I	RC60		
251360R I	G636	352084R I	PI087+5	360684R9I	RC70(4)		
JOHN DEERE							
A2334R	VI986	AA6024R	RC52	AM715T	CB402B	B1793R	SI987
A2467R	G644	AB4627R	CB469M	AM1783T	CB436B	B1794R	VS678
A3618R	SI985	AF1299R	CB467M	B363R	S930	B1927R	G600
AA5351R	CB468M						
MACK							
10QHA11	ES139R	10QHA27PI	ES109R	10QHA28P2	ES246L	301SQA30	K378N
10QHA12	ES139L	10QH28PI	ES109L	301SQA21	K372		
MASSEY HARRIS							
15255A	PI128	841142M9I	MS1494BA	1001574M I	CR1264	1500069M I	PI116
18198A	P594	841180M9I	MS1528FA	1001579M9I	CR1264-10	1500406M9I	CR128I
761648M I	G678	841186M9I	MS1545MA	1001581M9I	CR1264-30	1501482M I	P594
761663M I	CR1289	841252M9I	MS1673PA	1004513M I	S2006	1501535M I	P731
761693M I	CR1290	1000411M9I	CR813E	1004514M9I	RC40	1501926M9I	WP953N
830514M9I	FPI209	1000461M9I	ES75L	1004533M9I	RC38	1750001M I	PI086
830516M9I	MSI636BA	1000474M9I	ES75R	1005011M9I	FPI213	1750304M9I	FPI145
840129M9I	MSI545M	1001556M I	PI106	1500022M I	PB816	1750346M9I	MS1368
840473M9I	MSI403A						
MINNEAPOLIS-MOLINE							
CE5379	CB447B	KE283B	VI991	RE104B	VS681	10A6905	RC55
HE5379	CB448B	KE284B	SI990	RE105B	G716	10R75	RC54
KE280A	VS682	RE103B	SI989	RE5305	CB270	10R75+RE104B	RC54A
OLIVER HART PARR							
HSA178	SA153	H196	VI884	IM-197A	S2314	IMS217	CB446P
HR195	G576	IK196	VI999	IM-197C	S2316	H229	P943
HR195A	G575	IM196	VI997	H198	VS637	H230A	PB812
IK195	G694	IM196A	V2315	IK-198	VS686	KS350A	FPI1211
IK195A	G693	IM196B	V2317	IKSR-199	RC58A	MS350A	FPI1212
IKR195	G694	H197	SI883	7AS217	CB450P	IKS1160	ES60R
IKR195B	G847	IK197	SI998	IKAS217	CB444M	IKS1161	ES60L
IKR195C	G846	IM197	SI996	IKS217A	CB451P		
PACKARD-STUDEBAKER							
98732	WS93, (LESS HUB)	387660	MS1349	440405	PI208	522673	HB564
189604	HB724	389647	CR1274	440663	V2114X	523117	HB779
194216	VI056	389649	CR1275	440664	S2113	523203	CR1247
194217	SI055	394398	CB350M	440930	VS735	523204	CR1248
194359	G503	394404	CB350M-2	443424	FPI1143	524316	L733F
195268	PI019	394407	CB350M-20	446912	V2058X	524383	L1044F
195286	LK144	395611	SI813	458012	L1016F	524976	HB850
196643	HB735	395934	VI814	458406	CB474M	524977	B237
198685	HB957	395952	VI938	458410	FPI175	526042	HS112
		395958	FPI109	476060	VL13	526043	HS113
303398	PB720	403080	I8020	514236	VS523	526570	ES171R
324283	P968	403136	G631	517900	MS893	526571	ES171L
347126	HB963	403137	G632	517921	CR1223	527088	G690
347423	HB779	403223	G626	517922	CR1224	527114	CR1276
351750	VS512	403224	G625	517925	CR1225	527115	CR1277
354999	HB982	410388	L940F	517926	CR1226	527180	LK127
358188	LK215	410954	WS203	519077	VL29	527191	VP4
358196	SI644	419932	HB889	519609	ES161R,	527242	FPI155
382511	K366B	426132	HB564		ES170L	527693	SI934
387604	CB354	436710	L940F	519627	HB704	527694	VI935
387606	CB354-2	440319	LK145	520834	CB286M	527987	B238
387607	CB354-20	440371	VL13	521689	PI072	529459	SH229S

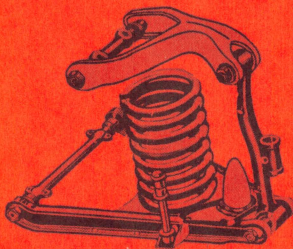
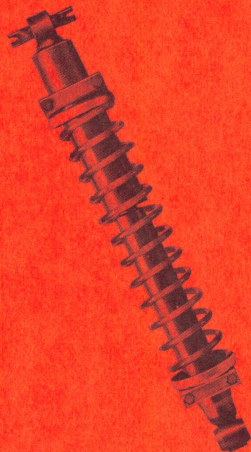
VEHICLE INTERCHANGE

MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.	MFRS. NO.	OUR NO.
PACKARD-STUDEBAKER(Continued)							
530203	ES178R	531171	WS220	666193	ES58R	1539044	L2029F
530204	ES178L	531185	10050	666194	ES58L	1539556	L2027F
530222	G689	531190	10075	674535	K129N	1544410	DA434C
530640	L953F+10	531193	13014B	677272	HB862	1544670	DA213
530641	L955F+20	533245	VS702	682630	FPI171	1547116	L2100F
530642	L955F+30	534714	FPI161	682695	RC79	1547212	FPI237
530643	L955F+40	534993	MS1687M	682708	VS723	1685502	MS1365MA
530761	CB361M	535939	S2116	683875	AS2116	1690110	ES260R
530764	CB361M-10	535943	WS221	683876	V2117X	1690111	ES260L
530765	CB361M-20	536199	L2027F	684163	ES184R	1691096	K481
530796	MS1365M	536264	VP26	684164	ES184L	6480390	V2198
530998	ES170L	536517	B244	684522	WS214	6484020	L2057F
530999	ES170R	666007	ES75L	685060	CB361P	1296X607	0476
531169	FPI156						
REO							
2326-A2	P1204+5	A249DI	ES75L	704DI	ES25L	A780DI	ES159R
56A4	LK145	A311DI	ES133L	A770DI	K372	A815DI	ES159L
539A4	LK201	A312DI	ES133R	A771DI	K378N	A104DI	K450
A248DI	ES75	703DI	ES25R	A779DI	ES200L		
WAUKESHA							
160110	CB280M	181009S	G847	181109D	G846	191210A	CB534P
WHITE							
216029	K129N	346718	CR1315	439454(2)	CB302P	497063	L137F
216032	K372	348132	VL15	440867(2)	CB301P	500178	PB762
216281	MS1301	348314	G569	442700	CB338P	620698	VS658
216323	K437	349706	ES109R	452662	RC85	621792	RC4
216446	K479	349707	ES109L	468268	SC1683N	623348	G835
216587A	K480	351075	AS1040	470995A	VI684X	623432	VS779
300115	G484	356971	ES75R	471632	ES159L	631752	RC93
300450	P983	356972	ES75L	471633	ES159R	640135	VS823
300641	PB759	375375	ES133R	473337	L821F	641600	
305836	ES73R	382167	ES133R	476948	G834	641600	VS822
305837	ES73L	420503	CR1254	477328	VS685	641600	VS823
314305	PB786	424063	P996	487089	G798	640135	
322687	S1039	429793	PB804	487390	V2205XS	643761A	L152F
328827	CR1314	431349	L821F	491031	L112F	718114	ES176R
329848	VI068	431352	L818F	491495	ES109L	718115	ES176L
330734	ES74R	433705	SC1856N	491496	ES109R	827729	ES187R
330735	ES74L	438409	L818F			827730	ES187L
						831011	ES187R
WILLYS(KAISER, HENRY J.)							
A838	ES62R, 140R	212339	I0074	641299	HB745	735828	FPI125
A847	ES62L	212341	I3056A	642408	L907F	736060	RC23
A6798	MS883M	212399	ES562	642413	P1090	800417	VS659
A6839	WS174	212400	ES175	642418	CR1253	800558	VI949
A7234	CB236M-10	213430	ES561	642548	VS600	800829	AS1940
A7236	CB236M-30	214311	I3076A	643334	LK127	800986	VP7
119138	G704	215006	FPI125	643564	FPI140	801475	L945F
200133	VS541	359039	B21	645595	SH69	801580	K364
200430	HB735	375811	G342	646421	VI941	801590	SH241
201494	HB779	375994	LK71	646583	ES145(2)	802061	SU866
203325	VI825	384228	0432	646831	CB309M	802062	LESS RETS. SU867
203326	S1824	636961	P1013	646842	WS204		LESS RETS. K428
204361	HB850	637045	G504	646993	VI854	802233	S1948
204364	B237	637182	V804	646994	S1853	802586	RC46
207247	L939F	637183	S803	649717	FPI122	802587	S1950
208086	B241	637936	HB779	649844	FPI122	802639	HB860
208216	WS202	638636	VS514	K706395	CR1228	803342	HB866
208779	P1111+3	639992	FPI122	K706396	CR1229	803381	L945F
208782	P1013+5	640178	ES140L	K732120	L939F	805026	ES258L
212337	WS204	641016	HB577	732597	P1068	806749	ES258R
						806750	ES258L
						809190	ES258R
						809191	DA187
						908035	DA106
						909890	
WISCONSIN							
AE75B	S1872	AG31	RC45	DA51BS1	CR1264	DB208	L931F
AE75D	AS1872	AH9	LK238	DB190A	L930F	HG157A1	PB810
AF49A	VS634						

CHASSIS PARTS



The answer to rear-end sag and bottoming SKYRIDE SHOCK SPRINGS that fit right over shock absorbers.

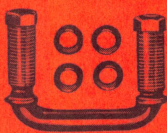


FRONT SUSPENSION ASSEMBLY

Replace with original equipment chassis and front end parts by Thompson Products . . . dual bearing tie rod ends . . . chassis and spring bolts . . . all standard king pin suspension parts . . . coil springs . . . and the new front suspension ball joints.

SKY-RIDE SHOCK ABSORBERS

Increase stability, safety and comfort by dampening out undesirable vibration, bounce and side-sway. This is accomplished by absorbing the energy generated by the fluid friction of oil passing through valves and passages as a piston moves up and down inside a cylinder. SKY-RIDES are doubleacting, providing control in both compression and recoil directions. In addition, a specially designed foot valve provides additional damping action for extra hard bumps, thus creating automatic adjustment to road conditions. SKY-RIDES are ruggedly built for long life with a heavy steel dust shield, plus an impact-resisting molded rubber stone shield to protect the lower cylinder. THOMPSON SKY-RIDES are the ultimate in shock absorbers.

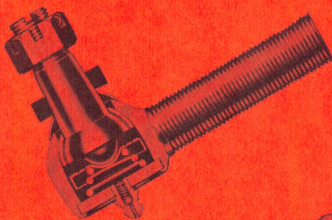


SPRING SHACKLES & BOLTS

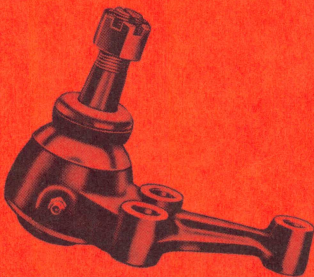
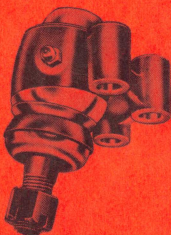


KING PIN SETS

THOMPSON DUAL BEARING TIE ROD ENDS

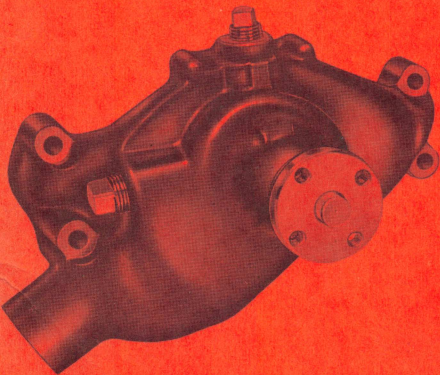


FRONT SUSPENSION BALL JOINTS



WATER PUMPS

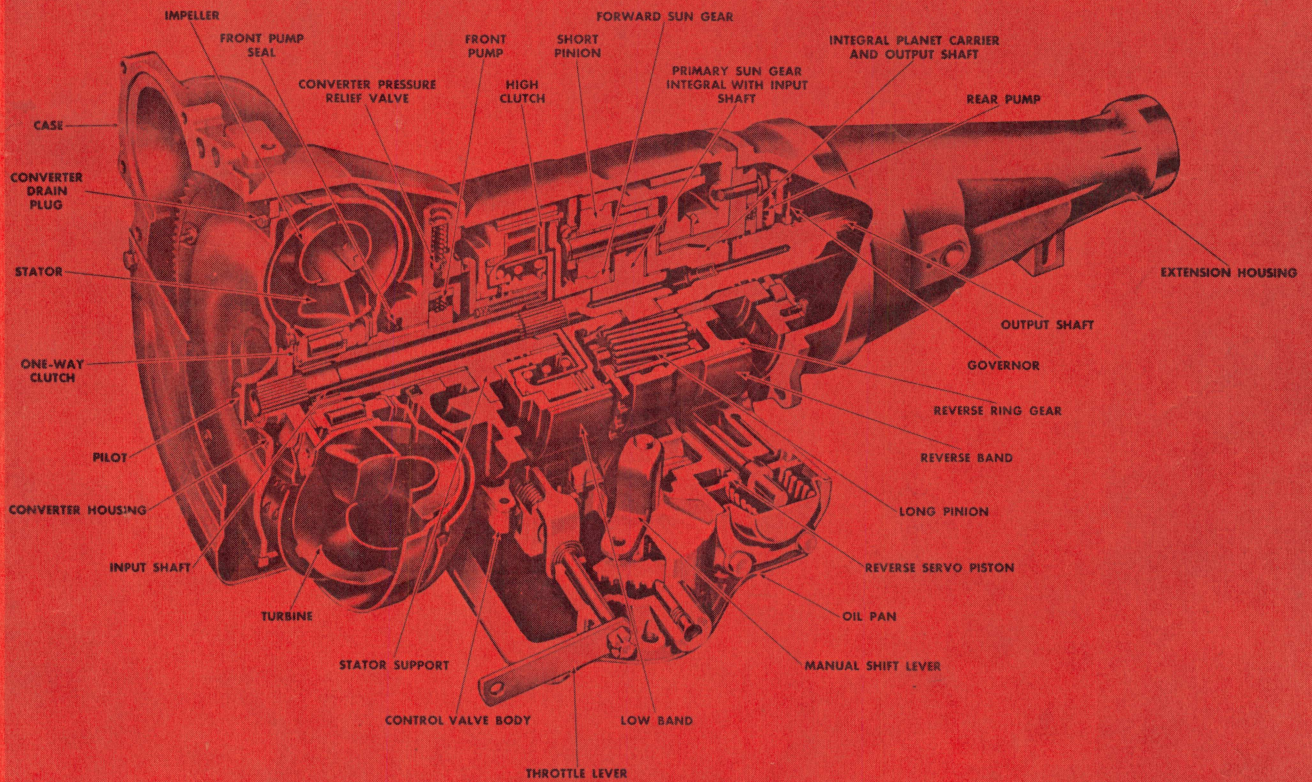
All listed WATER PUMPS are factory duplicate, specifically designed for each application to circulate coolant for proper engine cooling. Each pump is individually inspected and 100% vacuum-tested before shipment. To assure long life, all sealing surfaces are ultra lapped for complete mating and the seals are designed to utilize cooling system pressure as a positive force in sealing by backing up pressure of the spring . . . thus long, trouble-free operation.



AUTOMATIC TRANSMISSION PARTS

(Provided by Thompson Products, but contained in a separate catalog)

THE COMPLETE AUTOMATIC
TRANSMISSION LINE FOR
ALL VEHICLES



ENGINE TUNE-UP CANNOT BE DONE
PROPERLY WITHOUT AUTOMATIC
TRANSMISSION TUNE-UP AND VICE VERSA